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**IFB NO. Y17-729-CC**  
**INVITATION FOR BIDS**  
**FOR**  
**EAST ORANGE REGIONAL PARK**

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**PART H**  
**TECHNICAL SPECIFICATIONS**

**VOLUME III**

# PROJECT MANUAL

Specifications

BID/PERMIT DOCUMENTS

**Orange County Florida  
OCP-EAST ORANGE SOCCER COMPLEX PARK  
CONCESSIONS, STORAGE, AND RESTROOM BUILDING**

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**OCP EAST ORANGE SOCCER COMPLEX PARK  
CONCESSIONS, STORAGE, AND RESTROOMS BUILDING  
ORLANDO, FLORIDA**

**12-16-2016**

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SECTION 033000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
  - 1. Footings.
  - 2. Foundation walls.
  - 3. Slabs-on-grade.
  - 4. Building frame members.

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with fly ash; subject to compliance with requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.

1.5 INFORMATIONAL SUBMITTALS

- A. Material Certificates: For each of the following, signed by manufacturers:
  - 1. Cementitious materials.
  - 2. Admixtures.
  - 3. Form materials and form-release agents.



4. Steel reinforcement and accessories.
5. Curing compounds.
6. Floor and slab treatments.
7. Bonding agents.
8. Adhesives.
9. Vapor retarders.
10. Semirigid joint filler.
11. Joint-filler strips.
12. Repair materials.

- B. Floor surface flatness and levelness measurements indicating compliance with specified tolerances.
- C. Minutes of preinstallation conference.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed concrete Work similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
  1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."
- C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.
  1. Personnel conducting field tests shall be qualified as ACI Concrete Field Testing Technician, Grade 1, according to ACI CP-1 or an equivalent certification program.
- D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.
- E. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
  1. ACI 301, "Specifications for Structural Concrete,"
  2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.

PART 2 - PRODUCTS

2.1 FORM-FACING MATERIALS

- A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
  - 1. Plywood, metal, or other approved panel materials.
- B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Forms for Cylindrical Columns, Pedestals, and Supports: Metal, glass-fiber-reinforced plastic, paper, or fiber tubes that will produce surfaces with gradual or abrupt irregularities not exceeding specified formwork surface class. Provide units with sufficient wall thickness to resist plastic concrete loads without detrimental deformation.
- D. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- E. Rustication Strips: Wood, metal, PVC, or rubber strips, kerfed for ease of form removal.
- F. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
  - 1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- G. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
  - 1. Furnish units that will leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
  - 2. Furnish ties that, when removed, will leave holes no larger than 1 inch in diameter in concrete surface.
  - 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60, deformed.

- B. Plain-Steel Welded Wire Reinforcement: ASTM A 185, plain, fabricated from as-drawn steel wire into flat sheets.

### 2.3 REINFORCEMENT ACCESSORIES

- A. Joint Dowel Bars: ASTM A 615, Grade 60, plain-steel bars, cut true to length with ends square and free of burrs.
- B. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:
  - 1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.

### 2.4 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
  - 1. Portland Cement: ASTM C 150, Type II or Type I/II
    - a. Fly Ash: ASTM C 618, Class F.
- B. Normal-Weight Aggregates: ASTM C 33, coarse aggregate or better, uniformly graded.
- C. Water: ASTM C 94 and potable.

### 2.5 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
  - 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
  - 2. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
  - 3. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
  - 4. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

### 2.6 VAPOR RETARDERS

- A. Sheet Vapor Retarder: ASTM E 1745, Class A, polyolefin sheet not less than 15 mils . Include manufacturer's recommended adhesive or pressure-sensitive joint tape.

Available Manufacturers: Stego, Raven and Viper.

**2.7 LIQUID FLOOR TREATMENTS**

- A. Penetrating Liquid Floor Treatment: Clear, chemically reactive, waterborne solution of inorganic silicate or silicate materials and proprietary components; odorless; that penetrates, hardens, and densifies concrete surfaces.

**2.8 CURING MATERIALS**

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.
- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.
- C. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.
- D. Water: Potable.
- E. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
- F. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, nondissipating, certified by curing compound manufacturer to not interfere with bonding of floor covering.
- G. Clear, Waterborne, Membrane-Forming Curing and Sealing Compound: ASTM C 1315, Type 1, Class A.

**2.9 RELATED MATERIALS**

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.
- B. Semirigid Joint Filler: Two-component, semi-rigid, 100 percent solids, epoxy resin with a Type A shore durometer hardness of 80 per ASTM D 2240.
- C. Bonding Agent: ASTM C 1059/C 1059M, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:
  - 1. Types I and II, non-load bearing, Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

- E. Reglets: Fabricate reglets of not less than 0.022-inch thick, galvanized-steel sheet. Temporarily fill or cover face opening of reglet to prevent intrusion of concrete or debris.
- F. Dovetail Anchor Slots: Hot-dip galvanized-steel sheet, not less than 0.034 inch thick, with bent tab anchors. Temporarily fill or cover face opening of slots to prevent intrusion of concrete or debris.

## 2.10 REPAIR MATERIALS

- A. Repair Underlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch and that can be feathered at edges to match adjacent floor elevations.
  - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
  - 2. Primer: Product of underlayment manufacturer recommended for substrate, conditions, and application.
  - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by underlayment manufacturer.
  - 4. Compressive Strength: Not less than 4100 psi at 28 days when tested according to ASTM C 109/C 109M.
- B. Repair Overlayment: Cement-based, polymer-modified, self-leveling product that can be applied in thicknesses from 1/8 inch and that can be filled in over a scarified surface to match adjacent floor elevations.
  - 1. Cement Binder: ASTM C 150, portland cement or hydraulic or blended hydraulic cement as defined in ASTM C 219.
  - 2. Primer: Product of topping manufacturer recommended for substrate, conditions, and application.
  - 3. Aggregate: Well-graded, washed gravel, 1/8 to 1/4 inch or coarse sand as recommended by topping manufacturer.
  - 4. Compressive Strength: Not less than 5700 psi at 28 days when tested according to ASTM C 109.

## 2.11 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
  - 1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
  - 1. Fly Ash: 20 percent.

- C. Admixtures: Use admixtures according to manufacturer's written instructions.
1. Use water-reducing high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
  2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
  3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.

**2.12 CONCRETE MIXTURES FOR BUILDING ELEMENTS**

- A. Footings: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength 3000 psi at 28 days.
  2. Maximum Water-Cementitious Materials Ratio: 0.50.
  3. Slump Limit: 4 inches.
  4. Air Content: 3 percent, plus or minus 1.5 percent at point of delivery.
- B. Foundation Walls: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: 4000 psi at 28 days.
  2. Maximum Water-Cementitious Materials Ratio: 0.50.
  3. Slump Limit: 4 inches.
  4. Air Content: 3 percent, plus or minus 1.5 percent at point of delivery.
- C. Slabs-on-Grade: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength 4000 psi at 28 days.
  2. Minimum Cementitious Materials Content: 470 lb/cu. yd.
  3. Maximum Water-Cementitious Materials Ratio: 0.43
  4. Slump Limit: 4 inches, plus or minus 1 inch.
  5. Air Content: 2 to 3 percent, plus or minus 1.5 percent at point of delivery.
  6. Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.
- D. Concrete Toppings: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: 4000 psi at 28 days.
  2. Minimum Cementitious Materials Content: 470 lb/cu. yd.
  3. Maximum Water-Cementitious Material Ratio: 0.43
  4. Slump Limit: 4 inches plus or minus 1 inch.
  5. Air Content: 2 to 3 percent, plus or minus 1.5 percent.
- E. Building Frame Members: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: 4000 psi at 28 days.
  2. Maximum Water-Cementitious Materials Ratio: 0.50.
  3. Slump Limit: 4 inches, plus or minus 1 inch.
  4. Air Content: 2 to 5 percent, plus or minus 1.5 percent.

2.13 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.14 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94 and ASTM C 1116, and furnish batch ticket information.
  - 1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347 as abrupt or gradual, as follows:
  - 1. Class A, 1/8 inch for smooth-formed finished surfaces.
  - 2. Class B, 1/4 inch for rough-formed finished surfaces.
- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
  - 1. Install keyways, reglets, recesses, and the like, for easy removal.
  - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.

- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

### 3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."
  - 2. Install reglets to receive waterproofing and to receive through-wall flashings in outer face of concrete frame at exterior walls, where flashing is shown at lintels, shelf angles, and other conditions.
  - 3. Install dovetail anchor slots in concrete structures as indicated.

### 3.3 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations and curing and protection operations need to be maintained.
  - 1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved at least 70 percent **of** its 28-day design compressive strength.
  - 2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.



**3.4 SHORES AND RESHORES**

- A. Comply with ACI 318 and ACI 301 for design, installation, and removal of shoring and reshoring.
- B. Plan sequence of removal of shores and reshore to avoid damage to concrete. Locate and provide adequate reshoring to support construction without excessive stress or deflection.

**3.5 VAPOR RETARDERS**

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.
  - 1. Lap joints 6 inches and seal with manufacturer's recommended tape.

**3.6 STEEL REINFORCEMENT**

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
  - 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

**3.7 JOINTS**

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.
  - 1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
  - 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.

3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
  4. Locate horizontal joints in walls and columns at underside of floors, slabs, beams, and girders and at the top of footings or floor slabs.
  5. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
  6. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch. Repeat grooving of contraction joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
  2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated.
  2. Terminate full-width joint-filler strips not less than 1/2 inch or more than 1 inch below finished concrete surface where joint sealants, specified in Section 07920 "Joint Sealants," are indicated.
  3. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.
- 3.8 CONCRETE PLACEMENT
- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
  - B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
  - C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.

1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.
1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
  2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
  3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
  2. Maintain reinforcement in position on chairs during concrete placement.
  3. Screed slab surfaces with a straightedge and strike off to correct elevations.
  4. Slope surfaces uniformly to drains where required.
  5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.
- F. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
1. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
  2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
  3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- G. Hot-Weather Placement: Comply with ACI 301 and as follows:
1. Maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
  2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.

**3.9 FINISHING FORMED SURFACES**

- A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
  - 1. Apply to concrete surfaces not exposed to public view.
- B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
  - 1. Apply to concrete surfaces exposed to public view, to receive a rubbed finish, to be covered with a coating or covering material applied directly to concrete.
- C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:
  - 1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.
  - 2. Grout-Cleaned Finish: Wet concrete surfaces and apply grout of a consistency of thick paint to coat surfaces and fill small holes. Mix one part portland cement to one and one-half parts fine sand with a 1:1 mixture of bonding admixture and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Scrub grout into voids and remove excess grout. When grout whitens, rub surface with clean burlap and keep surface damp by fog spray for at least 36 hours.
  - 3. Cork-Floated Finish: Wet concrete surfaces and apply a stiff grout. Mix one part portland cement and one part fine sand with a 1:1 mixture of bonding agent and water. Add white portland cement in amounts determined by trial patches so color of dry grout will match adjacent surfaces. Compress grout into voids by grinding surface. In a swirling motion, finish surface with a cork float.
- D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

**3.10 FINISHING FLOORS AND SLABS**

- A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.
- B. Scratch Finish: While still plastic, texture concrete surface that has been screeded and bull-floated or darbied. Use stiff brushes, brooms, or rakes to produce a profile amplitude of 1/4 inch in one direction.

1. Apply scratch finish to surfaces indicated and to receive concrete floor toppings to receive mortar setting beds for bonded cementitious floor finishes.
- C. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.
  1. Apply float finish to surfaces indicated to receive trowel finish and to be covered with fluid-applied or sheet waterproofing, built-up or membrane roofing, or sand-bed terrazzo.
- D. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings. Do not grind exposed slabs.
  1. Apply a trowel finish to surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.
  2. Finish and measure surface so gap at any point between concrete surface and an unlevelled, freestanding, 10-ft. long straightedge resting on two high spots and placed anywhere on the surface does not exceed 1/8 inch.
- E. Trowel and Fine-Broom Finish: Apply a first trowel finish to surfaces where ceramic or quarry tile is to be installed by either thickset or thin-set method. While concrete is still plastic, slightly scarify surface with a fine broom.
  1. Comply with flatness and levelness tolerances for trowel-finished floor surfaces.
- F. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.
  1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

### 3.11 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise indicated. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations:

1. Coordinate sizes and locations of concrete bases with actual equipment provided.
2. Construct concrete bases 4 inches high unless otherwise indicated; and extend base not less than 6 inches in each direction beyond the maximum dimensions of supported equipment unless otherwise indicated. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.
3. Minimum Compressive Strength: 4000 psi at 28 days.

**3.12 CONCRETE PROTECTING AND CURING**

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- E. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
  1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
    - a. Water.
    - b. Continuous water-fog spray.
    - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
  2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
    - a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
    - b. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive penetrating liquid floor treatments.

- c. Cure concrete surfaces to receive floor coverings with either a moisture-retaining cover or a curing compound that the manufacturer certifies will not interfere with bonding of floor covering used on Project.
3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
  - a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.
4. Curing and Sealing Compound: Apply uniformly to floors and slabs indicated in a continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Repeat process 24 hours later and apply a second coat. Maintain continuity of coating and repair damage during curing period.

### 3.13 LIQUID FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatment: Prepare, apply, and finish penetrating liquid floor treatment according to manufacturer's written instructions.
  1. Remove curing compounds, sealers, oil, dirt, laitance, and other contaminants and complete surface repairs.
  2. Do not apply to concrete that is less than 14 days' old.
  3. Apply liquid until surface is saturated, scrubbing into surface until a gel forms; rewet; and repeat brooming or scrubbing. Rinse with water; remove excess material until surface is dry. Apply a second coat in a similar manner if surface is rough or porous.
- B. Sealing Coat: Uniformly apply a continuous sealing coat of curing and sealing compound to hardened concrete by power spray or roller according to manufacturer's written instructions.

### 3.14 JOINT FILLING

- A. Prepare, clean, and install joint filler according to manufacturer's written instructions.
- B. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- C. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

**3.15 CONCRETE SURFACE REPAIRS**

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
  - 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete, but not less than 1 inch in depth. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.
  - 2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
  - 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
  - 1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
  - 2. After concrete has cured at least 14 days, correct high areas by grinding.
  - 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
  - 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
  - 5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
  - 6. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean,



square cuts and expose steel reinforcement with at least a 3/4-inch clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.

7. Repair random cracks and single holes 1 inch or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.

### 3.16 FIELD QUALITY CONTROL

- A. Testing and Inspecting: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Inspections:
  1. Steel reinforcement placement.
  2. Headed bolts and studs.
  3. Verification of use of required design mixture.
  4. Concrete placement, including conveying and depositing.
  5. Verification of concrete strength before removal of shores and forms from beams.
- C. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
  1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
  2. Testing Frequency: Obtain at least one composite sample for each 100 cu. yd. or fraction thereof of each concrete mixture placed each day.
    - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
  3. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
  4. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.

5. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
6. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
7. Compression Test Specimens: ASTM C 31/C 31M.
  - a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
  - b. Cast and field cure two sets of two standard cylinder specimens for each composite sample.
8. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
  - a. Test one set of two field-cured specimens at 7 days and one set of two specimens at 28 days.
  - b. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
9. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, Contractor shall evaluate operations and provide corrective procedures for protecting and curing in-place concrete.
10. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
11. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
12. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
13. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
14. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
15. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

3.17 PROTECTION OF LIQUID FLOOR TREATMENTS

- A. Protect liquid floor treatment from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by liquid floor treatments installer.

END OF SECTION 033000

SECTION 042200 - CONCRETE UNIT MASONRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Concrete masonry units.
2. Decorative concrete masonry units.
3. Mortar and grout.
4. Steel reinforcing bars.
5. Masonry joint reinforcement.
6. Ties and anchors.
7. Miscellaneous masonry accessories.
8. Masonry-cell insulation.

B. Related Sections:

1. Section 033000 "Cast-in-Place Concrete" for installing dovetail slots for masonry anchors.
2. Section 076200 "Sheet Metal Flashing and Trim" for exposed sheet metal flashing and for furnishing manufactured reglets installed in masonry joints.

1.3 DEFINITIONS

- A. CMU(s): Concrete masonry unit(s).
- B. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 PERFORMANCE REQUIREMENTS

- A. Provide unit masonry that develops indicated net-area compressive strengths at 28 days.
  1. Determine net-area compressive strength of masonry from average net-area compressive strengths of masonry units and mortar types (unit-strength method) according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.
  2. Determine net-area compressive strength of masonry by testing masonry prisms according to ASTM C 1314.

**1.5 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For the following:
  - 1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
  - 2. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." Show elevations of reinforced walls.
- C. Samples for Initial Selection:
  - 1. Decorative CMUs, in the form of small-scale units.
- D. Samples for Verification: For each type and color of the following:
  - 1. Exposed Decorative CMUs.
  - 2. Accessories embedded in masonry.

**1.6 INFORMATIONAL SUBMITTALS**

- A. Material Certificates: For each type and size of the following:
  - 1. Masonry units.
    - a. Include data on material properties material test reports substantiating compliance with requirements.
    - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
  - 2. Cementitious materials. Include brand, type, and name of manufacturer.
  - 3. Preblended, dry mortar mixes. Include description of type and proportions of ingredients.
  - 4. Grout mixes. Include description of type and proportions of ingredients.
  - 5. Reinforcing bars.
  - 6. Joint reinforcement.
  - 7. Anchors, ties, and metal accessories.
- B. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
  - 1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C 109/C 109M for compressive strength, ASTM C 1506 for water retention, and ASTM C 91 for air content.
  - 2. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.
- C. Statement of Compressive Strength of Masonry: For each combination of masonry unit type and mortar type, provide statement of average net-area compressive strength of masonry units,

mortar type, and resulting net-area compressive strength of masonry determined according to Tables 1 and 2 in ACI 530.1/ASCE 6/TMS 602.

- D. Cold-Weather and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with requirements.

#### 1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to ASTM C 1093 for testing indicated.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, from single source from single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from single manufacturer for each cementitious component and from single source or producer for each aggregate.
- D. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.
- E. Mockup: Prior to installing unit masonry, construct sample wall panels to verify selections made under sample submittals and to demonstrate aesthetic effects as well as other qualities of materials and execution. Build mockups to comply with the following requirements, using materials indicated for final unit of Work.
  - 1. Build mockups for each type of exposed unit masonry construction in approximately 48 inches long by 48 inches high by full thickness.
  - 2. Clean exposed faces of mockups with masonry cleaner indicated.
  - 3. Notify Architect one week in advance of dates and times when mockups will be constructed.
  - 4. Protect accepted mockups from the elements with weather-resistant membrane.
  - 5. Acceptance of mockups is for color, texture, and blending of masonry units; relationship of mortar to masonry unit colors; tooling of joints; aesthetic qualities of workmanship; and other material and construction qualities specifically approve by Architect in writing.
  - 6. Acceptance of mocks does not constitute approval of deviations from the Contract Documents contained in mockups, unless such deviations are specifically approved by Architect in writing.
  - 7. Retain and maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work. Mockups may be incorporated into the completed project. When directed, demolish and remove stand-alone mockups from the Project site.

- F. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Section 013100 "Project Management and Coordination."

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Deliver preblended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, and in a dry location or in covered weatherproof dispensing silos.
- E. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.9 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
  - 1. Extend cover a minimum of 24 inches down both sides of walls and hold cover securely in place.
- B. Do not apply uniform floor or roof loads for at least 12 hours and concentrated loads for at least three days after building masonry walls or columns.
- C. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
  - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
  - 2. Protect sills, ledges, and projections from mortar droppings.
  - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
  - 4. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost

or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and higher and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

## **PART 2 - PRODUCTS**

### **2.1 MASONRY UNITS, GENERAL**

- A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not use units where such defects will be exposed in the completed Work.
- B. Fire-Resistance Ratings: Where indicated, provide units that comply with requirements for fire-resistance ratings indicated as determined by testing according to ASTM E 119, by equivalent masonry thickness, or by other means, as acceptable to authorities having jurisdiction.

### **2.2 CONCRETE MASONRY UNITS**

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
  1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
  2. Provide square-edged units for outside corners unless otherwise indicated.
- B. CMUs: ASTM C 90.
  1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi.
  2. Density Classification: Normal weight.
  3. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
  4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
- C. Concrete Building Brick: ASTM C 55.
  1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 2500 psi.
  2. Density Classification: Normal weight.



D. Decorative CMUs: ASTM C 90.

1. Products: Subject to compliance with requirements, split faced block.
2. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi.
3. Density Classification: Normal weight.
4. Size (Width): Manufactured to dimensions specified in "CMUs" Paragraph.
5. Pattern and Texture:
  - a. Standard pattern, split-face finish.

2.3 CONCRETE AND MASONRY LINTELS

A. General: Provide one of the following:

- B. Concrete Lintels: Precast or formed-in-place concrete lintels complying with requirements in Section 033000 "Cast-in-Place Concrete," and with reinforcing bars indicated.
- C. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

2.4 MORTAR AND GROUT MATERIALS

A. Portland Cement-Lime Mix: Packaged blend of portland cement complying with ASTM C150, Type I or Type III, and hydrated lime complying with ASTM C207, Type S.

B. Aggregate for Mortar: ASTM C 144.

1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
2. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.

C. Aggregate for Grout: ASTM C 404.

D. Cold-Weather Admixture: Nonchloride, noncorrosive, accelerating admixture complying with ASTM C 494/C 494M, Type C, and recommended by manufacturer for use in masonry mortar of composition indicated.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
  - a. Euclid Chemical Company (The); Accelguard 80.
  - b. Grace Construction Products, W. R. Grace & Co. - Conn.; Morset.
  - c. Sonneborn Products, BASF Aktiengesellschaft; Trimix-NCA.

E. Water: Potable.

**2.5 REINFORCEMENT**

- A. Uncoated Steel Reinforcing Bars: ASTM A 615 or ASTM A 996, Grade60
- B. Masonry Joint Reinforcement, General: ASTM A 951.
  - 1. Interior Walls: Hot-dip galvanized, carbon steel.
  - 2. Exterior Walls: Hot-dip galvanized, carbon steel.
  - 3. Wire Size for Side Rods: 0.148-inch diameter.
  - 4. Wire Size for Cross Rods: 0.148-inch diameter.
  - 5. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.
  - 6. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units.
- C. Masonry Joint Reinforcement for Single-Wythe Masonry: ladder type with single pair of side rods.

**2.6 TIES AND ANCHORS**

- A. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated.
  - 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82; with ASTM A 153, Class B-2 coating.
  - 2. Galvanized Steel Sheet: ASTM A 653/A 653M, Commercial Steel, G60 zinc coating.
  - 3. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.
  - 4. Steel Plates, Shapes, and Bars: ASTM A 36.
- B. Adjustable Anchors for Connecting to Concrete: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
  - 1. Connector Section: Dovetail tabs for inserting into dovetail slots in concrete and attached to tie section; formed from 0.053 inch thick, sheet steel galvanized after fabrication.
  - 2. Tie Section: Triangular-shaped wire tie, sized to extend within 1 inch of masonry face, made from 0.188-inch- diameter, hot-dip galvanized steel.
- C. Rigid Anchors: Fabricate from steel bars 1-1/2 inches wide by 1/4 inch thick by 24 inches long, with ends turned up 2 inches or with cross pins unless otherwise indicated bent to configuration indicated.
  - 1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153.

**2.7 MISCELLANEOUS ANCHORS**

- A. Unit Type Inserts in Concrete: Cast-iron or malleable-iron wedge-type inserts.
- B. Dovetail Slots in Concrete: Furnish dovetail slots with filler strips, of slot size indicated, fabricated from 0.034-inch, galvanized steel sheet.

- C. Anchor Bolts: Headed or L-shaped steel bolts complying with ASTM A 307, Grade A ; with ASTM A 563 hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.
- D. Postinstalled Anchors: Torque-controlled expansion anchors or chemical anchors.
  - 1. Load Capacity: Capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
  - 2. Material for Interior Locations: Carbon-steel components zinc plated to comply with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5 unless otherwise indicated.
  - 3. Material for Exterior Locations and Where Stainless Steel Is Indicated: Alloy Group 1 Group 2 stainless-steel bolts, ASTM F 593, and nuts, ASTM F 594.

## 2.8 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene urethane or PVC.
- B. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- C. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
    - a. Dayton Superior Corporation, Dur-O-Wal Division; D/A 810, D/A 812 or D/A 817.
    - b. Heckmann Building Products Inc.; No. 376 Rebar Positioner.
    - c. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.
    - d. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

## 2.9 MASONRY-CELL INSULATION

- A. Formed-in Place insulation for installing in cores of masonry units.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
    - a. Taylored Chemical Products: Core-Fill 500.
    - b. Polymaster Insulation Foams: Foam Insulation.

- c. Energy Savings Systems: Foam Insulation.

2.10 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures unless otherwise indicated.
1. Do not use calcium chloride in mortar or grout.
  2. Use portland cement-lime masonry mortar unless otherwise indicated.
  3. For exterior masonry, use portland cement-lime mortar.
  4. For reinforced masonry, use portland cement-lime mortar.
  5. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
1. For masonry below grade or in contact with earth, use Type S.
  2. For reinforced masonry, use Type S.
  3. For exterior, above-grade, load-bearing and non-load-bearing walls and parapet walls; for interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type S.
  4. For interior non-load-bearing partitions, use Type S.
- D. Grout for Unit Masonry: Comply with ASTM C 476.
1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
  2. Proportion grout in accordance with ASTM C 476, Table 1 or paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 3000 psi.
  3. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143/C 143M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
  2. Verify that foundations are within tolerances specified.
  3. Verify that reinforcing dowels are properly placed.
- B. Before installation, examine rough-in and built-in construction for piping systems to verify actual locations of piping connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION, GENERAL

- A. Build chases and recesses to accommodate items specified in this and other Sections.
- B. Leave openings for equipment to be installed before completing masonry. After installing equipment, complete masonry to match the construction immediately adjacent to opening.
- C. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.

### 3.3 TOLERANCES

- A. Dimensions and Locations of Elements:
1. For dimensions in cross section or elevation do not vary by more than plus 1/2 inch or minus 1/4 inch.
  2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch.
  3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2 inch total.
- B. Lines and Levels:
1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4 inch in 10 feet, or 1/2 inch maximum.
  2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, maximum.
  3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 maximum.
  4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet maximum.
  5. For lines and surfaces do not vary from straight by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch maximum.
  6. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, or 1/2 inch maximum.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch , with a maximum thickness limited to 1/2 inch.
2. For exposed bed joints, do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.
3. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.
4. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch.

3.4 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond, or bond pattern indicated on Drawings; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Lay concealed masonry with all units in a wythe in running bond or bonded by lapping not less than 4-inches. Bond and interlock each course of each wythe at corners. Do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- D. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar before laying fresh masonry.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Where built-in items are to be embedded in cores of hollow masonry units, place a layer of metal lath, wire mesh, or plastic mesh in the joint below and rod mortar or grout into core.
- H. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.
- I. Grout solid cores behind expansion bolt anchors. Do not install anchors in head joints.

3.5 MORTAR BEDDING AND JOINTING

- A. Lay hollow CMUs as follows:
  1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.

2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
  3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
  4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive tile, plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

### 3.6 MASONRY-CELL INSULATION

- A. Fill all open cells and voids in hollow concrete masonry walls after cells indicated to be grouted on structural drawings have been grouted. The foam insulation shall be pressure injected through a series of 5/8" to 7/8" holes drilled into every vertical column of block cells (every 8" on center) beginning at an approximate height of four (4) feet from finished floor level. Repeat this procedure at an approximate height of ten (10) feet above the first horizontal row of holes (or as needed) until the void is completely filled. Patch holes with mortar and score to resemble existing surface.

### 3.7 MASONRY JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
1. Space reinforcement not more than 16 inches o.c.
  2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
  3. Provide reinforcement not more than 8 inches above and below wall openings and extending 24 inches beyond openings in addition to continuous reinforcement.
- B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at [ **corners,**] returns, offsets, column fireproofing, pipe enclosures, and other special conditions.

**3.8 ANCHORING MASONRY TO CONCRETE**

- A. Anchor masonry to concrete where masonry abuts or faces or concrete to comply with the following:
  - 1. Provide an open space not less than 1/2 inch wide between masonry and concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
  - 2. Anchor masonry with anchors embedded in masonry joints and attached to structure.
  - 3. Space anchors as indicated, but not more than 24 inches o.c. vertically and 16 inches o.c. horizontally.

**3.9 CONTROL AND EXPANSION JOINTS**

- A. General: Install control and expansion joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
- B. Form control joints in concrete masonry as follows:
  - 1. Form control joint in concrete masonry as shown on drawings.
  - 2. Install temporary foam-plastic filler in head joints and remove filler when unit masonry is complete for application of sealant.

**3.10 LINTELS**

- A. Provide concrete or masonry lintels where shown and where openings of more than 12 inches for brick-size units and 24 inches for block-size units are shown without structural steel or other supporting lintels.
- B. Provide minimum bearing of 8 inches at each jamb unless otherwise indicated.

**3.11 REINFORCED UNIT MASONRY INSTALLATION**

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
  - 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.
  - 2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.
- B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.



- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
  - 1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
  - 2. Limit height of vertical grout pours to not more than 60 inches.

**3.12 FIELD QUALITY CONTROL**

- A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform tests and inspections. Retesting of materials that fail to meet specified requirements shall be done at Contractor's expense.
- B. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- C. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C 140 for compressive strength.
- D. Mortar Test (Property Specification): For each mix provided, according to ASTM C 780. Test mortar for mortar air content and compressive strength.
- E. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.

**3.13 REPAIRING, POINTING, AND CLEANING**

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, except weep holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
  - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
  - 2. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of masonry.
  - 3. Protect adjacent stone and nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.

4. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.
5. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

3.14 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
  1. Crush masonry waste to less than 4 inches in each dimension.
  2. Mix masonry waste with at least two parts of specified fill material for each part of masonry waste. Fill material is specified in Section 312000 "Earth Moving."
  3. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- C. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042200

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SECTION 042300 - GLASS UNIT MASONRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Glass block set in mortar.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design glass-block grid systems, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Glass-block grid systems shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
  - 1. Wind Load: Uniform pressure of 135 mph wind speed, acting inward or outward.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details for glass unit masonry, including vertical and horizontal coursing, anchors, reinforcement, and expansion strips.
- C. Samples for Initial Selection: Manufacturer's actual glass-block units and joint materials involving color selection.
- D. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, documentation including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- E. Submit samples for approval.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified professional engineer.

1.6 QUALITY ASSURANCE

- A. Source Limitations for Glass Block: Obtain glass block through single source from single manufacturer.
- B. Source Limitations for Accessory Materials: Obtain each cementitious material, admixture and accessory component through single source from single manufacturer and each aggregate from single source or producer.
- C. Fire-Rated Glass Unit Masonry Assemblies: Assemblies listed by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 257.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store glass block in unopened cartons on elevated platforms, under cover, and in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied.
- B. Store glass-block grid materials in unopened cartons in an enclosed, dry location.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- E. Store accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations for Sealants: Do not install sealants when ambient and substrate temperatures are outside limits permitted by sealant manufacturer or below 40 deg F (5 deg C) or when joint substrates are wet.
- B. Weather Limitations: Proceed with installation of glass unit masonry assemblies only when ambient and material temperatures are 40 deg F (5 deg C) or higher.
  - 1. Maintain temperature in installation areas at 40 deg F (5 deg C) or above for 48 hours after installing.

1.9 SEQUENCING AND SCHEDULING

- A. Sequence and coordinate completion of glass unit masonry assemblies so sealants can be installed immediately after mortar has attained final set.

PART 2 - PRODUCTS

2.1 GLASS BLOCK

- A. Hollow Glass Block: Hollow units made from transparent glass, with manufacturer's standard edge coating.
1. Basis-of-Design Product: Subject to compliance with requirements, provide Pittsburgh Corning Corporation; 8x8x4 nominal, Decora pattern or comparable product by one of the following:
    - a. Nippon Electric Glass Co., Ltd. (Distributed by Glass Blocks Unlimited and Nippon Electric Glass America, Inc.).
    - b. Oberland Glass AG, Bauglas Div.; Solaris Glasstein (Distributed by Glass Blocks Unlimited and North America Glass).
    - c. Seves (Distributed by Glass Blocks Unlimited, International Product Supply, and Seves North America).
    - d. J. Weck GmbH (Distributed by Glashaus, Inc. and Glass Blocks Unlimited).
  2. Glass Color: As indicated by manufacturer's designations and as selected by Architect from manufacturer's full range.
  3. Edge-Coating Color: White.
    - a. Provide one color throughout for each pattern indicated.
    - b. Provide multiple colors as indicated for each size and pattern.
  4. Sizes: Manufacturer's standard sizes corresponding to nominal sizes indicated on Drawings.
  5. Square-Block Size: 7-3/4 inches (197 mm) square by 3-1/8 inches (79 mm) thick.

2.2 MORTAR MATERIALS

- A. Portland Cement: ASTM C 150, Type I or Type II. Provide natural color or white cement as required to produce mortar color indicated.
1. Where joints are indicated to be raked out and pointed, gray cement may be used for setting mortar.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.

- D. Masonry Cement: ASTM C 91.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Capital Materials Corporation; Flamingo Color Masonry Cement.
    - b. Cemex S.A.B. de C.V.; Dixie Type S.
    - c. Lafarge North America Inc.; Trinity White Masonry Cement.
    - d. Lehigh Cement Company; Lehigh White Masonry Cement.
    - e. National Cement Company, Inc.; Coosa Masonry Cement.
- E. Aggregate: ASTM C 144, with 100 percent passing No. 8 sieve.
1. For pointing mortar and joints narrower than 1/4 inch (6 mm), use aggregate graded with 100 percent passing No. 16 (1.18-mm) sieve.
  2. White Aggregates: Natural white sand or crushed white stone.
  3. Colored Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- F. Water-Repellent Admixture: Liquid polymeric water-repellent mortar admixture that does not reduce flexural bond strength of mortar.
1. Products: Subject to compliance with requirements, provide available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ACM Chemistries; RainBloc for Mortar.
    - b. BASF Aktiengesellschaft; Rheopel Mortar Admixture.
    - c. Grace Construction Products, W. R. Grace & Co. - Conn.; Dry-Block Mortar Admixture.
- G. Water: Potable.

### 2.3 GLASS UNIT MASONRY ACCESSORIES

- A. Panel Reinforcement: Ladder-type units, butt welded, not lapped and welded; complying with ASTM A 951 in straight lengths of not less than 10 feet, and as follows:
1. Interior Walls: Hot-dip galvanized, carbon-steel wire.
  2. Exterior Walls: Hot-dip galvanized, carbon-steel wire.
  3. Wire Size: W1.7 or 0.148-inch (3.8-mm) diameter.
  4. Width: 2 inches (50 mm) or 1-5/8 inches (40 mm)].
  5. Spacing of Cross Rods: Not more than 16 inches (407 mm) apart.
- B. Panel Anchors: Glass-block manufacturer's standard perforated steel strips, 0.0359 inch (0.9 mm) by 1-3/4 inches (44 mm) wide by 24 inches (600 mm) long, hot-dip galvanized after fabrication to comply with ASTM A 153/A 153M.
- C. Asphalt Emulsion: Cold-applied asphalt emulsion complying with ASTM D 1187 or ASTM D 1227.

- D. Mineral-Fiber Expansion Strips: Comply with requirements of fire-rated assembly listing and glass-block manufacturer.
  - 1. Use for fire-rated assemblies.
- E. Plastic-Foam Expansion Strips: Polyethylene foam complying with requirements of glass-block manufacturer; 3/8 inch (9 mm) thick by as manufactured by Pittsburgh Corning or acceptable equal.
  - 1. Use plastic-foam expansion strips for non-fire-rated assemblies.
- F. Sealants: Manufacturer's standard chemically curing, elastomeric sealants of base polymer and characteristics indicated below that comply with applicable requirements in Section 079200 "Joint Sealants."
  - 1. Single-component neutral-curing silicone sealant.
  - 2. Single-component, nonsag urethane sealant.
- G. Sealant Accessories: Provide sealant accessories, including primers, bond-breaker tape, and cylindrical sealant backing, that comply with applicable requirements in Section 079200 "Joint Sealants."

#### 2.4 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, or antifreeze compounds unless otherwise indicated.
  - 1. Do not use calcium chloride in mortar.
  - 2. For mortar in exterior panels, use water-repellent admixture according to admixture manufacturer's written instructions.
  - 3. For pointing mortar in exterior panels, use water-repellent admixture according to admixture manufacturer's written instructions.
  - 4. Limit cementitious materials in mortar to portland cement and lime.
- B. Mortar for Glass Unit Masonry Assemblies: Provide mortar, mixed according to glass-block manufacturer's listing with testing and inspecting agency, for fire-resistance rating indicated.
- C. Mortar for Glass Unit Masonry Assemblies: Comply with ASTM C 270, Proportion Specification for Type S mortar.
  - 1. Combine and thoroughly mix cementitious materials, water, and aggregates in a mechanical batch mixer unless otherwise indicated. Mix mortar to produce a stiff but workable consistency that is drier than mortar for brick or concrete masonry. Discard mortar when it has reached initial set.



**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine sills, jambs, and heads surrounding glass unit masonry assemblies for compliance with requirements for installation tolerances and other conditions affecting performance.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 INSTALLING GLASS BLOCK WITH MORTAR**

- A. Apply a heavy coat of asphalt emulsion to sill and adhere expansion strips to jambs and heads with asphalt emulsion. Allow asphalt emulsion to dry before placing mortar. Trim expansion strips to width required to fit glass block and to full lengths of heads and jambs.
- B. Set glass block with completely filled bed and head joints, with no furrowing, accurately spaced and coordinated with other construction. Maintain 3/8-inch (10-mm) exposed joint widths unless otherwise indicated.
- C. Install panel reinforcement in horizontal joints at spacing indicated and continuously from end to end of panels; comply with the following requirements:
  - 1. Vertical Spacing of Panel Reinforcement for Exterior Panels: Every other course but not more than 16 inches (407 mm) o.c., starting with first course above sill or as indicated on drawings.
  - 2. Vertical Spacing of Panel Reinforcement for Interior Panels: Not more than 16 inches (407 mm) o.c. or as indicated on Drawings.
  - 3. Do not bridge expansion joints with panel reinforcement.
  - 4. Place panel reinforcement in joints immediately above and below all openings within glass unit masonry assemblies.
  - 5. Lap panel reinforcement not less than 6 inches (150 mm) if more than one length is necessary.
  - 6. Embed panel reinforcement in mortar bed by placing lower half of mortar bed first, pressing panel reinforcement into place and covering with upper half of mortar bed.
- D. Use rubber mallet to tap units into position. Do not use steel tools, and do not allow units to come into contact with metal accessories and frames.
- E. Use plastic spacers or temporary wedges in mortar joints to produce uniform joint widths and to prevent mortar from being squeezed out of joints.
  - 1. If temporary wedges are used, remove them after mortar has set and fill voids with mortar.
- F. Keep expansion joints free of mortar.
- G. Rake out joints indicated to be pointed to a uniform depth sufficient to accommodate pointing material, but not less than joint width.

1. If temporary wedges are used, remove them before raking out and pointing joints.
  2. Point joints at both faces of exterior panels with mortar.
  3. Point joints at both faces of exterior and interior panels with sealant.
- H. Point joints with mortar by filling raked joints and voids. Place and compact pointing mortar in layers not more than 3/8 inch (10 mm) thick. Compact each layer thoroughly and allow to become thumbprint hard before applying next layer.
1. Tool exposed joints slightly concave when pointing mortar is thumbprint hard. Use a smooth plastic jointer larger than joint width.
- I. Point joints by filling with sealant to comply with requirements in Section 079200 "Joint Sealants."
- J. Clean glass unit masonry assemblies as work progresses. Remove mortar fins and smears immediately, using a clean, wet sponge or a scrub brush with stiff fiber bristles. Do not use harsh cleaners, acids, abrasives, steel wool, or wire brushes when removing mortar or cleaning glass unit masonry assemblies.
- K. Install sealant at jambs, heads, mullions and other locations indicated. Prepare joints, including installation of primer and bond-breaker tape or cylindrical sealant backing, and apply elastomeric sealants to comply with requirements in Section 079200 "Joint Sealants."
- L. Construction Tolerances: Set glass block to comply with the following tolerances:
1. Variation from Plumb: For vertical lines and surfaces, do not exceed 1/4 inch in 10 feet (6 mm in 3 m).
  2. Variation from Level: For bed joints, and other conspicuous lines, do not exceed 1/8 inch in 10 feet (3 mm in 3 m. Tolerance in first subparagraph below is only half of BIA's; it can easily be attained because glass block varies less in size than brick.
  3. Variation in Mortar-Joint Thickness: Do not vary from joint thickness indicated by more than plus or minus 1/16 inch (1.5 mm).
  4. For faces of adjacent exposed units, do not vary from flush alignment by more than 1/16 inch (1.5 mm).

### 3.3 CLEANING

- A. On surfaces adjacent to glass unit masonry assemblies, remove mortar, sealants, and other residue resulting from glass-block installation, in a manner approved by manufacturers of materials involved.
- B. Remove excess sealants with commercial solvents according to sealant manufacturer's written instructions. Exercise care not to damage sealant in joints.
- C. Perform final cleaning of glass unit masonry assemblies when surface is not exposed to direct sunlight. Start at top of panel using generous amounts of clean water. Remove water with clean, dry, soft cloths; change cloths frequently to eliminate dried mortar particles and aggregate.

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END OF SECTION 042300

**SECTION 06 10 00 – ROUGH CARPENTRY**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

- 1. Framing with dimension lumber.
- 2. Wood blocking, cants, and nailers.
- 3. Wood furring and grounds.
- 4. Plywood backing panels.

B. Related Requirements:

- 1. Section 06 16 00 "Sheathing."
- 2. Section 06 17 60 "Metal Plate-Connected Wood Trusses" for wood trusses made from dimension lumber.

**1.3 DEFINITIONS**

- A. Exposed Framing: Framing not concealed by other construction.
- B. Dimension Lumber: Lumber of 2 inches nominal or greater but less than 5 inches nominal in least dimension.
- C. Lumber grading agencies, and the abbreviations used to reference them, include the following:
  - 1. NeLMA: Northeastern Lumber Manufacturers' Association.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
  - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
  - 2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.

3. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D 5664.
  4. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
  5. Include copies of warranties from chemical treatment manufacturers for each type of treatment.
- B. Fastener Patterns: Full-size templates for fasteners in exposed framing.

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Material Certificates: For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the ALSC Board of Review.
- B. Evaluation Reports: For the following, from ICC-ES:
  1. Wood-preservative-treated wood.
  2. Fire-retardant-treated wood.
  3. Engineered wood products.
  4. Shear panels.
  5. Power-driven fasteners.
  6. Powder-actuated fasteners.

#### 1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber flat with spacers beneath and between each bundle to provide air circulation. Protect lumber from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

### PART 2 - PRODUCTS

#### 2.1 WOOD PRODUCTS, GENERAL

- A. Application: Treat all rough carpentry unless otherwise indicated.

#### 2.2 DIMENSION LUMBER FRAMING

- A. Non-Load-Bearing Interior Partitions: Standard, Stud, or No. 3 grade.
  - 1. Application: Interior partitions not indicated as load-bearing.
  - 2. Species:
    - a. Mixed southern pine.
- B. Load-Bearing Partitions: No. 2 grade.
  - 1. Application: Exterior walls and interior load-bearing partitions.
  - 2. Species:
    - a. Southern pine.
- C. Joists, Rafters, and Other Framing Not Listed Above: No. 2 grade.
  - 1. Species:
    - a. Southern pine.
- D. Exposed Framing: Provide material hand-selected for uniformity of appearance and freedom from characteristics, on exposed surfaces and edges, that would impair finish appearance, including decay, honeycomb, knot-holes, shake, splits, torn grain, and wane.
  - 1. Application: Exposed exterior and interior framing indicated to receive a stained or natural finish.
  - 2. Species and Grade: Southern pine; No. 2 grade.

### 2.3 MISCELLANEOUS LUMBER

- A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
  - 1. Blocking.
  - 2. Nailers.
  - 3. Furring.
  - 4. Grounds.
- B. For items of dimension lumber size, provide Construction or No. 2
  - 1. Mixed southern pine.
  - 2. Eastern softwoods; NeLMA.
- C. For concealed boards, provide lumber with 15 percent maximum moisture content and any of the following species and grades:
  - 1. Mixed southern pine; No. 2 grade.
- D. For blocking not used for attachment of other construction, Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.
- E. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.
- F. For furring strips for installing plywood or hardboard paneling, select boards with no knots capable of producing bent-over nails and damage to paneling.

**2.4 PLYWOOD BACKING PANELS**

- A. Equipment Backing Panels: DOC PS 1, Exterior, AC in thickness indicated or, if not indicated, not less than 3/4-inch nominal thickness.
  - 1. Plywood shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

**2.5 FASTENERS**

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
  - 1. Where rough carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.
- B. Nails, Brads, and Staples: ASTM F 1667.
- C. Power-Driven Fasteners: NES NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Bolts: Steel bolts complying with ASTM A 307, Grade A ; with ASTM A 563 hex nuts and, where indicated, flat washers.

**2.6 MISCELLANEOUS MATERIALS**

- A. Sill-Sealer Gaskets: Glass-fiber-resilient insulation, fabricated in strip form, for use as a sill sealer; 1-inch nominal thickness, compressible to 1/32 inch; selected from manufacturer's standard widths to suit width of sill members indicated.
- B. Sill-Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch thick, selected from manufacturer's standard widths to suit width of sill members indicated.
- C. Flexible Flashing: Composite, self-adhesive, flashing product consisting of a pliable, butyl rubber or rubberized-asphalt compound, bonded to a high-density polyethylene film, aluminum foil, or spun bonded polyolefin to produce an overall thickness of not less than 0.025 inch.
- D. Adhesives for Gluing Furring and to Concrete or Masonry: Formulation complying with ASTM D 3498 that is approved for use indicated by adhesive manufacturer.
  - 1. Adhesives shall have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - 2. Adhesives shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- E. Water-Repellent Preservative: NWWDA-tested and -accepted formulation containing 3-iodo-2-propynyl butyl carbonate, combined with an insecticide containing chloropyrifos as its active ingredient.

**PART 3 - EXECUTION**

**3.1 INSTALLATION, GENERAL**

- A. Set rough carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit rough carpentry to other construction; scribe and cope as needed for accurate fit. Locate furring, nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
- B. Framing Standard: Comply with AF&PA's WCD 1, "Details for Conventional Wood Frame Construction," unless otherwise indicated.
- C. Framing with Engineered Wood Products: Install engineered wood products to comply with manufacturer's written instructions.
- D. Install plywood backing panels by fastening to studs; coordinate locations with utilities requiring backing panels.
- E. Install sill sealer gasket to form continuous seal between sill plates and foundation walls.
- F. Do not splice structural members between supports unless otherwise indicated.
- G. Provide blocking and framing as indicated and as required to support facing materials, fixtures, specialty items, and trim.
  - 1. Provide metal clips for fastening gypsum board or lath at corners and intersections where framing or blocking does not provide a surface for fastening edges of panels. Space clips not more than 16 inches o.c.
- H. Provide fire blocking in furred spaces, stud spaces, and other concealed cavities as indicated and as follows:
  - 1. Fire block furred spaces of walls, at each floor level, at ceiling, and at not more than 96 inches o.c. with solid wood blocking or noncombustible materials accurately fitted to close furred spaces.
  - 2. Fire block concealed spaces of wood-framed walls and partitions at each floor level, at ceiling line of top story, and at not more than 96 inches o.c. Where fire blocking is not inherent in framing system used, provide closely fitted solid wood blocks of same width as framing members and 2-inch nominal- thickness.
- I. Sort and select lumber so that natural characteristics will not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.
- J. Comply with AWWA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
  - 1. Use inorganic boron for items that are continuously protected from liquid water.
  - 2. Use copper naphthenate for items not continuously protected from liquid water.
- K. Securely attach rough carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
  - 1. NES NER-272 for power-driven fasteners.



2. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.
  3. Table R602.3(1), "Fastener Schedule for Structural Members," and Table R602.3(2), "Alternate Attachments," in ICC's International Residential Code for One- and Two-Family Dwellings.
- L. Use steel common nails unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood. Drive nails snug but do not countersink nail heads unless otherwise indicated.
- M. For exposed work, arrange fasteners in straight rows parallel with edges of members, with fasteners evenly spaced, and with adjacent rows staggered.
1. Comply with indicated fastener patterns where applicable. Before fastening, mark fastener locations, using a template made of sheet metal, plastic, or cardboard.
  2. Use finishing nails unless otherwise indicated. Countersink nail heads and fill holes with wood filler.
  3. Use common nails unless otherwise indicated. Drive nails snug but do not countersink nail heads.

### 3.2 WOOD GROUND, BLOCKING, AND NAILER INSTALLATION

- A. Install where indicated and where required for screeding or attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces unless otherwise indicated.
- C. Where wood-preserved-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.
- D. Provide permanent grounds of dressed, pressure-preserved-treated, key-beveled lumber not less than 1-1/2 inches wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

### 3.3 WOOD FURRING INSTALLATION

- A. Install level and plumb with closure strips at edges and openings. Shim with wood as required for tolerance of finish work.
- B. Furring to Receive Plywood or Hardboard Paneling: Install 1-by-3-inch nominal- size furring horizontally and vertically at 24 inches o.c.
- C. Furring to Receive Gypsum Board Plaster Lath: Install 1-by-2-inch nominal- size furring vertically at 16 inches o.c.

### 3.4 WALL AND PARTITION FRAMING INSTALLATION

- A. General: Provide double bottom plate and double top plates using members of 2-inch nominal thickness whose widths equal that of studs, except single top plate may be used for non-load-bearing partitions. Fasten plates to supporting construction unless otherwise indicated.
  - 1. For exterior walls, provide 2-by-6-inch nominal- size wood studs spaced 16 inches o.c. unless otherwise indicated.
  - 2. For interior partitions and walls, provide 2-by-6-inch nominal- size wood studs spaced 16 inches o.c. unless otherwise indicated.
  - 3. Provide continuous horizontal blocking at midheight of partitions more than 96 inches high, using members of 2-inch nominal thickness and of same width as wall or partitions.
- B. Construct corners and intersections with three or more studs, except that two studs may be used for interior non-load-bearing partitions.
- C. Frame openings with multiple studs and headers. Provide nailed header members of thickness equal to width of studs. Support headers on jamb studs.
  - 1. For non-load-bearing partitions, provide double-jamb studs and headers not less than 4-inch nominal depth for openings 48 inches and less in width, 6-inch nominal depth for openings 48 to 72 inches in width, 8-inch nominal depth for openings 72 to 120 inches in width, and not less than 10-inch nominal depth for openings 10 to 12 feet in width.
  - 2. For load-bearing walls, provide double-jamb studs for openings 60 inches and less in width, and triple-jamb studs for wider openings. Provide headers of depth indicated.
- D. Provide diagonal bracing in exterior walls, at both walls of each external corner at 45-degree angle, full-story height unless otherwise indicated. Use 1-by-6-inch nominal- size boards, let-in flush with faces of studs.

### 3.5 CEILING JOIST AND RAFTER FRAMING INSTALLATION

- A. Rafters: Notch to fit exterior wall plates and toe nail or use metal framing anchors. Double rafters to form headers and trimmers at openings in roof framing, if any, and support with metal hangers. Where rafters abut at ridge, place directly opposite each other and nail to ridge member or use metal ridge hangers.
  - 1. At valleys, provide double-valley rafters of size indicated or, if not indicated, of same thickness as regular rafters and 2 inches deeper. Bevel ends of jack rafters for full bearing against valley rafters.
  - 2. At hips, provide hip rafter of size indicated or, if not indicated, of same thickness as regular rafters and 2 inches deeper. Bevel ends of jack rafters for full bearing against hip rafter.
- B. Provide collar beams (ties) as indicated or, if not indicated, provide 1-by-6-inch nominal- size boards between every third pair of rafters, but not more than 48 inches o.c. Locate below ridge member, at third point of rafter span. Cut ends to fit roof slope and nail to rafters.
- C. Provide special framing as indicated for eaves, overhangs, dormers, and similar conditions if any.

3.6 PROTECTION

- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

**END OF SECTION 06 10 00**

**SECTION 06 16 00 – SHEATHING**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Wall sheathing.
  - 2. Roof sheathing.
- B. Related Requirements:
  - 1. Section 06 10 00 "Rough Carpentry" for plywood backing panels.

**1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
  - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Indicate type of preservative used and net amount of preservative retained.
  - 2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated plywood complies with requirements. Include physical properties of treated materials.
  - 3. For fire-retardant treatments, include physical properties of treated plywood both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D 5516.
  - 4. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
  - 5. Include copies of warranties from chemical treatment manufacturers for each type of treatment.

**1.4 QUALITY ASSURANCE**

- A. Testing Agency Qualifications: For testing agency providing classification marking for fire-retardant-treated material, an inspection agency acceptable to authorities having jurisdiction that periodically performs inspections to verify that the material bearing the classification marking is representative of the material tested.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Stack panels flat with spacers beneath and between each bundle to provide air circulation. Protect sheathing from weather by covering with waterproof sheeting, securely anchored. Provide for air circulation around stacks and under coverings.

## **PART 2 - PRODUCTS**

### **2.1 PERFORMANCE REQUIREMENTS**

- A. Fire-Test-Response Characteristics: For assemblies with fire-resistance ratings, provide materials and construction identical to those of assemblies tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.
  - 1. Fire-Resistance Ratings: Indicated by design designations from UL's "Fire Resistance Directory."

### **2.2 WOOD PANEL PRODUCTS**

- A. Emissions: Products shall meet the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Certified Wood: For the following wood products, provide materials produced from wood obtained from forests certified by an FSC-accredited certification body to comply with FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship".
  - 1. Plywood.
- C. Plywood: DOC PS 1
- D. Thickness: As needed to comply with requirements specified, but not less than thickness indicated.
- E. Factory mark panels to indicate compliance with applicable standard.

### **2.3 PRESERVATIVE-TREATED PLYWOOD**

- A. Preservative Treatment by Pressure Process: AWPA U1; Use Category UC2 for interior construction not in contact with the ground, Use Category UC3b for exterior construction not in contact with the ground, and Use Category UC4a for items in contact with the ground.
  - 1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.
- B. Mark plywood with appropriate classification marking of an inspection agency acceptable to authorities having jurisdiction.
- C. Application: Treat all plywood unless otherwise indicated.

### **2.4 WALL SHEATHING**

- A. Plywood Wall Sheathing: Exterior, Structural I sheathing.
  - 1. Span Rating: Not less than 16/0.
  - 2. Nominal Thickness: Not less than 3/4 inch.
  - 3. Nominal Thickness: Not less than 3/4 inch.

**2.5 ROOF SHEATHING**

- A. Plywood Roof Sheathing: Exterior, Structural I sheathing.
  - 1. Span Rating: Not less than 16/0.
  - 2. Nominal Thickness: Not less than 5/8 inch.

**2.6 FASTENERS**

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.
  - 1. For roof and wall sheathing, provide fasteners with hot-dip zinc coating complying with ASTM A 153/A 153M.

**PART 3 - EXECUTION**

**3.1 INSTALLATION, GENERAL**

- A. Do not use materials with defects that impair quality of sheathing or pieces that are too small to use with minimum number of joints or optimum joint arrangement. Arrange joints so that pieces do not span between fewer than three support members.
- B. Cut panels at penetrations, edges, and other obstructions of work; fit tightly against abutting construction unless otherwise indicated.
- C. Securely attach to substrate by fastening as indicated, complying with the following:
  - 1. Table 2304.9.1, "Fastening Schedule," in ICC's "International Building Code."
  - 2. Table R602.3(1), "Fastener Schedule for Structural Members," and Table R602.3(2), "Alternate Attachments," in ICC's "International Residential Code for One- and Two-Family Dwellings."
- D. Coordinate wall and roof sheathing installation with flashing and joint-sealant installation so these materials are installed in sequence and manner that prevent exterior moisture from passing through completed assembly.
- E. Do not bridge building expansion joints; cut and space edges of panels to match spacing of structural support elements.
- F. Coordinate sheathing installation with installation of materials installed over sheathing so sheathing is not exposed to precipitation or left exposed at end of the workday when rain is forecast.
- G. **WOOD STRUCTURAL PANEL INSTALLATION**
- H. General: Comply with applicable recommendations in APA Form No. E30, "Engineered Wood Construction Guide," for types of structural-use panels and applications indicated.
- I. Fastening Methods: Fasten panels as indicated below:
  - 1. Wall and Roof Sheathing:
    - a. Nail or Screw to wood framing.
    - b. Space panels 1/8 inch apart at edges and ends.

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**END OF SECTION 06 16 00**

SECTION 06 17 60 - METAL-PLATE-CONNECTED WOOD TRUSSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Wood roof trusses.
  - 2. Wood girder trusses.
  - 3. Wood truss bracing.
  - 4. Metal truss accessories.

1.3 DEFINITIONS

- A. Metal-Plate-Connected Wood Trusses: Planar structural units consisting of metal-plate-connected members fabricated from dimension lumber and cut and assembled before delivery to Project site.

1.4 ACTION SUBMITTALS

- A. Shop Drawings: Show fabrication and installation details for trusses.
  - 1. Show location, pitch, span, camber, configuration, and spacing for each type of truss required.
  - 2. Indicate sizes, stress grades, and species of lumber.
  - 3. Indicate locations of permanent bracing required to prevent buckling of individual truss members due to design loads.
  - 4. Indicate locations, sizes, and materials for permanent bracing required to prevent buckling of individual truss members due to design loads.
  - 5. Indicate type, size, material, finish, design values, orientation, and location of metal connector plates.
  - 6. Show splice details and bearing details.
- B. Delegated-Design Submittal: For metal-plate-connected wood trusses indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.



1.5 QUALITY ASSURANCE

- A. Metal Connector-Plate Manufacturer Qualifications: A manufacturer that is a member of TPI and that complies with quality-control procedures in TPI 1 for manufacture of connector plates.
  - 1. Manufacturer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
  - 2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.
- B. Fabricator Qualifications: Shop that participates in a recognized quality-assurance program that complies with quality-control procedures in TPI 1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Handle and store trusses to comply with recommendations in TPI BCSI, "Building Component Safety Information: Guide to Good Practice for Handling, Installing, Restraining, & Bracing Metal Plate Connected Wood Trusses."
  - 1. Store trusses flat, off of ground, and adequately supported to prevent lateral bending.
  - 2. Protect trusses from weather by covering with waterproof sheeting, securely anchored.
  - 3. Provide for air circulation around stacks and under coverings.
- B. Inspect trusses showing discoloration, corrosion, or other evidence of deterioration. Discard and replace trusses that are damaged or defective.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified, State of Florida licensed, professional engineer to design metal-plate-connected wood trusses.
- B. Structural Performance: Provide metal-plate-connected wood trusses capable of withstanding design loads within limits and under conditions indicated. Comply with requirements in TPI 1 unless more stringent requirements are specified below.
  - 1. Design Loads: As indicated on drawings.
  - 2. Maximum Deflection Under Design Loads:
    - a. Roof Trusses: Vertical deflection of 1/360 of span.
- C. Comply with applicable requirements and recommendations of the following publications:
  - 1. TPI 1, "National Design Standard for Metal Plate Connected Wood Truss Construction."
  - 2. TPI DSB, "Recommended Design Specification for Temporary Bracing of Metal Plate Connected Wood Trusses."

3. TPI BCSI, "Building Component Safety Information: Guide to Good Practice for Handling, Installing, Restraining, & Bracing Metal Plate Connected Wood Trusses."

- D. Wood Structural Design Standard: Comply with applicable requirements in AF&PA's "National Design Specifications for Wood Construction" and its "Supplement."

## 2.2 DIMENSION LUMBER

- A. Certified Wood: For metal-plate-connected wood trusses and permanent bracing, provide materials produced from wood obtained from forests certified by an FSC-accredited certification body to comply with FSC STD-01-001, "FSC Principles and Criteria for Forest Stewardship."
- B. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
  1. Factory mark each piece of lumber with grade stamp of grading agency.
  2. For exposed lumber indicated to receive a stained or natural finish, omit grade stamp and provide certificates of grade compliance issued by grading agency.
  3. Provide dressed lumber, S4S.
  4. Provide dry lumber with 19 percent maximum moisture content at time of dressing.
- C. Minimum Chord Size for Roof Trusses: 2 by 4 inches nominal for both top and bottom chords.
- D. Minimum Specific Gravity for Top Chords: 0.55.
- E. Permanent Bracing: Provide wood bracing that complies with Southern Pine No. 2 grade.

## 2.3 METAL CONNECTOR PLATES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, the following:
  1. Alpine Engineered Products, Inc.; an ITW company.
  2. Cherokee Metal Products, Inc.; Masengill Machinery Company.
  3. CompuTrus, Inc.
  4. Eagle Metal Products.
  5. Jager Building Systems, Inc.; a Tembec/SGF Rexfor company.
  6. MiTek Industries, Inc.; a subsidiary of Berkshire Hathaway Inc.
  7. Robbins Engineering, Inc.
  8. Truswal Systems Corporation; an ITW company.
- B. Source Limitations: Obtain metal connector plates from single manufacturer.
- C. General: Fabricate connector plates to comply with TPI 1.

- D. Hot-Dip Galvanized-Steel Sheet: ASTM A 653; Structural Steel (SS), high-strength low-alloy steel Type A (HSLAS Type A), or high-strength low-alloy steel Type B (HSLAS Type B); G60 coating designation; and not less than 0.036 inch thick.

- 1. Use for interior locations unless otherwise indicated.

#### 2.4 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this article for material and manufacture.

- 1. Provide fasteners for use with metal framing anchors that comply with written recommendations of metal framing manufacturer.

- B. Nails, Brads, and Staples: ASTM F 1667.

#### 2.5 METAL FRAMING ANCHORS AND ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or equivalent.

- C. Allowable Design Loads: Provide products with allowable design loads, as published by manufacturer, that meet or exceed those of basis-of-design products. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency.

- D. Galvanized-Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A 653/A 653M, G60 coating designation.

- 1. Use for interior locations unless otherwise indicated.

#### 2.6 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: SSPC-Paint 20, with dry film containing a minimum of 94 percent zinc dust by weight.

#### 2.7 FABRICATION

- A. Cut truss members to accurate lengths, angles, and sizes to produce close-fitting joints.

- B. Fabricate metal connector plates to sizes, configurations, thicknesses, and anchorage details required to withstand design loads for types of joint designs indicated.

- C. Assemble truss members in design configuration indicated; use jigs or other means to ensure uniformity and accuracy of assembly with joints closely fitted to comply with tolerances in TPI 1. Position members to produce design camber indicated.
  - 1. Fabricate wood trusses within manufacturing tolerances in TPI 1.
- D. Connect truss members by metal connector plates located and securely embedded simultaneously in both sides of wood members by air or hydraulic press.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install wood trusses only after supporting construction is in place and is braced and secured.
- B. If trusses are delivered to Project site in more than one piece, assemble trusses before installing.
- C. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.
- D. Install and brace trusses according to TPI recommendations and as indicated.
- E. Install trusses plumb, square, and true to line and securely fasten to supporting construction.
- F. Space trusses 24 inches as indicated; adjust and align trusses in location before permanently fastening.
- G. Anchor trusses securely at bearing points; use metal truss tie-downs as applicable. Install fasteners through each fastener hole in metal framing anchors according to manufacturer's fastening schedules and written instructions.
- H. Securely connect each truss ply required for forming built-up girder trusses.
  - 1. Anchor trusses to girder trusses as indicated.
- I. Install and fasten permanent bracing during truss erection and before construction loads are applied. Anchor ends of permanent bracing where terminating at walls or beams.
- J. Install wood trusses within installation tolerances in TPI 1.
- K. Do not alter trusses in field. Do not cut, drill, notch, or remove truss members.
- L. Replace wood trusses that are damaged or do not meet requirements.
  - 1. Damaged trusses may be repaired according to truss repair details signed and sealed by the qualified professional engineer responsible for truss design, when approved by Architect.

3.2 REPAIRS AND PROTECTION

- A. Repair damaged galvanized coatings on exposed surfaces with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Protective Coating: Clean and prepare exposed surfaces of metal connector plates. Brush apply primer, when part of coating system, and one coat of protective coating.
  - 1. Apply materials to provide minimum dry film thickness recommended by coating system manufacturer.

END OF SECTION 061760

SECTION 07 11 13 - BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Cold-applied, emulsified-asphalt dampproofing.
- B. Related Requirements:
  - 1. Section 04 23 00 "Concrete Unit Masonry" for mortar parge coat on masonry surfaces.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 FIELD CONDITIONS

- A. Weather Limitations: Proceed with application only when existing and forecasted weather conditions permit dampproofing to be performed according to manufacturers' written instructions.
- B. Ventilation: Provide adequate ventilation during application of dampproofing in enclosed spaces. Maintain ventilation until dampproofing has cured.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Source Limitations: Obtain primary dampproofing materials and primers from single source from single manufacturer. Provide protection course, molded-sheet drainage panels and auxiliary materials recommended in writing by manufacturer of primary materials.
- B. VOC Content: Products shall comply with VOC content limits of authorities having jurisdiction unless otherwise required.

**2.2 COLD-APPLIED, CUT-BACK-ASPHALT DAMPPROOFING**

- A. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. APOC, Inc.; a division of Gardner-Gibson.
  2. BASF Construction Chemicals - Building Systems; Sonneborn Brand Products.
  3. Brewer Company (The).
  4. ChemMasters, Inc.
  5. Euclid Chemical Company (The); an RPM company.
  6. Henry Company.
  7. Karnak Corporation.
  8. Koppers Inc.
  9. Malarkey Roofing Products.
  10. Meadows, W. R., Inc.
  11. Grace, W. R., & Co. - Conn.
- B. Trowel Coats: ASTM D 4586, Type I, Class 1, fibered.
- C. Brush and Spray Coats: ASTM D 4479, Type I, fibered or nonfibered.

**2.3 AUXILIARY MATERIALS**

- A. General: Furnish auxiliary materials recommended in writing by dampproofing manufacturer for intended use and compatible with bituminous dampproofing.
- B. Cut-Back-Asphalt Primer: ASTM D 41.
- C. Emulsified-Asphalt Primer: ASTM D 1227, Type III, Class 1, except diluted with water as recommended in writing by manufacturer.
1. Primer shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- D. Asphalt-Coated Glass Fabric: ASTM D 1668, Type I.
- E. Patching Compound: Asbestos-free fibered mastic of type recommended in writing by dampproofing manufacturer.
- F. Protection Course: ASTM D 6506, 1/8-inch- (3-mm-) thick, semirigid sheets of fiberglass or mineral-reinforced-asphaltic core, pressure laminated between two asphalt-saturated fibrous liners.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions with Applicator present, for compliance with requirements for surface smoothness, surface moisture, and other conditions affecting performance of bituminous dampproofing work.
  - 1. Test for surface moisture according to ASTM D 4263.
- B. Proceed with application only after substrate construction and penetrating work have been completed and unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Mask or otherwise protect adjoining exposed surfaces from being stained, spotted, or coated with dampproofing. Prevent dampproofing materials from entering and clogging weep holes and drains.
- B. Clean substrates of projections and substances detrimental to the dampproofing work; fill voids, seal joints, and remove bond breakers if any, as recommended in writing by prime material manufacturer.
- C. Apply patching compound to patch and fill tie holes, honeycombs, reveals, and other imperfections; cover with asphalt-coated glass fabric or as recommended by manufacturer.

**3.3 APPLICATION, GENERAL**

- A. Comply with manufacturer's written instructions for dampproofing application, cure time between coats, and drying time before backfilling unless more stringent requirements are indicated.
  - 1. Apply dampproofing to provide continuous plane of protection.
  - 2. Apply additional coats if recommended in writing by manufacturer or to achieve a smooth surface and uninterrupted coverage.
- B. Where dampproofing footings and foundation walls, apply from finished-grade line to top of footing; extend over top of footing and down a minimum of 6 inches (150 mm) over outside face of footing.
  - 1. Extend dampproofing 12 inches (300 mm) onto intersecting walls and footings, but do not extend onto surfaces exposed to view when Project is completed.
  - 2. Install flashings and corner protection stripping at internal and external corners, changes in plane, construction joints, cracks, and where shown as "reinforced," by embedding an 8-inch- (200-mm-) wide strip of asphalt-coated glass fabric in a heavy coat of dampproofing. Dampproofing coat for embedding fabric is in addition to other coats required.



- C. Where dampproofing exterior face of inner wythe of exterior masonry cavity walls, lap dampproofing at least 1/4 inch (6 mm) onto flashing, masonry reinforcement, veneer ties, and other items that penetrate inner wythe.
  - 1. Extend dampproofing over outer face of structural members and concrete slabs that interrupt inner wythe.
  - 2. Lap dampproofing at least 1/4 inch (6 mm) onto shelf angles supporting veneer.
- D. Where dampproofing interior face of above-grade, exterior concrete and masonry walls, continue dampproofing through intersecting walls by keeping vertical mortar joints at intersection temporarily open or by dampproofing wall before constructing intersecting walls.

### 3.4 COLD-APPLIED, EMULSIFIED-ASPHALT DAMPPROOFING

- A. Unparged Masonry Foundation Walls: Apply primer and one fibered brush or spray coat at not less than 3 gal./100 sq. ft. (1.2 L/sq. m) or as per manufacturer's recommendations.
- B. Unexposed Face of Concrete Retaining Walls: Apply one brush or spray coat at not less than 1.25 gal./100 sq. ft. (0.5 L/sq. m).
- C. Unexposed Face of Masonry Retaining Walls: Apply primer and one brush or spray coat at not less than 1.25 gal./100 sq. ft. (0.5 L/sq. m).
- D. Exterior Face of Exterior CMU Walls: Where above grade and indicated to be furred and finished, apply one brush or spray coat at not less than 1 gal./100 sq. ft. (0.4 L/sq. m).

### 3.5 INSTALLATION OF PROTECTION COURSE

- A. Where indicated, install protection course over completed-and-cured dampproofing. Comply with dampproofing-material and protection-course manufacturers' written instructions for attaching protection course.
  - 1. Support protection course over cured coating with spot application of adhesive type recommended in writing by protection-board manufacturer.
  - 2. Install protection within 24 hours of installation of dampproofing (while coating is tacky) to ensure adhesion.

### 3.6 INSTALLATION OF MOLDED-SHEET DRAINAGE PANELS

- A. Place and secure molded-sheet drainage panels, with geotextile facing away from wall substrate, according to manufacturer's written instructions. Use adhesives or other methods that do not penetrate dampproofing. Lap edges and ends of geotextile to maintain continuity. Protect installed molded-sheet drainage panels during subsequent construction.
  - 1. Install protection course before installing drainage panels.

3.7 CLEANING

- A. Clean spillage and soiling from adjacent construction using cleaning agents and procedures recommended in writing by manufacturer of affected construction.

**END OF SECTION 07 11 13**

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SECTION 07 21 00 - THERMAL INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Glass-fiber blanket insulation.
  - 2. Polyisocyanurate Board Insulation.
- B. Related Sections:
  - 1. Section 04 22 00 "Unit Masonry" for insulation installed in cavity walls and masonry cells.
  - 2. Section 06 16 00 "Sheathing" for foam-plastic board sheathing over wood or steel framing.
  - 3. Section 09 29 00 "Gypsum Board " for installation in wood- and metal-framed assemblies of insulation specified by referencing this Section.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each product.

1.5 QUALITY ASSURANCE

- A. Surface-Burning Characteristics: As determined by testing identical products according to ASTM E 84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Protect insulation materials from physical damage and from deterioration due to moisture, soiling, and other sources. Store inside and in a dry location. Comply with manufacturer's written instructions for handling, storing, and protecting during installation.

PART 2 - PRODUCTS

2.1 GLASS-FIBER BLANKET INSULATION

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. CertainTeed Corporation.
  - 2. Guardian Building Products, Inc.
  - 3. Johns Manville.
  - 4. Knauf Insulation.
  - 5. Owens Corning.

- A. Glass-Fiber Blanket Insulation: ASTM C 665, Type III unfaced,

2.2 POLYISOCYANURATE BOARD INSULATION

- A. Polyisocyanurate Board Insulation: ASTM C 1289, Type I, Class 1, with maximum flame-spread and smoke-developed indexes of 75 per ASTM E 84.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, the following:
    - a. Atlas Roofing Corporation.
    - b. Dow Chemical Company (The).
    - c. Rmax, Inc.

- B. Adhesive for Bonding Insulation: Product with demonstrated capability to bond insulation securely to substrates without damaging insulation and substrates.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean substrates of substances that are harmful to insulation or vapor retarders, including removing projections capable of puncturing vapor retarders, or that interfere with insulation attachment.

**3.2 INSTALLATION, GENERAL**

- A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

**3.3 INSTALLATION OF BELOW-GRADE INSULATION**

- A. On vertical surfaces, set insulation units using manufacturer's recommended adhesive according to manufacturer's written instructions.
  - 1. If not otherwise indicated, extend insulation a minimum of 36 inches (915 mm) below exterior grade line.
- B. On horizontal surfaces, loosely lay insulation units according to manufacturer's written instructions. Stagger end joints and tightly abut insulation units.
  - 1. If not otherwise indicated, extend insulation a minimum of 36 inches (915 mm) in from exterior walls.

**3.4 INSTALLATION OF INSULATION FOR FRAMED CONSTRUCTION**

- A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- B. Glass-Fiber Insulation: Install in cavities formed by framing members according to the following requirements:
  - 1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
  - 2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
  - 3. Maintain 3-inch (76-mm) clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
  - 4. Install eave ventilation troughs between roof framing members in insulated attic spaces at vented eaves.

5. For metal-framed wall cavities where cavity heights exceed 96 inches (2438 mm), support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.
6. For wood-framed construction, install blankets according to ASTM C 1320 and as follows:
  - a. With faced blankets having stapling flanges, secure insulation by inset, stapling flanges to sides of framing members.
  - b. With faced blankets having stapling flanges, lap blanket flange over flange of adjacent blanket to maintain continuity of vapor retarder once finish material is installed over it.
7. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.
  - a. Exterior Walls: Set units with facing placed toward interior of construction or as indicated on Drawings.
  - b. Interior Walls: Set units with facing placed toward areas of high humidity or as indicated on Drawings.

### 3.5 INSTALLATION OF INSULATION IN CEILINGS FOR SOUND ATTENUATION

- A. Where glass-fiber blankets are indicated for sound attenuation above ceilings, install blanket insulation over entire ceiling area in thicknesses indicated. Extend insulation 48 inches (1219 mm) up either side of partitions.

### 3.6 INSTALLATION OF INSULATION FOR CONCRETE SUBSTRATES

- A. Install board insulation on concrete substrates by adhesively attached, spindle-type insulation anchors as follows:
  1. Fasten insulation anchors to concrete substrates with insulation anchor adhesive according to anchor manufacturer's written instructions. Space anchors according to insulation manufacturer's written instructions for insulation type, thickness, and application indicated.
  2. Apply insulation standoffs to each spindle to create cavity width indicated between concrete substrate and insulation.
  3. After adhesive has dried, install board insulation by pressing insulation into position over spindles and securing it tightly in place with insulation-retaining washers, taking care not to compress insulation below indicated thickness.
  4. Where insulation will not be covered by other building materials, apply capped washers to tips of spindles.
- B. Place vapor retarders on side of construction indicated on Drawings. Extend vapor retarders to extremities of areas to protect from vapor transmission. Secure vapor retarders in place with adhesives or other anchorage system as indicated. Extend vapor retarders to cover miscellaneous voids in insulated substrates, including those filled with loose-fiber insulation.

- C. Seal vertical joints in vapor retarders over framing by lapping no fewer than two studs.
  - 1. Fasten vapor retarders to wood framing at top, end, and bottom edges; at perimeter of wall openings; and at lap joints. Space fasteners 16 inches o.c.
  - 2. Before installing vapor retarders, apply urethane sealant to flanges of metal framing including runner tracks, metal studs, and framing around door and window openings. Seal overlapping joints in vapor retarders with vapor-retarder tape according to vapor-retarder manufacturer's written instructions. Seal butt joints with vapor-retarder tape. Locate all joints over framing members or other solid substrates.
  - 3. Firmly attach vapor retarders to metal framing and solid substrates with vapor-retarder fasteners as recommended by vapor-retarder manufacturer.
  
- D. Seal joints caused by pipes, conduits, electrical boxes, and similar items penetrating vapor retarders with vapor-retarder tape to create an airtight seal between penetrating objects and vapor retarders.
  
- E. Repair tears or punctures in vapor retarders immediately before concealment by other work. Cover with vapor-retarder tape or another layer of vapor retarders.

### 3.7 PROTECTION

- A. Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

**END OF SECTION 07 21 00**



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SECTION 07 41 13 - STANDING SEAM ROOF PANELS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Work described in this section includes pre-formed metal roofing system complete with clips, perimeter and penetration flashing, closures, gutters, and downspouts.
- B. Section also includes:
  - 1. Underlayment Materials

1.3 DESIGN AND PERFORMANCE CRITERIA

- A. Thermal Expansion and Contraction.
  - 1. Completed metal roofing and flashing system shall be capable of withstanding expansion and contraction of components caused by changes in temperature without buckling, or reducing performance ability.
  - 2. The design temperature differential shall be not less than 220 degrees Fahrenheit.
  - 3. Interface between panel and clip shall provide for unlimited thermal movement in each direction along the longitudinal direction.
  - 4. Resistance to Wear Through, Replication of Thermal Movement: An assembled test specimen at least three panels wide spanning three or more supports shall be subjected to 100,000 cycles of movement, 1/2" in each direction for a total of 1" of movement. Upon completion, the panel shall show no signs of wear through the panel nor shall the contact surfaces between the clip and the panel show more than 25% loss in metal thickness.
- B. Uniform Wind Uplift Load Capacity.
  - 1. Installed roof system shall withstand negative wind uplift pressures complying with the following criteria.
    - a. Design Code: ASCE 7-10, Method 2 for Components and Cladding.
    - b. Safety Factor:
      - 1. In no instance shall the safety factor be less than 1.67 for any roof or wall zone. The provisions of Section D6.2.1a of Appendix A shall NOT be applicable for this project.

- c. Refer to Structural drawings for Risk and Exposure Category, wind speeds and design pressures.
  2. The ultimate capacity of the panel system shall be determined by performance testing in accordance with ASTM E1592. The allowable load carrying capacity shall be calculated in accordance with AISI S100 section D6.2.1, except the provisions of Section D6.2.1a of Appendix A shall NOT be applicable for this project.
- C. Uniform Positive Load Capacity.
1. Uniform positive load capacity shall be determined in accordance with AISI S100.
  2. The installed roof system shall be capable of resisting the following positive uniform roof loads: Roof Live Load of 20 psf.
  3. Installed roof system shall carry positive uniform design loads with a maximum system deflection of  $L/180$  as measured at the rib (web) of the panel.
- D. Wind Uplift Classification: The panel system shall be listed as a Class 90 windstorm rated system, as determined by UL 580.
- E. Fire Resistance Classification: The panel system shall be listed as a Class A Roof Covering, as determined by UL 790.
- F. Air infiltration: The panel system shall be tested in accordance with ASTM E1680 and not exceed an air leakage rate of 0.0060 cfm/sq ft at a minimum test static air pressure difference of 20.0 psf.
- G. Water Infiltration: The panel system shall be tested in accordance with ASTM E1646 and exhibit No Leakage at a static water exposure of 6.2 Gal/Hr and a test static air pressure difference of 20.0 psf for 15 minutes.
- H. Static water pressure head water infiltration.
1. The panel system shall be tested in accordance with ASTM E2140, and pass with no leakage. The test specimen must include a panel end lap condition and successfully withstand being submerged under 6" of water for 6 hours.
  2. The panel system shall be tested in accordance with the FBC TAS 114 Appendix G, and pass with no leakage. The test specimen must successfully withstand being submerged under 6" of water for 168 hours.
- I. Dynamic pressure water penetration.
1. The panel system shall be tested in accordance with AAMA 501.1, and pass with no water penetration, other than condensation, when exposed to 8" per hour of dynamic rain and 70 mph wind velocities for not less than five (5) minutes duration. No water penetration, other than condensation, when exposed to 8" per hour of dynamic rain and 100 mph wind velocities for not less than five (1) minutes duration

2. The panel system shall be tested in accordance with FBC TAS 100, and pass with no water penetration, other than condensation, when exposed to 8.8" per hour of dynamic rain and 110 mph wind velocities for not less than five (5) minutes duration.

**J. Missile Impact Test and Cyclic Wind Pressure Test.**

1. The panel system shall be tested in accordance with ASTM E1886. The tested system shall be of identical profile and material type as the specified panel for this project; thicker gauge and/or narrow width panels than those tested will be acceptable. The anchor clip spacing for this project shall be based on E1592 requirements, but shall not exceed that of the E1886 test report.
2. The panel system shall be tested in accordance with FBC Test Protocols TAS 201 and TAS 203. The tested system shall be of identical profile and material type as the specified panel for this project; thicker gauge and/or narrow width panels than those tested will be acceptable. The anchor clip spacing for this project shall be based on E1592 requirements, but shall not exceed that of the TAS 201 test reports.

**1.4 QUALITY CRITERIA/INSTALLER QUALIFICATIONS**

- A. Engage an experienced metal roof panel contractor (erector) to install wall panel system who has a minimum of three (10) years of experience specializing in the installation of metal wall systems.
- B. Manufacturer Qualifications: Manufacturer must specialize in the manufacturing of metal roof systems, and shall have successfully manufactured the specified wall system for minimum of (10) years.
- C. Installing contractor must be trained, certified and in good standing with the manufacturer of standing seam system that is installed. Installing contractor must obtain written certification from the manufacturer that they are approved for installation of the specified system.
- D. Sole Source Requirements: All material and accessories for the system specified here within and all systems specified elsewhere listed in Section 1.2C. shall be fabricated and supplied by a single manufacturer. All specified warranties within these related specifications must be provided and endorsed by the single manufacturer. A manufacturer who cannot fabricate and supply all systems will not be accepted. Please refer to Section 1.5 for additional manufacturer requirements and PART 2: Products for product/manufacturer substitution requirements.

- E. Quality Assurance Inspections: Roof panel manufacturer shall provide, at no additional cost to the owner, a minimum of five scheduled field inspections. A written report with corresponding photos shall be kept and made available immediately upon request. Inspections shall be conducted by a salaried employee of the roof panel manufacturer. Inspector shall be registered with the project architect prior to project commencement. Inspections conducted by roofing material distributors / dealers, or other third parties, will not be acceptable. The field inspector reserves the right to report to the project architect the level of quality and acceptability of work completed and to subsequently issue a report of items not acceptable—if required.

## 1.5 SUBMITTALS

- A. Shop drawings: Show roof panel system with flashings and accessories in plain view; sections and details. Include metal thicknesses and finishes, panel lengths, joining details, anchorage details, flashings and special fabrication provisions for termination and penetrations. Indicate relationships with adjacent and interfacing work. Shop drawings to be prepared by metal roof panel manufacturer.
- B. Engineering Calculations: Submit negative wind uplift pressure calculations using the project and building code data listed in 1.3. Calculations shall be sealed by a professional engineer licensed to practice structural engineering in the jurisdiction in which the project is located.
- C. Design Test Reports.
  - 1. Submit copies of design test reports for each of the performance testing standards listed in specification article 1.3.
  - 2. Test reports shall be performed by independent, accredited testing laboratories, and shall bear the seal of a registered professional engineer.
  - 3. All required test reports must be completed and dated prior to the bid date of the project. Tests performed after the bid date will not be accepted.
- D. Written Certifications of Installing Contractor and Manufacturer.
  - 1. Provide written certification from the metal roof manufacturer that the installing contractor is trained, certified and in good standing.
  - 2. Upon request, the installer must submit written evidence they have installed a minimum of (5) projects of similar size and scope. The list must include the project name, project location, owner contact information, metal roof area size and metal roofing manufacturer used.
- E. Warranty: Provide unexecuted specimen warranty documents for each warranty as required in specification article 1.9 of this section.
- F. Samples.
  - 1. Submit sample of panel section, at least 6" x 6" showing seam profile and also a sample of color selected.

2. Submit sample of panel clip, gable clip, batten seam cap with sealant, and preformed metal and foam closures.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Inspect materials upon delivery.
- B. Handle materials to prevent damage.
- C. Store materials off ground providing for drainage; under cover providing for air circulation; and protected from any debris.

1.7 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit metal roof panel work to be performed according to manufacturer's written instructions and warranty requirements.
- B. Field Measurements: Verify actual dimensions of construction contiguous with metal roof panels by field measurements before fabrication.

1.8 COORDINATION

- A. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.
- B. Coordinate metal roof panels with rain drainage work, flashing, trim, and construction of decks, purlins, rafters, parapets, walls, and other adjoining work to provide a leak proof, secure, and noncorrosive installation.

1.9 WARRANTIES

- A. Endorse and forward to owner the following warranties:
  1. Manufacturer's standard 20 Year No Dollar Limit year roof system weather tightness warranty.
  2. The warranty shall cover all responsibility and liability for any damage or failures caused by wind gusts up to the design wind speed of 135 mph.
  3. Manufacturer's standard 20 year material substrate warranty covering structural integrity failures such as perforating and rupture.
  4. Installer's 3 year warranty covering roof panel system installation and water tightness.
- B. Warranties shall commence on date of substantial completion.

**PART 2 - PRODUCTS**

**2.1 PANEL MATERIALS**

A. Aluminum-Zinc Alloy Coated Steel Sheet: ASTM A792/A792M, Grade 50, Acrylic Resin Coated over unpainted Class AZ 55, Structural Quality.

1. 22 gauge: structural quality.
2. Texture: Smooth surface.
3. Exposed Coil Finish: Clear Acrylic Resin

B. Panel Sealants:

1. Seam Cap Sealant: Factory applied hot melt, high viscosity, pressure sensitive adhesive with high heat resistance.
2. Sealant Tape: Non-curing, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, no sag, nontoxic, non-staining tape 1-inch wide and 1/16-inch thick.
3. Exposed Sealant: ASTM C 920; elastomeric tripolymer, polyurethane, or other advanced polymer sealant; of type, grade, class, and use classifications required to seal joints in metal roof panels and remain weather tight; and as recommended in writing by metal roof panel manufacturer.
4. Concealed Sealant: ASTM C 1311: Butyl-Based, Solvent-Release, One-Part Sealant.

**2.2 UNDERLAYMENT MATERIALS**

A. Self-Adhering with reinforcing scrim, High-Temperature Sheet: 40 mil thick minimum, consisting of slip-resisting top surface laminated to SBS-modified asphalt adhesive, with release-paper backing; cold applied.

1. Thermal Stability: Stable after testing at 250 deg F; ASTM D 1970.
2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D 1970.
3. Seams shall be lapped in accordance with manufacturer's recommendations.
4. Underlayment shall be approved for 90 days (minimum) of exposure to UV and weather penetrations.
5. Products: Subject to compliance with requirements, provide one of the following:
  - a. Aqua Block 60 by IMETCO of Norcross, GA.
  - b. Grace Construction Products- 40 mil Ice and Watershield
  - c. Atlas WeatherMaster Polyseal-50 mil.

**2.3 MISCELLANEOUS MATERIALS**

- A. Concealed fasteners: Corrosion resistant steel screws, #10 minimum diameter x length appropriate for substrate, hex washer head or pancake head. Use self-drilling, self-tapping for metal substrate or A-point for plywood substrate.
- B. Exposed fasteners: No Exposed fasteners are permitted anywhere on the roof system, including all perimeter and trim assemblies.

**2.4 STANDING-SEAM METAL ROOF PANELS**

- A. General: Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips in side laps. Include clips, cleats and accessories required for weather tight installation.
  - 1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E 1514.
  - 2. Aluminum Panel Systems: Unless more stringent requirements are indicated, comply with ASTM E 1637.
- B. Vertical-Rib, Standing-Seam Metal Roof Panels with separate mechanically field crimped seam cap: Formed with vertical ribs at panel edges, pencil beads and an intermediate stiffening rib symmetrically spaced between ribs; designed for 2-direction installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels, attaching a separate batten seam cap and mechanically seaming panels together.
  - 1. Basis-of-Design System: Panel shall be IMETCO Series 300 (S300) roof panel system as manufactured by Innovative Metals Company, Inc. (IMETCO), Norcross, Georgia, telephone (407) 375-0600:
  - 2. Alternate manufacturers are subject to full compliance with specification requirements, and shall be submitted for approval as follows:
    - a. Manufacturers not listed above must submit for approval, ten (10) days prior to bid date, and provide the following: Manufacturer's literature; all test reports to certify compliance with the design and performance requirements in article 1.4 of this specification; all test reports must be provided in accordance with article 1.5, D. of this specification; sample warranties in accordance with article 1.10 of this specification; certification of quality criteria and installer qualifications in accordance article 1.6 of this specification.
    - b. The bid documents allow for substitutions after the award of the contract.
  - 3. Material and Thickness: Minimum 22 Gauge Galvalume Plus.
  - 4. Standing Seam Panel Width: Maximum 16".



5. Characteristics

- a. The same panel profile from a single manufacturer shall be used for ALL standing seam roof areas.
- b. Configuration: Standing seams incorporating mechanically interlocked, concealed anchor clips which allow unlimited thermal movement.
  - 1) Profile of panel shall have two stiffening beads positioned 1-1/2" from the vertical seam and one raised stiffening rib centered in the panel.
  - 2) Exposed fasteners, screws and/or roof mastic are unacceptable and will be rejected.
- c. Seam must be 2-3/8" minimum height for added strength for negative pressures and must have symmetrical design. Integral, asymmetrical seams are not acceptable.
- d. Panel Lengths: Panels must be furnished in continuous lengths from ridges to eaves. Panel end laps of any kind are not acceptable.
- e. Factory Formed Panels: Fabricate and finish metal roof panels and accessories at the factory. No site roll forming is permitted. Contractor owned and operated roll forming equipment is not permitted.
- f. Concealed Standard Anchor Clips: Clips must be 16 gauge galvanized steel ONE (1) piece clip with projecting legs for additional panel alignment and provision for unlimited thermal movement in each direction along the longitudinal dimension.
  - 1) Two-piece clips are NOT acceptable.
  - 2) Clip design must isolate sealant in panel cap from clip to insure that no sealant damage occurs from the clip during expansion and contraction.
  - 3) Clip must maintain a clearance of a minimum of 3/8" between panel and substrate for proper ventilation to help prevent condensation on underside of panel and eliminate the contact of panel fastener head to panel.
  - 4) Clips shall bear on manufacturer's standard 16 GA. steel bearing plates with slotted holes.
- g. Seam cap: Snap-on cap shall be a minimum of 1-inch wide "T" shaped of continuous length up to 45 feet according to job conditions and field seamed by means of manufacturer's standard seaming machine.
  - 1) Cap shall be designed to receive two (2) beads of hot applied, high viscosity, pressure sensitive adhesive with high heat resistance during manufacturing which will not come in contact with the anchor clip.
  - 2) In all cases, seam caps shall be factory formed to insure quality and precision in the process of sealant application.
- h. Stiffening ribs: Located in flat of panel to minimize oil canning and telegraphing of structural members.

- i. Replaceability: Panels shall be of a symmetrical design with mechanically seamed cap configuration such that individual panels may be removable for replacement without removing adjacent panels and installation may proceed in both directions simultaneously.
- j. Panel ends shall be folded up 90 degrees at ridge, headwall, and hip conditions, where applicable. No metal shall be cut or otherwise perforated at the folded end.

## 2.5 ACCESSORIES

- A. Roof Panel Accessories: Provide components approved by roof panel manufacturer and as required for a complete metal roof panel assembly including trim, copings, fasciae, corner units, ridge closures, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
  - 1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal roof panels.
  - 2. Closure Strips: Closed-cell, expanded, cellular, rubber or cross-linked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch thick, flexible closure strips meeting ASTM D1056 and/or D3575; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- B. Flashing and Trim: Formed from same material and gauge as roof panels, prepainted with coil coating. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal roof panels.
- C. Gutters: Formed from same material roof panels. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 10'-0" long sections, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual." Furnish gutter supports spaced per SMACNA's recommendation based on gauge and stretch-out, fabricated from same metal as gutters. Provide wire ball strainers of compatible metal at outlets. Finish gutters to match metal roof panels.
- D. Downspouts: Formed from same material as roof panels. Fabricate in 10'-0" long sections, complete with formed elbows and offsets, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual". Finish downspouts to match gutters.
- E. Roof Curbs: Fabricated from same material as roof panels, minimum and welded top box and integral full-length cricket. Fabricate curb sub framing of minimum 0.0598-inch thick, angle-, C-, or Z-shaped steel sheet. Fabricate curb and sub framing to withstand indicated loads, of size and height indicated. Finish roof curbs to match metal roof panels.

**2.6 FABRICATION**

- A. Fabricate and finish metal roof panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
  - 1. Refer to section 2.8, Item e. for field roll forming allowances and requirements.
  - 2. Field roll forming is only permitted if panels are longer than 50' in length and it is more cost effective to field roll form than factory fabricate.
  - 3. No contractor owned roll formers are permitted.
- B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.
- C. Fabricate metal roof batten seam cap with factory-installed hot melt, high viscosity, pressure sensitive adhesive with high heat resistance, in a manner that will seal weathertight.
- D. Form flashing components from full single width sheet in minimum 10'-0" sections. Provide mitered corners, joined using closed end pop rivets and butyl-based, solvent released one-part sealant.
- E. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.
  - 1. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
  - 2. Sealed Joints: Form nonexpanding but movable joints in metal to accommodate butyl-based sealant to comply with SMACNA standards.
  - 3. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
  - 4. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA's "Architectural Sheet Metal Manual" or by metal roof panel manufacturer for application, but not less than thickness of metal being secured.

**2.7 FINISHES**

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical and painted finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

- C. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, metal roof panel supports, and other conditions affecting performance of the Work.
- B. Examine primary and secondary roof framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal roof panel manufacturer.
- C. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacturer.
- D. Examine roughing-in for components and systems penetrating metal roof panels to verify actual locations of penetrations relative to seam locations of metal roof panels before metal roof panel installation.
- E. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 PREPARATION**

- A. Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment.
- B. Substrate Board: Install substrate boards over roof deck on entire roof surface. Attach with substrate-board fasteners.
  - 1. Install substrate board with long joints in continuous straight lines, perpendicular to roof slopes with end joints staggered between rows. Tightly butt substrate boards together.
- C. Miscellaneous Framing: Install sub-purlins, eave angles, furring, and other miscellaneous roof panel support members and anchorage according to metal roof panel manufacturer's written instructions.
  - 1. Soffit Framing: Wire tie or clip furring channels to supports, as required to comply with requirements for assemblies indicated.

- D. Establish straight, side and crosswise benchmarks
  - E. Use proper size and length fastener for strength requirements. Approximately 5/16 inch is allowable for maximum fastener head size beneath the panel.
  - F. Rectangular roofs shall be checked for square and straightness. Gable ends may not be straight; set a true line for the gable clips and flashing with string line.
  - G. Measure the roof lengthwise to confirm panel lengths, overhangs, coverage of flashings at eaves and ridges and verify clearances for thermal movement.
- 3.3 UNDERLAYMENT INSTALLATION
- A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated on Drawings, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 90 days.
  - B. Felt Underlayment: Apply at locations indicated on Drawings, in shingle fashion to shed water, and with lapped joints of not less than 2 inches.
  - C. Apply slip sheet over underlayment before installing metal roof panels.
  - D. Install flashings to cover underlayment to comply with requirements specified in Division 07 Section "Sheet Metal Flashing and Trim."
- 3.4 STANDING SEAM METAL ROOF PANEL INSTALLATION
- A. All details will be shown on in accordance with approved shop drawings and manufacturer's product data, within specified erection tolerances.

- B. Directly over the completed roof substrate, install one piece clips. For insulated roof systems with no cover boards (plywood, dens dek, etc.) all anchor clips will be set on 16 gauge galvanized pre-punched bearing plates to distribute the loads on the board insulation.
- C. Installation of Roof Panels: Roof panels can be installed by starting from one end and working towards the opposite end. Due to the symmetrical design of the specified panel system, it is also acceptable to start from the middle of the roof and work toward each end.
  - 1. A stainless steel rivet shall be secured through the anchor reveal of the panel leg and extend into the arms of the panel clip located at the ridge of the system. This is done at each arm of the clip along the ridge. The panel is then anchored at both sides of the clip.
    - a. Be sure to capture all drilling debris during this operation with a rag or cloth placed on the panels at the drilling operation.
    - b. Panels are not securely attached to the roof until fixed to the anchor clip. To avoid damage and injury, all panels shall be fixed to the anchor clip immediately as they are installed.
    - c. The seam caps shall be shipped with two (2) beads of factory applied hot melt sealant located inside the caps. To install the caps, hook one side of the cap over the panel edge and rotate over the opposite panel leg. For ease of installation, start at one end of the panel and work toward the opposite end.
    - d. A hand crimping tool is used to crimp the cap around the top of two adjacent panels.
    - e. Caps shall then be permanently seamed with manufacturer's mechanical seamer.
- D. Isolate dissimilar metals and masonry or concrete from metals with bituminous coating. Use gasketed fasteners where required to prevent corrosive action between fastener, substrate, and panels.
- E. Limit exposed fasteners to extent indicated on contract drawings.
- F. Seal laps and joints in accordance with roofing system manufacturer's product data.
- G. Coordinate flashing and sheet metal work to provide weathertight conditions at roof terminations. Fabricate and install in accordance with standards of SMACNA Manual.
- H. Provide for temperature expansion/contraction movement of panels at roof penetrations and roof mounted equipment in accordance with system manufacturer's product data and design calculations.
- I. Installed system shall be true to line and plane and free of dents, and physical defects. In light gauge panels with wide flat surfaces, some oil canning may be present. Oil canning does not affect the finish or structural integrity of the panel and is therefore not cause for rejection.

- J. At joints in linear sheet metal items, set sheet metal items in two ¼-inch beads of butyl sealant. Extend sealant over all metal surfaces. Mate components for positive seal. Allow no sealant to migrate onto exposed surfaces.
  - K. Remove damaged work and replace with new, undamaged components.
  - L. Touch up exposed fasteners using paint furnished by roofing panel manufacturer and matching exposed panel surface finish.
  - M. Clean exposed surfaces of roofing and accessories after completion of installation. Leave in clean condition at date of substantial completion. Touch up minor abrasions and scratches in finish.
- 3.5 ERECTION TOLERANCES
- A. Installation Tolerances: Shim and align metal roof panel units within installed tolerance of 1/4 inch in 20 feet on slope and location lines as indicated and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- 3.6 FIELD QUALITY CONTROL
- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect metal roof panel installation, including accessories. Report results in writing.
  - B. Remove and replace applications of metal roof panels where inspections indicate that they do not comply with specified requirements.
  - C. Additional inspections, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- 3.7 CLEANING
- A. Remove temporary protective coverings and strippable films, if any, as metal roof panels are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of metal roof panel installation, clean finished surfaces as recommended by metal roof panel manufacturer. Maintain in a clean condition during construction.
  - B. Replace metal roof panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

**END OF SECTION 07 41 13**

SECTION 07 46 46 - FIBER-CEMENT SIDING, SOFFITS, AND CEILINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes exterior fiber-cement siding, soffits and ceilings.
- B. Related Requirements:
  - 1. Section 06 10 00 "Rough Carpentry" for wood furring, grounds, nailers, and blocking.
  - 2. Section 07 11 13 "Bituminous Dampproofing" for weather-resistive barriers.

1.3 COORDINATION

- A. Coordinate siding installation with flashings and other adjoining construction to ensure proper sequencing.
- B. Coordinate installation and fastening requirements to meet local wind zone requirements and codes.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Samples for Initial Selection: For fiber-cement siding, soffit and ceiling including related accessories.
- C. Samples for Verification: For each type, color, texture, and pattern required.
  - 1. 12-inch- (300-mm-) long-by-actual-width Sample of siding.

1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of fiber-cement siding, soffit and ceiling.
- B. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for fiber-cement siding.



- C. Research/Evaluation Reports: For each type of fiber-cement siding required, from ICC-ES.
- D. Sample Warranty: For special warranty.

**1.6 CLOSEOUT SUBMITTALS**

- A. Maintenance Data: For each type of product, including related accessories, to include in maintenance manuals.

**1.7 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Furnish full lengths of fiber-cement siding and soffit including related accessories, in a quantity equal to 2 percent of amount installed.

**1.8 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver and store packaged materials in original containers with labels intact until time of use.
- B. Store materials on elevated platforms, under cover, and in a dry location.

**1.9 WARRANTY**

- A. Special Warranty: Manufacturer agrees to repair or replace products that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including cracking and deforming.
    - b. Deterioration of materials beyond normal weathering.
  - 2. Warranty Period: 25 years from date of Substantial Completion.

**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS**

- A. Source Limitations: Obtain products, including related accessories, from single source from single manufacturer.

2.2 FIBER-CEMENT SIDING

- A. General: ASTM C 1186, Type A, Grade II, fiber-cement board, noncombustible when tested according to ASTM E 136; with a flame-spread index of 25 or less when tested according to ASTM E 84.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- a. CertainTeed Corporation.
  - b. GAF Materials Corporation.
  - c. James Hardie Building Products, Inc.
  - d. James Hardie Siding Products.
  - e. MaxiTile, Inc.
  - f. Nichiha Fiber Cement.
  - g. Norandex; Building Materials Distribution, Inc.
- B. Labeling: Provide fiber-cement siding that is tested and labeled according to ASTM C 1186 by a qualified testing agency acceptable to authorities having jurisdiction.
- C. Nominal Thickness: Not less than 5/16 inch (8 mm).
- D. Horizontal Pattern: Boards 8-1/4 to 8-1/2 inches (210 to 216 mm wide in plain style which provided a minimum of a 7" exposure when installed.
1. Texture: Wood grain texture.
- E. Factory Priming: Manufacturer's standard acrylic primer.

2.3 FIBER-CEMENT SOFFIT AND EXTERIOR CEILINGS

- A. General: ASTM C 1186, Type A, Grade II, fiber-cement board, noncombustible when tested according to ASTM E 136; with a flame-spread index of 25 or less when tested according to ASTM E 84.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- a. CertainTeed Corporation.
  - b. James Hardie Building Products, Inc.
  - c. James Hardie Siding Products.
  - d. MaxiTile, Inc.
  - e. Nichiha Fiber Cement.
  - f. Norandex; Building Materials Distribution, Inc.
- B. Nominal Thickness: Not less than 5/16 inch (8 mm).

- C. Pattern: 24-inch- wide sheets wood-grain texture.
- D. Ventilation: Provide unperforated soffit unless otherwise indicated.
- E. Factory Priming: Manufacturer's standard acrylic primer.

#### 2.4 ACCESSORIES

- A. Siding Accessories, General: Provide starter strips, edge trim, outside and inside corner caps, and other items as recommended by siding manufacturer for building configuration.
  - 1. Provide accessories matching color and texture of adjacent siding unless otherwise indicated.
- B. Decorative Accessories: Provide the following fiber-cement decorative accessories as indicated:
  - 1. Corner posts.
  - 2. Door and window casings.
  - 3. Fasciae.
  - 4. Moldings and trim.
- C. Fasteners:
  - 1. For fastening to wood, use siding nails of sufficient length to penetrate a minimum of 1 inch (25 mm) into substrate.
  - 2. For fastening to metal, use ribbed bugle-head screws of sufficient length to penetrate a minimum of 1/4 inch (6 mm), or three screw-threads, into substrate.
  - 3. For fastening fiber cement, use hot-dip galvanized fasteners.
- D. Insect Screening for Soffit Vents: Aluminum, 18-by-16 (1.4-by-1.6-mm) mesh.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates for compliance with requirements for installation tolerances and other conditions affecting performance of fiber-cement siding and soffit and related accessories.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Clean substrates of projections and substances detrimental to application.

**3.3 INSTALLATION**

- A. General: Comply with manufacturer's written installation instructions applicable to products and applications indicated unless more stringent requirements apply.
  - 1. Do not install damaged components.
  - 2. Install fasteners no more 24 inches o.c. or as per manufacturer's recommendations.
- B. Install joint sealants as specified in Section 079200 "Joint Sealants" and to produce a weathertight installation and per manufacturer's recommendations.

**3.4 ADJUSTING AND CLEANING**

- A. Remove damaged, improperly installed, or otherwise defective materials and replace with new materials complying with specified requirements.
- B. Clean finished surfaces according to manufacturer's written instructions and maintain in a clean condition during construction.

**END OF SECTION 07 46 46**

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SECTION 076200 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Formed equipment support flashing.
  - 2. Formed flashing above door headers and at sills.

- B. Related Requirements:
  - 1. Section 06 10 00 "Rough Carpentry" for wood nailers, curbs, and blocking.

1.3 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project Site.
  - 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
  - 2. Review special roof details, roof drainage, roof-penetration flashing, equipment curbs, and condition of other construction that affect sheet metal flashing and trim.
  - 3. Review requirements for insurance and certificates if applicable.
  - 4. Review sheet metal flashing observation and repair procedures after flashing installation.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.
- B. Shop Drawings: For sheet metal flashing and trim.

1. Include plans, elevations, sections, and attachment details.
  2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.
  3. Include identification of material, thickness, weight, and finish for each item and location in Project.
  4. Include details for forming, including profiles, shapes, seams, and dimensions.
  5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
  6. Include details of termination points and assemblies.
  7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
  8. Include details of roof-penetration flashing.
  9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counterflashings as applicable.
  10. Include details of special conditions.
- C. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.
- D. Samples for Verification: For each type of exposed finish.
1. Sheet Metal Flashing: 12 inches (300 mm) long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
  2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches (300 mm) long and in required profile. Include fasteners and other exposed accessories.
  3. Unit-Type Accessories and Miscellaneous Materials: Full-size Sample.
  4. Anodized Aluminum Samples: Samples to show full range to be expected for each color required.
- 1.6 INFORMATIONAL SUBMITTALS
- A. Qualification Data: For fabricator.
  - B. Product Certificates: For each type of roof edge flashing that is SPRI ES-1 tested and FM Approvals approved.
  - C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
  - D. Sample Warranty: For special warranty.
- 1.7 CLOSEOUT SUBMITTALS
- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

**1.8 QUALITY ASSURANCE**

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
  - 1. For roof edge flashings that are SPRI ES-1 tested and FM Approvals approved, shop shall be listed as able to fabricate required details as tested and approved.

**1.9 DELIVERY, STORAGE, AND HANDLING**

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

**1.10 WARRANTY**

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

**PART 2 - PRODUCTS**

**2.1 PERFORMANCE REQUIREMENTS**

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.



- C. FM Approvals Listing: Manufacture and install roof edge flashings that are listed in FM Approvals' "RoofNav" and approved for windstorm classification, per local code requirements and authorities having jurisdiction. Identify materials with name of fabricator and design approved by FM Approvals.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

## 2.2 SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy as standard with manufacturer for finish required, with temper as required to suit forming operations and performance required; with smooth flat surface.
  - 1. As-Milled Finish: Standard two-side bright.
  - 2. Alclad Finish: Metallurgically bonded surfacing alloy on both sides, forming aluminum sheet with reflective luster.
  - 3. Factory Prime Coating: Where painting after installation is required, pretreat metal with white or light-colored, factory-applied, baked-on epoxy primer coat; minimum dry film thickness of 0.2 mil (0.005 mm).
  - 4. Color Anodic Finish, Coil Coated: AAMA 611, AA-M12C22A42/A44, Class I, 0.018 mm or thicker.
    - a. Color: As selected by Architect from full range of industry colors and color densities.
    - b. Color Range: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.3 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, solder, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal unless otherwise indicated.
- B. Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.
  - 1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.

- a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
  - b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
  - c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.
2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.

- C. Elastomeric Sealant: ASTM C 920, elastomeric polyurethane polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

#### 2.4 MANUFACTURED SHEET METAL FLASHING AND TRIM

- A. Flashing: Units of type, material, and profile required, formed to provide secure interlocking of separate flashing and counterflashing pieces, and compatible with flashing indicated with factory-mitered and -welded corners and junctions and with interlocking counterflashing on exterior face, of same metal as flashing.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Cheney Flashing Company.
  - b. Fry Reglet Corporation.
  - c. Heckmann Building Products, Inc.
  - d. Hickman, W. P. Company.
  - e. Hohmann & Barnard, Inc.
  - f. Keystone Flashing Company, Inc.
  - g. National Sheet Metal Systems, Inc.
  - h. Sandell Manufacturing.
2. Material: Aluminum, 0.024 inch (0.61 mm) thick.
3. Surface-Mounted Type: Provide with slotted holes for fastening to substrate, with neoprene or other suitable weatherproofing washers, and with channel for sealant at top edge.
4. Stucco Type: Provide with upturned fastening flange and extension leg of length to match thickness of applied finish materials.
5. Concrete Type: Provide temporary closure tape to keep flashing free of concrete materials, special fasteners for attaching flashing to concrete forms, and guides to ensure alignment of flashing section ends.
6. Masonry Type: Provide with offset top flange for embedment in masonry mortar joint.
7. Accessories:
  - a. Flexible-Flashing Retainer: Provide resilient plastic or rubber accessory to secure flexible flashing in flashing where clearance does not permit use of standard metal counterflashing or where Drawings show flashing without metal counterflashing.

- b. Counterflashing Wind-Restraint Clips: Provide clips to be installed before counterflashing to prevent wind uplift of counterflashing's lower edge.
- 8. Finish: With manufacturer's standard color coating.

## 2.5 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
  - 1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
  - 2. Obtain field measurements for accurate fit before shop fabrication.
  - 3. Form sheet metal flashing and trim to fit substrates without excessive oil canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
  - 4. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
  - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with butyl sealant concealed within joints.
  - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal to provide for proper installation of elastomeric sealant according to cited sheet metal standard.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Fabricate cleats and attachment devices of sizes as recommended by cited sheet metal standard and by FM Global Property Loss Prevention Data Sheet 1-49 for application, but not less than thickness of metal being secured.
- G. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.
- H. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use. Rivet joints where necessary for strength.

- I. Seams for Aluminum: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer.
- J. Do not use graphite pencils to mark metal surfaces.

## 2.6 MISCELLANEOUS SHEET METAL FABRICATIONS

- A. Equipment Support Flashing: Fabricate from the following materials:
  - 1. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch (0.71 mm) thick.
- B. Overhead-Piping Safety Pans: Fabricate from the following materials:
  - 1. Aluminum-Zinc Alloy-Coated Steel: 0.028 inch (0.71 mm) thick.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.
  - 1. Verify compliance with requirements for installation tolerances of substrates.
  - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
  - 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
  - 1. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
  - 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
  - 3. Space cleats not more than 12 inches (300 mm) apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
  - 4. Install exposed sheet metal flashing and trim with limited oil canning, and free of buckling and tool marks.
  - 5. Torch cutting of sheet metal flashing and trim is not permitted.

6. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
  1. Coat concealed side of uncoated-aluminum sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
  2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at maximum of 10 feet (3 m) with no joints within 24 inches (600 mm) of corner or intersection.
  1. Form expansion joints of intermeshing hooked flanges, not less than **1 inch (25 mm)** deep, filled with sealant concealed within joints.
  2. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate substrate not less than recommended by fastener manufacturer to achieve maximum pull-out resistance.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.
  1. Use sealant-filled joints unless otherwise indicated. Embed hooked flanges of joint members not less than 1 inch (25 mm) into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is between 40 and 70 deg F (4 and 21 deg C), set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F (4 deg C).
  2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

### 3.3 ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and cited sheet metal standard. Provide concealed fasteners where possible, and set units true to line, levels, and slopes. Install work with laps, joints, and seams that are permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in cited sheet metal standard unless otherwise indicated. Interlock bottom edge of roof edge flashing with continuous cleat anchored to substrate at staggered 3-inch (75-mm) centers.

- C. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.
- D. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches (100 mm) over base flashing. Install stainless-steel draw band and tighten.
- E. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in receivers and fit tightly to base flashing. Extend counterflashing 4 inches (100 mm) over base flashing. Lap counterflashing joints minimum of 4 inches (100 mm). Secure in waterproof manner by means of anchor and washer at 36-inch (910-mm) centers unless otherwise indicated.
- F. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric sealant and clamp flashing to pipes that penetrate roof.

#### 3.4 WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Through-Wall Flashing: Installation of through-wall flashing is specified in Section 042000 "Unit Masonry."

#### 3.5 MISCELLANEOUS FLASHING INSTALLATION

- A. Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.
- B. Overhead-Piping Safety Pans: Suspend pans from structure above, independent of other overhead items such as equipment, piping, and conduit, unless otherwise indicated on Drawings. Pipe and install drain line to plumbing waste or drainage system.

#### 3.6 ERECTION TOLERANCES

- A. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines indicated on Drawings and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.
- B. Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

3.7 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.
- D. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended by sheet metal flashing and trim manufacturer. Maintain sheet metal flashing and trim in clean condition during construction.
- E. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 076200

SECTION 07 92 00 - JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Silicone joint sealants.
2. Urethane joint sealants.
3. Latex joint sealants.
4. Acoustical joint sealants.
5. Abuse resistant joint sealants.
6. Non-sag joint sealants

B. Related Sections:

1. Division 4 Section 04 22 00 "Concrete Unit Masonry" for masonry control joint fillers and gaskets.
2. Division 8 Section 08 80 00 "Glazing" for glazing sealants.
3. Division 9 Section 09 29 00 "Gypsum Board" for sealing perimeter joints.
4. Division 9 Section 09 30 13 "Ceramic Tiling" for sealing tile joints.
5. Division 9 Section 09 51 23 "Acoustical Tile Ceilings" for sealing edge moldings at perimeters with acoustical sealants.

1.3 PRECONSTRUCTION TESTING

- A. Preconstruction Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for testing indicated below, samples of materials that will contact or affect joint sealants.

1. Use ASTM C 1087 or manufacturer's standard test method to determine whether priming and other specific joint preparation techniques are required to obtain rapid, optimum adhesion of joint sealants to joint substrates.
2. Submit not fewer than eight pieces of each kind of material, including joint substrates, shims, joint-sealant backings, secondary seals, and miscellaneous materials.
3. Schedule sufficient time for testing and analyzing results to prevent delaying the Work.
4. For materials failing tests, obtain joint-sealant manufacturer's written instructions for corrective measures including use of specially formulated primers.



5. Testing will not be required if joint-sealant manufacturers submit joint preparation data that are based on previous testing, not older than 24 months, of sealant products for adhesion to, and compatibility with, joint substrates and other materials matching those submitted.
- B. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:
1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.
  2. Conduct field tests for each application indicated below:
    - a. Each kind of sealant and joint substrate indicated.
  3. Notify Architect seven days in advance of dates and times when test joints will be erected.
  4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
    - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
      - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
  5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
  6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

#### 1.4 SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in 1/2-inch- wide joints formed between two 6-inch- long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- D. Joint-Sealant Schedule: Include the following information:
  1. Joint-sealant application, joint location, and designation.
  2. Joint-sealant manufacturer and product name.

3. Joint-sealant formulation.
  4. Joint-sealant color.
- E. Qualification Data: For qualified Installer and testing agency.
- F. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
- G. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.
- H. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that sealants comply with requirements.
- I. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
  2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
- J. Preconstruction Field-Adhesion Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
- K. Field-Adhesion Test Reports: For each sealant application tested.
- L. Warranties: Sample of special warranties.
- 1.5 QUALITY ASSURANCE
- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Source Limitations: Obtain each kind of joint sealant from single source from single manufacturer.
- C. Product Testing: Test joint sealants using a qualified testing agency.
1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C 1021 to conduct the testing indicated.
  2. Test according to SWRI's Sealant Validation Program for compliance with requirements specified by reference to ASTM C 920 for adhesion and cohesion under cyclic movement, adhesion-in-peel, and indentation hardness.
- D. Mockups: Install sealant in mockups of assemblies specified in other Sections that are indicated to receive joint sealants specified in this Section. Use materials and installation methods specified in this Section.

- E. Preinstallation Conference: Conduct conference at Project site.

## 1.6 PROJECT CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
  - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer or are below 40 deg F.
  - 2. When joint substrates are wet.
  - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
  - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

## 1.7 WARRANTY

- A. Special Installer's Warranty: Manufacturer's standard form in which Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
  - 1. Warranty Period: Ten years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which joint-sealant manufacturer agrees to furnish joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
  - 1. Warranty Period: Ten years from date of Substantial Completion.
- C. Special warranties specified in this article exclude deterioration or failure of joint sealants from the following:
  - 1. Movement of the structure caused by structural settlement or errors attributable to design or construction resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression.
  - 2. Disintegration of joint substrates from natural causes exceeding design specifications.
  - 3. Mechanical damage caused by individuals, tools, or other outside agents.
  - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

## PART 2 - PRODUCTS

### 2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.

- B. Liquid-Applied Joint Sealants: Comply with ASTM C 920 and other requirements indicated for each liquid-applied joint sealant specified, including those referencing ASTM C 920 classifications for type, grade, class, and uses related to exposure and joint substrates.
  - 1. Suitability for Immersion in Liquids. Where sealants are indicated for Use I for joints that will be continuously immersed in liquids, provide products that have undergone testing according to ASTM C 1247. Liquid used for testing sealants is deionized water, unless otherwise indicated.
- C. Stain-Test-Response Characteristics: Where sealants are specified to be nonstaining to porous substrates, provide products that have undergone testing according to ASTM C 1248 and have not stained porous joint substrates indicated for Project.
- D. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

## 2.2 SILICONE JOINT SEALANTS

- A. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 790.
    - b. GE Advanced Materials - Silicones; SilPruf LM SCS2700.
    - c. Pecora Corporation; 301 NS, 311 NS, 890, or 890FTS.
    - d. Sika Corporation, Construction Products Division; SikaSil-C990.
    - e. Tremco Incorporated; Spectrem 1, Spectrem 800.
- B. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 50, for Use NT.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 756 SMS, 791, 795, or 995.
    - b. GE Advanced Materials - Silicones; SilGlaze II, SCS2800, SilPruf NB SCS9000, SilPruf SCS2000 or UltraPruf II SCS2900.
    - c. Pecora Corporation; 864, 895 or 898.
    - d. Sika Corporation, Construction Products Division; SikaSil-C995.
    - e. Tremco Incorporated; Spectrem 2 or Spectrem 3.
- C. Single-Component, Nonsag, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 799.
    - b. GE Advanced Materials - Silicones; UltraGlaze SSG4000 or UltraGlaze SSG4000AC.
    - c. Tremco Incorporated; Proglaze SSG or Tremsil 600.

- D. Single-Component, Nonsag, Acid-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 999-A.
    - b. GE Advanced Materials - Silicones; Contractors SCS1000 or Construction SCS1200.
    - c. Pecora Corporation; 860.
    - d. Tremco Incorporated; Proglaze, Tremsil 200.
- E. Single-Component, Nonsag, Traffic-Grade, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use T.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 790 or NS Parking Structure Sealant.
    - b. Pecora Corporation; 301 NS, 311 NS.
    - c. Tremco Incorporated; Spectrem 800.
- F. Single-Component, Pourable, Traffic-Grade, Neutral-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade P, Class 100/50, for Use T.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 890-SL, SL Parking Structure Sealant.
    - b. Pecora Corporation; 300 SL, 310 SL.
    - c. Tremco Incorporated; Spectrem 900 SL.
- G. Mildew-Resistant, Single-Component, Acid-Curing Silicone Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use NT.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 786 Mildew Resistant.
    - b. GE Advanced Materials - Silicones; Sanitary SCS1700.
    - c. Tremco Incorporated; Tremsil 200 Sanitary.

## 2.3 URETHANE JOINT SEALANTS

- A. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 100/50, for Use NT.
1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Sika Corporation, Construction Products Division; Sikaflex - 15LM.
    - b. Tremco Incorporated; Vulkem 921, Dymonic FC.

- c. Dow Corning: 732 Urethane sealant
- B. Single-Component, Nonsag, Urethane Joint Sealant: ASTM C 920, Type S, Grade NS, Class 25, for Use T and NT.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. BASF Building Systems; Sonolastic NP1, or Sonolastic Ultra.
    - b. Sika Corporation, Construction Products Division; Sikaflex - 1a.
    - c. Tremco Incorporated; Vulkem 116.
- C. Single-Component, Nonsag, Urethane Joint Sealant Tamper Resistant: ASTM C 920, Type S, Grade NS, Class 25, for Use T and NT.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. BASF Building Systems; Masterseal CR 195
    - b. Sika Corporation, Construction Products Division; Sikaflex – 2CNS TG..
    - c. Pecora Corporation; Dynaflex SC.
- D. Single-Component, Pourable, Traffic-Grade, Urethane Joint Sealant: ASTM C 920, Type S, Grade P, Class 25, for Use T.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. BASF Building Systems; Sonolastic SL 1.
    - b. Pecora Corporation; Urexpan NR-201.
    - c. Sika Corporation. Construction Products Division; Sikaflex - 1CSL.
    - d. Tremco Incorporated; Vulkem 45.

#### 2.4 LATEX JOINT SEALANTS

- A. Latex Joint Sealant: Acrylic latex or siliconized acrylic latex, ASTM C 834, Type OP, Grade NF.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. BASF Building Systems; Sonolac.
    - b. Bostik, Inc.; Chem-Calk 600.
    - c. Pecora Corporation; AC-20+.
    - d. Tremco Incorporated; Tremflex 834.

#### 2.5 ACOUSTICAL JOINT SEALANTS

- A. Acoustical Joint Sealant: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834. Product effectively reduces airborne sound transmission through

perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. Pecora Corporation; AC-20 FTR or AIS-919.
  - b. USG Corporation; SHEETROCK Acoustical Sealant.
  - c. Tremco: Acoustical sealant

## 2.6 JOINT SEALANT BACKING

- A. General: Provide sealant backings of material that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C 1330, Type C (closed-cell material with a surface skin) or Type B (bicellular material with a surface skin) as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance.
- C. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint. Provide self-adhesive tape where applicable.

## 2.7 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting joint-sealant performance.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
  - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.
  - 2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
    - a. Concrete.
    - b. Masonry.
    - c. Unglazed surfaces of ceramic tile.
  - 3. Remove laitance and form-release agents from concrete.
  - 4. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
    - a. Metal.
    - b. Glass.
    - c. Porcelain enamel.
    - d. Glazed surfaces of ceramic tile.
- B. Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant or primer with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

### 3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.



- C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
  - 1. Do not leave gaps between ends of sealant backings.
  - 2. Do not stretch, twist, puncture, or tear sealant backings.
  - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- D. Install bond-breaker tape behind sealants where sealant backings are not used between sealants and backs of joints.
- E. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
  - 1. Place sealants so they directly contact and fully wet joint substrates.
  - 2. Completely fill recesses in each joint configuration.
  - 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- F. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
  - 1. Remove excess sealant from surfaces adjacent to joints.
  - 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
  - 3. Provide concave joint profile per Figure 8A in ASTM C 1193, unless otherwise indicated.
  - 4. Provide flush joint profile where indicated per Figure 8B in ASTM C 1193.
  - 5. Provide recessed joint configuration of recess depth and at locations indicated per Figure 8C in ASTM C 1193.
    - a. Use masking tape to protect surfaces adjacent to recessed tooled joints.
- G. Acoustical Sealant Installation: At sound-rated assemblies and elsewhere as indicated, seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations.

### 3.4 FIELD QUALITY CONTROL

- A. Field-Adhesion Testing: Field test joint-sealant adhesion to joint substrates as follows:
  - 1. Extent of Testing: Test completed and cured sealant joints as follows:

- a. Perform 10 tests for the first 1000 feet of joint length for each kind of sealant and joint substrate.
  2. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
    - a. For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
  3. Inspect tested joints and report on the following:
    - a. Whether sealants filled joint cavities and are free of voids.
    - b. Whether sealant dimensions and configurations comply with specified requirements.
    - c. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
  4. Record test results in a field-adhesion-test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
  5. Repair sealants pulled from test area by applying new sealants following same procedures used originally to seal joints. Ensure that original sealant surfaces are clean and that new sealant contacts original sealant.
- B. Evaluation of Field-Adhesion Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.
- 3.5 CLEANING
- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.
- 3.6 PROTECTION
- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

**3.7 JOINT-SEALANT SCHEDULE**

- A. Joint-Sealant Application: Exterior joints in horizontal traffic surfaces.
  - 1. Joint Locations:
    - a. Isolation and contraction joints in cast-in-place concrete slabs.
    - b. Tile control and expansion joints.
    - c. Joints between different materials listed above.
  - 2. Silicone Joint Sealant: Single component, nonsag, traffic grade, neutral curing.
  - 3. Urethane Joint Sealant: Single component, nonsag, traffic grade, Single component, pourable, traffic grade.
  - 4. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
- B. Joint-Sealant Application: Exterior joints in vertical surfaces and horizontal nontraffic surfaces.
  - 1. Joint Locations:
    - a. Construction joints in cast-in-place concrete.
    - b. Joints between plant-precast architectural concrete units.
    - c. Control and expansion joints in unit masonry.
    - d. Joints between metal panels.
    - e. Joints between different materials listed above.
    - f. Perimeter joints between materials listed above and frames of doors, windows and louvers.
    - g. Control and expansion joints in ceilings and other overhead surfaces.
    - h. Other joints as indicated.
  - 2. Silicone Joint Sealant: Single component, nonsag, neutral or acid curing as appropriate to substrate and movement range.
  - 3. Urethane Joint Sealant: Single component, nonsag, Class 100/50 or 25 as appropriate to movement range.
  - 4. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
- C. Joint-Sealant Application: Interior joints in horizontal traffic surfaces.
  - 1. Joint Locations:
    - a. Isolation joints in cast-in-place concrete slabs.
    - b. Control and expansion joints in tile flooring.
  - 2. Silicone Joint Sealant: Single component, nonsag, traffic grade, neutral curing.
  - 3. Urethane Joint Sealant: Single component, nonsag, traffic grade or Single component, pourable, traffic grade.
  - 4. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
- D. Joint-Sealant Application: Interior joints in vertical surfaces and horizontal nontraffic surfaces.
  - 1. Joint Locations:

- a. Control and expansion joints on exposed interior surfaces of exterior walls.
  - b. Perimeter joints of exterior openings where indicated.
  - c. Tile control and expansion joints.
  - d. Vertical joints on exposed surfaces of interior unit masonry, concrete, walls and partitions.
  - e. Joints on underside of plant-precast structural concrete beams and planks.
  - f. Perimeter joints between interior wall surfaces and frames of interior doors, windows and elevator entrances.
  - g. Other joints as indicated.
2. Joint Sealant: Latex.
  3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
- E. Joint-Sealant Application: Mildew-resistant interior joints in vertical surfaces and horizontal nontraffic surfaces.
1. Joint Sealant Location:
    - a. Joints between plumbing fixtures and adjoining walls, floors, and counters.
    - b. Tile control and expansion joints where indicated.
    - c. Other joints as indicated.
  2. Joint Sealant: Mildew resistant, single component, nonsag, neutral or acid curing, Silicone.
  3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.
- F. Joint-Sealant Application: Interior acoustical joints in vertical surfaces and horizontal nontraffic surfaces.
1. Joint Location:
    - a. Acoustical joints where indicated.
    - b. Other joints as indicated.
  2. Joint Sealant: Acoustical.
  3. Joint-Sealant Color: As selected by Architect from manufacturer's full range.

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SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Standard and custom hollow metal doors and frames.
2. Steel sidelight, borrowed lite and transom frames.
3. Louvers installed in hollow metal doors.
4. Light frames and glazing installed in hollow metal doors.

B. Related Sections:

1. Division 04 Section 04 22 00 "Concrete Unit Masonry" for embedding anchors for hollow metal work into masonry construction.
2. Division 08 Section 08 80 00 "Glazing" for glass view panels in hollow metal doors.
3. Division 08 Section 08 71 00 "Door Hardware".
4. Division 09 Sections 09 91 13 "Exterior Painting" and 09 91 23 "Interior Painting" for field painting hollow metal doors and frames.

C. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction.

1. ANSI/SDI A250.8 - Recommended Specifications for Standard Steel Doors and Frames.
2. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames, Frames Anchors and Hardware Reinforcing.
3. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.
4. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
5. ANSI/SDI A250.11 - Recommended Erection Instructions for Steel Frames.
6. ASTM A1008 - Standard Specification for Steel Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
7. ASTM A653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
8. ASTM A924 - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
9. ASTM C 1363 - Standard Test Method for Thermal Performance of Building Assemblies by Means of a Hot Box Apparatus.
10. ANSI/BHMA A156.115 - Hardware Preparation in Steel Doors and Frames.

11. ANSI/SDI 122 - Installation and Troubleshooting Guide for Standard Steel Doors and Frames.
12. ANSI/NFPA 80 - Standard for Fire Doors and Fire Windows; National Fire Protection Association.
13. ANSI/NFPA 105: Standard for the Installation of Smoke Door Assemblies.
14. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies; National Fire Protection Association.
15. UL 10C - Positive Pressure Fire Tests of Door Assemblies.
16. UL 1784 - Standard for Air Leakage Tests of Door Assemblies.

### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, core descriptions, hardware reinforcements, profiles, anchors, fire-resistance rating, and finishes.
- B. Door hardware supplier is to furnish templates, template reference number and/or physical hardware to the steel door and frame supplier in order to prepare the doors and frames to receive the finish hardware items.
- C. Shop Drawings: Include the following:
  1. Elevations of each door design.
  2. Details of doors, including vertical and horizontal edge details and metal thicknesses.
  3. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
  4. Locations of reinforcement and preparations for hardware.
  5. Details of anchorages, joints, field splices, and connections.
  6. Details of accessories.
  7. Details of moldings, removable stops, and glazing.
  8. Details of conduit and preparations for power, signal, and control systems.
- D. Samples for Verification:
  1. Samples are only required by request of the architect and for manufacturers that are not current members of the Steel Door Institute.

### 1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain hollow metal doors and frames through one source from a single manufacturer wherever possible.
- B. Quality Standard: In addition to requirements specified, comply with ANSI/SDI A250.8, latest edition, "Recommended Specifications for Standard Steel Doors and Frames".
- C. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 (neutral pressure at 40" above sill) or UL 10C.

1. Oversize Fire-Rated Door Assemblies Construction: For units exceeding sizes of tested assemblies, attach construction label certifying doors are built to standard construction requirements for tested and labeled fire rated door assemblies except for size.
2. Temperature-Rise Limit: Where indicated and at vertical exit enclosures (stairwell openings) and exit passageways, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
3. Smoke Control Door Assemblies: Comply with NFPA 105.
  - a. Smoke "S" Label: Doors to bear "S" label, and include smoke and draft control gasketing applied to frame and on meeting stiles of pair doors.

- D. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257. Provide labeled glazing material.
- E. Pre-Submittal Conference: Conduct conference in compliance with requirements in Division 01 Section "Project Meetings" with attendance by representatives of Supplier, Installer, and Contractor to review proper methods and procedures for installing hollow metal doors and frames and to verify installation of electrical knockout boxes and conduit at frames with electrified or access control hardware.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver hollow metal work palletized, wrapped, or crated to provide protection during transit and Project site storage. Do not use non-vented plastic.
- B. Deliver welded frames with two removable spreader bars across bottom of frames, tack welded to jambs and mullions.
- C. Store hollow metal work under cover at Project site. Place in stacks of five units maximum in a vertical position with heads up, spaced by blocking, on minimum 4-inch high wood blocking. Do not store in a manner that traps excess humidity.
  1. Provide minimum 1/4-inch space between each stacked door to permit air circulation. Door and frames to be stacked in a vertical upright position.

#### 1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

#### 1.7 COORDINATION

- A. Coordinate installation of anchorages for hollow metal frames. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors. Deliver such items to Project site in time for installation.



1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
- B. Warranty includes installation and finishing that may be required due to repair or replacement of defective doors.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. CECO Door Products.
  - 2. Curries Company.
  - 3. Steelcraft.

2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008/A 1008M, Commercial Steel (CS), Type B; suitable for exposed applications.
- B. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.
- C. Frame Anchors: ASTM A 653/A 653M, Commercial Steel (CS), Commercial Steel (CS), Type B; with minimum G60 (Z180) or A60 (ZF180) metallic coating.

2.3 STANDARD HOLLOW METAL DOORS

- A. General: Provide 1-3/4 inch doors of design indicated, not less than thickness indicated; fabricated with smooth surfaces, without visible joints or seams on exposed faces unless otherwise indicated. Comply with ANSI/SDI A250.8.
- B. Exterior Doors: Face sheets fabricated of commercial quality hot-dipped zinc coated steel that complies with ASTM A 653/A 653M, Coating Designation A60. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
  - 1. Design: Flush panel.
  - 2. Core Construction: Steel Stiffened
  - 3. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet. Doors with an inverted top channel to include a steel closure channel, screw attached, with the web of the channel flush with the face sheets of the door. Plastic or composite channel fillers are not acceptable.

4. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
  5. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
- C. Interior Doors: Face sheets fabricated of commercial quality cold rolled steel that complies with ASTM A 1008/A 1008M. Provide doors complying with requirements indicated below by referencing ANSI/SDI A250.8 for level and model and ANSI/SDI A250.4 for physical performance level:
1. Design: Flush panel.
  2. Core Construction: Steel Stiffened
    - a. Fire Door Core: As required to provide fire-protection and temperature-rise ratings indicated.
  3. Top and Bottom Edges: Reinforce tops and bottoms of doors with a continuous steel channel not less than 16 gauge, extending the full width of the door and welded to the face sheet.
  4. Hinge Reinforcement: Minimum 7 gauge (3/16") plate 1-1/4" x 9" or minimum 14 gauge continuous channel with pierced holes, drilled and tapped.
  5. Hardware Reinforcements: Fabricate according to ANSI/SDI A250.6 with reinforcing plates from same material as door face sheets.
- D. Manufacturers Basis of Design:
1. CECO Door Products Steel-Stiffened: Medallion Series.
  2. Curries Company Steel-Stiffened: 747 Series.
  3. Steelcraft: Series B.

## 2.4 STANDARD HOLLOW METAL FRAMES

- A. General: Comply with ANSI/SDI A250.8 and with details indicated for type and profile.
- B. Exterior Frames: Fabricated of hot-dipped zinc coated steel that complies with ASTM A 653/A 653M, Coating Designation A60.
1. Fabricate frames with mitered or coped corners.
  2. Fabricate frames, with the exception of knock down types, with "closed and tight" miter seams continuously welded on face, finished smooth with no visible seam unless otherwise indicated.
  3. Frames for Level 3 Steel Doors (up to 48 inches in width): Minimum 14 gauge (0.067-inch -1.7-mm) thick steel sheet.
  4. Frames for Level 3 Steel Doors (48 inches and up in width): Minimum 12 gauge (0.081-inch -2.7-mm) thick steel sheet.
  5. Frames for Level 2 Steel Doors: Minimum 16 gauge (0.053-inch -1.3-mm) thick steel sheet.
  6. Factory apply bituminous coating to interior of exterior frames.
  7. Manufacturers Basis of Design:

- a. CECO Door Products SQ/SU/SR Series.
  - b. Curries Company M/G Series.
  - c. Steelcraft F Series.
- C. Interior Frames: Fabricated from cold-rolled steel sheet that complies with ASTM A 1008/A 1008M.
1. Fabricate frames with mitered or coped corners.
  2. Fabricate frames, with the exception of slip-on drywall types, with "closed and tight" miter seams continuously welded on face, finished smooth with no visible seam unless otherwise indicated.
  3. Frames for Steel Doors: Minimum 16 gauge (0.053-inch -1.3-mm) thick steel sheet.
  4. Frames for openings up to 48 inches in width: Minimum 16 gauge (0.053-inch -1.3-mm) thick steel sheet.]
  5. Frames for openings 48 inches and wider in width: Minimum 14 gauge (0.067-inch -1.7-mm) thick steel sheet.]
  6. Frames for Wood Doors: Minimum 16 gauge (0.053-inch-1.3-mm-) thick steel sheet.
  7. Frames for Borrowed Lights: Minimum 16 gauge (0.053-inch-1.3-mm-) thick steel sheet.
  8. Manufacturers Basis of Design:
    - a. CECO Door Products BQ/BU/DQ/DU/BR/DR Series (Drywall Profile).
    - b. CECO Door Products SQ/SU/SR Series (Masonry Profile).
    - c. Curries Company C/CM/CG Series (Drywall Profile).
    - d. Curries Company M/G Series (Masonry Profile).
- D. Fire rated frames: Fabricate frames in accordance with NFPA 80, listed and labeled by a qualified testing agency, for fire-protection ratings indicated.
- E. Hardware Reinforcement: Fabricate according to ANSI/SDI A250.6 Table 4 with reinforcement plates from same material as frames.

## 2.5 FRAME ANCHORS

- A. Jamb Anchors:
1. Masonry Type: Adjustable strap-and-stirrup or T-shaped anchors to suit frame size, formed from A60 metallic coated material, not less than 0.042 inch thick, with corrugated or perforated straps not less than 2 inches wide by 10 inches long; or wire anchors not less than 0.177 inch thick.
  2. Stud Wall Type: Designed to engage stud and not less than 0.042 inch thick.
  3. Compression Type for Drywall Slip-on (Knock-Down) Frames: Adjustable compression anchors.
  4. Windstorm Opening Anchors: Types as tested and required for indicated wall types to meet specified wind load design criteria.
  5. FEMA 361 Storm Shelter Anchors: Masonry T-shaped, wire masonry type, or existing opening type anchors.
- B. Floor Anchors: Floor anchors to be provided at each jamb, formed from A60 metallic coated material, not less than 0.042 inches thick.

- C. Mortar Guards: Formed from same material as frames, not less than 0.016 inches thick.

## 2.6 LIGHT OPENINGS AND GLAZING

- A. Stops and Moldings: Provide stops and moldings around glazed lites where indicated. Form corners of stops and moldings with butted or mitered hairline joints at fabricator's shop. Fixed and removable stops to allow multiple glazed lites each to be removed independently. Coordinate frame rabbet widths between fixed and removable stops with the type of glazing and installation indicated.
- B. Moldings for Glazed Lites in Doors and Loose Stops for Glazed Lites in Frames: Minimum 20 gauge thick, fabricated from same material as door face sheet in which they are installed.
- C. Fixed Frame Moldings: Formed integral with hollow metal frames, a minimum of 5/8 inch (16 mm) high unless otherwise indicated. Provide fixed frame moldings and stops on outside of exterior and on secure side of interior doors and frames
- D. Preformed Metal Frames for Light Openings: Manufacturer's standard frame formed of 0.048-inch-thick, cold rolled steel sheet; with baked enamel or powder coated finish; and approved for use in doors of fire protection rating indicated. Match pre-finished door paint color where applicable.
- E. Glazing: Comply with requirements in Division 08 Section "Glazing" and with the hollow metal door manufacturer's written instructions.
  - 1. Factory Glazing: Factory install glazing in doors as indicated. Doors with factory installed glass to include all of the required glazing material.

## 2.7 ACCESSORIES

- A. Mullions and Transom Bars: Join to adjacent members by welding or rigid mechanical anchors.
- B. Grout Guards: Formed from same material as frames, not less than 0.016 inches thick.

## 2.8 FABRICATION

- A. Fabricate hollow metal work to be rigid and free of defects, warp, or buckle. Accurately form metal to required sizes and profiles, with minimum radius for thickness of metal. Where practical, fit and assemble units in manufacturer's plant. When shipping limitations so dictate, frames for large openings are to be fabricated in sections for splicing or splining in the field by others.
- B. Tolerances: Fabricate hollow metal work to tolerances indicated in ANSI/SDI A250.8.
- C. Hollow Metal Doors:
  - 1. Exterior Doors: Provide optional weep-hole openings in bottom of exterior doors to permit moisture to escape where specified.

2. Glazed Lites: Factory cut openings in doors with applied trim or kits to fit. Factory install glazing where indicated.
3. Astragals: Provide overlapping astragals as noted in door hardware sets in Division 08 Section "Door Hardware" on one leaf of pairs of doors where required by NFPA 80 for fire-performance rating or where indicated. Extend minimum 3/4 inch beyond edge of door on which astragal is mounted.
4. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge strap for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".

**D. Hollow Metal Frames:**

1. Shipping Limitations: Where frames are fabricated in sections due to shipping or handling limitations, provide alignment plates or angles at each joint, fabricated of same thickness metal as frames.
2. Welded Frames: Weld flush face joints continuously; grind, fill, dress, and make smooth, flush, and invisible.
  - a. Welded frames are to be provided with two steel spreaders temporarily attached to the bottom of both jambs to serve as a brace during shipping and handling. Spreader bars are for bracing only and are not to be used to size the frame opening.
3. Sidelight and Transom Bar Frames: Provide closed tubular members with no visible face seams or joints, fabricated from same material as door frame. Fasten members at crossings and to jambs by butt welding.
4. High Frequency Hinge Reinforcement: Provide high frequency hinge reinforcements at door openings 48-inches and wider with mortise butt type hinges at top hinge locations.
5. Continuous Hinge Reinforcement: Provide welded continuous 12 gauge straps for continuous hinges specified in hardware sets in Division 08 Section "Door Hardware".
6. Provide countersunk, flat- or oval-head exposed screws and bolts for exposed fasteners unless otherwise indicated for removable stops, provide security screws at exterior locations.
7. Mortar Guards: Provide guard boxes at back of hardware mortises in frames at all hinges and strike preps regardless of grouting requirements.
8. Floor Anchors: Weld anchors to bottom of jambs and mullions with at least four spot welds per anchor.
9. Jamb Anchors: Provide number and spacing of anchors as follows:
  - a. Masonry Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
    - 1) Two anchors per jamb up to 60 inches high.
    - 2) Three anchors per jamb from 60 to 90 inches high.
    - 3) Four anchors per jamb from 90 to 120 inches high.
    - 4) Four anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 120 inches high.
  - b. Stud Wall Type: Locate anchors not more than 18 inches from top and bottom of frame. Space anchors not more than 32 inches o.c. and as follows:
    - 1) Three anchors per jamb up to 60 inches high.

- 2) Four anchors per jamb from 60 to 90 inches high.
  - 3) Five anchors per jamb from 90 to 96 inches high.
  - 4) Five anchors per jamb plus 1 additional anchor per jamb for each 24 inches or fraction thereof above 96 inches high.
  - 5) Two anchors per head for frames above 42 inches wide and mounted in metal stud partitions.
10. Door Silencers: Except on weatherstripped or gasketed doors, drill stops to receive door silencers. Silencers to be supplied by frame manufacturer regardless if specified in Division 08 Section "Door Hardware".
- E. Hardware Preparation: Factory prepare hollow metal work to receive template mortised hardware; include cutouts, reinforcement, mortising, drilling, and tapping according to the Door Hardware Schedule and templates furnished as specified in Division 08 Section "Door Hardware."
1. Locate hardware as indicated, or if not indicated, according to ANSI/SDI A250.8.
  2. Reinforce doors and frames to receive non-template, mortised and surface mounted door hardware.
  3. Comply with applicable requirements in ANSI/SDI A250.6 and ANSI/DHI A115 Series specifications for preparation of hollow metal work for hardware.
  4. Coordinate locations of conduit and wiring boxes for electrical connections with Division 26 Sections.

## 2.9 STEEL FINISHES

- A. Prime Finishes: Doors and frames to be cleaned, and chemically treated to insure maximum finish paint adhesion. Surfaces of the door and frame exposed to view to receive a factory applied coat of rust inhibiting shop primer.
1. Shop Primer: Manufacturer's standard, fast-curing, lead and chromate free primer complying with ANSI/SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; and compatible with substrate and field-applied coatings.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. General Contractor to verify the accuracy of dimensions given to the steel door and frame manufacturer for existing openings or existing frames (strike height, hinge spacing, hinge back set, etc.).
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 PREPARATION**

- A. Remove welded in shipping spreaders installed at factory. Restore exposed finish by grinding, filling, and dressing, as required to make repaired area smooth, flush, and invisible on exposed faces.
- B. Prior to installation, adjust and securely brace welded hollow metal frames for squareness, alignment, twist, and plumbness.
- C. Tolerances shall comply with SDI-117 "Manufacturing Tolerances Standard Steel Doors and Frames."
- D. Drill and tap doors and frames to receive non-template, mortised, and surface-mounted door hardware.

**3.3 INSTALLATION**

- A. General: Install hollow metal work plumb, rigid, properly aligned, and securely fastened in place; comply with Drawings and manufacturer's written instructions.
- B. Hollow Metal Frames: Install hollow metal frames of size and profile indicated. Comply with ANSI/SDI A250.11 and NFPA 80 at fire rated openings.
  - 1. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is complete and frames properly set and secured, remove temporary braces, leaving surfaces smooth and undamaged. Shim as necessary to comply with installation tolerances.
  - 2. Floor Anchors: Provide floor anchors for each jamb and mullion that extends to floor, and secure with post-installed expansion anchors.
  - 3. Masonry Walls: Coordinate installation of frames to allow for solidly filling space between frames and masonry with mortar.
  - 4. Grout Requirements: Do not grout head of frames unless reinforcing has been installed in head of frame. Do not grout vertical or horizontal closed mullion members.
- C. Hollow Metal Doors: Fit hollow metal doors accurately in frames, within clearances specified below. Shim as necessary.
  - 1. Non-Fire-Rated Standard Steel Doors:
    - a. Jambs and Head: 1/8 inch plus or minus 1/16 inch.
    - b. Between Edges of Pairs of Doors: 1/8 inch plus or minus 1/16 inch.
    - c. Between Bottom of Door and Top of Threshold: Maximum 3/8 inch.
    - d. Between Bottom of Door and Top of Finish Floor (No Threshold): Maximum 3/4 inch.
  - 2. Fire-Rated Doors: Install doors with clearances according to NFPA 80.
- D. Field Glazing: Comply with installation requirements in Division 08 Section "Glazing" and with hollow metal manufacturer's written instructions.

**3.4 ADJUSTING AND CLEANING**

- A. Final Adjustments: Check and readjust operating hardware items immediately before final inspection. Leave work in complete and proper operating condition. Remove and replace defective work, including hollow metal work that is warped, bowed, or otherwise unacceptable.
- B. Remove grout and other bonding material from hollow metal work immediately after installation.
- C. Prime-Coat and Painted Finish Touchup: Immediately after erection, sand smooth rusted or damaged areas of prime coat, or painted finishes, and apply touchup of compatible air drying, rust-inhibitive primer, zinc rich primer (exterior and galvanized openings) or finish paint.

**END OF SECTION 081113**



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**SECTION 08 33 23 - OVERHEAD COILING DOORS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

A. Section Includes:

- 1. Insulated and uninsulated service doors.

B. Related Requirements:

- 1. Section 09 91 13 "Exterior Painting" and Section 09 91 23 "Interior Painting" for finish painting of factory-primed doors.

**1.3 ACTION SUBMITTALS**

A. Product Data: For each type and size of overhead coiling door and accessory.

- 1. Include construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
- 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.
- 3. Include description of automatic closing device and testing and resetting instructions.

B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data.

- 1. Include plans, elevations, sections, and mounting details.
- 2. Include details of equipment assemblies, and indicate dimensions, required clearances, method of field assembly, components, and location and size of each field connection.
- 3. Include points of attachment and their corresponding static and dynamic loads imposed on structure.
- 4. For exterior components, include details of provisions for assembly expansion and contraction and for excluding and draining moisture to the exterior.
- 5. Show locations of controls, locking devices, replaceable fusible links, and other accessories.
- 6. Include diagrams for power, signal, and control wiring.

C. Samples for Initial Selection: Manufacturer's finish charts showing full range of colors and textures available for units with factory-applied finishes.

1. Include similar Samples of accessories involving color selection.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Oversize Construction Certification: For door assemblies required to be fire-rated and that exceed size limitations of labeled assemblies.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For overhead coiling doors to include in maintenance manuals.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer for both installation and maintenance of units required for this Project.
  1. Maintenance Proximity: Not more than two hours' normal travel time from Installer's place of business to Project site.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS, GENERAL

- A. Source Limitations: Obtain overhead coiling doors from single source from single manufacturer.
  1. Obtain operators and controls from overhead coiling door manufacturer.

#### 2.2 PERFORMANCE REQUIREMENTS

- A. Structural Performance, Exterior Doors: Capable of withstanding the design wind loads.
  1. Design Wind Load: Uniform pressure (velocity pressure) of 20 lbf/sq. ft. (960 Pa), acting inward and outward and per local code requirements.
  2. Testing: According to TAS 201, 202 AND 203.
  3. Deflection Limits: Design overhead coiling doors to withstand design wind load without evidencing permanent deformation or disengagement of door components.
  4. Operability under Wind Load: Design overhead coiling doors to remain operable under uniform pressure (velocity pressure) of 20 lbf/sq. ft. (960 Pa) wind load, acting inward and outward and as required per local code requirements.

- B. Windborne-Debris Impact Resistance: Provide overhead coiling doors that pass missile-impact and cyclic-pressure tests according to ASTM E 1996 for Wind Zone 1 or as per local code requirements.
  - 1. Large-Missile Test: For overhead coiling doors located within 30 feet (9.144 m) of grade.
  - 2. Small-Missile Test: For overhead coiling doors located more than 30 feet (9.144 m) above grade.

### 2.3 DOOR ASSEMBLY

- A. Insulated Service Door: Overhead coiling door formed with curtain of interlocking metal slats.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide coiling door by The Cookson Company, Inc. or comparable product by one of the following:
    - a. Overhead Door Corporation.
    - b. McKeon Rolling Steel Door Company, Inc.
- B. Operation Cycles: Door components and operators capable of operating for not less than 20,000. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.
- C. Air Infiltration (Insulated doors): Maximum rate of 0.08 cfm/sq. ft. (0.406 L/s per sq. m) at 15 and 25 mph (24.1 and 40.2 km/h) when tested according to ASTM E 283.
- D. STC Rating (Insulated doors): 27.
- E. Curtain R-Value (Insulated doors): 5.0 deg F x h x sq. ft./Btu (0.881 K x sq. m/W).
- F. Door Curtain Material: Galvanized steel.
- G. Door Curtain Slats: Flat profile slats of minimum 2-3/4" center-to-center height.
  - 1. Insulated-Slat Interior Facing: Metal.
  - 2. Gasket Seal. Manufacturer's standard continuous gaskets between slats.
- H. Bottom Bar: Two angles, each not less than 1-1/2 by 1-1/2 by 1/8 inch (38 by 38 by 3 mm) thick; fabricated from hot-dip galvanized steel and finished to match door.
- I. Curtain Jamb Guides: Galvanized steel with exposed finish matching curtain slats.
- J. Hood: Match curtain material and finish.
  - 1. Shape: Round.
  - 2. Mounting: Face of Wall , unless otherwise indicated.
- K. Locking Devices: Equip door with locking device assembly.

1. Locking Device Assembly: Cremone type, both jamb sides locking bars, operable from inside and outside with cylinders.
- L. Manual Door Operator: Wall-crank operator and push-pull operation as indicated in the drawings.
  1. Provide operator with through-wall shaft operation as indicated on door schedule.
  2. Provide operator with manufacturer's standard removable operating arm.
- M. Curtain Accessories: Equip door with weatherseals.
- N. Door Finish:

Powder-Coated Finish : Color as selected by Architect from manufacturer's full range.

## 2.4 DOOR CURTAIN MATERIALS AND CONSTRUCTION

- A. Door Curtains: Fabricate overhead coiling-door curtain of interlocking metal slats, designed to withstand wind loading indicated, in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
  1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural steel sheet; complying with ASTM A 653/A 653M, with G90 (Z275) zinc coating; nominal sheet thickness (coated) of 0.0236-inch; and as required.
  2. Insulation: When required, fill slats for insulated doors with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84 or UL 723. Enclose insulation completely within slat faces.
  3. Metal Interior Curtain-Slat Facing for Insulated Doors: Match metal of exterior curtain-slat face, with minimum steel thickness of 0.0236-inch.
- B. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain, and a continuous bar for holding windlocks.

## 2.5 HOODS

- A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that project beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.
  1. Galvanized Steel: Nominal 0.0236-inch thick, hot-dip galvanized steel sheet with G90 (Z275) zinc coating, complying with ASTM A 653/A 653M.

**2.6 LOCKING DEVICES**

- A. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
  - 1. Lock Cylinders: Cylinders specified in Section 087100 "Door Hardware" and keyed to building keying system.
  - 2. Keys: Three for each cylinder.

**2.7 CURTAIN ACCESSORIES**

- A. Weatherseals for Insulated Exterior Doors: Equip each exterior door with weather-stripping gaskets fitted to entire exterior perimeter of door for a weather-resistant installation unless otherwise indicated.
  - 1. At door head, use 1/8-inch- (3-mm-) thick, replaceable, continuous-sheet baffle secured to inside of hood or field- installed on the header.

**2.8 COUNTERBALANCING MECHANISM**

- A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.
- B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality seem-less or welded carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more
- C. Counterbalance Spring: than 0.03 in./ft. (2.5 mm/m) of span under full load. One or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.
- D. Torsion Rod for Counterbalance Shaft: Fabricate of manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.
- E. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

**2.9 MANUAL DOOR OPERATORS**

- A. General: Equip door with manual door operator by door manufacturer.
- B. Crank Operator: Consisting of crank and crank gearbox, steel crank drive shaft, and gear-reduction unit, of type indicated. Size gears to require not more than 25-lbf (111-N) force to

turn crank. Fabricate gearbox to be oil tight and to completely enclose operating mechanism. Provide manufacturer's standard crank-locking device.

**2.10 GENERAL FINISH REQUIREMENTS**

- A. Comply with NAAMM/NOMMA's "Metal Finishes Manual for Architectural and Metal Products (AMP 500-06)" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

**2.11 GENERAL FINISH REQUIREMENTS**

- A. Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrate areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.
- B. Examine locations of electrical connections.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 INSTALLATION**

- A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Install overhead coiling doors, hoods, controls, and operators at the mounting locations indicated for each door.
- C. Smoke-Control Doors: Install according to NFPA 80 and NFPA 105.

**3.3 STARTUP SERVICE**

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Perform installation and startup checks according to manufacturer's written instructions.

2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
3. Test door closing when activated by detector or alarm-connected fire-release system. Reset door-closing mechanism after successful test.

**3.4 ADJUSTING**

- A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.
  1. Adjust exterior doors and components to be weather-resistant.
- B. Lubricate bearings and sliding parts as recommended by manufacturer.
- C. Adjust seals to provide tight fit around entire perimeter.

**3.5 MAINTENANCE SERVICE**

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service shall include 12 months' full maintenance by skilled employees of coiling-door Installer. Include quarterly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for door operation. Parts and supplies shall be manufacturer's authorized replacement parts and supplies.
  1. Perform maintenance, including emergency callback service, during normal working hours.
  2. Include 24-hour-per-day, seven-day-per-week, emergency callback service.

**3.6 DEMONSTRATION**

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

**END OF SECTION 08 33 23**



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**SECTION 087100 – DOOR HARDWARE**

**PART I – GENERAL**

**1.01 WORK INCLUDED**

- A. The work in this section shall include furnishing of all items of finish hardware as hereinafter specified or obviously necessary to complete the building, except those items that are specifically excluded from this section of the specification.
- B. Related work specified in other Sections:
  - 1. 08 11 00 Hollow Metal Doors and Frames
  - 2. Division 28- Fire Alarm & Detection
  - 3. Division 26- Electrical

**1.02 REFERENCES**

- A. American with Disabilities Act of 1990 (ADA).
- B. American Disabilities Act Accessibility Guidelines (ADDAG).
- C. Florida Building Code and Dade County Hurricane Requirements.
- D. All State and Local codes including Fire, lifesafety and hurricane codes.
- E. IBC – International Building Codes

**1.03 DESCRIPTION OF WORK**

- A. Furnish labor and material to complete hardware work indicated, as specified herein, or as may be required by actual conditions at building.
- B. Include all necessary screws, bolts, expansion shields, other devices, if necessary, as required for proper hardware application. The hardware supplier shall assume all responsibility for correct quantities.
- C. All hardware shall meet the requirements of Federal, State and Local codes having jurisdiction over this project, notwithstanding any real or apparent conflict therewith in these specifications.

**D. FIRE-RATED OPENINGS:**

- 1. Provide hardware for fire-rated openings in compliance with A.I.A. (NBFU) Pamphlet No. 80, NFPA Standards NO. 101, UBC 702 (1997) and UL10C. This requirement takes precedence over other requirements for such hardware. Provide only hardware that has been tested and listed by UL for the types and sizes of doors required, and complies with the requirements of the door and door frame labels.
- 2. Where panic exit devices are required on fire-rated doors, provide supplementary marking on door UL label indicating Fire Door to be equipped with fire exit hardware and provide UL label on exit device indicating “Fire Exit Hardware”.

**E. FASTENERS:**

1. Hardware as furnished shall conform to published templates generally prepared for machine screw installation.
2. Furnish each item complete with all screws required for installation. Typically, all exposed screws installation.
3. Insofar as practical, furnished concealed type fasteners for hardware units that have exposed screws shall be furnished with Phillips flat head screws, finished to match adjacent hardware.
4. Door closers and exit devices to be installed with closed head through bolts (sex bolts).

F. All Finish Hardware to be installed per manufacturer's instructions and w/manufacturer's fasteners.

**1.04 QUALITY ASSURANCE**

- A. The supplier to be a directly franchised distributor of the products to be furnished and have in their employ an AHC (Architectural Hardware Consultant). This person is to be available for consultation to the architect, owner and the general contractor at reasonable times during the course of work.
- B. The finish hardware supplier shall prepare and submit to the architect six (6) copies of a complete schedule identifying each door and each set number, following the numbering system and not creating any separate system himself. He shall submit the schedule for review, make corrections as directed and resubmit the corrected schedule for final approval. Approval of schedule will not relieve Contractor of the responsibility for furnishing all necessary hardware, including the responsibility for furnishing correct quantities.
- C. No manufacturing orders shall be placed until detailed schedule has been submitted to the architect and written approval received.
- D. After hardware schedule has been approved, furnish templates required by manufacturing contractors for making proper provisions in their work for accurate fitting, finishing hardware setting. Furnish templates in ample time to facilitate progress of work.
- E. Hardware supplier shall have an office and warehouse facilities to accommodate the materials used on this project. The supplier must be an authorized distributor of the products specified.
- F. The hardware manufactures are to supply both a pre-installation class as well as a post-installation walk-thru with the general contractor/construction manager, hardware supplier and Manufacturer's representative at the request of the General Contractor/Construction Manager. This is to insure proper installation and provide for any adjustments or replacements of hardware as required using installation manuals, hardware schedule, templates, physical product samples and installation video's, if available.

1. When electrical or pneumatic hardware is specified this meeting shall also include the following trades/installers: Electrical, Security, Alarm systems and Architect.
2. Meeting to convene one week prior to commencing work of this Section.
3. The hardware supplier shall include the cost of this seminar in his proposal.

**1.05 DELIVERY, STORAGE, AND HANDLING**

- A. Wrap, protect finishing hardware items for shipment. Deliver to manufacturing contractors hardware items required by them for their application; deliver balance of hardware to job; store in designated location. Each item shall be clearly marked with its intended location.

**1.06 WARRANTY**

- A. The material furnished shall be warranted for one year after installation or longer as the individual manufacturer's warranty permits.
- B. Overhead door closers shall be warranted in writing by the manufacturer against failure due to defective materials and workmanship for a period of ten (10) years commencing on the Date of Final Completion and Acceptance, and in the event of failure, the manufacture is to promptly repair or replace the defective material with no additional cost to the Owner.

**PART II - PRODUCTS**

**2.01 ACCEPTABLE MANUFACTURERS**

- A. To the greatest extent possible, obtain each kind of hardware from only one manufacturer.
- B. All numbers and symbols used herein have been taken from the current catalogues of the following manufacturers.

<b>PRODUCT</b>	<b>ACCEPTABLE MANUFACTURER</b>	<b>ACCEPTABLE SUBSTITUTE</b>
1) Hinges	Ives	Hager, Bommer
2) Continuous Hinges	Ives	Hager, Bommer
3) Locks & Latches & Padlock	Best	Schlage, Falcon
4) Cylinders, Keys, Keying	Best	None (owners standard)
5) Electronic Locks/Standalone	Schlage Electronics	None (owners standard)
6) Exit Devices	Von Duprin	Falcon, Sargent
7) Door Closers	LCN	Falcon, Yale
8) OH Stops/holders	Glynn Johnson	Rixson
9) Magnetic Hold Opens	LCN	Falcon
10) Wall Stops/Floor	Ives	Rockwood

Stops, Flushbolts		
11) Kick Plates	Ives	Rockwood
12) Threshold/Weather-strip	Zero	National Guard
13) Silencers	Ives	Glynn Johnson

- C. If material manufactured by other than that specified or listed herewith as an equal, is to be bid upon, permission must be requested from the architect fourteen (14) working days prior to bidding. If substitution is allowed, it will be so noted by addendum.

**2.02 FINISH OF HARDWARE:**

- A. Exterior Hinges to be Stainless Steel (32D), Interior Hinges to be Satin Chrome (26D). Door Closers to be Aluminum. Locks to be Satin Chrome (26D), Exit Devices to be Satin Chrome (26D). Overhead Holders to be Satin Chrome (26D), Flat Goods to be Satin Chrome (26D) or Stainless Steel (32D) and the Thresholds to be Mill Finish Aluminum.

**2.03 HINGES AND PIVOTS:**

- A. Exterior butts shall be Stainless Steel, Ives 3CB1 HW, 32D finish, if continuous hinges cannot be used. Butts on all out swinging doors shall be furnished with non-removable pins (NRP).
- B. Interior butts shall be Ives 3PB1 on light use doors, without closers, 652 finish and 3CB1 HW 652 finish on interior High use doors as listed in hardware sets.
- C. Doors 5' or less in height shall have two (2) butts. Furnish one (1) additional butt for each 2'6" in height or fraction thereof. Dutch door shall have two (2) butts per leaf.
- D. Continuous Geared hinges, Ives 224HD to be used on all exterior openings and 112HD on interior openings, on all Aluminum, Hollow Metal and wood doors unless otherwise specified in hardware sets.
- A. Acceptable substitution: Stanley, Hager

**2.04 KEYING:**

- A. All locks and cylinders shall Existing Patented MX8 Removable/Interchangeable core 7 pin by Stanley Best Lock Company.  
The following should be followed:
- B. All Permanent cylinders to be interchangeable core cylinders.
- C. Provide Permanent cores per owners existing system. Verify with Orange County Locksmith who will be keying the locks and cylinders.
- D. Key meeting to be held with Orange County, Mr. Larry Puckett . 407-836-7411 or Cell 407-402-4420.

- E. Temporary core cylinders to be provided during the construction period. Construction cores to be returned to the supplier.
- F. Provide uncut Two (2) each change keys per lock. Two cut (2) Construction Core Control Keys. Six (6) each cut construction keys. Two uncut (2) Permanent Core Control Keys. Verify with Orange county what keys need to be provided.
- G. Provide 1 Bitting list for orders placed with Stanley Best lock Company unless the bittings are being provided by Orange County.
- H. All permanent keys and cores must be delivered to Orange County Locksmith, Larry Puckett by registered mail direct from the factory. 2010 East Michigan St. Orlando, Florida, 32806. Permanent keys will be furnished to the Owner's Representative prior to occupancy by Orange County Locksmith.

**2.05 LOCKSETS:**

- A. For exterior use Locksets shall be Heavy Duty Cylindrical type, Grade 1, unless specified otherwise, in 93K Series, 14D Design as manufactured by Stanley Best Lock Company.
  - 1. Acceptable Substitutions:
    - A. Falcon T series Quantum design
    - B. Schlage ND Series Sparta design
- B. Padlock shall be heavy Stanley Best 21B722 type.
- C. Cabinet/Drawer Locks – Stanley Best Type as required for application. 626 finish
  - 1. Acceptable Substitutions:
    - A. Olympus with 7 pin I/C small format
    - B. Schlage CL Series with SFIC I/C small format
- D. Locksets shall be Heavy Duty Mortise type, Grade 1, unless specified otherwise, in Stanley Best 45H Series, 14R design as manufactured by Stanley Best lock company  
Mortise Lock Functions:

A/AB Function	Office Doors
D Function	Storage, Mechanical, Electrical, Janitor doors
R Function	Classroom doors
L Function	Single Restroom Doors
N Function	Passage Doors

  - 1. Acceptable substitutions:
    - A. Falcon "T" Series Quantum design
    - B. Schlage "ND" Series Sparta design

**2.06 EXIT DEVICES:**

- A. All devices shall be Von Duprin 99 Series in types and functions specified. All devices must be listed under "Panic Hardware" in accident equipment list of Underwriters Laboratories. All labeled doors with "Fire Exit Hardware" must have labels attached and be in strict accordance with Underwriters Laboratories.
- B. All exit devices shall be tested to ANSI/BHMA A156.3 test requirements by a BHMA certified testing laboratory. Devices shall be provided with a dead-latching feature to prevent latchbolt tampering.
- C. Exterior lever trim to have breakaway lever capability and match the design being provided on the mortise or cylindrical locksets.
- D. Rim type exit devices shall be used exclusively with the exception that surface mounted vertical rod type devices may be used where tow-point latching is required for doors in hurricane hardened portions of buildings or at double egress fire rated door applications.
- E. In no circumstances shall concealed vertical rod type devices be used. Where required to use three point latching devices, provide complete protective covers for surface mounted vertical rods.
  - 1. Acceptable substitutions:
    - A. Falcon 25 Series L trim
    - B. Sargent 8800 Series 713-8 ET\_
- F. Keyed Removeable center mullions shall be used on all exterior paired doors with exit devices. However, this requirement may be omitted when doors are located in Enhanced Hurricane Protection Areas (EHPA) buildings and the only exit devices approved for use on hurricane resistant door require vertical rod mechanical equipment or electrical rooms that have paired doors.
  - 1. Von Duprin KR4954
  - 2. Von Duprin UL Listed: KR9954
  - 3. Von Duprin KR5764 for Exterior Aluminum storefront
  - 4. Acceptable Substitutions:
    - A. Sargent L980 w/ Keyed removable mullion
    - B. Falcon KR4023 or KRF4023

**2.07 DOOR CLOSERS:**

- A. All mechanical closers shall be LCN 4010/4110EDA for Exterior or interior as specified in hardware sets, having non-ferrous covers, forged steel arms separate valves for adjusting backcheck, closing and latching cycles and adjustable spring to provide up to 50% increase in spring power. Closers shall be furnished with parallel arm mounted on all doors opening into corridors or other public spaces and shall be mounted to permit 180 degrees door swing wherever wall conditions permit. Furnish with non-hold open arms unless otherwise indicated.
- B. All Combination Electronic Door closers/holders shall be LCN 4040SE single point or 4040ME Series, as specified, providing a multi point hold open and will

- release the holding mechanism upon current interruption and the door closes. For use on fire and smoke barrier doors where specified in hardware sets. Must interface with fire alarm system.
- C. Door closers shall utilize temperature stable fluid capable of withstanding temperature ranges of 120 degrees Fahrenheit to -30 degrees Fahrenheit, without requiring seasonal adjustment of closer speed to properly close the door. Closers for fire-rated doors shall be provided with temperature stabilizing fluid that complies with the standards UBC 7-2 (1997) and UL 10C.
  - D. Door closers shall incorporate tamper resistant non-critical screw valves of V-slot design to reduce possible clogging from particles within the closer. Closers shall have separate and independent screw valve adjustments for latch speed, general speed, and hydraulic backcheck. Backcheck shall be properly located so as to effectively slow the swing of the door at a minimum of 10 degrees in advance of the dead stop location to protect the door frame and hardware from damage. Pressure relief valves (PRV) are not acceptable.
  - E. Provide SNB fasteners for all closers.
  - F. All frames and doors to be reinforced for closers.
    - 1. Acceptable substitutions:
      - A. Falcon SC70/71 HD for exterior, SC70/71 Reg for interior
      - B. Stanley D-4550 CS or EDA (exterior outswing)  
D-4550 EDA on interior outswing hard traffic openings  
D-4551 Reg on interior inswing openings
- 2.08 AUTOMATIC OPERATORS:
- A. LCN Benchmark 9100 Series
    - 1. Acceptable Substitutions:
      - A. Stanley D-4990
      - B. Horton Power Plus 7000 Series
  - B. Actuators LCN-856T 4-1/2" Round
    - 1. Acceptable Substitutions:
      - A. Stanley CL4163 4-1/2" Square
- 2.09 COORDINATORS
- A. Ives – COR x mounting
    - 1. Acceptable Substitutions:
      - A. Trimco 3094B x mounting bracket
- 2.10 OVERHEAD HOLDERS AND STOPS:
- 1. Overhead holders/stops to be used where wall or floor stops are not useable. Use Glynn Johnson 90 series on exterior openings and high use interior openings and 450 series on interior medium to low use openings.
  - 2. Acceptable Substitutions:
    - a. Trimco



**2.11 MAGNETIC HOLDERS:**

1. To be fail-safe and to be released when current is interrupted by the fire alarm.
2. Furnish model to hold door away from wall to allow for any trim on pull side of door.
3. Approved Manufacturer: LCN SEM 7800 series.

**2.12 PUSH/PULL PLATES:**

1. Ives 8200 4 x 16 x 8305-8 630 finish
2. Acceptable Substitutions:
  - a. Trimco
  - b. Hager

**2.13 KICK, MOP AND ARMOR PLATES:**

- A. Kick plates, mop plates, and armor plates, shall be .050 gauge with 32D finish. Kick plates to be 10" high, mop plates to be 4" high. All plates shall be one and one half (1-1/2) inches less full width of single doors and one (1) inch at pairs of doors. Where glass or louvers prevent this height, supply the height equal to height of bottom rail less one (1) inch. Armor plates to be 48" less three (3) inches less than door width. Armor Plates on openings with Exit devices provide height to bottom of exit device cases. At locksets, latchsets, or push Pull latches cut for rose or escutcheons. Bevel top edges of all armor plates. All screw holes to be drilled and countersunk in horizontal edges for oval head undercut screws.

**2.14 DOOR STOPS:**

- A. Door stops shall be furnished for all doors to prevent damage to doors or hardware from striking adjacent walls or fixtures. Wall bumpers equal to Ives 400 Series are preferred, but where not practical furnish floor stops equal to 436 or 438 series or where not practical use Ives WS33 Wall stop with length to exceed projection of all other hardware. Wall holders use Ives WS40 where conditions prohibit the use of either wall or floor type stops, furnish surface mounted overhead stops equal to Glynn Johnson, 90 series at exterior openings and 450 Series at interior openings as specified in Hardware schedule.
  1. Acceptable Substitution:
    - a. Trimco 1270CX Wall stop 630
    - b. Trimco 1211 Floor Stop 626

**2.15 THRESHOLDS ,WEATHERSTRIP,SWEEPS:**

- A. Thresholds to meet handicap requirements. Furnish 1/2" high 5" depth Zero type 655A.
- B. Weather-stripping – Apply to head and jambs where specified. Zero type 429A
- C. Door Sweeps – Surface Zero type 8198AA
- D. Acceptable Subsitiutions: Reese, National Guard, Pemko

**2.16 SEALS**

- A. Pemko S88D
  - 1. Acceptable Substitution: or equal

**2.17 DRIP CAP**

- A. Zero 142A (4" wider than door width)
  - 1. Acceptable Substitution: Pemko 346C

**2.18 DOOR SILENCERS:**

- A. Furnish rubber door silencers equal to Ives 20 for all new interior hollow metal frames, (2) per pair and (3) per single door frame.
  - 1. Acceptable Substitutions:
    - a. Trimco
    - b. Hager

**2.19 LOCK PROTECTORS:**

Lock protector shall eliminate gap between door and frame. No exposed fasteners on face of unit. Furnish Ives LG10 unless otherwise indicated in hardware sets.

**2.20 KEY CABINET:**

- A. Telkee Aristocrate Series wall mount with key capacity 50% over lock quantity.
- B. Acceptable substitutions: Lund, HPC.

**PART III - EXECUTION**

**3.01 INSTALLATION:**

- A. All hardware shall be applied and installed in accordance with the Finish Hardware schedule. Care shall be exercised not to mar or damage adjacent work.
- B. Contractor to provide a secure lock-up for hardware delivered to the project but not yet installed. Control the handling and installation of hardware items that are not immediately replaceable, so that the completion of the work will not be delayed by hardware losses both before and after installation.
- C. No hardware is to be installed until the hardware manufactures have provided a pre-installation class. This is to insure proper installation of the specified products.

**3.02 ADJUSTING AND CLEANING:**

- A. Contractor shall adjust all hardware in strict compliance with manufacturer's instructions. Prior to turning project to owner, contractor shall clean and make any final adjustments to the finish hardware.

**3.03 PROTECTION:**

- A. Contractor shall protect the hardware, as it is stored on construction site in a covered and dry place.
- B. Contractor shall protect exposed hardware installed on doors during the construction phase.

**3.04 KEY CABINET:**

- A. Set up and index one (1) Key Cabinet that allows room for expansion for 150% of the number of keys for the project.

**3.05 HARDWARE SCHEDULE:**

- A. The following schedule is furnished for whatever assistance it may afford the contractor; do not consider it as entirely inclusive. Should any particular door or item be omitted in any scheduled hardware group, provide door or item with hardware same as required for similar purposes. Quantities listed are for each pair of doors or for each single door.
- B. This hardware schedule was prepared by.

**3.06 DOOR HARDWARE SCHEDULE**

- A. The hardware sets represent the design intent and direction of the owner and architect. They are a guideline only and should not be considered a detailed hardware schedule. Discrepancies, conflicting hardware and missing items should be brought to the attention of the architect with corrections made prior to the bidding process. Omitted items not included in a hardware set should be scheduled with the appropriate additional hardware required for proper application and functionality.
- A. Manufacturer's Abbreviations:

- 1. IV - Ives
- 2. PE - Pemko
- 3. SA - Sargent
- 4. YA - Yale
- 5. BE - Stanley Security Solutions Inc (BE)
- 6. RF - Rixson
- 7. RO - Rockwood
- 8. VD – Von Duprin

**Hardware Schedule**

**Set: 1.0**

Doors: 106

6 Hinge (heavy weight)	T4A3386 4-1/2" x 4-1/2"	US32D	MK
2 Surface Bolt	988	Bright Zinc	SA
1 Mortise Lock (dormitory)	AUR 8861FL LC	626	YA
1 Cylinder	1E-74-72	626	BE
1 Surface Overhead Stop	9-X36	630	RF
1 Surface Closer	UNI3511	689	YA
2 Kick Plate	K1050 8" x 2"LDW CSK	US32D	RO
1 Threshold	2005AV door width		PE
1 Rain Guard	346C door width plus 4"		PE
1 Gasketing	303CS head & jambs		PE
2 Sweep	315CN door width		PE
1 Astragal	357SP x S88D door height		PE

Notes: -Exterior doors and hardware to comply with FBC windstorm requirements.

**Set: 2.0**

Doors: 101

3 Hinge (heavy weight)	T4A3386 4-1/2" x 4-1/2"	US32D	MK
1 Mortise Lock (dormitory)	AUR 8861FL LC	626	YA
1 Cylinder	1E-74-72	626	BE
1 Surface Closer	UNI3501	689	YA
1 Kick Plate	K1050 8" x 2"LDW CSK	US32D	RO
1 Threshold	2005AV door width		PE
1 Rain Guard	346C door width plus 4"		PE
1 Gasketing	303CS head & jambs		PE
1 Sweep	315CN door width		PE

Notes: -Exterior doors and hardware to comply with FBC windstorm requirements.

**Set: 3.0**

Doors: 104

3 Hinge	TA2314 4-1/2" x 4-1/2"	US32D	MK
1 Mortise Lock (storeroom)	AUR 8805FL LC	626	YA
1 Cylinder	1E-74-72	626	BE
1 Door Stop	442 or 409 as required	US26D / US32D	RO
1 Threshold	271A		PE

**Set: 4.0**

Doors: 108

3 Hinge	TA2714 4-1/2" x 4-1/2"	US26D	MK
1 Mortise Lock (storeroom)	AUR 8805FL LC	626	YA
1 Cylinder	1E-74-72	626	BE
1 Door Stop	442 or 409 as required	US26D / US32D	RO
3 Silencer	608		RO

**Set: 5.0**

Doors: 102, 101A, 104A, 109

1 Padlock	21B772L 606		BE
1 Roll up doors	Balance of hardware furnished by door manufacturer		00

(Refer to drawing sheet A-503 for operator types)

**Set: 6.0**

Doors: 107

3 Hinge (heavy weight)	T4A3386 4-1/2" x 4-1/2" NRP	US32D	MK
1 Exit Device (Storeroom)	HC 16- 43- 8804 x ETL x LC	US32D	SA
2 Cylinder	1E-74-72	626	BE
1 Surface Closer	UNI3501 H	689	YA
1 Kick Plate	K1050 8" x 2"LDW CSK	US32D	RO
1 Threshold	2005AV door width		PE
1 Rain Guard	346C door width plus 4"		PE
1 Gasketing	303CS head & jambs		PE
1 Sweep	315CN door width		PE

Notes: -Exterior doors and hardware to comply with FBC windstorm requirements.

**END OF SECTION 08 71 00**

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SECTION 08 91 19 - FIXED LOUVERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Fixed, extruded-aluminum louvers.
- B. Related Requirements:
  - 1. Section 099113 "Exterior Painting" for field painting louvers.

1.3 DEFINITIONS

- A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
- B. Horizontal Louver: Louver with horizontal blades (i.e., the axes of the blades are horizontal).
- C. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.
- D. Wind-Driven-Rain-Resistant Louver: Louver that provides specified wind-driven rain performance, as determined by testing according to AMCA 500-L.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
  - 1. Show weep paths, gaskets, flashing, sealant, and other means of preventing water intrusion.
  - 2. Show mullion profiles and locations.



- C. Samples: For each type of metal finish required. Provide color samples.
- D. Delegated-Design Submittal: For louvers indicated to comply with wind and structural performance requirements, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Based on evaluation of comprehensive tests performed according to AMCA 500-L by a qualified testing agency or by manufacturer and witnessed by a qualified testing agency, for each type of louver and showing compliance with performance requirements specified.
- B. Windborne-debris-impact-resistance test reports.

#### 1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
  - 1. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum."

#### 1.7 FIELD CONDITIONS

- A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain louvers from single source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.

#### 2.2 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design louvers, including comprehensive engineering analysis by a qualified professional engineer, using wind and structural performance requirements and design criteria indicated.
- B. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act normal to the face of the building.

1. Wind Loads: Determine loads based on pressures as indicated on Drawings.
- C. Windborne-Debris-Impact Resistance: Louvers located within 30 feet (9.1 m) of grade shall pass enhanced-protection, large-missile testing requirements in ASTM E 1996 for the appropriate Wind Zone of the area and as required per code when tested according to ASTM E 1886. Test specimens shall be no smaller in width and length than louvers indicated for use on Project.
- D. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.
- E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.
  1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- F. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

### 2.3 FIXED, EXTRUDED-ALUMINUM LOUVERS

- A. Horizontal, Drainable-Blade Louver:
  1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Air Balance Inc.; a Mestek company.
    - b. Air Flow Company, Inc.
    - c. Airolite Company, LLC (The).
    - d. All-Lite Architectural Products.
    - e. American Warming and Ventilating; a Mestek company.
    - f. Architectural Louvers; Harray, LLC.
    - g. Arrow United Industries; a division of Mestek, Inc.
    - h. Carnes Company, Inc.
    - i. Cesco Products; a division of Mestek, Inc.
    - j. Construction Specialties, Inc.
    - k. Dowco Products Group; Safe Air of Illinois.
    - l. Greenheck Fan Corporation.
    - m. Industrial Louvers, Inc.
    - n. Louvers & Dampers; a division of Mestek, Inc.
    - o. Metal Form Manufacturing, Inc.
    - p. NCA Manufacturing, Inc.
    - q. Nystrom, Inc.
    - r. Pottorff.
    - s. Reliable Products, Inc.
    - t. Ruskin Company; Tomkins PLC.

- u. United Enertech.
- v. Vent Products Co., Inc.
- 2. Louver Depth: As specified in drawings.
- 3. Frame and Blade Nominal Thickness: Not less than 0.080 inch (2.03 mm) for blades and 0.080 inch (2.03 mm) for frames unless otherwise specified.
- 4. Mullion Type: Exposed.
- 5. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

## 2.4 LOUVER SCREENS

- A. General: Provide screen at each exterior louver.
  - 1. Screen Location for Fixed Louvers: Interior face.
  - 2. Screening Type: Insect screening.
- B. Secure screen frames to louver frames with machine screws with heads finished to match louver, spaced a maximum of 6 inches (150 mm) from each corner and at 12 inches (300 mm) o.c.
- C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.
  - 1. Metal: Same type and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
  - 2. Finish: Same finish as louver frames to which louver screens are attached.
  - 3. Type: Rewirable frames with a driven spline or insert.
- D. Louver Screening for Aluminum Louvers:
  - 1. Bird Screening: Aluminum, 1/2-inch- (13-mm-) square mesh, 0.063-inch (1.60-mm) wire.
  - 2. Insect Screening: Aluminum, 18-by-16 (1.4-by-1.6-mm) mesh, 0.012-inch (0.30-mm) wire.

## 2.5 MATERIALS

- A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), Alloy 6063-T5, T-52, or T6.
- B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), Alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Fasteners: Use types and sizes to suit unit installation conditions.
  - 1. Use tamper-resistant screws for exposed fasteners unless otherwise indicated.
  - 2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
  - 3. For color-finished louvers, use fasteners with heads that match color of louvers.

- D. Post installed Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed, for concrete, or 6 times the load imposed for masonry, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
- E. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

## 2.6 FABRICATION

- A. Factory assemble louvers to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Vertical Assemblies: Where height of louver units exceeds fabrication and handling limitations, fabricate units to permit field-bolted assembly with close-fitting joints in jambs and mullions, reinforced with splice plates.
  - 1. Continuous Vertical Assemblies: Fabricate units without interrupting blade-spacing pattern unless horizontal mullions where indicated.
  - 2. Horizontal Mullions: Provide horizontal mullions at joints where indicated.
- C. Maintain equal louver blade spacing, including separation between blades and frames at head and sill, to produce uniform appearance.
- D. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
  - 1. Frame Type: Interior flange unless otherwise indicated.
- E. Include supports, anchorages, and accessories required for complete assembly.
- F. Provide vertical mullions of type and at spacing indicated, but not more than is recommended by manufacturer, or 72 inches (1830 mm) o.c., whichever is less.
  - 1. Fully Recessed Mullions: Where indicated, provide mullions fully recessed behind louver blades. Where length of louver exceeds fabrication and handling limitations, fabricate with close-fitting blade splices designed to permit expansion and contraction.
- G. Provide subsills made of same material as louvers for recessed louvers.
- H. Join frame members to each other and to fixed louver blades with fillet welds concealed from view, threaded fasteners, or both, as standard with louver manufacturer unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.7 ALUMINUM FINISHES

- A. Finish louvers after assembly.
- B. Color Anodic Finish: AAMA 611, AA-M12C22A32/A34, Class II, 0.010 mm or thicker.
  - 1. Color: As selected by Architect from full range of industry colors and color densities.
- C. High-Performance Organic Finish: Two-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 50 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

- A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- E. Protect unpainted galvanized and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.

- F. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.

**3.4 ADJUSTING AND CLEANING**

- A. Clean exposed louver surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.
- B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.
- C. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
  - 1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 08 91 19

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SECTION 09 30 00 -CERAMIC TILING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Tile
  - 1. Color Body Porcelain
  - 2. Glazed Porcelain
- B. Setting Materials: Architecturally Engineered Mortar Systems
  - 1. Polymer Modified Medium Bed Mortar
- C. Colored Tile Grouts:
  - 1. Single Component High Performance Grout
- D. Edge Protection and Transition Profiles
  - 1. Walls and Countertops
- E. Section 03 30 00 - Cast-in-Place Concrete

1.2 REFERENCES

- A. ANSI A108 Series/A118 Series - American National Standards for Installation of Ceramic Tile.
- B. TCNA Handbook for Ceramic, Glass and Stone Tile Installation

1.3 SUBMITTALS

- A. Submit under provisions of Division 1.
- B. 093013 Porcelain Tile: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
- C. Selection Samples: For each finish product specified, two complete sets of color



chips representing manufacturer's full range of available colors and patterns.

- D. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square representing actual product, color, and patterns.

#### 1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products of this section with minimum ten years documented experience.

- B. Installer Qualifications: Company specializing in performing the work of this section with minimum five years documented experience.

- 1. Installer is a five-star member of the National Tile Contractors Association or a Trowel of Excellence member of the Tile Contractors' Association of America.
- 2. Installer's supervisor for the Project holds the International Masonry Institute's Foreman Certification.
- 3. Installer employs Ceramic Tile Education Foundation Certified Installers or installers recognized by the U.S. Department of Labor as Journeyman Tile Layers.

- C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and fabrication and installation.

- 1. Locate mock-ups on site in locations and size directed by Architect.
- 2. Finish areas designated by Architect.
- 3. Do not proceed with remaining work until workmanship, color, and sheen are approved by Architect.
- 4. Refinish mock-up area as required to produce acceptable work.
- 5. Retain and maintain mock-ups during construction in undisturbed condition as a standard for judging completed unit of Work.
- 6. Obtain Architect's acceptance of mock-ups before start of final unit of Work.

- D. Conduct conference at Project site to comply with requirements of Division 1 Section "Project Meetings."

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements of ANSI A137.1 for labeling sealed tile packages.
- B. Prevent damage or contamination to materials by water, freezing, foreign matter and other causes.
- C. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

**1.6 PROJECT CONDITIONS**

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- B. Environmental: Install mortar, set and grout tile when surfaces and ambient temperature is minimum 50 degrees F (10 degrees C) and maximum 90 degrees F (32 degrees C). Consult with manufacturer for specific requirements.
- C. Do not install mortar, set or grout tile exterior when inclement weather conditions are expected within 48 hours after work is completed unless properly protected.
- D. Protection: Protect adjacent work surfaces during tile work. Close rooms or spaces to traffic of all types until mortar and grout has set
- E. Safety: Observe the manufacturer's safety instructions including those pertaining to ventilation.

**1.7 WARRANTY**

- A. Provide manufacturers standard warranty as follows:
  - 1. Installation Systems Limited Warranty:
    - a. 10 Year Installation System Warranty.

**1.8 EXTRA STOCK MATERIALS**

- A. Supply an amount equal to 3 percent of each size, color, and surface finish of tile specified.

**PART 2 PRODUCTS**

**2.1 TILE MANUFACTURERS**

- A. Basis of Design – Daltile Corporation, Dallas, Texas
- B. Acceptable Manufacturer's;
  - 1. Crossville Tile Inc. Crossville, Tennessee
  - 2. StonePeak Ceramics, Chicago, Illinois
- C. Substitutions: Comply with Division 01 requirements.

**2.2 INSTALLATION MATERIAL MANUFACTURERS**

A. Basis of Design - Custom® Building Products, Seal Beach, California

Acceptable Manufacturer's;

1. Mapei Inc. Deerfield Beach, Florida
2. Laticrete, Bethany, Connecticut

B. Substitutions: Comply with Division 01 requirements.

**2.3 TILE**

A. General: Provide tile that complies with ANSI A137.1 for types, compositions and other characteristics indicated. Provide tile in the locations and of the types, colors and pattern indicated on the Drawings and identified in the Schedule and the end of this Section. Tile shall also be provided in accordance with the following:

1. Factory Blending: For tile exhibiting color variations within the ranges selected under Submittal of samples, blend tile in the factory and package so tile taken from one package shows the same range of colors as those taken from other packages.
2. Mounting: For factory mounted tile, provide back or edge mounted tile assemblies as standard with the manufacturer, unless otherwise specified.
3. Factory Applied Temporary Protective Coatings: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating with a continuous film of petroleum paraffin wax applied hot. Do not coat unexposed tile surfaces.

B. ColorBody Porcelain Tile:

1. Product as specified:
2. Size and Shape as specified:
3. Surface Finish as specified::
4. Color as specified
5. Pattern as specified
6. Glazed Porcelain Tile:
7. Product as specified
8. Size and Shape as specified:
9. Surface Finish as specified:
10. Color as specified:

**2.4 TILE INSTALLATION MATERIALS**

A. Cementitious Tile Adhesives:

1. ANSI A118.4 / A118.11: Polymer-Enhanced Mortars: Where indicated on the Drawings, and elsewhere as required for setting tile as specified by ANSI A108.5 or A108.12, Dry-Set Portland Cement Mortar or Latex Portland Cement Mortar, over substrates prepared accordingly.

- a. For installing large format ceramic or natural stone tile (tile with one edge greater than 15 inches (381 mm)), utilizing a medium bed mortar System.
  - b. Custom Building Products ProLite® Tile & Stone Mortar. With Shear Bond Strengths greater than 400 psi, per ANSI A118.4 Section 5.2.4. Excellent non-sag and non-slump qualities for wall application, also floors.
- C. Edge-Protection and Transition Profiles
1. Exposed edges of ceramic and natural stone tile are prone to chipping when left unprotected. Profiles should be selected to protect the edges and provide transitions from various surfaces. Material, Finish and Height of the Profile must be specified.
    - a. Custom Building Products PROFLOOR – L Channel with Square Edge
- D. Tile Grout: Where indicated on the drawings, and elsewhere as required for filling the joints between tiles. Where indicated on the Drawings, and elsewhere as required for grouting tile as specified by ANSI A108.10 Installation of Grout in tile work.
1. Polymer-Modified Portland Cement Grout:
    - a. Custom Building Products Polyblend® Sanded Tile Grout; ANSI A118.6, for joints 1/8 inch (3 mm) - 1/2 inch (13 mm). Standard cement grout for wide joints.
  2. Chemical Resistant, Water-Cleanable Tile Setting and Grouting Epoxy; ANSI A118.3:
    - a. Custom Building Products Fusion Pro™ Single Component, High Performance Grout. Meeting the performance requirement of ANSI A118.3 and A118.7 No mixing required and is stain resistant.
- E. Elastomeric Joint Caulk: Provide where indicated on the Drawings, and elsewhere as required at joints between floors and walls and at joints between tile and dissimilar materials.
1. Custom Building Products Commercial 100 % Silicone Caulk. Conforms to ASTM C 920 for movement joints in heavy traffic areas and ASTM C 794.

**PART 3 EXECUTION**

**3.1 EXAMINATION**

- A. Examine surfaces, which are to receive tile.
- B. Do not proceed with work until defects or conditions which would adversely affect quality, execution and permanence of finished tile work are corrected.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

**3.2 PREPARATION**

**A. Surface Preparation for Tile and Stone Work.**

**1. General:**

- a. All supporting surfaces shall be structurally sound, solid, stable, level, plumb, and true to a tolerance in plane of 1/4 inch (6 mm) in 10 feet 0 inch (3 m) for walls, 1/4 inch (6 mm) in 10 feet (3 m) for floors when specified for thin-set method. When installing large format tile (one side greater than 15 inches or 38 cm) the tolerance is reduced to 1/8 inch in 10 feet (3 mm in 3 m). ANSI A108.01 Section 2.6.2
- b. They shall be clean and free of dust, oil, grease paint, tar, wax, curing compound, primer, sealer, form release agent, laitance, loosely bonded topping, loose particles or any deleterious substance and debris which may prevent or reduce adhesion.
- c. Mechanically sand and scarify the substrate to completely remove all paint, loosely bonded topping, loose particles and construction debris.
- d. Neutralize any trace of strong acid or alkali.
- e. All substrates shall be dry. The moisture content shall not exceed 50 percent.
- f. Turn off all forced ventilation and radiant heating systems and protect work against drafts during installation and for a period of at least 72 hours after completion. Use indirect auxiliary heaters to maintain the temperatures in the area at the recommended workable level. Vent temporary heater to exterior to prevent damage to tile work from carbon dioxide build-up.
- g. Presswood, particleboard, chipboard, Masonite, gypsum floor patching compounds, asbestos board, Luan and similar dimensionally unstable materials are not acceptable substrates.
- h. Before work commences examine the areas to be covered and report any flaw or adverse condition in writing to the architect and to the general contractor. Do not proceed with work until surfaces and conditions comply with the requirements indicated in ANSI A108 standard.

**2. Masonry:**

- a. Masonry surfaces must comply with ANSI A108.01 Section 3.2
  - b. All concrete substrates shall be at least 28 days old, completely cured and free of hydrostatic conditions, and/or moisture problems.
- B. Condition of surface to receive tile.
1. Assure that surfaces to receive tile are stable, flat, firm, dry, clean and free of oil, waxes and curing compounds.
  2. Deflection of substrate not to exceed 1/360th of the span 1/2 inch (12 mm) in 15 feet (4.6 m) in accordance with ANSI A108.01-2.3. Allow for live and impact load as well as dead load weight of tile and setting bed.
  3. Protect adjacent surfaces prior to beginning tile work.

### 3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install tile using TCNA methods indicated on the drawings.
  1. Wall Tile: Install in accordance with TCNA method W202I-13.
- C. Expansion joints, control joints, insulation joints, etc., must be located in compliance with TCNA EJ171 and filled with appropriate materials.
  1. Joints must be carried through layers of installation materials including tile, setting bed, mortar bed and reinforcing wire. Refer to TCNA Handbook, EJ171 and ANSI AN-3.8 for details on placement, size and specifications of materials.
- D. Install grout in accordance with Grout ANSI A108.10 standard and manufacturer's directions.
- E. Install elastomeric tile caulk around sinks, tubs and showers and where tile meets tile or another surface. Surfaces should be clean, dry and free of contamination. Maximum joint width and depth should not exceed 1/4 inch (6 mm).
- F. Seal grout, stone and unglazed tile with an appropriate sealer 48 - 72 hours after grout application.

### 3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

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SECTION 09 30 00 -CERAMIC TILING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Tile
  - 1. Color Body Porcelain
  - 2. Glazed Porcelain
- B. Setting Materials: Architecturally Engineered Mortar Systems
  - 1. Polymer Modified Medium Bed Mortar
- C. Colored Tile Grouts:
  - 1. Single Component High Performance Grout
- D. Edge Protection and Transition Profiles
  - 1. Walls and Countertops
- E. Section 03 30 00 - Cast-in-Place Concrete

1.2 REFERENCES

- A. ANSI A108 Series/A118 Series - American National Standards for Installation of Ceramic Tile.
- B. TCNA Handbook for Ceramic, Glass and Stone Tile Installation

1.3 SUBMITTALS

- A. Submit under provisions of Division 1.
- B. 093013 Porcelain Tile: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
- C. Selection Samples: For each finish product specified, two complete sets of color



chips representing manufacturer's full range of available colors and patterns.

- D. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square representing actual product, color, and patterns.

#### 1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products of this section with minimum ten years documented experience.

- B. Installer Qualifications: Company specializing in performing the work of this section with minimum five years documented experience.

- 1. Installer is a five-star member of the National Tile Contractors Association or a Trowel of Excellence member of the Tile Contractors' Association of America.
- 2. Installer's supervisor for the Project holds the International Masonry Institute's Foreman Certification.
- 3. Installer employs Ceramic Tile Education Foundation Certified Installers or installers recognized by the U.S. Department of Labor as Journeyman Tile Layers.

- C. Mock-Up: Provide a mock-up for evaluation of surface preparation techniques and fabrication and installation.

- 1. Locate mock-ups on site in locations and size directed by Architect.
- 2. Finish areas designated by Architect.
- 3. Do not proceed with remaining work until workmanship, color, and sheen are approved by Architect.
- 4. Refinish mock-up area as required to produce acceptable work.
- 5. Retain and maintain mock-ups during construction in undisturbed condition as a standard for judging completed unit of Work.
- 6. Obtain Architect's acceptance of mock-ups before start of final unit of Work.

- D. Conduct conference at Project site to comply with requirements of Division 1 Section "Project Meetings."

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirements of ANSI A137.1 for labeling sealed tile packages.
- B. Prevent damage or contamination to materials by water, freezing, foreign matter and other causes.
- C. Store and dispose of solvent-based materials, and materials used with solvent-based materials, in accordance with requirements of local authorities having jurisdiction.

**1.6 PROJECT CONDITIONS**

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- B. Environmental: Install mortar, set and grout tile when surfaces and ambient temperature is minimum 50 degrees F (10 degrees C) and maximum 90 degrees F (32 degrees C). Consult with manufacturer for specific requirements.
- C. Do not install mortar, set or grout tile exterior when inclement weather conditions are expected within 48 hours after work is completed unless properly protected.
- D. Protection: Protect adjacent work surfaces during tile work. Close rooms or spaces to traffic of all types until mortar and grout has set
- E. Safety: Observe the manufacturer's safety instructions including those pertaining to ventilation.

**1.7 WARRANTY**

- A. Provide manufacturers standard warranty as follows:
  - 1. Installation Systems Limited Warranty:
    - a. 10 Year Installation System Warranty.

**1.8 EXTRA STOCK MATERIALS**

- A. Supply an amount equal to 3 percent of each size, color, and surface finish of tile specified.

**PART 2 PRODUCTS**

**2.1 TILE MANUFACTURERS**

- A. Basis of Design – Daltile Corporation, Dallas, Texas
- B. Acceptable Manufacturer's;
  - 1. Crossville Tile Inc. Crossville, Tennessee
  - 2. StonePeak Ceramics, Chicago, Illinois
- C.Substitutions: Comply with Division 01 requirements.

**2.2 INSTALLATION MATERIAL MANUFACTURERS**

A. Basis of Design - Custom® Building Products, Seal Beach, California

Acceptable Manufacturer's;

1. Mapei Inc. Deerfield Beach, Florida

2. Laticrete, Bethany, Connecticut

B. Substitutions: Comply with Division 01 requirements.

**2.3 TILE**

A. General: Provide tile that complies with ANSI A137.1 for types, compositions and other characteristics indicated. Provide tile in the locations and of the types, colors and pattern indicated on the Drawings and identified in the Schedule and the end of this Section. Tile shall also be provided in accordance with the following:

1. Factory Blending: For tile exhibiting color variations within the ranges selected under Submittal of samples, blend tile in the factory and package so tile taken from one package shows the same range of colors as those taken from other packages.
2. Mounting: For factory mounted tile, provide back or edge mounted tile assemblies as standard with the manufacturer, unless otherwise specified.
3. Factory Applied Temporary Protective Coatings: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating with a continuous film of petroleum paraffin wax applied hot. Do not coat unexposed tile surfaces.

B. ColorBody Porcelain Tile:

1. Product as specified:
2. Size and Shape as specified:
3. Surface Finish as specified::
4. Color as specified
5. Pattern as specified
6. Glazed Porcelain Tile:
7. Product as specified
8. Size and Shape as specified:
9. Surface Finish as specified:
10. Color as specified:

**2.4 TILE INSTALLATION MATERIALS**

A. Cementitious Tile Adhesives:

1. ANSI A118.4 / A118.11: Polymer-Enhanced Mortars: Where indicated on the Drawings, and elsewhere as required for setting tile as specified by ANSI A108.5 or A108.12, Dry-Set Portland Cement Mortar or Latex Portland Cement Mortar, over substrates prepared accordingly.

- a. For installing large format ceramic or natural stone tile (tile with one edge greater than 15 inches (381 mm)), utilizing a medium bed mortar System.
  - b. Custom Building Products ProLite® Tile & Stone Mortar. With Shear Bond Strengths greater than 400 psi, per ANSI A118.4 Section 5.2.4. Excellent non-sag and non-slump qualities for wall application, also floors.
- C. Edge-Protection and Transition Profiles
1. Exposed edges of ceramic and natural stone tile are prone to chipping when left unprotected. Profiles should be selected to protect the edges and provide transitions from various surfaces. Material, Finish and Height of the Profile must be specified.
    - a. Custom Building Products PROFLOOR – L Channel with Square Edge
- D. Tile Grout: Where indicated on the drawings, and elsewhere as required for filling the joints between tiles. Where indicated on the Drawings, and elsewhere as required for grouting tile as specified by ANSI A108.10 Installation of Grout in tile work.
1. Polymer-Modified Portland Cement Grout:
    - a. Custom Building Products Polyblend® Sanded Tile Grout; ANSI A118.6, for joints 1/8 inch (3 mm) - 1/2 inch (13 mm). Standard cement grout for wide joints.
  2. Chemical Resistant, Water-Cleanable Tile Setting and Grouting Epoxy; ANSI A118.3:
    - a. Custom Building Products Fusion Pro™ Single Component, High Performance Grout. Meeting the performance requirement of ANSI A118.3 and A118.7 No mixing required and is stain resistant.
- E. Elastomeric Joint Caulk: Provide where indicated on the Drawings, and elsewhere as required at joints between floors and walls and at joints between tile and dissimilar materials.
1. Custom Building Products Commercial 100 % Silicone Caulk. Conforms to ASTM C 920 for movement joints in heavy traffic areas and ASTM C 794.

**PART 3 EXECUTION**

**3.1 EXAMINATION**

- A. Examine surfaces, which are to receive tile.
- B. Do not proceed with work until defects or conditions which would adversely affect quality, execution and permanence of finished tile work are corrected.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

**3.2 PREPARATION**

**A. Surface Preparation for Tile and Stone Work.**

**1. General:**

- a. All supporting surfaces shall be structurally sound, solid, stable, level, plumb, and true to a tolerance in plane of 1/4 inch (6 mm) in 10 feet 0 inch (3 m) for walls, 1/4 inch (6 mm) in 10 feet (3 m) for floors when specified for thin-set method. When installing large format tile (one side greater than 15 inches or 38 cm) the tolerance is reduced to 1/8 inch in 10 feet (3 mm in 3 m). ANSI A108.01 Section 2.6.2
- b. They shall be clean and free of dust, oil, grease paint, tar, wax, curing compound, primer, sealer, form release agent, laitance, loosely bonded topping, loose particles or any deleterious substance and debris which may prevent or reduce adhesion.
- c. Mechanically sand and scarify the substrate to completely remove all paint, loosely bonded topping, loose particles and construction debris.
- d. Neutralize any trace of strong acid or alkali.
- e. All substrates shall be dry. The moisture content shall not exceed 50 percent.
- f. Turn off all forced ventilation and radiant heating systems and protect work against drafts during installation and for a period of at least 72 hours after completion. Use indirect auxiliary heaters to maintain the temperatures in the area at the recommended workable level. Vent temporary heater to exterior to prevent damage to tile work from carbon dioxide build-up.
- g. Presswood, particleboard, chipboard, Masonite, gypsum floor patching compounds, asbestos board, Luan and similar dimensionally unstable materials are not acceptable substrates.
- h. Before work commences examine the areas to be covered and report any flaw or adverse condition in writing to the architect and to the general contractor. Do not proceed with work until surfaces and conditions comply with the requirements indicated in ANSI A108 standard.

**2. Masonry:**

- a. Masonry surfaces must comply with ANSI A108.01 Section 3.2
  - b. All concrete substrates shall be at least 28 days old, completely cured and free of hydrostatic conditions, and/or moisture problems.
- B. Condition of surface to receive tile.
1. Assure that surfaces to receive tile are stable, flat, firm, dry, clean and free of oil, waxes and curing compounds.
  2. Deflection of substrate not to exceed 1/360th of the span 1/2 inch (12 mm) in 15 feet (4.6 m) in accordance with ANSI A108.01-2.3. Allow for live and impact load as well as dead load weight of tile and setting bed.
  3. Protect adjacent surfaces prior to beginning tile work.

### 3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install tile using TCNA methods indicated on the drawings.
  1. Wall Tile: Install in accordance with TCNA method W202I-13.
- C. Expansion joints, control joints, insulation joints, etc., must be located in compliance with TCNA EJ171 and filled with appropriate materials.
  1. Joints must be carried through layers of installation materials including tile, setting bed, mortar bed and reinforcing wire. Refer to TCNA Handbook, EJ171 and ANSI AN-3.8 for details on placement, size and specifications of materials.
- D. Install grout in accordance with Grout ANSI A108.10 standard and manufacturer's directions.
- E. Install elastomeric tile caulk around sinks, tubs and showers and where tile meets tile or another surface. Surfaces should be clean, dry and free of contamination. Maximum joint width and depth should not exceed 1/4 inch (6 mm).
- F. Seal grout, stone and unglazed tile with an appropriate sealer 48 - 72 hours after grout application.

### 3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION

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SECTION 09 67 23 - RESINOUS FLOORING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Industrial resinous flooring systems.
- 2. High-performance resinous flooring systems.

B. Related Sections:

- 1. Section 07 92 00 "Joint Sealants" for sealants installed at joints in resinous flooring systems.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include manufacturer's technical data, application instructions, and recommendations for each resinous flooring component required.
- B. Samples for Initial Selection: For each type of exposed finish required. Provide color samples.
- C. Samples for Verification: For each resinous flooring system required, 6 inches (150 mm) square, applied to a rigid backing by Installer for this Project.

1.4 INFORMATIONAL SUBMITTALS

- A. Installer Certificates: Signed by manufacturer certifying that installers comply with specified requirements.
- B. Material Certificates: For each resinous flooring component, from manufacturer.
- C. Material Test Reports: For each resinous flooring system.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For resinous flooring to include in maintenance manuals.



1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of flooring systems required for this Project.
  - 1. Engage an installer who is approved in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
- B. Source Limitations: Obtain primary resinous flooring materials, including primers, resins, hardening agents, grouting coats, and topcoats, from single source from single manufacturer. Provide secondary materials, including patching and fill material, joint sealant, and repair materials, of type and from source recommended by manufacturer of primary materials.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages and containers, with seals unbroken, bearing manufacturer's labels indicating brand name and directions for storage and mixing with other components.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application for foot traffic, 48 hours for cart traffic/heavy loading.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Key Resin Company represented by Pachyderm Marketing Corp (813) 875-2486 – Key Urecon SLT Quartz or comparable product by one of the following:
  - 1. HB Fuller
  - 2. L&M Construction Chemicals
  - 3. AI Flooring

**2.2 MATERIALS**

- A. VOC Content of Liquid-Applied Flooring Components: Not more than 100 g/L when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
- B. Low-Emitting Materials: Flooring system shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

**2.3 INDUSTRIAL RESINOUS FLOORING**

- A. Resinous Flooring: Abrasion-, impact- and chemical-resistant, industrial-aggregate-filled, resin-based, monolithic floor surfacing designed to produce a seamless floor and 6" integral cove base.
- B. System Characteristics:
  - 1. Color and Pattern: As selected by Architect from manufacturer's full range.
  - 2. Wearing Surface: Manufacturer's standard wearing surface.
  - 3. Overall System Thickness: 3/16 inch.
- C. System Physical Properties: Provide resinous flooring system with the following minimum physical property requirements when tested according to test methods indicated:
  - 1. Compressive Strength: 10,000 psi per ASTM C 579, 7 days.
  - 2. Tensile Strength: 2,400 psi per ASTM C 307.
  - 3. Flexural Modulus of Elasticity: 4,000 psi per ASTM C 580.
  - 4. Passes Thermal Shock Resistance (ASTM C-884).
  - 5. Coefficient of Thermal Expansion:  $2 \times 10^{-5}$  per °F per ASTM C 531.
  - 6. Passes Chemical Resistance (ASTM D-1308).
  - 7. Impact Resistance: Withstands 16 ft./lbs. with no chipping, cracking, or delamination and not more than 1/16-inch (1.6-mm) permanent indentation per MIL-D-3134.
  - 8. Resistance to Elevated Temperature: No slip or flow of more than 1/16 inch (1.6 mm) per MIL-D-3134.
  - 9. Flammability: Self-extinguishing per ASTM D 635.
  - 10. Hardness: 85-90, Shore D per ASTM D 2240.
  - 11. Bond Strength: 400 psi minimum tensile strength, 100 percent concrete failure per ACI 503R.
  - 12. Will not support Fungus & Bacteria Growth per MIL-F-52505.

**2.4 ACCESSORIES**

- A. Primer: No primer necessary if slab is in good condition after proper preparation(see 3.1). Urecon SC primer only if required, installer to consult with manufacturer.
- B. Patching and Fill Material: Resinous product of or approved by resinous flooring manufacturer and recommended by manufacturer for application indicated.

**PART 3 - EXECUTION**

**3.1 PREPARATION**

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
  - 1. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written instructions.
  - 2. Urecon SLT Quartz is inherently moisture vapor tolerant. Slab needs to be dry to the touch before application can proceed.
  - 3. Alkalinity and Adhesion Testing: Verify that concrete substrates have pH within acceptable range. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written instructions.

**3.2 APPLICATION**

- A. Install all floor materials in strict conformance with manufacturer's instructions.
- B. Route out all cracks (larger than 1/16" width) and fill with Key Urecon material or Key rigid epoxy. Do not coat surface with Key 580 flexible crack isolation membrane treatment unless approved by Key Resin Technical Service. All free edges (perimeters or along gutters or drains) may require extra anchor to distribute mechanical and thermal stresses. All expansion joints and cold joints must be exposed through the system. Exception: Control joints (saw cuts) may be filled with Key rigid epoxy or Urecon, reinforced with fiberglass cloth, and covered with Urecon flooring system if owner's representative confirms in writing that potential for future hairline crack development is acceptable.
- C. Integral Cove Base: where scheduled, provide integral epoxy cove base from flooring up concrete block wall or cement board if gypsum drywall is specified. Provide straight line

with a tapered edge at top of 6" cove base or cove base cap strip at top of the 6" cove base as recommended by flooring manufacturer and trowel material up wall to form smooth, integral transition and base 6 inches high unless otherwise indicated or scheduled.

- D. Place Key Urecon 16 mixture and trowel or spread with gauge rake to a dense flat surface.
- E. Maintaining a wet edge between mixes, push material back into previous mix and pull forward with trowel or gauge rake to establish thickness. Before surface has set, broadcast colored quartz aggregate to excess. Allow to cure minimum of 8 hours at room temperature (75 degrees F) and sweep/vacuum excess aggregate from surface. Follow with a second broadcast (using Key 470 as binder resin), allow to cure and sweep/vacuum excess aggregate from surface.
- F. Seal surface with Key 470 Sealer, following recommended recoat and cure times. Be careful not to puddle resin.
- G. Match finished work to approved sample; uniform in thickness, color, texture and free from defects detrimental to appearance.
- H. Apply temporary protection until floor is fully cured. Do not allow any dust, debris or similar to contaminate the floor until fully cured. The General Contractor shall protect the finished floor from the time that the sub-contractor completes the work. No foot traffic on floor for 24 hours, cart traffic 48 hours when at 75°F or above. Lower temperatures may require extended time to fully cure.
- I. Floor topping must terminate at joint edge with a divider strip, at cove base, fill expansion joint with urethane sealant, and trowel cove mortar on the vertical (leaving joint exposed),

#### 3.4 FIELD QUALITY CONTROL

- A. Core Sampling: At the direction of Owner and at locations designated by Owner, take one core sample per 1000 sq. ft. (92.9 sq. m) of resinous flooring, or portion of, to verify thickness. For each sample that fails to comply with requirements, take two additional samples. Repair damage caused by coring and correct deficiencies.
- B. Protect resinous flooring from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by resinous flooring manufacturer.

**END OF SECTION 09 67 23**

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SECTION 09 91 13 - EXTERIOR PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes surface preparation and the application of paint systems on the following exterior substrates:
  - 1. Concrete.
  - 2. Cementitious Siding Planks, Soffits and Ceilings.
  - 3. Concrete masonry units (CMU).
  - 4. Steel.
  - 5. Galvanized metal.
  - 6. Aluminum (not anodized or otherwise coated).
  - 7. Wood.
  - 8. Plastic trim fabrications.
- B. Related Requirements:
  - 1. Section 09 91 23 "Interior Painting" for surface preparation and the application of paint systems on interior substrates.

1.3 DEFINITIONS

- A. Gloss Level 1: Not more than 5 units at 60 degrees and 10 units at 85 degrees, according to ASTM D 523.
- B. Gloss Level 3: 10 to 25 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
- C. Gloss Level 4: 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, according to ASTM D 523.
- D. Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D 523.
- E. Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D 523.
- F. Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D 523.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
- B. Samples for Initial Selection: For each type of topcoat product.
- C. Samples for Verification: For each type of paint system and each color and gloss of topcoat.
  - 1. Submit Samples on rigid backing, 8 inches (200 mm) square.
  - 2. Step coats on Samples to show each coat required for system.
  - 3. Label each coat of each Sample.
  - 4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
  - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
  - 2. Printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
  - 3. VOC content.

**1.5 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Paint: 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied.

**1.6 QUALITY ASSURANCE**

- A. MPI Standards:
  - 1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
  - 2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.

**1.7 DELIVERY, STORAGE, AND HANDLING**

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

1.8 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Benjamin Moore & Co.
  - 2. Color Wheel Paints & Coatings.
  - 3. Flex Bon Paints.
  - 4. PPG Architectural Finishes, Inc.
  - 5. Sherwin-Williams Company (The).
  - 6. Tower Paint.

2.2 PAINT, GENERAL

- A. Material Compatibility:
  - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. Colors: As selected by Architect from manufacturer's full range.

2.3 BLOCK FILLERS

- A. Interior/Exterior Latex Block Filler: MPI #4.
  - 1. VOC Content: E Range of E2 or E3.

2.4 PRIMERS/SEALERS

- A. Bonding Primer (Solvent Based): MPI #69.
  - 1. VOC Content: E Range of E1, E2 or E3.



**2.5 METAL PRIMERS**

- A. Alkyd Anticorrosive Metal Primer: MPI #79.
  - 1. VOC Content: E Range of E1 or E2.
- B. Quick-Drying Alkyd Metal Primer: MPI #76.
  - 1. VOC Content: E Range of E1, E2 or E3.
- C. Waterborne Galvanized-Metal Primer: MPI #134.
  - 1. VOC Content: E Range of E1, E2 or E3.
  - 2. Environmental Performance Rating: EPR 1, EPR 2 or EPR 3.
- D. Quick-Drying Primer for Aluminum: MPI #95.
  - 1. VOC Content: E Range of E1, E2 or E3.

**2.6 EXTERIOR LATEX PAINTS**

- A. Exterior Latex (Flat): MPI #10 (Gloss Level 1).
  - 1. VOC Content: E Range of E1, E2 or E3.
- B. Exterior Latex (Semigloss): MPI #11 (Gloss Level 5).
  - 1. VOC Content: E Range of E1, E2 or E3.

**2.7 EXTERIOR ALKYD PAINTS**

- A. Exterior Alkyd Enamel (Semigloss): MPI #94 (Gloss Level 5).
  - 1. VOC Content: E Range of E1 or E2.

**2.8 QUICK-DRYING ENAMELS**

- A. Quick-Drying Enamel (Semigloss): MPI #81 (Gloss Level 5).
  - 1. VOC Content: E Range of E1, E2 or E3.

**2.9 ALUMINUM PAINT**

- A. Aluminum Paint: MPI #1.
  - 1. VOC Content: E Range of E1, E2 or E3.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
  - 1. Concrete: 12 percent.
  - 2. Masonry (CMU): 12 percent.
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
  - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

**3.2 PREPARATION**

- A. Comply with manufacturer's written instructions and recommendations in "MPI Manual" applicable to substrates and paint systems indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
  - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces or mortar joints exceeds that permitted in manufacturer's written instructions.

- F. Steel Substrates: Remove rust, loose mill scale, and shop primer if any. Clean using methods recommended in writing by paint manufacturer. Retain "Shop-Primed Steel Substrates" Paragraph below if primers are shop applied and are not removed in the field.
- G. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.
- H. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- I. Aluminum Substrates: Remove loose surface oxidation.
- J. Plastic Trim Fabrication Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

### 3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
  - 1. Use applicators and techniques suited for paint and substrate indicated.
  - 2. Paint surfaces behind movable items same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed items with prime coat only.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

### 3.4 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
  - 1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
  - 2. Testing agency will perform tests for compliance of paint materials with product requirements.
  - 3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-

paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

### 3.5 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

### 3.6 EXTERIOR PAINTING SCHEDULE

- A. Concrete Substrates, Nontraffic Surfaces:
  - 1. Latex System: MPI EXT 3.1A.
    - a. Prime Coat: Exterior latex matching topcoat.
    - b. Intermediate Coat: Exterior latex matching topcoat.
    - c. Topcoat: Exterior latex (flat).
- B. CMU Substrates:
  - 1. Latex System: MPI EXT 4.2A.
    - a. Prime Coat: Interior/exterior latex block filler.
    - b. Intermediate Coat: Exterior latex matching topcoat.
    - c. Topcoat: Exterior latex (semigloss).
- C. Steel Substrates:
  - 1. Alkyd System: MPI EXT 5.1D.
    - a. Prime Coat: Alkyd anticorrosive metal primer.
    - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
    - c. Topcoat: Exterior alkyd enamel (semigloss).
- D. Galvanized-Metal Substrates:
  - 1. Latex Over Water-Based Primer System: MPI EXT 5.3H.
    - a. Prime Coat: Waterborne galvanized-metal primer.
    - b. Intermediate Coat: Exterior latex matching topcoat.

- c. Topcoat: Exterior latex (semigloss).
  
- E. Aluminum Substrates:
  - 1. Latex System: MPI EXT 5.4H.
    - a. Prime Coat: Quick-drying primer for aluminum.
    - b. Intermediate Coat: Exterior latex matching topcoat.
    - c. Topcoat: Exterior latex (semigloss).
  
- F. Plastic Trim Fabrication Substrates:
  - 1. Latex System: MPI EXT 6.8A.
    - a. Prime Coat: Bonding primer (solvent based).
    - b. Intermediate Coat: Exterior latex matching topcoat.
    - c. Topcoat: Exterior latex (semigloss).
  
- G. Stucco Substrates:
  - 1. Latex System: MPI EXT 9.1A.
    - a. Prime Coat: Exterior latex matching topcoat.
    - b. Intermediate Coat: Exterior latex matching topcoat.
    - c. Topcoat: Exterior latex (flat).

**END OF SECTION 09 91 13**

SECTION 09 91 23 - INTERIOR PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes surface preparation and the application of paint systems on the following interior substrates:
  - 1. Concrete.
  - 2. Concrete masonry units (CMU).
  - 3. Steel.
  - 4. Galvanized metal.
  - 5. Aluminum (not anodized or otherwise coated).
  - 6. Wood.
  - 7. Gypsum board.
- B. Related Requirements:
  - 1. Section 09 91 13 "Exterior Painting" for surface preparation and the application of paint systems on exterior substrates.

1.3 DEFINITIONS

- A. Gloss Level 1: Not more than 5 units at 60 degrees and 10 units at 85 degrees, according to ASTM D 523.
- B. Gloss Level 2: Not more than 10 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
- C. Gloss Level 3: 10 to 25 units at 60 degrees and 10 to 35 units at 85 degrees, according to ASTM D 523.
- D. Gloss Level 4: 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, according to ASTM D 523.
- E. Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D 523.
- F. Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D 523.
- G. Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D 523.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
- B. Samples for Initial Selection: For each type of topcoat product.
- C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat.
  - 1. Submit Samples on rigid backing, 8 inches (200 mm) square.
  - 2. Step coats on Samples to show each coat required for system.
  - 3. Label each coat of each Sample.
  - 4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
  - 1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.
  - 2. Printout of current "MPI Approved Products List" for each product category specified in Part 2, with the proposed product highlighted.
  - 3. VOC content.

**1.5 MAINTENANCE MATERIAL SUBMITTALS**

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Paint: 5 percent, but not less than 1 gal. (3.8 L) of each material and color applied.

**1.6 QUALITY ASSURANCE**

- A. MPI Standards:
  - 1. Products: Complying with MPI standards indicated and listed in "MPI Approved Products List."
  - 2. Preparation and Workmanship: Comply with requirements in "MPI Architectural Painting Specification Manual" for products and paint systems indicated.

**1.7 DELIVERY, STORAGE, AND HANDLING**

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

1.8 FIELD CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Benjamin Moore & Co.
  - 2. Color Wheel Paints & Coatings.
  - 3. Flex Bon Paints.
  - 4. ICI Paints.
  - 5. M.A.B. Paints.
  - 6. PPG Architectural Finishes, Inc.
  - 7. Sherwin-Williams Company (The).
  - 8. Tower Paint.

2.2 PAINT, GENERAL

- A. Material Compatibility:
  - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. VOC Content of Field-Applied Interior Paints and Coatings: Provide products that comply with the following limits for VOC content, exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24); these requirements do not apply to paints and coatings that are applied in a fabrication or finishing shop:
  - 1. Flat Paints, Coatings, and Primers: VOC content of not more than 50 g/L.
  - 2. Nonflat Paints, Coatings, and Primers: VOC content of not more than 150 g/L.
  - 3. Anti-Corrosive and Anti-Rust Paints Applied to Ferrous Metals: VOC not more than 250 g/L.
  - 4. Floor Coatings: VOC not more than 100 g/L.
  - 5. Shellacs, Clear: VOC not more than 730 g/L.
  - 6. Shellacs, Pigmented: VOC not more than 550 g/L.
  - 7. Flat Topcoat Paints: VOC content of not more than 50 g/L.



8. Nonflat Topcoat Paints: VOC content of not more than 150 g/L.
  9. Anti-Corrosive and Anti-Rust Paints Applied to Ferrous Metals: VOC not more than 250 g/L.
  10. Floor Coatings: VOC not more than 100 g/L.
  11. Shellacs, Clear: VOC not more than 730 g/L.
  12. Shellacs, Pigmented: VOC not more than 550 g/L.
  13. Primers, Sealers, and Undercoaters: VOC content of not more than 200 g/L.
  14. Dry-Fog Coatings: VOC content of not more than 400 g/L.
  15. Zinc-Rich Industrial Maintenance Primers: VOC content of not more than 340 g/L.
  16. Pre-Treatment Wash Primers: VOC content of not more than 420 g/L.
- C. Chemical Components of Field-Applied Interior Paints and Coatings: Provide topcoat paints and anti-corrosive and anti-rust paints applied to ferrous metals that comply with the following chemical restrictions; these requirements do not apply to paints and coatings that are applied in a fabrication or finishing shop:
1. Aromatic Compounds: Paints and coatings shall not contain more than 1.0 percent by weight of total aromatic compounds (hydrocarbon compounds containing one or more benzene rings).
  2. Restricted Components: Paints and coatings shall not contain any of the following:
    - a. Acrolein.
    - b. Acrylonitrile.
    - c. Antimony.
    - d. Benzene.
    - e. Butyl benzyl phthalate.
    - f. Cadmium.
    - g. Di (2-ethylhexyl) phthalate.
    - h. Di-n-butyl phthalate.
    - i. Di-n-octyl phthalate.
    - j. 1,2-dichlorobenzene.
    - k. Diethyl phthalate.
    - l. Dimethyl phthalate.
    - m. Ethylbenzene.
    - n. Formaldehyde.
    - o. Hexavalent chromium.
    - p. Isophorone.
    - q. Lead.
    - r. Mercury.
    - s. Methyl ethyl ketone.
    - t. Methyl isobutyl ketone.
    - u. Methylene chloride.
    - v. Naphthalene.
    - w. Toluene (methylbenzene).
    - x. 1,1,1-trichloroethane.
    - y. Vinyl chloride.

**2.3 BLOCK FILLERS**

- A. Interior/Exterior Latex Block Filler: MPI #4.

**2.4 PRIMERS/SEALERS**

- A. Interior Latex Primer/Sealer: MPI #50.
- B. Interior Alkyd Primer/Sealer: MPI #45.
- C. Wood-Knot Sealer: Sealer recommended in writing by topcoat manufacturer for use in paint systems indicated.

**2.5 METAL PRIMERS**

- A. Alkyd Anticorrosive Metal Primer: MPI #79.
- B. Quick-Drying Alkyd Metal Primer: MPI #76.
- C. Rust-Inhibitive Primer (Water Based): MPI #107.
- D. Cementitious Galvanized-Metal Primer: MPI #26.
- E. Waterborne Galvanized-Metal Primer: MPI #134.
- F. Vinyl Wash Primer: MPI #80.
- G. Quick-Drying Primer for Aluminum: MPI #95.

**2.6 WOOD PRIMERS**

- A. Interior Latex-Based Wood Primer: MPI #39.

**2.7 LATEX PAINTS**

- A. Interior Latex (Flat): MPI #53 (Gloss Level 1).
- B. Interior Latex (Low Sheen): MPI #44 (Gloss Level 2).
- C. Interior Latex (Eggshell): MPI #52 (Gloss Level 3).
- D. Interior Latex (Satin): MPI #43 (Gloss Level 4).
- E. Interior Latex (Semigloss): MPI #54 (Gloss Level 5).
- F. Interior Latex (Gloss): MPI #114 (Gloss Level 6, except minimum gloss of 65 units at 60 deg).
- G. High-Performance Architectural Latex (Low Sheen): MPI #138 (Gloss Level 2).

- H. High-Performance Architectural Latex (Eggshell): MPI #139 (Gloss Level 3).
- I. High-Performance Architectural Latex (Satin): MPI #140 (Gloss Level 4).
- J. High-Performance Architectural Latex (Semigloss): MPI #141 (Gloss Level 5).

2.8 ALKYD PAINTS

- A. Interior Alkyd (Flat): MPI #49 (Gloss Level 1).
- B. Interior Alkyd (Eggshell): MPI #51 (Gloss Level 3).
- C. Interior Alkyd (Semigloss): MPI #47 (Gloss Level 5).
- D. Interior Alkyd (Gloss): MPI #48 (Gloss Level 6).

2.9 QUICK-DRYING ENAMELS

- A. Quick-Drying Enamel (Semigloss): MPI #81 (Gloss Level 5).
- B. Quick-Drying Enamel (High Gloss): MPI #96 (Gloss Level 7).

2.10 DRY FOG/FALL COATINGS

- A. Latex Dry Fog/Fall: MPI #118.
- B. Waterborne Dry Fall: MPI #133.
- C. Interior Alkyd Dry Fog/Fall: MPI #55.

2.11 FLOOR COATINGS

- A. Interior Concrete Floor Stain: MPI #58.
- B. Interior/Exterior Clear Concrete Floor Sealer (Water Based): MPI #99.
- C. Interior/Exterior Clear Concrete Floor Sealer (Solvent Based): MPI #104.

2.12 SOURCE QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure:
  - 1. Owner will engage the services of a qualified testing agency to sample paint materials. Contractor will be notified in advance and may be present when samples are taken. If paint materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.

2. Testing agency will perform tests for compliance with product requirements.
3. Owner may direct Contractor to stop applying coatings if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
  1. Concrete: 12 percent.
  2. Masonry (Clay and CMU): 12 percent.
  3. Wood: 15 percent.
  4. Gypsum Board: 12 percent.
  5. Plaster: 12 percent.
- C. Gypsum Board Substrates: Verify that finishing compound is sanded smooth.
- D. Plaster Substrates: Verify that plaster is fully cured.
- E. Spray-Textured Ceiling Substrates: Verify that surfaces are dry.
- F. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- G. Proceed with coating application only after unsatisfactory conditions have been corrected.
  1. Application of coating indicates acceptance of surfaces and conditions.

#### **3.2 PREPARATION**

- A. Comply with manufacturer's written instructions and recommendations in "MPI Manual" applicable to substrates indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable and are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean substrates of substances that could impair bond of paints, including dust, dirt, oil, grease, and incompatible paints and encapsulants.
  1. Remove incompatible primers and reprime substrate with compatible primers or apply tie coat as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces or mortar joints exceed that permitted in manufacturer's written instructions.
- F. Steel Substrates: Remove rust, loose mill scale, and shop primer, if any. Clean using methods recommended in writing by paint manufacturer.
- G. Shop-Primed Steel Substrates: Clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with the same material as used for shop priming to comply with SSPC-PA 1 for touching up shop-primed surfaces.
- H. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- I. Aluminum Substrates: Remove loose surface oxidation.
- J. Wood Substrates:
  1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
  2. Sand surfaces that will be exposed to view, and dust off.
  3. Prime edges, ends, faces, undersides, and backsides of wood.
  4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.
- K. Cotton or Canvas Insulation Covering Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

### 3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
  1. Use applicators and techniques suited for paint and substrate indicated.
  2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.

3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
- E. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:
  1. Mechanical Work:
    - a. Uninsulated metal piping.
    - b. Uninsulated plastic piping.
    - c. Pipe hangers and supports.
    - d. Tanks that do not have factory-applied final finishes.
    - e. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
    - f. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
    - g. Ductwork both insulated and uninsulated and mechanical equipment that is exposed to view in normally occupied spaces.
    - h. Mechanical equipment that is indicated to have a factory-primed finish for field painting.
  2. Electrical Work:
    - a. Switchgear.
    - b. Panelboards.
    - c. Electrical equipment that is indicated to have a factory-primed finish for field painting.

#### 3.4 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.

- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

### 3.5 INTERIOR PAINTING SCHEDULE

#### A. Concrete Substrates, Non-traffic Surfaces:

- 1. Latex System: MPI INT 3.1E.
  - a. Prime Coat: Interior latex matching topcoat.
  - b. Intermediate Coat: Interior latex matching topcoat.
  - c. Topcoat: Interior latex (low sheen).
- 2. High-Performance Architectural Latex System: MPI INT 3.1C.
  - a. Prime Coat: Interior latex primer/sealer.
  - b. Intermediate Coat: High-performance architectural latex matching topcoat.
  - c. Topcoat: High-performance architectural latex (low sheen).

#### B. Concrete Substrates, Traffic Surfaces (where stain is scheduled or indicated):

- 1. Concrete Stain System: MPI INT 3.2E.
  - a. First Coat: Interior concrete floor stain.
  - b. Topcoat: Interior concrete floor stain.

#### C. CMU Substrates:

- 1. Latex System: MPI INT 4.2A.
  - a. Prime Coat: Interior/exterior latex block filler.
  - b. Intermediate Coat: Interior latex matching topcoat.
  - c. Topcoat: Interior latex (low sheen).
- 2. High-Performance Architectural Latex System: MPI INT 4.2D.
  - a. Prime Coat: Interior/exterior latex block filler.
  - b. Intermediate Coat: High-performance architectural latex matching topcoat.
  - c. Topcoat: High-performance architectural latex (low sheen).

#### D. Steel Substrates:

- 1. Latex Over Alkyd Primer System: MPI INT 5.1Q.
  - a. Prime Coat: Alkyd anticorrosive metal primer.
  - b. Intermediate Coat: Interior latex matching topcoat.

- c. Topcoat: Interior latex (satin).
- E. Galvanized-Metal Substrates:
  - 1. High-Performance Architectural Latex System: MPI INT 5.3M.
    - a. Prime Coat: Waterborne galvanized-metal primer.
    - b. Intermediate Coat: High-performance architectural latex matching topcoat.
    - c. Topcoat: High-performance architectural latex (satin).
- F. Galvanized-Metal Roof Deck at Gymnasium (finish color matching adjacent steel roof structure):
  - 1. Water-Based Dry-Fall System: MPI INT 5.3H.
    - a. Prime Coat: Waterborne dry fall.
    - b. Topcoat: Waterborne dry fall.
- G. Steel Roof Structure at Gymnasium (finish color matching adjacent roof deck):
  - 1. Water-Based Dry-Fall System: MPI INT 5.1C.
    - a. Prime Coat: Alkyd anticorrosive metal primer.
    - b. Topcoat: Waterborne dry fall.
- H. Aluminum (Not Anodized or Otherwise Coated) Substrates:
  - 1. High-Performance Architectural Latex System: MPI INT 5.4F.
    - a. Prime Coat: Quick-drying primer for aluminum.
    - b. Intermediate Coat: High-performance architectural latex matching topcoat.
    - c. Topcoat: High-performance architectural latex (satin).
- I. Dressed Lumber Substrates: Including architectural woodwork and doors not indicated to be factory finished.
  - 1. Latex Over Alkyd Primer System: MPI INT 6.3U.
    - a. Prime Coat: Interior alkyd primer/sealer.
    - b. Intermediate Coat: Interior latex matching topcoat.
    - c. Topcoat: Interior latex (semigloss).
  - 2. Alkyd System: MPI INT 6.3B.
    - a. Prime Coat: Interior alkyd primer/sealer.
    - b. Intermediate Coat: Interior alkyd matching topcoat.
    - c. Topcoat: Interior alkyd (semigloss).
- J. Gypsum Board Corridor Wall Substrates (not where “epoxy paint” is indicated):
  - 1. High-Performance Architectural Latex System: MPI INT 9.2B.



- a. Prime Coat: Interior latex primer/sealer.
  - b. Intermediate Coat: High-performance architectural latex matching topcoat.
  - c. Topcoat: High-performance architectural latex (low sheen).
- K. Gypsum Board Non-Corridor Wall and Ceiling Substrates (not where “epoxy paint” is indicated):
- 1. Latex System: MPI INT 9.2A.
    - a. Prime Coat: Interior latex primer/sealer.
    - b. Intermediate Coat: Interior latex matching topcoat.
    - c. Topcoat: Interior latex (low sheen).
- L. Plaster Substrates:
- 1. Latex System: MPI INT 9.2A.
    - a. Prime Coat: Interior latex primer/sealer.
    - b. Intermediate Coat: Interior latex matching topcoat.
    - c. Topcoat: Interior latex (low sheen).

**END OF SECTION 09 91 23**

SECTION 102113 - PLASTIC TOILET COMPARTMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

- 1. Solid-plastic toilet compartments configured as toilet enclosures, entrance screens and urinal screens.

B. Related Requirements:

- 1. Section 06 10 00 "Rough Carpentry for overhead support of floor-and-ceiling-anchored compartments.
- 2. Section 10 28 00 "Toilet and Bath Accessories" for toilet tissue dispensers, grab bars, purse shelves, and similar accessories mounted on toilet compartments.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for toilet compartments.

B. Shop Drawings: For toilet compartments.

- 1. Include plans, elevations, sections, details, and attachment details.
- 2. Show locations of cutouts for compartment-mounted toilet accessories.
- 3. Show locations of centerlines of toilet fixtures.
- 4. Show locations of floor drains.
- 5. Show floor and ceiling-mounted items, as well as overhead support or bracing locations.

C. Samples for Initial Selection: For each type of toilet compartment material indicated.

- 1. Include Samples of hardware and accessories involving material and color selection.

D. Samples for Verification: For the following products, in manufacturer's standard sizes unless otherwise indicated:

1. Each type of material, color, and finish required for toilet compartments, prepared on 6-inch- (152-mm-) square Samples of same thickness and material indicated for Work.
2. Each type of hardware and accessory.

E. Product Schedule: For toilet compartments, prepared by or under the supervision of supplier, detailing location and selected colors for toilet compartment material.

#### 1.4 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of toilet compartment.

#### 1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For toilet compartments to include in maintenance manuals.

#### 1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents and source.

1. Door Hinges: One hinge with associated fasteners.
2. Latch and Keeper: One latch and keeper(s) with associated fasteners.
3. Door Bumper: One bumper with associated fasteners.
4. Door Pull: One door pull with associated fasteners.
5. Fasteners: Ten fasteners of each size and type.

#### 1.7 PROJECT CONDITIONS

A. Field Measurements: Verify actual locations of toilet fixtures, walls, columns, ceilings, and other construction contiguous with toilet compartments by field measurements before fabrication.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

A. Surface-Burning Characteristics: Comply with NFPA 286; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency. Independent testing might be required.

**2.2 SOLID-PLASTIC TOILET COMPARTMENTS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Accurate Partitions Corporation.
  - 2. American Sanitary Partition Corporation.
  - 3. Ampco, Inc.
  - 4. Bradley Corporation; Mills Partitions.
  - 5. General Partitions Mfg. Corp.
  - 6. Global Steel Products Corp.
  - 7. Hadrian Manufacturing Inc.
  - 8. Knickerbocker Partition Corporation.
  - 9. Metpar Corp.
  - 10. Partition Systems Incorporated of South Carolina; Columbia Partitions.
  - 11. Scranton Products.
  
- B. Toilet-Enclosure Style: Floor to ceiling anchored.
  
- C. Entrance-Screen Style: Floor to ceiling anchored.
  
- D. Urinal-Screen Style: Floor to ceiling anchored.
  
- E. Door, Panel, Screen, and Pilaster Construction: Solid, high-density polyethylene (HDPE) panel material, not less than 1 inch thick, seamless, with eased edges and with homogenous color and pattern throughout thickness of material.
  - 1. Integral Stealth Hinges: Configure doors and pilasters to receive integral hinges.
  - 2. Color and Pattern: as selected by Architect from manufacturer's full range.
  
- F. Pilaster Shoes and Sleeves (Caps): Manufacturer's standard design; plastic shoes at floor location and stainless steel sleeves at ceiling location.
  
- G. Urinal-Screen Post: Manufacturer's standard post design of material matching the thickness and construction of pilasters; with shoe and sleeve as stated above.
  
- H. Brackets (Fittings):
  - 1. Stirrup Type: Ear or U-brackets, plastic construction.

**2.3 HARDWARE AND ACCESSORIES**

- A. Hardware and Accessories: Manufacturer's heavy-duty operating hardware and accessories.
  - 1. Hinges: Manufacturer's standard paired, self-closing type that can be adjusted to hold doors open at any angle up to 90 degrees, allowing emergency access by lifting door. Mount with through-bolts.
  - 2. Latch and Keeper: Manufacturer's heavy-duty surface-mounted aluminum latch unit designed to resist damage due to slamming, with combination rubber-faced door strike

and keeper, and with provision for emergency access. Provide units that comply with regulatory requirements for accessibility at compartments designated as accessible. Mount with through-bolts.

3. Coat Hook: Manufacturer's standard hook and rubber-tipped bumper, sized to prevent in-swinging door from hitting compartment-mounted accessories. Mount with through-bolts.
  4. Door Bumper: Manufacturer's standard heavy-duty rubber-tipped bumper at out-swinging doors and entrance-screen doors. Mount with through-bolts.
  5. Door Pull: Manufacturer's standard heavy-duty pull at out-swinging doors that complies with regulatory requirements for accessibility. Provide units on both sides of doors at compartments designated as accessible. Mount with through-bolts.
- B. Overhead Bracing: If required manufacturer's standard continuous, extruded-aluminum head rail with antigrip profile and in manufacturer's standard finish.
- C. Anchorages and Fasteners: Manufacturer's standard exposed fasteners of stainless steel, finished to match the items they are securing, with theft-resistant-type heads. Provide security torx head bolts for through-bolt applications. For concealed anchors, use plastic anchors.
- D. Aluminum Extrusions: ASTM 64663-T5 alloy.
- E. Stainless-Steel Sheet: ASTM A 666, Type 304, stretcher-leveled standard of flatness.

## 2.4 FABRICATION

- A. Fabrication, General: Fabricate toilet compartment components to sizes indicated. Coordinate requirements and provide cutouts for through-partition toilet accessories where required for attachment of toilet accessories.
- B. Floor-and-Ceiling-Anchored Units: Provide manufacturer's standard corrosion-resistant anchoring assemblies with leveling adjustment nuts at tops and bottoms of pilasters. Provide shoes and sleeves as specified.
- C. Urinal-Screen Posts: Provide manufacturer's standard corrosion-resistant anchoring assemblies with leveling adjustment nuts at tops and bottoms of posts. Provide shoes and sleeves as specified.
- D. Door Size and Swings: Unless otherwise indicated, provide 24-inch wide, in-swinging doors for standard toilet compartments and 36-inch wide, out-swinging doors with a minimum 32-inch-wide, clear opening for compartments designated as accessible.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for fastening, support, alignment, operating clearances, and other conditions affecting performance of the Work.

1. Confirm location and adequacy of blocking and supports required for installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions. Install units rigid, straight, level, and plumb. Secure units in position with manufacturer's recommended anchoring devices. Installer shall have five years experience.
  1. Maximum Clearances:
    - a. Pilasters and Panels: 1/2 inch (13 mm).
    - b. Panels and Walls: 1 inch (25 mm).
  2. Full-Height (Continuous) Brackets: Secure panels to walls and to pilasters with full-height brackets.
    - a. Locate bracket fasteners so holes for wall anchors occur in masonry or tile joints if possible.
    - b. Align brackets at pilasters with brackets at walls.
- B. Floor-and-Ceiling-Anchored Units: Secure pilasters to supporting construction and level, plumb, and tighten. Hang doors and adjust so doors are level and aligned with panels when doors are in closed position.
- C. Urinal Screens: Attach with anchoring devices to suit supporting structure. Set units level and plumb, rigid, and secured to resist lateral impact.

### 3.3 ADJUSTING

- A. Hardware Adjustment: Adjust and lubricate hardware according to hardware manufacturer's written instructions for proper operation. Set hinges on in-swinging doors to hold doors open approximately 30 degrees from closed position when unlatched. Set hinges on out-swinging doors return doors to fully closed position.

**END OF SECTION 10 21 13**

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**SECTION 10 28 00 – TOILET AND BATH ACCESSORIES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

**A. Section Includes:**

1. Public-use washroom accessories.
2. Warm-air dryers.
3. Childcare accessories.
4. Underlavatory guards.
5. Related requirements for Division 220000 and 260000

**B. Related Requirements:**

1. Division 22 00 00 "Plumbing".
2. Division 26 00 00 "Electrical".

**1.3 ACTION SUBMITTALS**

**A. Product Data:** For each type of product indicated. Include the following:

1. Construction details and dimensions.
2. Anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
3. Material and finish descriptions.
4. Features that will be included for Project.
5. Manufacturer's warranty.

**B. Samples:** Full size, for each accessory item to verify design, operation, and finish requirements.

1. Approved full-size Samples will be returned and may be used in the Work.

**C. Product Schedule:** Indicating types, quantities, sizes, and installation locations by room of each accessory required.

1. Identify locations using room designations indicated.
2. Identify products using designations indicated.



1.4 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For toilet and bath accessories to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Source Limitations: For products listed together in the same Part 2 articles, obtain products from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.7 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

1.8 WARRANTY

- A. Special Mirror Warranty: Manufacturer's standard form in which manufacturer agrees to replace mirrors that develop visible silver spoilage defects and that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: 15 years from date of Substantial Completion.

**PART 2 - PRODUCTS**

2.1 MATERIALS

- A. Stainless Steel: ASTM A 666, Type 304, 0.031-inch minimum nominal thickness unless otherwise indicated.
- B. Brass: ASTM B 19, flat products; ASTM B 16/B 16M, rods, shapes, forgings, and flat products with finished edges; or ASTM B 30, castings.
- C. Steel Sheet: ASTM A 1008/A 1008M, Designation CS (cold rolled, commercial steel), 0.036-inch minimum nominal thickness.

- D. Galvanized-Steel Sheet: ASTM A 653/A 653M, with G60 (Z180) hot-dip zinc coating.
- E. Galvanized-Steel Mounting Devices: ASTM A 153/A 153M, hot-dip galvanized after fabrication.
- F. Fasteners: Screws, bolts, and other devices of same material as accessory unit and tamper-and-theft resistant where exposed, and of galvanized steel where concealed.
- G. Chrome Plating: ASTM B 456, Service Condition Number SC 2 (moderate service).
- H. Mirrors: ASTM C 1503, Mirror Glazing Quality, clear-tempered glass mirrors, nominal 6.0 mm thick.
- I. ABS Plastic: Acrylonitrile-butadiene-styrene resin formulation.

## 2.2 PUBLIC-USE WASHROOM ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
  - 1. A & J Washroom Accessories, Inc.
  - 2. American Specialties, Inc.
  - 3. Bobrick Washroom Equipment, Inc.
  - 4. Bradley Corporation.
  - 5. GAMCO Specialty Accessories; a division of Bobrick Washroom Equipment, Inc.
  - 6. Tubular Specialties Manufacturing, Inc.
- B. Surface Mounted Toilet Tissue Dispenser:
  - 1. Wausau Paper: Silhouette Wagon Wheel Bath Tissue Dispenser (Model 88400)
- C. Liquid-Soap Dispenser:
  - 1. GOJO: 1200ml Soap Dispenser – Brushed Chrome/Black (Model LTX-12)
- D. Grab Bars:
  - 1. Basis-of-Design Product: Bradley Model 832
  - 2. Mounting: Flanges with concealed fasteners.
  - 3. Material: Stainless steel, minimum 0.05 inch thick.
    - a. Finish: Smooth, No. 4, satin finish.
  - 4. Outside Diameter: 1-1/4 inches.
- E. Configuration and Length: Straight, in nominal lengths of 36 inches long at rear of water closet and 42-inches long at side walls, 18” horizontal side bar and 48” horizontal back bar in shower actual gripping surface lengths in accordance with Florida Accessibility Code
- F. Sanitary-Napkin Disposal Unit:

1. Basis-of-Design Product: Bobrick Model No. 270
2. Mounting: Surface mounted
3. Door or Cover: Self-closing disposal-opening cover.
4. Receptacle: Removable 22 gauge stainless steel.
5. Material and Finish: Stainless steel, No. 4 finish (satin).

G. Mirror Unit:

1. Basis-of-Design Product: Bobrick B-2908-18" x 36"
2. Frame: Stainless-steel angle, 0.05 inch thick.
  - a. Corners: Welded and ground smooth.
3. Hangers: Produce rigid, tamper- and theft-resistant installation, using method indicated below.
  - a. One-piece, galvanized steel, wall-hanger device with spring-action locking mechanism to hold mirror unit in position with no exposed screws or bolts.
4. Size: 36-inches high and 18-inches wide as located on drawings.

H. Baby Changing Station: Rubbermaid Commercial Sturdy Station 2-Platinum

2.3 WARM-AIR DRYERS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. A & J Washroom Accessories, Inc.
2. American Dryer, Inc.
3. American Specialties, Inc.
4. Bobrick Washroom Equipment, Inc.
5. Bradley Corporation.
6. Excel Dryer Corporation.
7. GAMCO Specialty Accessories; a division of Bobrick Washroom Equipment, Inc.
8. Tubular Specialties Manufacturing, Inc.
9. World Dryer Corporation.

B. Warm-Air Dryer:

1. Basis-of-Design Product: Excel XL-BW Hand dryer
2. Mounting: Surface mounted
3. Operation: Sensor activated with timed power cut-off switch.
  - a. Operation Time: 30 to 40 seconds.
4. Cover Material and Finish: Thermostatic White Resin
5. Electrical Requirements: Refer to electrical documents

**2.4 UNDERLAVATORY GUARDS**

- A. Basis-of-Design Product: The design for accessories is based on products indicated. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:
  - 1. Plumberex Specialty Products, Inc.
  - 2. TCI Products.
  - 3. Truebro, Inc.
- B. Underlavatory Guard:
  - 1. Basis-of-Design Product: Truebro "Lav Shield."
  - 2. Description: Insulating pipe covering for supply and drain piping assemblies that prevent direct contact with and burns from piping, and allow service access without removing coverings.
  - 3. Material and Finish: Antimicrobial, molded-plastic, white.

**2.5 FABRICATION**

- A. General: Fabricate units with tight seams and joints, and exposed edges rolled. Hang doors and access panels with full-length, continuous hinges. Equip units for concealed anchorage and with corrosion-resistant backing plates.
- B. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of ten keys to Owner's representative.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
- B. Grab Bars: Install to withstand a downward load of at least 250 lbf, when tested according to ASTM F 446.

**3.2 ADJUSTING AND CLEANING**

- A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.
- B. Remove temporary labels and protective coatings.
- C. Clean and polish exposed surfaces according to manufacturer's written recommendations.

**OCP EAST ORANGE SOCCER COMPLEX PARK  
CONCESSIONS, STORAGE, AND RESTROOMS BUILDING  
ORLANDO, FLORIDA**

**12-16-2016**

**BID/PERMIT DOCUMENTS**

END OF SECTION 10 28 00

SECTION 10 44 13 - FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
  - 1. Fire-protection cabinets for the following:
    - a. Portable fire extinguishers.
- B. Related Requirements:
  - 1. Section 10 44 16 "Fire Extinguishers."

1.3 PREINSTALLATION CONFERENCE

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review methods and procedures related to fire-protection cabinets including, but not limited to, the following:
    - a. Schedules and coordination requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product. Show door hardware, cabinet type, trim style, and panel style. Include roughing-in dimensions and details showing recessed-, semi recessed-, or surface-mounting method and relationships of box and trim to surrounding construction.
- B. Shop Drawings: For fire-protection cabinets. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For each type of exposed finish required.
- D. Samples for Initial Selection: For each type of exposed finish required.
- E. Samples for Verification: For each type of exposed finish required, prepared on Samples 6 by 6 inches (150 by 150 mm) square.

- F. Product Schedule: For fire-protection cabinets. Indicate whether recessed, semi recessed, or surface mounted. Coordinate final fire-protection cabinet schedule with fire-extinguisher schedule to ensure proper fit and function.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For fire-protection cabinets to include in maintenance manuals.

1.6 COORDINATION

- A. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.
- B. Coordinate sizes and locations of fire-protection cabinets with wall depths.

1.7 SEQUENCING

- A. Apply vinyl lettering on field-painted fire-protection cabinets after painting is complete.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Fire-Protection Cabinets: Listed and labeled to comply with requirements in ASTM E 814 for fire-resistance rating of walls where they are installed.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 FIRE-PROTECTION CABINET

- A. Cabinet Type: Suitable for fire extinguisher.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include the following:
    - a. Fire-End & Croker Corporation.
    - b. GMR International Equipment Corporation.
    - c. Guardian Fire Equipment, Inc.
    - d. JL Industries, Inc.; a division of the Activar Construction Products Group.
    - e. Larsens Manufacturing Company.
    - f. Modern Metal Products, Division of Technico Inc.
    - g. Nystrom, Inc.
    - h. Potter Roemer LLC.
    - i. Strike First Corporation of America.

- B. Cabinet Construction: As per wall assembly ratings in which cabinet is installed unless otherwise indicated.
  - 1. Fire-Rated Cabinets: Construct fire-rated cabinets with double walls fabricated from 0.043-inch- (1.09-mm-) thick cold-rolled steel sheet lined with minimum 5/8-inch- (16-mm-) thick fire-barrier material. Provide factory-drilled mounting holes.
- C. Cabinet Material: Stainless-steel sheet.
  - 1. Shelf: Same metal and finish as cabinet.
- D. Recessed Cabinet:
  - 1. Trimless with Concealed Flange: Surface of surrounding wall finishes flush with exterior finished surface of cabinet frame and door, without overlapping trim attached to cabinet. Provide recessed flange, of same material as box, attached to box to act as drywall bead.
  - 2. Trimless with Hidden Flange: Flange of same metal and finish as box overlaps surrounding wall finish and is concealed from view by an overlapping door.
  - 3. Exposed Flat Trim: One-piece combination trim and perimeter door frame overlapping surrounding wall surface with exposed trim face and wall return at outer edge (backbend).
- E. Semirecessed Cabinet: One-piece combination trim and perimeter door frame overlapping surrounding wall surface with exposed trim face and wall return at outer edge (backbend).
  - 1. Rolled-Edge Trim: 2-1/2-inch (64-mm backbend depth).
- F. Surface-Mounted Cabinet: Cabinet box fully exposed and mounted directly on wall with no trim.
- G. Cabinet Trim Material: Same material and finish as door.
- H. Door Material: Stainless-steel sheet.
- I. Door Style: Flush opaque panel, frameless, with no exposed hinges.
- J. Door Glazing: Tempered float glass (clear).
- K. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
  - 1. Provide manufacturer's standard.
  - 2. Provide manufacturer's standard hinge permitting door to open 180 degrees.
- L. Accessories:
  - 1. Mounting Bracket: Manufacturer's standard steel, designed to secure fire extinguisher to fire-protection cabinet, of sizes required for types and capacities of fire extinguishers indicated, with plated or baked-enamel finish.



2. Lettered Door Handle: One-piece, cast-iron door handle with the word "FIRE" embossed into face.
3. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as directed by Architect.
  - a. Identify fire extinguisher in fire-protection cabinet with the words "**FIRE EXTINGUISHER.**"
    - 1) Location: Applied to cabinet door.
    - 2) Application Process: Decals.
    - 3) Lettering Color: RED.
    - 4) Orientation: Vertical.

M. Materials:

1. Stainless Steel: ASTM A 666, Type 304.
  - a. Finish: No. 4 directional satin finish.
2. Clear Float Glass: ASTM C 1036, Type I, Class 1, Quality q3, 6 mm thick.

2.3 FABRICATION

- A. Fire-Protection Cabinets: Provide manufacturer's standard box (tub) with trim, frame, door, and hardware to suit cabinet type, trim style, and door style indicated.
  1. Weld joints and grind smooth.
  2. Provide factory-drilled mounting holes.
  3. Prepare doors and frames to receive locks.
  4. Install door locks at factory.
- B. Cabinet Doors: Fabricate doors according to manufacturer's standards, from materials indicated and coordinated with cabinet types and trim styles.
  1. Fabricate door frames with tubular stiles and rails and hollow-metal design, minimum 1/2 inch thick.
  2. Fabricate door frames of one-piece construction with edges flanged.
  3. Miter and weld perimeter door frames.
- C. Cabinet Trim: Fabricate cabinet trim in one piece with corners mitered, welded, and ground smooth.

2.4 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's AMP 500, "Metal Finishes Manual for Architectural and Metal Products," for recommendations for applying and designating finishes.

- B. Protect mechanical finishes on exposed surfaces of fire-protection cabinets from damage by applying a strippable, temporary protective covering before shipping.
- C. Finish fire-protection cabinets after assembly.
- D. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine walls and partitions for suitable framing depth and blocking where recessed and semirecessed cabinets will be installed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Prepare recesses for recessed and semi recessed fire-protection cabinets as required by type and size of cabinet and trim style.

#### 3.3 INSTALLATION

- A. General: Install fire-protection cabinets in locations and at mounting heights indicated or, if not indicated, at heights acceptable to authorities having jurisdiction.
  - 1. Fire-Protection Cabinets: 54 inches (1372 mm) above finished floor to top of cabinet.
- B. Fire-Protection Cabinets: Fasten cabinets to structure, square and plumb.
  - 1. Unless otherwise indicated, provide recessed fire-protection cabinets. If wall thickness is inadequate for recessed cabinets, provide semirecessed fire-protection cabinets.
  - 2. Provide inside latch and lock for break-glass panels.
  - 3. Fasten mounting brackets to inside surface of fire-protection cabinets, square and plumb.
  - 4. Fire-Rated Cabinets:
    - a. Install cabinet with not more than 1/16-inch (1.6-mm) tolerance between pipe OD and knockout OD. Center pipe within knockout.
    - b. Seal through penetrations with firestopping sealant as specified in Section 078413 "Penetration Firestopping."
- C. Identification: Apply decals at locations indicated.

#### 3.4 ADJUSTING AND CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as fire-protection cabinets are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. Adjust fire-protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.
- C. On completion of fire-protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.
- D. Touch up marred finishes, or replace fire-protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire-protection cabinet and mounting bracket manufacturers.
- E. Replace fire-protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

**END OF SECTION 10 44 13**

SECTION 10 44 16 - FIRE EXTINGUISHERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes portable, hand-carried fire extinguishers and mounting brackets for fire extinguishers.
- B. Related Requirements:
  - 1. Section 10 44 13 "Fire Extinguisher Cabinets."

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review methods and procedures related to fire extinguishers including, but not limited to, the following:
    - a. Schedules and coordination requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.
- B. Product Schedule: For fire extinguishers. Coordinate final fire-extinguisher schedule with fire-protection cabinet schedule to ensure proper fit and function.

1.5 INFORMATIONAL SUBMITTALS

- A. Warranty: Sample of special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

1.7 COORDINATION

- A. Coordinate type and capacity of fire extinguishers with fire-protection cabinets to ensure fit and function.

1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Failure of hydrostatic test according to NFPA 10.
    - b. Faulty operation of valves or release levers.
  - 2. Warranty Period: Six years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."
- B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.
  - 1. Provide fire extinguishers approved, listed, and labeled by FM Global.

2.2 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each fire-protection cabinet and mounting bracket indicated.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Amerex Corporation.
    - b. Ansul Incorporated.
    - c. Badger Fire Protection.
    - d. Guardian Fire Equipment, Inc.
    - e. JL Industries, Inc.; a division of the Activar Construction Products Group.
    - f. Kidde Residential and Commercial Division; Subsidiary of Kidde plc.
    - g. Larsens Manufacturing Company.
    - h. Pyro-Chem; Tyco Safety Products.

- i. Strike First Corporation of America.
  2. Valves: Manufacturer's standard.
  3. Handles and Levers: Manufacturer's standard.
  4. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B, and bar coding for documenting fire-extinguisher location, inspections, maintenance, and recharging.
- B. Multipurpose Dry-Chemical Type: UL-rated 10 lb. nominal capacity, with monoammonium phosphate-based dry chemical in manufacturer's standard enameled container.
- C. Multipurpose Dry-Chemical Type in Steel Container: UL-rated 4-A:60-B:C, 10-lb (4.5-kg) nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

### 2.3 MOUNTING BRACKETS

- A. Mounting Brackets: Manufacturer's standard steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or red baked-enamel finish.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Amerex Corporation.
    - b. Ansul Incorporated.
    - c. Badger Fire Protection.
    - d. Guardian Fire Equipment, Inc.
    - e. JL Industries, Inc.; a division of the Activar Construction Products Group.
    - f. Kidde Residential and Commercial Division; Subsidiary of Kidde plc.
    - g. Larsens Manufacturing Company.
    - h. Pyro-Chem; Tyco Safety Products.
    - i. Strike First Corporation of America.
- B. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by Architect.
1. Identify bracket-mounted fire extinguishers with the words "FIRE EXTINGUISHER" in red letter decals applied to mounting surface.
    - a. Orientation: Vertical.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine fire extinguishers for proper charging and tagging.
  - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 INSTALLATION**

- A. General: Install fire extinguishers and mounting brackets in locations indicated and in compliance with requirements of authorities having jurisdiction.
  - 1. Mounting Brackets: 54 inches (1372 mm) above finished floor to top of fire extinguisher.
- B. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

END OF SECTION 10 44 16

**SECTION 22 05 00 - COMMON WORK RESULTS FOR PLUMBING**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Piping materials and installation instructions common to most piping systems.
  - 2. Transition fittings.
  - 3. Dielectric fittings.
  - 4. Mechanical sleeve seals.
  - 5. Sleeves.
  - 6. Escutcheons.
  - 7. Grout.
  - 8. Equipment installation requirements common to equipment sections.
  - 9. Painting and finishing.
  - 10. Concrete bases.
  - 11. Supports and anchorages.

**1.3 DEFINITIONS**

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.



F. The following are industry abbreviations for plastic materials:

1. ABS: Acrylonitrile-butadiene-styrene plastic.
2. CPVC: Chlorinated polyvinyl chloride plastic.
3. PE: Polyethylene plastic.
4. PVC: Polyvinyl chloride plastic.

G. The following are industry abbreviations for rubber materials:

1. EPDM: Ethylene-propylene-diene terpolymer rubber.
2. NBR: Acrylonitrile-butadiene rubber.

#### 1.4 SUBMITTALS

A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Escutcheons.

B. Welding certificates.

#### 1.5 QUALITY ASSURANCE

A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

#### 1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for plumbing installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for plumbing items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

#### 2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

#### 2.3 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.

1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch (3.2-mm) maximum thickness unless thickness or specific material is indicated.
    - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
    - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
  2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- E. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- F. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- G. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- H. Solvent Cements for Joining Plastic Piping:
1. ABS Piping: ASTM D 2235.
  2. CPVC Piping: ASTM F 493.
  3. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
  4. PVC to ABS Piping Transition: ASTM D 3138.
- I. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.
- 2.4 TRANSITION FITTINGS
- A. AWWA Transition Couplings: Same size as, and with pressure rating at least equal to and with ends compatible with, piping to be joined.
1. Available Manufacturers:
    - a. Cascade Waterworks Mfg. Co.
    - b. Dresser Industries, Inc.; DMD Div.
    - c. Ford Meter Box Company, Incorporated (The); Pipe Products Div.
    - d. JCM Industries.
    - e. Smith-Blair, Inc.
    - f. Viking Johnson.

2. Underground Piping NPS 1-1/2 and Smaller: Manufactured fitting or coupling.
  3. Underground Piping NPS 2 and Larger: AWWA C219, metal sleeve-type coupling.
  4. Aboveground Pressure Piping: Pipe fitting.
- B. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
1. Available Manufacturers:
    - a. Eslon Thermoplastics.
    - b. Thompson Plastic Inc.
    - c. Nibbco, Inc.
- C. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
1. Available Manufacturers:
    - a. Elson Thermoplastics
    - b. Thompson Plastics, Inc.
    - c. Nibbco, Inc.
- D. Plastic-to-Metal Transition Unions: MSS SP-107, CPVC and PVC four-part union. Include brass end, solvent-cement-joint end, rubber O-ring, and union nut.
1. Available Manufacturers:
    - a. Eslon Thermoplastics, Inc.
    - b. Thompson Plastics, Inc.
    - c. Nibbco, Inc.
- E. Flexible Transition Couplings for Underground Nonpressure Drainage Piping: ASTM C 1173 with elastomeric sleeve, ends same size as piping to be joined, and corrosion-resistant metal band on each end.
1. Available Manufacturers:
    - a. Cascade Waterworks Mfg. Co.
    - b. Fernco, Inc.
    - c. Mission Rubber Company.
    - d. Plastic Oddities, Inc.

## 2.5 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
  - 1. Available Manufacturers:
    - a. Capitol Manufacturing Co.
    - b. Central Plastics Company.
    - c. Eclipse, Inc.
    - d. Epco Sales, Inc.
    - e. Hart Industries, International, Inc.
    - f. Watts Industries, Inc.; Water Products Div.
    - g. Zurn Industries, Inc.; Wilkins Div.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
  - 1. Available Manufacturers:
    - a. Capitol Manufacturing Co.
    - b. Central Plastics Company.
    - c. Epco Sales, Inc.
    - d. Watts Industries, Inc.; Water Products Div.
- E. Dielectric-Flange Kits: Companion-flange assembly for field assembly. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
  - 1. Available Manufacturers:
    - a. Advance Products & Systems, Inc.
    - b. Calpico, Inc.
    - c. Central Plastics Company.
    - d. Pipeline Seal and Insulator, Inc.
  - 2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig minimum working pressure where required to suit system pressures.
- F. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.

1. Available Manufacturers:

- a. Calpico, Inc.
- b. Lochinvar Corp.
- c. A.O. Smith Company

G. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

1. Available Manufacturers:

- a. Perfection Corp.
- b. Precision Plumbing Products, Inc.
- c. Sioux Chief Manufacturing Co., Inc.
- d. Victaulic Co. of America.

**2.6 MECHANICAL SLEEVE SEALS**

A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.

1. Available Manufacturers:

- a. Advance Products & Systems, Inc.
- b. Calpico, Inc.
- c. Metraflex Co.
- d. Pipeline Seal and Insulator, Inc.

- 2. Sealing Elements: EPDM or NBR interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- 3. Pressure Plates: Carbon steel. Include two for each sealing element.
- 4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

**2.7 SLEEVES**

A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.

C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.

- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
  - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

## 2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
  - 1. Finish: Polished chrome-plated.
- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
  - 1. Finish: Polished chrome-plated.
- E. One-Piece, Stamped-Steel Type: With set screw and chrome-plated finish.
- F. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw, and chrome-plated finish.
- G. One-Piece, Floor-Plate Type: Cast-iron floor plate.
- H. Split-Casting, Floor-Plate Type: Cast brass with concealed hinge and set screw.

## 2.9 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
  - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior application.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.
  - 3. Packaging: Premixed and factory packaged.

**PART 3 - EXECUTION**

**3.1 PLUMBING DEMOLITION**

- A. Refer to Division 01 Section "Cutting and Patching" and Division 02 Section "Selective Structure Demolition" for general demolition requirements and procedures.
- B. Disconnect, demolish, and remove plumbing systems, equipment, and components indicated to be removed.
  - 1. Piping to Be Removed: Remove portion of piping indicated to be removed and cap or plug remaining piping with same or compatible piping material.
  - 2. Piping to Be Abandoned in Place: Drain piping and cap or plug piping with same or compatible piping material.
  - 3. Equipment to Be Removed: Disconnect and cap services and remove equipment.
  - 4. Equipment to Be Removed and Reinstalled: Disconnect and cap services and remove, clean, and store equipment; when appropriate, reinstall, reconnect, and make equipment operational.
  - 5. Equipment to Be Removed and Salvaged: Disconnect and cap services and remove equipment and deliver to Owner.
- C. If pipe, insulation, or equipment to remain is damaged in appearance or is unserviceable, remove damaged or unserviceable portions and replace with new products of equal capacity and quality.

**3.2 PIPING SYSTEMS - COMMON REQUIREMENTS**

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.



- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
  - 1. New Piping:
    - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
    - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
    - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
    - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
    - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
    - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
    - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type and set screw.
    - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with rough-brass finish.
    - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type with concealed hinge and set screw.
    - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type.
    - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type with set screw.
    - l. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece, floor-plate type.
- M. Sleeves are not required for core-drilled holes.
- N. Permanent sleeves are not required for holes formed by removable PE sleeves.
- O. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- P. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
  - 1. Cut sleeves to length for mounting flush with both surfaces.

- a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
  2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
  3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
    - a. Steel Pipe Sleeves: For pipes smaller than NPS 6.
    - b. Steel Sheet Sleeves: For pipes NPS 6 and larger, penetrating gypsum-board partitions.
    - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
      - 1) Seal space outside of sleeve fittings with grout.
  4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- Q. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Install steel pipe for sleeves smaller than 6 inches in diameter.
  2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
  3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- R. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- S. Verify final equipment locations for roughing-in.

- T. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

### 3.3 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- I. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
  - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
  - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
  - 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
  - 4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
  - 5. PVC Nonpressure Piping: Join according to ASTM D 2855.

- 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- J. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- K. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- L. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
  - 1. Plain-End Pipe and Fittings: Use butt fusion.
  - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- M. Fiberglass Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

### 3.4 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
  - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
  - 3. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

### 3.5 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

### 3.6 PAINTING

- A. Painting of plumbing systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."

- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

### 3.7 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
  - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
  - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
  - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
  - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
  - 7. Use 3000-psi , 28-day compressive-strength concrete and reinforcement as specified.

### 3.8 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

### 3.9 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor plumbing materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

### 3.10 GROUTING

- A. Mix and install grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 22 05 00

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**SECTION 22 05 29 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following hangers and supports for plumbing system piping and equipment:

1. Steel pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fiberglass pipe hangers.
4. Metal framing systems.
5. Fiberglass strut systems.
6. Thermal-hanger shield inserts.
7. Fastener systems.
8. Pipe stands.
9. Pipe positioning systems.
10. Equipment supports.

- B. Related Sections include the following:

1. Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

**1.3 DEFINITIONS**

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

**1.4 PERFORMANCE REQUIREMENTS**

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.



- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

## 1.5 SUBMITTALS

- A. Product Data: For the following:
  - 1. Steel pipe hangers and supports.
  - 2. Fiberglass pipe hangers.
  - 3. Thermal-hanger shield inserts.
  - 4. Powder-actuated fastener systems.
  - 5. Pipe positioning systems.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
  - 1. Trapeze pipe hangers. Include Product Data for components.
  - 2. Metal framing systems. Include Product Data for components.
  - 3. Fiberglass strut systems. Include Product Data for components.
  - 4. Pipe stands. Include Product Data for components.
  - 5. Equipment supports.
- C. Welding certificates.

## 1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel."
- B. Welding: Qualify procedures and personnel according to the following:
  - 1. AWS D1.1, "Structural Welding Code--Steel."
  - 2. AWS D1.2, "Structural Welding Code--Aluminum."
  - 3. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
  - 4. ASME Boiler and Pressure Vessel Code: Section IX.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

## 2.2 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Available Manufacturers:
  1. AAA Technology & Specialties Co., Inc.
  2. Bergen-Power Pipe Supports.
  3. B-Line Systems, Inc.; a division of Cooper Industries.
  4. Carpenter & Paterson, Inc.
  5. Empire Industries, Inc.
  6. ERICO/Michigan Hanger Co.
  7. Globe Pipe Hanger Products, Inc.
  8. Grinnell Corp.
  9. GS Metals Corp.
  10. National Pipe Hanger Corporation.
  11. PHD Manufacturing, Inc.
  12. PHS Industries, Inc.
  13. Piping Technology & Products, Inc.
  14. Tolco Inc.
- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

## 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

## 2.4 FIBERGLASS PIPE HANGERS

- A. Clevis-Type, Fiberglass Pipe Hangers: Similar to MSS Type 1, steel pipe hanger except hanger is made of fiberglass and continuous-thread rod and nuts are made of polyurethane or stainless steel.

1. Available Manufacturers:
  - a. B-Line Systems, Inc.; a division of Cooper Industries.
  - b. Champion Fiberglass, Inc.
  - c. Cope, T. J., Inc.; Tyco International, Ltd.
  - d. Seasafe, Inc.
  - e. Unistrut Corp.; Tyco International, Ltd.
  - f. Wesanco, Inc.
  - g. Or approved equal.

## 2.5 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Available Manufacturers:
  1. B-Line Systems, Inc.; a division of Cooper Industries.
  2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
  3. GS Metals Corp.
  4. Power-Strut Div.; Tyco International, Ltd.
  5. Thomas & Betts Corporation.
  6. Tolco Inc.
  7. Unistrut Corp.; Tyco International, Ltd.
  8. Or approved equal.
- C. Coatings: Manufacturer's standard finish unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

## 2.6 FIBERGLASS STRUT SYSTEMS

- A. Description: Shop- or field-fabricated pipe-support assembly, similar to MFMA-3, made of fiberglass channels and other components.
- B. Available Manufacturers:
  1. B-Line Systems, Inc.; a division of Cooper Industries.
  2. Champion Fiberglass, Inc.
  3. Cope, T. J., Inc.; Tyco International Ltd.
  4. Seasafe, Inc.
  5. Or approved equal.

## 2.7 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Available Manufacturers:
  - 1. Carpenter & Paterson, Inc.
  - 2. ERICO/Michigan Hanger Co.
  - 3. PHS Industries, Inc.
  - 4. Pipe Shields, Inc.
  - 5. Rilco Manufacturing Company, Inc.
  - 6. Value Engineered Products, Inc.
  - 7. Or approved equal.
- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate or ASTM C 552, Type II cellular glass.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

## 2.8 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. Hilti, Inc.
    - b. ITW Ramset/Red Head.
    - c. Masterset Fastening Systems, Inc.
    - d. MKT Fastening, LLC.
    - e. Powers Fasteners.
    - f. Or approved equal.
- B. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:

- a. B-Line Systems, Inc.; a division of Cooper Industries.
- b. Empire Industries, Inc.
- c. Hilti, Inc.
- d. ITW Ramset/Red Head.
- e. MKT Fastening, LLC.
- f. Powers Fasteners.
- g. Or approved equal.

**2.9 PIPE STAND FABRICATION**

- A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod-roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
  1. Available Manufacturers:
    - a. ERICO/Michigan Hanger Co.
    - b. MIRO Industries.
    - c. Or approved equal.
- C. Low-Type, Single-Pipe Stand: One-piece galvanized steel base unit with plastic roller, for roof installation without membrane penetration.
  1. Available Manufacturers:
    - a. MIRO Industries.
    - b. Or approved equal.
- D. High-Type, Single-Pipe Stand: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
  1. Available Manufacturers:
    - a. ERICO/Michigan Hanger Co.
    - b. MIRO Industries.
    - c. Portable Pipe Hangers.
    - d. Or approved equal.
  2. Base: Plastic.
  3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
  4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.

E. High-Type, Multiple-Pipe Stand: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.

1. Available Manufacturers:

- a. Portable Pipe Hangers.
- b. Or approved equal.

2. Bases: One or more plastic.

3. Vertical Members: Two or more protective-coated-steel channels.

4. Horizontal Member: Protective-coated-steel channel.

5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe support made from structural-steel shape, continuous-thread rods, and rollers for mounting on permanent stationary roof curb.

## 2.10 PIPE POSITIONING SYSTEMS

A. Description: IAPMO PS 42, system of metal brackets, clips, and straps for positioning piping in pipe spaces for plumbing fixtures for commercial applications.

B. Available Manufacturers:

1. C & S Mfg. Corp.
2. HOLDRITE Corp.; Hubbard Enterprises.
3. Samco Stamping, Inc.
4. Or approved equal.

## 2.11 EQUIPMENT SUPPORTS

A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

## 2.12 MISCELLANEOUS MATERIALS

A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

## PART 3 - EXECUTION

**3.1 HANGER AND SUPPORT APPLICATIONS**

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
  - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
  - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
  - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
  - 5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
  - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
  - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
  - 10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
  - 11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
  - 12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
  - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
  - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.

15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
  16. Adjustable, Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.
  17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
  18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.
  19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
  20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
  21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
  2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
  2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
  3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
  4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
  5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction to attach to top flange of structural shape.



3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
  4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
  5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
  6. C-Clamps (MSS Type 23): For structural shapes.
  7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
  8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
  9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
  10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
  11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
  12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    - a. Light (MSS Type 31): 750 lb.
    - b. Medium (MSS Type 32): 1500 lb.
    - c. Heavy (MSS Type 33): 3000 lb.
  13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
  14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
  15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
  3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
  2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches (32 mm).
  3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.

4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.
7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
  - a. Horizontal (MSS Type 54): Mounted horizontally.
  - b. Vertical (MSS Type 55): Mounted vertically.
  - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.
- O. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

### 3.2 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
  1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
  2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.

- C. Fiberglass Pipe Hanger Installation: Comply with applicable portions of MSS SP-69 and MSS SP-89. Install hangers and attachments as required to properly support piping from building structure.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- E. Fiberglass Strut System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled fiberglass struts.
- F. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- G. Fastener System Installation:
  - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
  - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- H. Pipe Stand Installation:
  - 1. Pipe Stand Types except Curb-Mounting Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
  - 2. Curb-Mounting-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. Refer to Division 07 Section "Roof Accessories" for curbs.
- I. Pipe Positioning System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. Refer to Division 22 Section "Plumbing Fixtures" for plumbing fixtures.
- J. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- K. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- L. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- M. Install lateral bracing with pipe hangers and supports to prevent swaying.
- N. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

- O. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- P. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.9 (for building services piping) are not exceeded.
- Q. Insulated Piping: Comply with the following:
  - 1. Attach clamps and spacers to piping.
    - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    - c. Do not exceed pipe stress limits according to ASME B31.9 for building services piping.
  - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
    - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
  - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
    - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
  - 4. Shield Dimensions for Pipe: Not less than the following:
    - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
    - b. NPS 4: 12 inches long and 0.06 inch thick.
    - c. NPS 5 and NPS 6 : 18 inches long and 0.06 inch thick.
    - d. NPS 8 to NPS 14 : 24 inches long and 0.075 inch thick.
    - e. NPS 16 to NPS 24 : 24 inches long and 0.105 inch thick.
  - 5. Pipes NPS 8 (DN 200) and Larger: Include wood inserts.
  - 6. Insert Material: Length at least as long as protective shield.
  - 7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

### 3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.

- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

### 3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove welding flux immediately.
  - 4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

### 3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

### 3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections. Section "High-Performance Coatings."
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

**OCP EAST ORANGE SOCCER COMPLEX PARK  
CONCESSIONS, STORAGE, AND RESTROOMS BUILDING  
ORLANDO, FLORIDA**

**12-16-2016**

**BID/PERMIT DOCUMENTS**

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**SECTION 22 05 53 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Equipment labels.
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Stencils.
  - 5. Valve tags.
  - 6. Warning tags.

**1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

**1.4 COORDINATION**

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.



**PART 2 - PRODUCTS**

**2.1 EQUIPMENT LABELS**

**A. Metal Labels for Equipment:**

1. Material and Thickness: Aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch .
3. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
4. Fasteners: Stainless-steel rivets or self-tapping screws.
5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

**B. Plastic Labels for Equipment:**

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
2. Letter Color: White .
3. Background Color: Black .
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch .
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws .
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

**C. Label Content:** Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

**D. Equipment Label Schedule:** For each item of equipment to be labeled, on 8-1/2-by-11-inch (A4) bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

**2.2 WARNING SIGNS AND LABELS**

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White .
- C. Background Color: Black.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws .
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

### 2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.

### 2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
  - 1. Stencil Material: Aluminum .
  - 2. Stencil Paint: Exterior, gloss, acrylic enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
  - 3. Identification Paint: Exterior, acrylic enamel in colors according to ASME A13.1 unless otherwise indicated.

## 2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
  - 1. Tag Material: Brass, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
  - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
  - 1. Valve-tag schedule shall be included in operation and maintenance data.

## 2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
  - 1. Size: Approximately 4 by 7 inches.
  - 2. Fasteners: Brass grommet and wire.
  - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
  - 4. Color: Yellow background with black lettering.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

**3.2 EQUIPMENT LABEL INSTALLATION**

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

**3.3 PIPE LABEL INSTALLATION**

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles, complying with ASME A13.1, on each piping system.
  - 1. Identification Paint: Use for contrasting background.
  - 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
  - 1. Near each valve and control device.
  - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
  - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
  - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
  - 5. Near major equipment items and other points of origination and termination.
  - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
  - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Pipe Label Color Schedule:
  - 1. Domestic Water Piping:
    - a. Background Color: Black.
    - b. Letter Color: White .
  - 2. Sanitary Waste and Storm Drainage Piping:
    - a. Background Color: Black .
    - b. Letter Color: White.

**3.4 VALVE-TAG INSTALLATION**

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
  - 1. Valve-Tag Size and Shape:
    - a. Cold Water: 1-1/2 inches, round.
    - b. Hot Water: 1-1/2 inches, round.
    - c. Low-Pressure Compressed Air: 1-1/2 inches, round.
    - d. High-Pressure Compressed Air: 1-1/2 inches, round.
  - 2. Valve-Tag Color:
    - a. Cold Water: Blue.
    - b. Hot Water: Red.
  - 3. Letter Color:
    - a. Cold Water: White .
    - b. Hot Water: White .

**3.5 WARNING-TAG INSTALLATION**

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 22 05 53

SECTION 22 07 00 - PLUMBING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Insulation Materials:

- a. Flexible elastomeric.
- b. Mineral fiber.

B. Related Sections include the following:

- 1. Division 23 Section "HVAC Insulation."

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).

- 1. Product Data for Credit EQ 4.1: For adhesives and sealants, including printed statement of VOC content.

B. Shop Drawings:

- 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
- 2. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
- 3. Detail removable insulation at piping specialties, equipment connections, and access panels.
- 4. Detail application of field-applied jackets.

- C. Qualification Data: For qualified Installer.
- D. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- E. Field quality-control reports.

#### 1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
  - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
  - 1. Piping Mockups:
    - a. One 10-foot (3-m) section of NPS 2 (DN 50) straight pipe.
    - b. One each of a 90-degree threaded, welded, and flanged elbow.
    - c. One each of a threaded, welded, and flanged tee fitting.
    - d. One NPS 2 (DN 50) or smaller valve, and one NPS 2-1/2 (DN 65) or larger valve.
    - e. Four support hangers including hanger shield and insert.
    - f. One threaded strainer and one flanged strainer with removable portion of insulation.
    - g. One threaded reducer and one welded reducer.
    - h. One pressure temperature tap.
    - i. One mechanical coupling.
  - 2. Equipment Mockups: One tank or vessel.

3. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
4. Notify Architect seven days in advance of dates and times when mockups will be constructed.
5. Obtain Architect's approval of mockups before starting insulation application.
6. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
7. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
8. Demolish and remove mockups when directed.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application and equipment Installer for equipment insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

#### 1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

### PART 2 - PRODUCTS

#### 2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.



- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
  - 1. Products: Subject to compliance with requirements provide products by one of the following:
    - a. Aeroflex USA Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.
- M. Mineral-Fiber, Preformed Pipe Insulation:
  - 1. Products: Subject to compliance with requirements provide products by one of the following:
    - a. Fibrex Insulations Inc.; Coreplus 1200.
    - b. Johns Manville; Micro-Lok.
    - c. Knauf Insulation; 1000(Pipe Insulation.
    - d. Manson Insulation Inc.; Alley-K.
    - e. Owens Corning; Fiberglas Pipe Insulation.
  - 2. Type I, 850 deg F (454 deg C) Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
  - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
  - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 PREPARATION**

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- K. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- L. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- M. For above ambient services, do not install insulation to the following:
  - 1. Vibration-control devices.
  - 2. Testing agency labels and stamps.
  - 3. Nameplates and data plates.
  - 4. Manholes.
  - 5. Handholes.
  - 6. Cleanouts.

**3.4 PENETRATIONS**

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.

**3.5 GENERAL PIPE INSULATION INSTALLATION**

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
  - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
  - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
  - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
  - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
  - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
  - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
  - 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for

- above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
  9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
  2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
  3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
  4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
  5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.
- 3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION
- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
  2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 MINERAL-FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.

B. Perform tests and inspections.

C. Tests and Inspections:

1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.9 PIPING INSULATION SCHEDULE, GENERAL

A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.

B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:

1. Drainage piping located in crawl spaces.
2. Underground piping.
3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

**3.10 INDOOR PIPING INSULATION SCHEDULE**

**A. Domestic Cold Water:**

Do not insulate domestic cold water piping.

**B. Domestic Hot and Recirculated Hot Water:**

1. NPS 1-1/4 and Smaller: Insulation shall be one of the following:
  - a. Flexible Elastomeric: 1 inch thick.
  - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
2. NPS 1-1/2 (DN 40) and Larger: Insulation shall be one of the following:
  - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
  - b. Flexible Elastomeric: 1 inch (25 mm) thick.
  - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch (25 mm) thick.
  - d. Phenolic: 1 inch (25 mm) thick.
  - e. Polyisocyanurate: 1 inch (25 mm) thick.
  - f. Polyolefin: 1 inch (25 mm) thick.

END OF SECTION 22 07 00

SECTION 22 11 16 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Under-building slab and aboveground domestic water pipes, tubes, fittings, and specialties inside the building.
2. Encasement for piping.
3. Specialty valves.
4. Flexible connectors.
5. Escutcheons.
6. Sleeves and sleeve seals.
7. Wall penetration systems.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Domestic water piping and support and installation shall withstand effects of earthquake motions determined according to ASCE/SEI 7.

1.4 SUBMITTALS

A. Product Data: For the following products:

1. Specialty valves.
2. Transition fittings.
3. Dielectric fittings.
4. Flexible connectors.
5. Backflow preventers.
6. Escutcheons.
7. Sleeves and sleeve seals.
8. Water penetration systems.

- B. Water Samples: Specified in "Cleaning" Article



- C. Coordination Drawings: For piping in equipment rooms and other congested areas, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

- 1. Domestic water piping.

- D. Field quality-control reports.

#### 1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic, potable domestic water piping and components. Include marking "NSF-pw" on piping.
- C. Comply with NSF 61 for potable domestic water piping and components.

#### 1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

### PART 2 - PRODUCTS

#### 2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

#### 2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
  - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
  - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
  - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
  - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
  - 5. Copper Pressure-Seal-Joint Fittings:
    - a. Manufacturers: Subject to compliance with requirements, available manufacturers of the following:
      - 1) Elkhart Products Corporation; Industrial Division.

- 2) NIBCO INC.
- 3) Viega; Plumbing and Heating Systems.

- b. Furnish one corded and one cordless compression tool to OCPS during training of maintenance personell.
- c. NPS 2 and Smaller: Wrought-copper fitting with EPDM-rubber O-ring seal in each end.
- d. NPS 2-1/2 to NPS 4: Cast-bronze or wrought-copper fitting with DM-rubber O-ring seal in each end.

### 2.3 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
  1. Use CPVC solvent cement that has a VOC content of 490 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  2. Use adhesive primer that has a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

### 2.6 ENCASEMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Form: Sheet or Tube.
- C. Material: LLDPE film of 0.008-inch minimum thickness or high-density, cross-laminated PE film of 0.004-inch.
- D. Color: Black

### 2.7 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.8 TRANSITION FITTINGS

A. General Requirements:

- 1. Same size as pipes to be joined.
- 2. Pressure rating at least equal to pipes to be joined.
- 3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Sleeve-Type Transition Coupling: AWWA C219.

- 1. Manufacturers: Provide products by one of the following:
  - a. Cascade Waterworks Manufacturing.
  - b. Dresser, Inc.; Dresser Piping Specialties.
  - c. Ford Meter Box Company, Inc. (The).
  - d. JCM Industries.
  - e. Romac Industries, Inc.
  - f. Smith-Blair, Inc; a Sensus company.
  - g. Viking Johnson; c/o Mueller Co.

D. Plastic-to-Metal Transition Fittings:

- 1. Manufacturers: Provide products by the following:
  - a. Charlotte Pipe and Foundry Company.
  - b. Harvel Plastics, Inc.
  - c. Spears Manufacturing Company.
- 2. Description: CPVC or PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert and one solvent-cement-socket or threaded end.

E. Plastic-to-Metal Transition Unions:

- 1. Manufacturers: Provide products by one of the following:
  - a. Colonial Engineering, Inc.
  - b. NIBCO INC.
  - c. Spears Manufacturing Company.

2. Description: CPVC or PVC four-part union. Include brass or stainless-steel threaded end, solvent-cement-joint or threaded plastic end, rubber O-ring, and union nut.

## 2.9 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.

- B. Dielectric Unions:

1. Manufacturers: Provide products by one of the following:
  - a. Capitol Manufacturing Company.
  - b. Central Plastics Company.
  - c. EPCO Sales, Inc.
  - d. Hart Industries International, Inc.
  - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - f. Zurn Plumbing Products Group; Wilkins Water Control Products.
2. Description:
  - a. Pressure Rating: 150 psig at 180 deg F.
  - b. End Connections: Solder-joint copper alloy and threaded ferrous.

- C. Dielectric Flanges:

1. Manufacturers: Provide products by one of the following:
  - a. Capitol Manufacturing Company.
  - b. Central Plastics Company.
  - c. EPCO Sales, Inc.
2. Description:
  - a. Factory-fabricated, bolted, companion-flange assembly.
  - b. Pressure Rating: 150 psig.
  - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

- D. Dielectric-Flange Kits:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Advance Products & Systems, Inc.
  - b. Calpico, Inc.

- c. Central Plastics Company.
- d. Pipeline Seal and Insulator, Inc.

2. Description:

- a. Nonconducting materials for field assembly of companion flanges.
- b. Pressure Rating: 150 psig.
- c. Gasket: Neoprene or phenolic.
- d. Bolt Sleeves: Phenolic or polyethylene.
- e. Washers: Phenolic with steel backing washers.

E. Dielectric Couplings:

1. Manufacturers: Subject to compliance with requirements provide products by one of the following:

- a. Calpico, Inc.
- b. Lochinvar Corporation.
- c. A.O. Smith Corporation.

2. Description:

- a. Galvanized-steel coupling.
- b. Pressure Rating: 300 psig at 225 deg F.
- c. End Connections: Female threaded.
- d. Lining: Inert and noncorrosive, thermoplastic.

F. Dielectric Nipples:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Perfection Corporation; a subsidiary of American Meter Company.
- b. Precision Plumbing Products, Inc.
- c. Victaulic Company.

2. Description:

- a. Electroplated steel nipple complying with ASTM F 1545.
- b. Pressure Rating: 300 psig at 225 deg F.
- c. End Connections: Male threaded or grooved.
- d. Lining: Inert and noncorrosive, propylene.

2.10 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements provide products by one of the following:

1. Flex-Hose Co., Inc.
2. Flexicraft Industries.
3. Flex Pression, Ltd.
4. Flex-Weld, Inc.
5. Hyspan Precision Products, Inc.
6. Mercer Rubber Co.
7. Metraflex, Inc.
8. Proco Products, Inc.
9. Tozen Corporation.
10. Unaflex, Inc.
11. Universal Metal Hose; a Hyspan company

B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig .
2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig
2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

## 2.11 ESCUTCHEONS

- A. General: Manufactured ceiling, floor, and wall escutcheons and floor plates.
- B. One Piece, Cast Brass: Polished, chrome-plated finish with setscrews.
- C. One Piece, Deep Pattern: Deep-drawn, box-shaped brass with chrome-plated finish.
- D. One Piece, Stamped Steel: Chrome-plated finish with setscrew.
- E. Split Casting, Cast Brass: Polished, chrome-plated finish with concealed hinge and setscrew.
- F. Split Plate, Stamped Steel: Chrome-plated finish with concealed hinge, setscrew.
- G. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- H. Split-Casting Floor Plates: Cast brass with concealed hinge.

## 2.12 SLEEVES

- A. Cast-Iron Wall Pipes: Fabricated of cast iron, and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- C. Molded-PE Sleeves: Reusable, PE, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.
- D. Molded-PVC Sleeves: Permanent, with nailing flange for attaching to wooden forms.
- E. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- F. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc-coated, with plain ends.
- G. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
  - 1. Underdeck Clamp: Clamping ring with setscrews.

#### 2.13 SLEEVE SEALS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Advance Products & Systems, Inc.
  - 2. Calpico, Inc.
  - 3. Metraflex, Inc.
  - 4. Pipeline Seal and Insulator, Inc.
- B. Description: Modular sealing element unit, designed for field assembly, used to fill annular space between pipe and sleeve.
  - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
  - 2. Pressure Plates: Carbon steel.
  - 3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

#### 2.15 WALL PENETRATION SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. SIGMA.

- B. Description: Wall-sleeve assembly, consisting of housing and gland, gaskets, and pipe sleeve.
  - 1. Carrier-Pipe Deflection: Up to 5 percent without leakage.
  - 2. Housing: Ductile-iron casting with hub, waterstop, anchor ring, and locking devices. Include gland, bolts, and nuts.
  - 3. Housing-to-Sleeve Gasket: EPDM rubber.
  - 4. Housing-to-Carrier-Pipe Gasket: AWWA C111, EPDM rubber.
  - 5. Pipe Sleeve: AWWA C151, ductile-iron pipe or ASTM A 53/A 53M, Schedule 40, zinc-coated steel pipe.

## 2.16 GROUT

- A. Standard: ASTM C 1107, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

## PART 3 - EXECUTION

### 3.1 EARTHWORK

- A. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

### 3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install underground copper tube in PE encasement according to ASTM A 674 or AWWA C105.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.



- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for pressure-reducing valves.
- G. Install domestic water piping level with 0.25 percent slope downward toward drain without pitch and plumb.
- H. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- I. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- J. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- K. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- L. Install piping adjacent to equipment and specialties to allow service and maintenance.
- M. Install piping to permit valve servicing.
- N. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- O. Install piping free of sags and bends.
- P. Install fittings for changes in direction and branch connections.
- Q. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- U. Install pressure gages on suction and discharge piping from each plumbing pump and packaged booster pump.
- V. Install thermostats in hot-water circulation piping. Comply with requirements in Division 22 Section "Domestic Water Pumps" for thermostats.
- W. Install thermometers on outlet piping from each water heater.

### 3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Braze Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- G. Copper-Tubing, Push-on Joints: Clean end of tube. Measure insertion depth with manufacturer's depth gage. Join copper tube and push-on-joint fittings by inserting tube to measured depth.
- H. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

### 3.4 VALVE INSTALLATION

- A. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
  - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
  - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install balancing valve in each hot-water circulation return branch and discharge side of each pump and circulator. Set balancing valves partly open to restrict but not stop flow. Use ball valves for piping NPS 2 and smaller. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves.

- E. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open to restrict but not stop flow. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for calibrated balancing valves.

### 3.5 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
  - 1. NPS 1-1/2 and Smaller: Fitting-type coupling.
  - 2. NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 (DN 50) and Smaller: Plastic-to-metal transition fittings or unions.

### 3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4 : Use dielectric flanges.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.7 FLEXIBLE CONNECTOR INSTALLATION

- A. Install flexible connectors in suction and discharge piping connections to each domestic water pump and in suction and discharge manifold connections to each domestic water booster pump.
- B. Install bronze-hose flexible connectors in copper domestic water tubing.
- C. Install stainless-steel-hose flexible connectors in steel domestic water piping.

### 3.8 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.

1. Vertical Piping: MSS Type 8 or 42, clamps.
  2. Individual, Straight, Horizontal Piping Runs:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Feet If Indicated: MSS Type 49, spring cushion rolls.
  3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
  2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
  3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  4. NPS 2-1/2: 108 inches with 1/2-inch rod.
  5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
  6. NPS 6: 10 feet with 5/8-inch rod.
  7. NPS 8: 10 feet with 3/4-inch rod.
- F. Install supports for vertical copper tubing every 10 feet.

### 3.9 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
  1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
  2. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 22 plumbing fixture Sections for connection sizes.

3. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

### 3.10 ESCUTCHEON INSTALLATION

- A. Install escutcheons for penetrations of walls, ceilings, and floors.
- B. Escutcheons for New Piping:
  1. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep pattern.
  2. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, cast brass with polished chrome-plated finish.
  3. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, cast brass with polished chrome-plated finish.
  4. Bare Piping in Unfinished Service Spaces: One piece, cast brass with polished chrome-plated finish
  5. Bare Piping in Equipment Rooms: One piece, cast brass.
  6. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece floor plate.

### 3.11 SLEEVE INSTALLATION

- A. General Requirements: Install sleeves for pipes and tubes passing through penetrations in floors, partitions, roofs, and walls.
- B. Sleeves are not required for core-drilled holes.
- C. Permanent sleeves are not required for holes formed by removable PE sleeves.
- D. Cut sleeves to length for mounting flush with both surfaces unless otherwise indicated.
- E. Install sleeves in new partitions, slabs, and walls as they are built.
- F. For interior wall penetrations, seal annular space between sleeve and pipe or pipe insulation using joint sealants appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants" for joint sealants.
- G. For exterior wall penetrations above grade, seal annular space between sleeve and pipe using joint sealants appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants" for joint sealants.
- H. For exterior wall penetrations below grade, seal annular space between sleeve and pipe using wall penetration systems specified in this Section.
- I. Seal space outside of sleeves in concrete slabs and walls with grout.

- J. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation unless otherwise indicated.
- K. Install sleeve materials according to the following applications:
  - 1. Sleeves for Piping Passing through Concrete Floor Slabs: Steel pipe
  - 2. Sleeves for Piping Passing through Concrete Floor Slabs of Mechanical Equipment Areas or Other Wet Areas: Steel pipe
    - a. Extend sleeves 2 inches above finished floor level.
    - b. For pipes penetrating floors with membrane waterproofing, extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified. Secure flashing between clamping flanges. Comply with requirements in Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
  - 3. Sleeves for Piping Passing through Gypsum-Board Partitions:
    - a. Exception: Sleeves are not required for water supply tubes and waste pipes for individual plumbing fixtures if escutcheons will cover openings.
  - 4. Sleeves for Piping Passing through Exterior Concrete Walls:
    - a. Steel pipe sleeves for pipes smaller than NPS 6.
    - b. Install sleeves that are large enough to provide 1-inch annular clear space between sleeve and pipe or pipe insulation when sleeve seals are used.
    - c. Do not use sleeves when wall penetration systems are used.
  - 5. Sleeves for Piping Passing through Interior Concrete Walls:
    - a. PVC pipe sleeves for pipes smaller than NPS 6.
    - b. Galvanized-steel sheet sleeves for pipes NPS 6 and larger

### 3.12 SLEEVE SEAL INSTALLATION

- A. Install sleeve seals in sleeves in exterior concrete walls at water-service piping entries into building.
- B. Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble sleeve seal components and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

### 3.13 WALL PENETRATION SYSTEM INSTALLATION

- A. Install wall penetration systems in new, exterior concrete walls.

- B. Assemble wall penetration system components with sleeve pipe. Install so that end of sleeve pipe and face of housing are flush with wall. Adjust locking devices to secure sleeve pipe in housing.

3.14 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.15 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
  - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
  - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
    - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
    - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
  - 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
  - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
  - 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
  - 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
  - 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  - 4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and

allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.

5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and for corrective action required.

D. Domestic water piping will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

### 3.16 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
  - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
  - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

### 3.17 CLEANING

A. Clean and disinfect potable and non-potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
  - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
  - b. Fill and isolate system according to either of the following:
    - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.



- 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
  - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
  - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Clean non-potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
  2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
    - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
    - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

### 3.18 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for above ground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building service piping, NPS 3 and smaller, shall be one of the following:
  1. Soft copper tube, or ASTM B 88, Type L; wrought-copper solder-joint fittings; and brazed joints
- E. Aboveground domestic water piping, NPS 2 and smaller, shall be one of the following:
  1. Hard copper tube, ASTM B 88, Type L wrought- copper solder-joint fittings; and soldered joints.

### 3.20 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
  - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
  - 2. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
  - 4. Drain Duty: Hose-end drain valves.
  
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 22 11 16

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**SECTION 22 11 19 - DOMESTIC WATER PIPING SPECIALTIES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following domestic water piping specialties:

1. Vacuum breakers.
2. Backflow preventers.
3. Balancing valves.
4. Temperature-actuated water mixing valves.
5. Strainers.
6. Hose bibbs.
7. Drain valves.
8. Water hammer arresters.
9. Air vents.
10. Trap-seal primer valves.

- B. Related Sections include the following:

1. Division 22 Section "Drinking Fountains and Water Coolers" for water filters for water coolers.

**1.3 PERFORMANCE REQUIREMENTS**

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

**1.4 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.

- D. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

#### 1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:
  - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
  - 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

### PART 2 - PRODUCTS

#### 2.1 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers :
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Ames Co.
    - b. Cash Acme.
    - c. Conbraco Industries, Inc.
    - d. FEBCO; SPX Valves & Controls.
    - e. Rain Bird Corporation.
    - f. Toro Company (The); Irrigation Div.
    - g. Watts Industries, Inc.; Water Products Div.
    - h. Zurn Plumbing Products Group; Wilkins Div.
  - 2. Standard: ASSE 1001.
  - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
  - 4. Body: Bronze.
  - 5. Inlet and Outlet Connections: Threaded.
  - 6. Finish: Chrome plated.
- B. Hose-Connection Vacuum Breakers :
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Arrowhead Brass Products, Inc.
  - b. Cash Acme.
  - c. Conbraco Industries, Inc.
  - d. Legend Valve.
  - e. MIFAB, Inc.
  - f. Prier Products, Inc.
  - g. Watts Industries, Inc.; Water Products Div.
  - h. Woodford Manufacturing Company.
  - i. Zurn Plumbing Products Group; Light Commercial Operation.
  - j. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1011.
  3. Body: Bronze, nonremovable, with manual drain.
  4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
  5. Finish: Chrome or nickel plated.

## 2.2 BACKFLOW PREVENTERS

### A. Reduced-Pressure-Principle Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Ames Co.
  - b. Conbraco Industries, Inc.
  - c. FEBCO; SPX Valves & Controls.
  - d. Flomatic Corporation.
  - e. Watts Industries, Inc.; Water Products Div.
  - f. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
5. Size: See drawings.
6. Design Flow Rate: See drawings.
7. Selected Unit Flow Range Limits: See drawings.
8. Pressure Loss at Design Flow Rate: 5 psig for sizes NPS 2 and smaller; 5 psig for NPS 2-1/2 and larger.
9. Body: Bronze for NPS 2 and smaller; steel with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
10. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
11. Configuration: Designed for horizontal, straight through flow.
12. Accessories:

- a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
- b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

### 2.3 BALANCING VALVES

#### A. Copper-Alloy Calibrated Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Armstrong International, Inc.
  - b. Flo Fab Inc.
  - c. ITT Industries; Bell & Gossett Div.
  - d. NIBCO INC.
  - e. TAC Americas.
  - f. Taco, Inc.
  - g. Watts Industries, Inc.; Water Products Div.
2. Type: Ball valve with two readout ports and memory setting indicator.
3. Body: Brass or bronze,
4. Size: Same as connected piping, but not larger than NPS 2.
5. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

### 2.4 TEMPERATURE-ACTUATED WATER MIXING VALVES

#### A. Primary, Thermostatic, Water Mixing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Armstrong International, Inc.
  - b. Lawler Manufacturing Company, Inc.
  - c. Leonard Valve Company.
  - d. Powers; a Watts Industries Co.
  - e. Symmons Industries, Inc.
2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig.
4. Type: Cabinet-type, thermostatically controlled water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Valve Pressure Rating: 125 psig minimum, unless otherwise indicated.

9. Tempered-Water Setting: See drawings.
10. Tempered-Water Design Flow Rate: See drawings.
11. Selected Valve Flow Rate at 45-psig Pressure Drop: See drawings.
12. Pressure Drop at Design Flow Rate: See drawings.
13. Valve Finish: Chrome plated.
14. Piping Finish: Copper.
15. Cabinet: Factory-fabricated, stainless steel, for surface mounting and with hinged, stainless-steel door.

## 2.5 STRAINERS FOR DOMESTIC WATER PIPING

### A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum, unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations, unless otherwise indicated.
5. Perforation Size:
  - a. Strainers NPS 2 and Smaller: 0.020 inch .
  - b. Strainers NPS 2-1/2 to NPS 4: 0.045 inch .
6. Drain: Pipe plug.

## 2.6 HOSE BIBBS

### A. Vacuum Breaker Hose Bibbs:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Arrowhead Brass Products, Inc.
  - b. Mansfield Plumbing Products LLC.
  - c. McDonald, A. Y. Mfg. Co.
  - d. Prier Products, Inc.
  - e. Smith, Jay. R. Mfg. Co.; Division of Smith Industries, Inc.
  - f. Watts Industries, Inc.; Water Products Div.
  - g. Woodford Manufacturing Company.
  - h. Zurn Plumbing Products Group; Light Commercial Operation.
2. Standard: ASSE 1019, Type A or Type B.
3. Type: Freeze-resistant, automatic draining with integral air-inlet valve.
4. Classification: Type A, for automatic draining with hose removed or Type B, for automatic draining with hose removed or with hose attached and nozzle closed.



4. Pressure Rating: 125 psig (860 kPa).
5. Operation: Loose key or wheel handle.
6. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
7. Inlet: NPS 1/2 or NPS 3/4.
8. Outlet: Exposed with garden-hose thread complying with ASME B1.20.7.

## 2.7 DRAIN VALVES

### A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

## 2.8 WATER HAMMER ARRESTERS

### A. Water Hammer Arresters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. AMTROL, Inc.
  - b. Josam Company.
  - c. MIFAB, Inc.
  - d. PPP Inc.
  - e. Sioux Chief Manufacturing Company, Inc.
  - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - g. Tyler Pipe; Wade Div.
  - h. Watts Drainage Products Inc.
  - i. Zurn Plumbing Products Group; Specification Drainage Operation.
3. Standard: ASSE 1010 or PDI-WH 201.
4. Type: Copper tube with piston.
5. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

## 2.9 TRAP-GUARDS

- A. Trap-Guards:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Proset
    - b. Trap Wrap
    - c. Or approved equal.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
  - 1. Locate backflow preventers in same room as connected equipment or system.
  - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
  - 3. Do not install bypass piping around backflow preventers.
- C. Install balancing valves in locations where they can easily be adjusted.
- D. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
  - 1. Install thermometers and water regulators if specified.
  - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- E. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump. Also install strainer on main water service.
- F. Install water hammer arresters in water piping according to PDI-WH 201.
- G. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- H. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.

**3.2 CONNECTIONS**

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

**3.3 LABELING AND IDENTIFYING**

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Pressure vacuum breakers.
  - 2. Reduced-pressure-principle backflow preventers.
  - 3. Primary, thermostatic, water mixing valves.
  - 4. Hose stations.
  - 5. Supply-type, trap-seal primer valves.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

**3.4 FIELD QUALITY CONTROL**

- A. Perform the following tests and prepare test reports:
  - 1. Test each pressure vacuum breaker reduced-pressure-principle backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

**3.5 ADJUSTING**

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.

- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 22 11 19

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SECTION 22 11 23 - DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following all-bronze and bronze-fitted centrifugal pumps for domestic cold- and hot-water circulation:
  - 1. Close-coupled, in-line, seal-less centrifugal pumps.

1.3 SUBMITTALS

- A. Product Data: For each type and size of domestic water pump specified. Include certified performance curves with operating points plotted on curves; and rated capacities of selected models, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and Maintenance Data: For domestic water pumps to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of domestic water pumps and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.

- C. Comply with pump manufacturer's written rigging instructions for handling.

## 1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 CLOSE COUPLED, IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Available Manufacturers:
  - 1. Armstrong Pumps Inc.
  - 2. Bell & Gossett Domestic Pump; ITT Industries.
  - 3. Grundfos Pumps Corp.
  - 4. Taco, Inc.
- B. Description: Factory-assembled and -tested, single-stage, close-coupled, in-line, sealless centrifugal pumps as defined in HI 5.1-5.6.
  - 1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge-type unit with motor and impeller on common shaft and designed for installation with pump and motor shaft mounted horizontally.
  - 2. Casing: Bronze, with threaded companion-flange connections.
  - 3. Impeller: Corrosion-resistant material.
  - 4. Motor: Single speed, unless otherwise indicated. Comply with requirements in Division 22 Section "Common Motor Requirements for Plumbing Equipment."
- C. Capacities and Characteristics:
  - 1. Capacity: See Drawings.
  - 2. Total Dynamic Head: See Drawings.
  - 3. Maximum Operating Pressure: 125 psig.
  - 4. Maximum Continuous Operating Temperature: 220 deg F.
  - 5. Impeller Size: See Drawings.

6. Inlet and Outlet Size: See Drawings.
7. Speed: See Drawings
8. Motor Horsepower: See Drawings
9. Electrical Characteristics:
  - a. Volts: 120.
  - b. Phases: 1.
  - c. Hertz: 60.
  - d. Full-Load Amperes: See Drawings.
  - e. Minimum Circuit Ampacity: See Drawings.
  - f. Maximum Overcurrent Protection: See Drawings.

### 2.3 CONTROLS

- A. Timers: Electric time clock for control of hot-water circulation pump.
  1. Available Manufacturers:
    - a. Honeywell International, Inc.
    - b. Intermatic, Inc.
    - c. Johnson Controls, Inc.
    - d. Maple Chase Company.
    - e. TORK.
  2. Type: Programmable, seven-day clock with manual override on-off switch.
  3. Enclosure: Suitable for wall mounting.
  4. Operation of Pump: On or off.
  5. Transformer: Provide if required.
  6. Power Requirement: 24 V, ac or 120 V, ac See Drawings.
  7. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.

### 2.4 FLEXIBLE CONNECTORS

- A. Available Manufacturers:
  1. Anamet, Inc.
  2. Flex-Hose Co., Inc.
  3. Flexicraft Industries.
  4. Flex-Pression, Ltd.
  5. Flex-Weld, Inc.
  6. Hyspan Precision Products, Inc.
  7. Mercer Rubber.
  8. Metraflex, Inc.
  9. Proco Products, Inc.
  10. Tozen America Corporation.
  11. Unaflex Inc.



- B. Description: Corrugated, bronze inner tubing covered with bronze wire braid. Include copper-tube ends or bronze flanged ends, braze-welded to tubing. Include 125-psig minimum working-pressure rating and ends matching pump connections.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine roughing-in of domestic-water-piping system to verify actual locations of connections before pump installation.

#### 3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install pumps with access for periodic maintenance including removal of motors, impellers, couplings, and accessories.
- C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- D. Install in-line, sealless centrifugal pumps with motor and pump shafts horizontal.
- E. Install continuous-thread hanger rods and elastomeric hangers of sufficient size to support pump weight. Vibration isolation devices are specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment." Fabricate brackets or supports as required. Hanger and support materials are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."

#### 3.3 CONTROL INSTALLATION

- A. Install immersion-type thermostats in hot-water return piping.
- B. Install timers on wall next to water heater.

#### 3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to pumps to allow service and maintenance.
- C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles. Refer to Division 22 Section "Domestic Water Piping."

1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:
    - a. Separately coupled, in-line centrifugal pumps.
    - b. Separately coupled, horizontally mounted, in-line centrifugal pumps.
    - c. Close-coupled, horizontally mounted, in-line centrifugal pumps.
    - d. Close-coupled, vertically mounted, in-line centrifugal pumps.
  2. Install shutoff valve and strainer on suction side of pumps, and check valve and throttling valve on discharge side of pumps. Install valves same size as connected piping. Refer to Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty valves for domestic water piping and Division 22 Section "Domestic Water Piping Specialties" for strainers.
  3. Install pressure gages at suction and discharge of pumps. Install at integral pressure-gage tappings where provided or install pressure-gage connectors in suction and discharge piping around pumps. Refer to Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages and gage connectors.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- E. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- F. Connect timers to pumps that they control.

### 3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
1. Complete installation and startup checks according to manufacturer's written instructions.
  2. Check piping connections for tightness.
  3. Clean strainers on suction piping.
  4. Set timers for automatic starting and stopping operation of pumps.
  5. Perform the following startup checks for each pump before starting:
    - a. Verify bearing lubrication.
    - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
    - c. Verify that pump is rotating in the correct direction.
  6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
  7. Start motor.
  8. Open discharge valve slowly.
  9. Adjust temperature settings on thermostats.
  10. Adjust timer settings.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain controls and pumps. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 22 11 23

**SECTION 22 13 16 - SANITARY WASTE AND VENT PIPING**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following for soil, waste, and vent piping inside the building:
  - 1. Pipe, tube, and fittings.
  - 2. Special pipe fittings.

**1.3 DEFINITIONS**

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. LLDPE: Linear, low-density polyethylene plastic.
- D. NBR: Acrylonitrile-butadiene rubber.
- E. PE: Polyethylene plastic.
- F. PVC: Polyvinyl chloride plastic.
- G. TPE: Thermoplastic elastomer.

**1.4 PERFORMANCE REQUIREMENTS**

- A. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
  - 1. Soil, Waste, and Vent Piping: 10-foot head of water.
  - 2. Sanitary Sewer, Force-Main Piping: 100 psig .

**1.5 SUBMITTALS**

- A. Product Data: For pipe, tube, fittings, and couplings.
- B. Shop Drawings:
  - 1. Design Calculations: Signed and sealed by a qualified professional engineer for selecting seismic restraints.
  - 2. Solvent Drainage System: Include plans, elevations, sections, and details.
- C. Field quality-control inspection and test reports.

#### 1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; "NSF-drain" for plastic drain piping; "NSF-tubular" for plastic continuous waste piping; and "NSF-sewer" for plastic sewer piping.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

#### 2.2 PIPING MATERIALS

- A. Refer to Part 3 "Piping Applications" Article for applications of pipe, tube, fitting, and joining materials.

#### 2.3 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste, and vent.
  - 1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns.
- B. Solvent Cement and Adhesive Primer:

1. Use PVC solvent cement that has a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Use adhesive primer that has a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

**2.11 SPECIAL PIPE FITTINGS**

- A. Flexible, Nonpressure Pipe Couplings: Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition pattern. Include shear ring, ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. Dallas Specialty & Mfg. Co.
- b. Fernco, Inc.
- c. Logan Clay Products Company (The).
- d. Mission Rubber Co.
- e. NDS, Inc.
- f. Plastic Oddities, Inc.

2. Sleeve Materials:

- a. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.

- B. Shielded Nonpressure Pipe Couplings: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. Cascade Waterworks Mfg. Co.
- b. Mission Rubber Co.
- c. Or approved equal.

- C. Pressure Pipe Couplings: AWWA C219 metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.

1. Manufacturers:

- a. Cascade Waterworks Mfg. Co.
- b. Dresser, Inc.; DMD Div.
- c. EBAA Iron Sales, Inc.
- d. Ford Meter Box Company, Inc. (The); Pipe Products Div.

- e. JCM Industries, Inc.
  - f. Romac Industries, Inc.
  - g. Smith-Blair, Inc.
  - h. Viking Johnson.
- 
- 2. Center-Sleeve Material: Manufacturer's standard Carbon steel.
  - 3. Gasket Material: Natural or synthetic rubber.
  - 4. Metal Component Finish: Corrosion-resistant coating or material.

### PART 3 - EXECUTION

#### 3.1 EXCAVATION

- A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

#### 3.2 PIPING APPLICATIONS

- A. Flanges and unions may be used on aboveground pressure piping, unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
  - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- C. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
  - 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- D. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
  - 1. Solid wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

#### 3.3 PIPING INSTALLATION

- A. Sanitary sewer piping outside the building is specified in Division 22 Section "Facility Sanitary Sewers."
- B. Basic piping installation requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- C. Install seismic restraints on piping. Seismic-restraint devices are specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."

- D. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- E. Install cleanout fitting with closure plug inside the building in sanitary force-main piping.
- F. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- G. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- H. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
  - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
  - 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- I. Install PVC soil and waste drainage and vent piping according to ASTM D 2665.
- J. Install underground PVC soil and waste drainage piping according to ASTM D 2321.
- K. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

### 3.4 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 22 Section "Common Work Results for Plumbing."
- B. PVC Nonpressure Piping Joints: Join piping according to ASTM D 2665

### 3.5 HANGER AND SUPPORT INSTALLATION

- A. Seismic-restraint devices are specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."



- B. Pipe hangers and supports are specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment." Install the following:
    - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
    - 2. Install individual, straight, horizontal piping runs according to the following:
      - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
      - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
      - c. Longer Than 100 Feet, if Indicated: MSS Type 49, spring cushion rolls.
    - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
    - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
  - C. Install supports according to Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
  - D. Support vertical piping and tubing at base and at each floor.
  - E. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
  - F. Install hangers for PVC piping with the following maximum horizontal spacing and minimum rod diameters:
    - 1. NPS 1-1/2 and NPS 2: 48 inches with 3/8-inch rod.
    - 2. NPS 3: 48 inches with 1/2-inch rod.
    - 3. NPS 4 and 5: 48 inches with 5/8-inch rod.
    - 4. NPS 6: 48 inches with 3/4-inch rod.
    - 5. NPS 8 to NPS 12: 48 inches with 7/8-inch rod.
  - G. Install supports for vertical PVC piping every 48 inches.
  - H. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- 3.6 CONNECTIONS
- A. Drawings indicate general arrangement of piping, fittings, and specialties.
  - B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
  - C. Connect drainage and vent piping to the following:
    - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.

2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.

### 3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
  4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg . Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
  5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  6. Prepare reports for tests and required corrective action.

- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
  - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  - 4. Prepare reports for tests and required corrective action.

### 3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

### 3.10 PROTECTION

- A. Exposed PVC Piping: Protect plumbing vents exposed to sunlight with two coats of water-based latex paint.

END OF SECTION 22 13 16

**SECTION 22 13 19 - SANITARY WASTE PIPING SPECIALTIES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following sanitary drainage piping specialties:

- 1. Cleanouts.
- 2. Floor drains.
- 3. Air-admittance valves.
- 4. Roof flashing assemblies.
- 5. Miscellaneous sanitary drainage piping specialties.
- 6. Flashing materials.

- B. Related Sections include the following:

- 1. Division 22 Section "Storm Drainage Piping Specialties" for trench drains for storm water, channel drainage systems for storm water, roof drains, and catch basins.
- 2. Division 22 Section "Plumbing Fixtures" for hair interceptors.

**1.3 DEFINITIONS**

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. FOG: Fats, oils, and greases.
- C. FRP: Fiberglass-reinforced plastic.
- D. HDPE: High-density polyethylene plastic.
- E. PE: Polyethylene plastic.
- F. PP: Polypropylene plastic.
- G. PVC: Polyvinyl chloride plastic.

**1.4 SUBMITTALS**

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for the following:
  - 1. Floor Drains
  - 2. Clean Outs
  - 3. Air Admittance Valves
- B. Shop Drawings: Show fabrication and installation details for frost-resistant vent terminals.
  - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

#### 1.5 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

#### 1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate size and location of roof penetrations.

### PART 2 - PRODUCTS

#### 2.1 CLEANOUTS

- A. Exposed Metal Cleanouts:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Josam Company; Josam Div.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - d. Tyler Pipe; Wade Div.
  - e. Watts Drainage Products Inc.
  - f. Zurn Plumbing Products Group; Specification Drainage Operation.
  - h. Josam Company; Blucher-Josam Div.
2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
  3. Size: Same as connected drainage piping
  4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
  5. Closure: Countersunk, cast-iron plug.
  6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
  7. Closure: Stainless-steel plug with seal.

**B. Metal Floor Cleanouts:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Josam Company; Josam Div.
  - b. Oatey.
  - c. Sioux Chief Manufacturing Company, Inc.
  - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - e. Tyler Pipe; Wade Div.
  - f. Watts Drainage Products Inc.
  - g. Zurn Plumbing Products Group; Light Commercial Operation.
  - h. Zurn Plumbing Products Group; Specification Drainage Operation.
  - j. Josam Company; Josam Div.
  - k. Kusel Equipment Co.
  - l. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - n. Josam Company; Blucher-Josam Div.
3. Standard: ASME A112.36.2M for adjustable housing and cast-iron soil pipe with cast-iron ferrule cleanout.
4. Size: Same as connected branch.
5. Type: Adjustable housing and Cast-iron soil pipe with cast-iron ferrule.
6. Body or Ferrule: Cast iron.
7. Clamping Device: Required.
8. Outlet Connection: Spigot.
9. Closure: Brass plug with straight threads and gasket.
10. Adjustable Housing Material: Cast iron with threads set-screws or other device.
11. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
12. Frame and Cover Shape: Square.
13. Top Loading Classification: Extra Heavy Duty.
14. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

15. Standard: ASME A112.3.1.
16. Size: Same as connected branch.
17. Housing: Stainless steel.
18. Closure: Stainless steel with seal.
19. Riser: Stainless-steel drainage pipe fitting to cleanout.

**C. Cast-Iron Wall Cleanouts:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Josam Company; Josam Div.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - d. Tyler Pipe; Wade Div.
  - e. Watts Drainage Products Inc.
  - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast-iron soil pipe T-branch as required to match connected piping.
5. Closure: Countersunk, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.
8. Wall Access: Square, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

**D. Plastic Floor Cleanouts :**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Canplas LLC.
  - b. IPS Corporation.
  - c. NDS Inc.
  - d. Plastic Oddities; a division of Diverse Corporate Technologies.
  - e. Sioux Chief Manufacturing Company, Inc.
  - f. Zurn Plumbing Products Group; Light Commercial Operation.
2. Size: Same as connected branch.
3. Body: PVC.
4. Closure Plug: PVC.
5. Riser: Drainage pipe fitting and riser to cleanout of same material as drainage piping.

**2.2 FLOOR DRAINS**

**A. Cast-Iron Floor Drains:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Commercial Enameling Co.
  - b. Josam Company; Josam Div.
  - c. MIFAB, Inc.
  - d. Prier Products, Inc.
  - e. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - f. Tyler Pipe; Wade Div.
  - g. Watts Drainage Products Inc.
  - h. Zurn Plumbing Products Group; Light Commercial Operation.
  - i. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.6.3.
3. Pattern: Area Floor Sanitary drain.
4. Body Material: Gray iron.
5. Seepage Flange: Required.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Side.
9. Backwater Valve: Not required.
10. Coating on Interior and Exposed Exterior Surfaces: Acid-resistant enamel.
11. Sediment Bucket: Not required.
12. Top or Strainer Material: Stainless steel.
13. Top of Body and Strainer Finish: Stainless steel.
14. Top Shape: Square.
15. Top Loading Classification: Medium Duty.
16. Funnel: Not required.
17. Inlet Fitting: Not required.
18. Trap Material: Cast iron.
19. Trap Pattern: Standard P-trap.
20. Trap Features: Trap-guard

**2.3 AIR-ADMITTANCE VALVES**

**A. Fixture Air-Admittance Valves:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Ayrlett, LLC.
  - b. Durgo, Inc.
  - c. Oatey.
  - d. ProSet Systems Inc.



- e. RectorSeal.
- f. Studor, Inc.

- 2. Standard: ASSE 1051, Type A for single fixture or Type B for branch piping.
- 3. Housing: Plastic.
- 4. Operation: Mechanical sealing diaphragm.
- 5. Size: Same as connected fixture or branch vent piping.

**B. Stack Air-Admittance Valves:**

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Durgo, Inc.
  - b. Oatey.
  - c. Studor, Inc.
- 2. Standard: ASSE 1050 for vent stacks.
- 3. Housing: Plastic.
- 4. Operation: Mechanical sealing diaphragm.
- 5. Size: Same as connected stack vent or vent stack.

**C. Wall Box:**

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Durgo, Inc.
  - b. Oatey.
  - c. RectorSeal.
  - d. Studor, Inc.
- 2. Description: White plastic housing with white plastic grille, made for recessed installation. Include bottom pipe connection and space to contain one air-admittance valve.
- 3. Size: About 9 inches wide by 8 inches high by 4 inches deep.

**2.4 ROOF FLASHING ASSEMBLIES**

**A. Roof Flashing Assemblies:**

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Acorn Engineering Company; Elmdor/Stoneman Div.
  - b. Thaler Metal Industries Ltd.

- B. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch- thick, lead flashing collar and skirt extending at least 8 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.
1. Open-Top Vent Cap: Without cap.
  2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
  3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

**2.5 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES**

A. Open Drains:

1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
2. Size: Same as connected waste piping with increaser fitting of size indicated.

B. Deep-Seal Traps:

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
  - a. NPS 2: 4-inch- minimum water seal.
  - b. NPS 2-1/2 and Larger: 5-inch- minimum water seal.

C. Floor-Drain, Trap-Guard Primer Fittings:

1. Description: Elastomeric plastic insert to inside of the drain tested in compliance with CAN/CSA B602-99.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.
3. Warranty: 10 years
4. Manufacturer: Trapguard shall be as manufactured by Proset.

D. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

E. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device, that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

F. Stack Flashing Fittings:

1. Description: Counterflashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

G. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

2.6 FLASHING MATERIALS

A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:

1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.

B. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:

1. General Applications: 12 oz./sq. ft..
2. Vent Pipe Flashing: 8 oz./sq. ft..

C. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 (Z275) hot-dip galvanized, mill-phosphatized finish for painting if indicated.

D. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.

E. Fasteners: Metal compatible with material and substrate being fastened.

F. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

G. Solder: ASTM B 32, lead-free alloy.

- H. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backwater valves in building drain piping. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
  2. Locate at each change in direction of piping greater than 45 degrees.
  3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
  4. Locate at base of each vertical soil and waste stack.
- D. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- E. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
1. Position floor drains for easy access and maintenance.
  2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
    - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
    - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
    - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
  3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.

4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- G. Install fixture air-admittance valves on fixture drain piping.
- H. Install stack air-admittance valves at top of stack vent and vent stack piping.
- I. Install air-admittance-valve wall boxes recessed in wall.
- J. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- K. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- L. Install through-penetration firestop assemblies in plastic conductors and stacks at floor penetrations.
- M. Assemble open drain fittings and install with top of hub 2 inches above floor.
- N. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- O. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
  1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
  2. Size: Same as floor drain inlet.
- P. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.
- Q. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- R. Install vent caps on each vent pipe passing through roof.
- S. Install wood-blocking reinforcement for wall-mounting-type specialties.
- T. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.
- U. Install escutcheons at wall, floor, and ceiling penetrations in exposed finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding pipe fittings.

### 3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
  - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
  - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
  - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
  - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
  - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 07 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

### 3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled and their installation, including piping and electrical connections, and to assist in testing.

B. Tests and Inspections:

1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.5 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 22 13 19

**SECTION 22 33 00 - ELECTRIC DOMESTIC WATER HEATERS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following electric water heaters:
  - 1. Household, storage electric water heaters.
  - 2. Flow-control, instantaneous electric water heaters.
  - 3. Water heater accessories.

**1.3 SUBMITTALS**

- A. Product Data: For each type and size of water heater indicated. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Product Certificates: For each type of commercial and instantaneous electric water heater, signed by product manufacturer.
- D. Manufacturer Seismic Qualification Certification: Submit certification that commercial water heaters, accessories, and components will withstand seismic forces defined in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment." Include the following:
  - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
    - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
    - b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
  - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.



3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

E. Source quality-control test reports.

F. Field quality-control test reports.

G. Operation and Maintenance Data: For electric water heaters to include in emergency, operation, and maintenance manuals.

H. Warranty: Special warranty specified in this Section.

#### 1.4 QUALITY ASSURANCE

A. Source Limitations: Obtain same type of electric water heaters through one source from a single manufacturer.

B. Product Options: Drawings indicate size, profiles, and dimensional requirements of electric water heaters and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

D. ASHRAE/IESNA 90.1-2004 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004.

E. ASME Compliance: Where indicated, fabricate and label commercial water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

F. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," for all components that will be in contact with potable water.

#### 1.5 COORDINATION

A. Coordinate size and location of concrete bases with Architectural and Structural Drawings.

#### 1.6 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of electric water heaters that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Structural failures including storage tank and supports.
  - b. Faulty operation of controls.
  - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period(s): From date of Substantial Completion:
- a. Household Electric Water Heaters:
    - 1) Storage Tank: Five years
    - 2) Controls and Other Components: Three years.
  - b. Instantaneous Electric Water Heaters: Two years.
  - c. Light-Commercial Electric Water Heaters:
    - 1) Storage Tank: Five years.
    - 2) Controls and Other Components: Two years.

## **PART 2 - PRODUCTS**

### **2.1 MANUFACTURERS**

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### **2.2 HOUSEHOLD ELECTRIC WATER HEATERS**

- A. Household, Small-Capacity Electric Water Heaters: Comply with UL 174.
1. Available Manufacturers:
    - a. Lochinvar Corporation.
    - b. Rheem Water Heater Div.; Rheem Manufacturing Company.
    - c. Ruud Water Heater Div.; Rheem Manufacturing Company.
    - d. Smith, A. O. Water Products Company.
    - e. Or Approved Equal.
  2. Storage-Tank Construction: Corrosion-resistant metal or steel with corrosion-resistant coating .
    - a. Tappings: ASME B1.20.1 pipe thread.

- b. Pressure Rating: 150 psig.
  - c. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending lining material into tapings.
3. Factory-Installed Storage-Tank Appurtenances:
- a. Drain Valve: ASSE 1005, if tank has drain outlet. Provide hose-end drain valve in piping for water heaters without drain outlet. Hose-end drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
  - b. Insulation: Comply with ASHRAE/IESNA 90.1-2004 or ASHRAE 90.2-2004 .
  - c. Jacket: Steel with enameled finish.
  - d. Heating Element: Electric, screw-in immersion type.
  - e. Temperature Control: Adjustable thermostat.
  - f. Safety Control: High-temperature-limit cutoff device or system.
  - g. Power Supply Cord: 24 to 72 inches with plug.
  - h. Relief Valve: ASME rated and stamped and complying with ASME PTC 25.3 for combination temperature and pressure relief valves. Include relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select relief valve with sensing element that extends into storage tank.
4. Capacity and Characteristics:
- a. Capacity: See Drawings.
  - b. Recovery: See Drawings.
  - c. Heating Element: See Drawings.
    - 1) Number: One.
    - 2) Power Demand: See Drawings.
  - d. Temperature Setting: See Drawings.
  - e. Electrical Characteristics:
    - 1) Total Power Demand: See Drawings.
    - 2) Volts: See Drawings.
    - 3) Phases: Single.
    - 4) Hertz: 60.
    - 5) Full-Load Amperes: See Drawings.
    - 6) Minimum Circuit Ampacity: See Drawings.
    - 7) Maximum Overcurrent Protection: See Drawings.

### 2.3 INSTANTANEOUS ELECTRIC WATER HEATERS

- A. Flow-Control, Instantaneous Electric Water Heaters: Comply with UL 499 for tankless electric (water heater) heating appliance.

- 1. Available Manufacturers:

- a. Chronomite Laboratories, Inc.
  - b. EEMAX
  - c. Or Approved Equal.
2. Construction: Copper piping or tubing complying with NSF 61 barrier materials for potable water, without storage capacity.
- a. Connections: ASME B1.20.1 pipe thread.
  - b. Pressure Rating: 150 psig
  - c. Heating Element: Resistance heating system.
  - d. Temperature Control: Flow-control fitting.
  - e. Safety Control: High-temperature-limit cutoff device or system.
  - f. Jacket: Aluminum or steel with enameled finish or plastic.
3. Support: Bracket for wall mounting.
4. Capacity and Characteristics:
- a. Temperature Control: Flow-control fitting.
    - 1) Flow-Control Fitting: See Drawings.
    - 2) Water Temperature Rise: See Ddrawings.
  - b. Electrical Characteristics:
    - 1) Power Demand: See Drawings.
    - 2) Volts: See Drawings.
    - 3) Phases: Single or Three .
    - 4) Hertz: 60.
    - 5) Full-Load Amperes: See Drawings.
    - 6) Minimum Circuit Ampacity: See Drawings.
    - 7) Maximum Overcurrent Protection: See Drawings.

#### 2.4 WATER HEATER ACCESSORIES

- A. Combination Temperature and Pressure Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3. Include relieving capacity at least as great as heat input, and include pressure setting less than water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
- B. Pressure Relief Valves: ASME rated and stamped and complying with ASME PTC 25.3. Include pressure setting less than water heater working-pressure rating.
- C. Water Heater Stand and Drain-Pan Units: High-density-polyethylene-plastic, 18-inch-high, enclosed-base stand complying with IAPMO PS 103 and IAS No. 2. Include integral or separate drain pan with raised edge and NPS 1 (DN 25) drain outlet with ASME B1.20.1 pipe thread.

- D. Water Heater Stands: Water heater manufacturer's factory-fabricated steel stand for floor mounting and capable of supporting water heater and water. Include dimension that will support bottom of water heater a minimum of 18 inches (457 mm) above the floor.
- E. Water Heater Mounting Brackets: Water heater manufacturer's factory-fabricated steel bracket for wall mounting and capable of supporting water heater and water.
- F. Drain Pans: Corrosion-resistant metal with raised edge. Include dimensions not less than base of water heater and include drain outlet not less than NPS 3/4 (DN 20).
- G. Piping Manifold Kits: Water heater manufacturer's factory-fabricated inlet and outlet piping arrangement for multiple-unit installation. Include piping and valves for field assembly that are capable of isolating each water heater and of providing balanced flow through each water heater.
- H. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1-2004 or ASHRAE 90.2-2004 .
- I. Water Regulators: ASSE 1003, water-pressure reducing valve. Set at 25-psig- maximum outlet pressure, unless otherwise indicated.
- J. Shock Absorbers: ASSE 1010 or PDI WH 201, Size A water hammer arrester.

## 2.6 SOURCE QUALITY CONTROL

- A. Test and inspect water heater storage tanks, specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test commercial water heater storage tanks before shipment to minimum of one and one-half times pressure rating.
- C. Prepare test reports.

## PART 3 - EXECUTION

### 3.1 WATER HEATER INSTALLATION

- A. Install storage tank type electric water heaters on water heater support stand. (12" – 18" tall).
- B. Install water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.

- C. Install combination temperature and pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- D. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for water heaters that do not have tank drains.
- E. Install thermometer on outlet piping of water heaters.
- F. Install thermometers on inlet and outlet piping of household water heaters.
- G. Install pressure gage(s) on inlet and outlet of commercial electric water-heater piping.
- H. Install expansion tank on all storage tank type water heaters.
- I. Install piping-type heat traps on inlet and outlet piping of water heater storage tanks without integral or fitting-type heat traps.
- J. Fill water heaters with water.
- K. Charge compression tanks with air.

### 3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to water heaters to allow service and maintenance. Arrange piping for easy removal of water heaters.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:

1. Leak Test: After installation, test for leaks. Repair leaks and retest until no leaks exist.
  2. Operational Test: After electrical circuitry has been energized, confirm proper operation.
  3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace water heaters that do not pass tests and inspections and retest as specified above.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain commercial and instantaneous electric water heaters. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 22 33 00

SECTION 22 40 00 - PLUMBING FIXTURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following conventional plumbing fixtures and related components:

1. Faucets for lavatories, bathtubs, bathtub/showers, showers and sinks.
2. Flushometers.
3. Toilet seats.
4. Protective shielding guards.
5. Fixture supports.
6. Interceptors.
7. Shower receptors.
8. Water closets.
9. Urinals.
10. Lavatories.
11. Commercial sinks.
12. Individual showers.
13. Kitchen sinks.
14. Service sinks.
15. Laundry trays.

- B. Related Sections include the following:

1. Division 22 Section "Domestic Water Piping Specialties" for backflow preventers, floor drains, and specialty fixtures not included in this Section.
2. Division 22 Section "Drinking Fountains and Water Coolers."

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. Cast Polymer: Cast-filled-polymer-plastic material. This material includes cultured-marble and solid-surface materials.



- D. Cultured Marble: Cast-filled-polymer-plastic material with surface coating.
- E. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.
- F. FRP: Fiberglass-reinforced plastic.
- G. PMMA: Polymethyl methacrylate (acrylic) plastic.
- H. PVC: Polyvinyl chloride plastic.
- I. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and Maintenance Data: For plumbing fixtures to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

#### 1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category through one source from a single manufacturer.
  - 1. Exception: If fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for that category.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for plumbing fixtures for people with disabilities.

- D. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- E. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- F. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- G. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
1. Plastic Mop-Service Basins: ANSI Z124.6.
  2. Plastic Shower Enclosures: ANSI Z124.2.
  3. Porcelain-Enameled, Formed-Steel Fixtures: ASME A112.19.4M.
  4. Solid-Surface-Material Lavatories and Sinks: ANSI/ICPA SS-1.
  5. Stainless-Steel Commercial, Handwash Sinks: NSF 2 construction.
  6. Vitreous-China Fixtures: ASME A112.19.2M.
  7. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
  8. Water-Closet, Flushometer Tank Trim: ASSE 1037.
- H. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
1. Faucets: ASME A112.18.1.
  2. Hose-Connection Vacuum Breakers: ASSE 1011.
  3. Hose-Coupling Threads: ASME B1.20.7.
  4. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
  5. NSF Potable-Water Materials: NSF 61.
  6. Pipe Threads: ASME B1.20.1.
  7. Supply Fittings: ASME A112.18.1.
  8. Brass Waste Fittings: ASME A112.18.2.
- I. Comply with the following applicable standards and other requirements specified for bathtub, bathtub/shower, and shower faucets:
1. Backflow Protection Devices for Hand-Held Showers: ASME A112.18.3M.
  2. Combination, Pressure-Equalizing and Thermostatic-Control Antiscald Faucets: ASSE 1016.
  3. Faucets: ASME A112.18.1.
  4. Hand-Held Showers: ASSE 1014.
  5. High-Temperature-Limit Controls for Thermal-Shock-Preventing Devices: ASTM F 445.
  6. Hose-Coupling Threads: ASME B1.20.7.
  7. Manual-Control Antiscald Faucets: ASTM F 444.
  8. Pipe Threads: ASME B1.20.1.
  9. Pressure-Equalizing-Control Antiscald Faucets: ASTM F 444 and ASSE 1016.

10. Thermostatic-Control Antiscald Faucets: ASTM F 444 and ASSE 1016.

J. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:

1. Atmospheric Vacuum Breakers: ASSE 1001.
2. Brass and Copper Supplies: ASME A112.18.1.
3. Dishwasher Air-Gap Fittings: ASSE 1021.
4. Manual-Operation Flushometers: ASSE 1037.
5. Plastic Tubular Fittings: ASTM F 409.
6. Brass Waste Fittings: ASME A112.18.2.

K. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Dishwasher Air-Gap Fittings: ASSE 1021.
2. Flexible Water Connectors: ASME A112.18.6.
3. Floor Drains: ASME A112.6.3.
4. Grab Bars: ASTM F 446.
5. Hose-Coupling Threads: ASME B1.20.7.
6. Pipe Threads: ASME B1.20.1.
7. Plastic Shower Receptors: ANSI Z124.2.
8. Plastic Toilet Seats: ANSI Z124.5.
9. Supply and Drain Protective Shielding Guards: ICC A117.1.

## 1.6 WARRANTY

A. Special Warranties: Manufacturer's standard form in which manufacturer agrees to repair or replace components of whirlpools that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
  - a. Structural failures of unit shell.
  - b. Faulty operation of controls, blowers, pumps, heaters, and timers.
  - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period for Commercial Applications: One year(s) from date of Substantial Completion.
3. Warranty Period for Residential Applications of Shells: Five years from date of Substantial Completion.
4. Warranty Period for Residential Applications of Pumps and Blowers: Five years from date of Substantial Completion.
5. Warranty Period for Residential Applications of Electronic Controls: Five years from date of Substantial Completion.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Flushometer Valve, Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than 1 of each type.
  2. Toilet Seats: Equal to 10 percent of amount of each type installed, but no fewer than 2.

PART 2 - PRODUCTS

2.1 LAVATORY FAUCETS

- A. Lavatory Faucets:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. American Standard Companies, Inc.
    - b. Bradley Corporation.
    - c. Chicago Faucets.
    - d. Delta Faucet Company.
    - e. Eljer.
    - f. Elkay Manufacturing Co.
    - g. Just Manufacturing Company.
    - h. Kohler Co.
    - i. Moen, Inc.
    - j. Royal Brass Mfg. Co.
    - k. Speakman Company.
    - l. T & S Brass and Bronze Works, Inc.
    - m. Zurn Plumbing Products Group; Commercial Brass Operation.
  4. Description: Single-control mixing, Single-control nonmixing or Two-handle mixing valve. Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
    - a. Body Material: Commercial, solid brass.
    - b. Finish: Polished chrome plate.
    - c. Maximum Flow Rate: 0.5 gpm.
    - d. Maximum Flow: 0.25 gal..

- e. Centers: 3-3/8 inches , 4 inches, 6 inches, 8 inches, Single hole or Adjustable. See Drawings.
- f. Mounting: Deck, exposed Deck, concealed Back/wall, exposed Back/wall, concealed. See Drawings.
- g. Valve Handle(s): Lever, Knob, Knob, nonmetallic, Cross, four arm, Wrist blade, 4 inches, Elbow; 6 inches, Push button. See Drawings.
- h. Inlet(s): NPS 3/8 tubing; plain end, NPS 3/8 tubing, with NPS 1/2 male adaptor, NPS 1/2 male shank, NPS 1/2 female shank. See Drawings.
- i. Spout: Rigid Swing Rigid, gooseneck Swivel, gooseneck type.
- j. Spout Outlet: Aerator, Spray, Laminar flow, Plain end, Spray, 0.5 gpm. See Drawings.
- k. Operation: Compression, manual, Noncompression, manual, Sensor Self-closing, metering. See Drawings.
- l. Drain: Not required Pop up or Grid Lift and turn. See Drawings.
- m. Tempering Device: Mechanical Thermostatic Pressure balance. See Drawings.

## 2.2 SHOWER FAUCETS

### A. Shower Faucets:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard Companies, Inc.
  - b. Brasstech Inc.; Newport Brass Div.
  - c. Broadway Collection.
  - d. Central Brass Manufacturing Company.
  - e. Chicago Faucets.
  - f. Delta Faucet Company.
  - g. Eljer.
  - h. Gerber Plumbing Fixtures LLC.
  - i. Hansgrohe Inc.
  - j. Kohler Co.
  - k. Leonard Valve Company.
  - l. Moen, Inc.
  - m. Paul Decorative Products.
  - n. Pegler, Ltd.
  - o. Powers; a Watts Industries Co.
  - p. Price Pfister, Inc.
  - q. Royal Brass Mfg. Co.
  - r. Speakman Company.
  - s. Sterling Plumbing Group, Inc.
  - t. Symmons Industries, Inc.
  - u. T & S Brass and Bronze Works, Inc.
  - v. Wolverine Brass, Inc.
  - w. Zurn Plumbing Products Group; AquaSpec Commercial Faucet Operation.
  - x. Zurn Plumbing Products Group; Wilkins Operation.

2. Description: Single-handle thermostatic and pressure-balance valve. Include hot- and cold-water indicators; check stops; and shower head, arm, and flange. Coordinate faucet inlets with supplies and outlet with diverter valve.
  - a. Body Material: Solid brass with nonmetallic trim.
  - b. Finish: Polished chrome plate.
  - c. Maximum Flow Rate: 2.5 gpm, unless otherwise indicated.
  - d. Diverter Valve: Integral with mixing valve.
  - e. Mounting: Exposed Concealed.
  - f. Backflow Protection Device for Hand-Held Shower: Required.
  - g. Operation: Compression, manual.
  - h. Antiscald Device: Integral with mixing valve.
  - i. Check Stops: Check-valve type, integral with or attached to body; on hot- and cold-water supply connections.
  - j. Supply Connections: NPS 1/2.
  - k. Shower Head Type: Ball joint, Ball joint and head integral with mounting flange, Integral with mounting flange, Hand held, slide-bar mounted, Hand held, hook mounted. See Drawings.
  - l. Shower Head Material: Combined, metallic and nonmetallic with chrome-plated finish.
  - m. Spray Pattern: Adjustable.
  - n. Integral Volume Control: Required.
  - o. Shower-Arm Flow-Control Fitting: 1.5 gpm.
  - p. Temperature Indicator: Not required.

## 2.3 SINK FAUCETS

### A. Sink Faucets:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard Companies, Inc.
  - b. Bradley Corporation.
  - c. Broadway Collection.
  - d. Chicago Faucets.
  - e. Delta Faucet Company.
  - f. Eljer.
  - g. Elkay Manufacturing Co.
  - h. Fisher Manufacturing Co.
  - i. Just Manufacturing Company.
  - j. Kohler Co.
  - k. Moen, Inc.
  - l. Royal Brass Mfg. Co.
  - m. Speakman Company.
  - n. T & S Brass and Bronze Works, Inc.
  - o. Zurn Plumbing Products Group; Commercial Brass Operation.

2. Description: Kitchen faucet with spray, three-hole fixture, Kitchen faucet with spray, four-hole fixture, Kitchen faucet without spray, Service sink faucet with stops in shanks, vacuum breaker, hose-thread outlet, and pail hook . Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
  - a. Body Material: Commercial, solid brass or General-duty, solid.
  - b. Finish: Polished chrome plate, Nonmetallic, Polished or rough brass or Rough brass. See Drawings.
  - c. Maximum Flow Rate: 2.5 gpm, unless otherwise indicated.
  - d. Mixing Valve: Single control or Two-lever handle. See Drawings.
  - e. Centers: 8 inches, Single hole, Adjustable. See Drawings.
  - f. Mounting: Deck, Back/wall, exposed, or concealed. See Drawings.
  - g. Handle(s): Lever, Knob, Knob, nonmetallic, Cross, four arm, Wrist blade, 4 inches, Elbow, 6 inches, Not applicable.
  - h. Inlet(s): NPS 1/2 male adapter, NPS 1/2 male shank.
  - i. Spout Type: Rigid, solid brass, Rigid, solid brass with wall brace, Swing, round tubular, Swing, shaped tube, Swing, solid brass, Rigid gooseneck, Swivel gooseneck. See Drawings.
  - j. Spout Outlet: Aerator, Swivel aerator/spray, Spray, Laminar flow, Hose thread, Plain end. See Drawings.
  - k. Vacuum Breaker: Required.
  - l. Operation: Compression, manual.
  - m. Drain: Pop up Stopper with chain Grid Lift and turn. See Drawings.

## 2.4 FLUSHOMETERS

### A. Flushometers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Sloan Valve Company.
  - b. Zurn Plumbing Products Group; Commercial Brass Operation.
  - c. Hydrotek International, Inc.
  - d. Sloan Valve Company.
2. Description: Flushometer for urinal or water-closet-type fixture. Include brass body with corrosion-resistant internal components, non-hold-open feature, control stop with check valve, vacuum breaker, copper or brass tubing, and polished chrome-plated finish on exposed parts.
  - a. Internal Design: Diaphragm or piston operation. See Drawings.
  - b. Style: Exposed or Concealed. See Drawings.
  - c. Inlet Size: NPS 3/4, NPS 1. See Drawings.

- d. Trip Mechanism: Oscillating, lever-handle actuator Mechanical, push-button actuator with stainless-steel access plate Hydraulic, push-button actuator, Hard-wired, electric-sensor actuator Battery-operated sensor actuator. See Drawings.
- e. Consumption: 1/8 gal./flush for urinals and 1.28 gal./flush for water closets.
- f. Tailpiece Size: NPS 3/4, NPS 1-1/2, (See Drawings) and standard (See Drawings) length to top of bowl.

## 2.5 TOILET SEATS

### A. Toilet Seats:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard Companies, Inc.
  - b. Bemis Manufacturing Company.
  - c. Centoco Manufacturing Corp.
  - d. Church Seats.
  - e. Eljer.
  - f. Kohler Co.
  - g. Olsonite Corp.
  - h. Sanderson Plumbing Products, Inc.; Beneke Div.
  - i. Sperzel.
- 2. Description: Toilet seat for water-closet-type fixture.
  - a. Material: Molded, solid plastic with antimicrobial agent.
  - b. Configuration: Open front without cover.
  - c. Size: Elongated or Regular. See Drawings.
  - d. Hinge Type: CK, check, SS, self-sustaining, SC, self-sustaining, check, SR, self-raising. See Drawings.
  - e. Class: Heavy-duty commercial.
  - f. Color: White.

## 2.6 PROTECTIVE SHIELDING GUARDS

### A. Protective Shielding Pipe Covers:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Trap Wrap
  - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
  - c. McGuire Manufacturing Co., Inc.
  - d. Plumberex Specialty Products Inc.



- e. TCI Products.
  - f. TRUEBRO, Inc.
  - g. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot-water supply and hot- and cold-water supplies and trap and drain piping beneath accessible fixtures. Comply with Americans with Disabilities Act (ADA) requirements.

## 2.7 FIXTURE SUPPORTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Josam Company.
  2. MIFAB Manufacturing Inc.
  3. Smith, Jay R. Mfg. Co.
  4. Tyler Pipe; Wade Div.
  5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
  6. Zurn Plumbing Products Group; Specification Drainage Operation.
- C. Water-Closet Supports:
1. Description: Combination carrier designed for accessible or standard (See Drawings) mounting height of wall-mounting, water-closet-type fixture. Include single or double, vertical or horizontal, hub-and-spigot or hubless waste fitting as required for piping arrangement; faceplates; couplings with gaskets; feet; and fixture bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.
- D. Urinal Supports:
1. Description: Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture, II, urinal carrier with hanger and bearing plates, (See Drawings) for wall-mounting, urinal-type fixture. Include steel uprights with feet.
  2. Accessible-Fixture Support: Include rectangular steel uprights.
- E. Lavatory Supports:
1. Description: Type I, lavatory carrier with exposed arms and tie rods II, lavatory carrier with concealed arms and tie rod III, or lavatory carrier with hanger plate and tie rod (See Drawings) for wall-mounting, lavatory-type fixture. Include steel uprights with feet.
  2. Accessible-Fixture Support: Include rectangular steel uprights.

F. Sink Supports:

1. Description: Type I, sink carrier with exposed arms and tie rods, II, sink carrier with hanger plate, bearing studs, and tie rod, or III, sink carrier with hanger plate and exposed arms (See Drawings) for sink-type fixture. Include steel uprights with feet.

2.8 INTERCEPTORS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Josam Company.
2. MIFAB Manufacturing Inc.
3. Smith, Jay R. Mfg. Co.
4. Tyler Pipe; Wade Div.
5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
6. Zurn Plumbing Products Group; Specification Drainage Operation.

C. Oil Interceptors:

1. Description: Manufactured unit with removable screens or strainer and removable cover; designed to trap and retain waste material.
  - a. Material: Cast-iron or steel body with acid-resistant lining and coating or carbon-steel body with acid-resistant lining and coating or stainless-steel. See Drawings.
  - b. Pipe Connections: NPS 3.

2.9 SHOWER RECEPTORS

A. Shower Receptors:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Crane Plumbing, L.L.C./Fiat Products.
  - b. Florestone Products Co., Inc.
  - c. Fiat Industries
4. Description: Cast-polymer, FRP, PMMA, Precast-terrazzo or Solid-surface base for built-up-type shower fixture. See Drawings.

- a. Type: Standard, residential or Handicapped/wheelchair.
- b. Size: See Drawings.
- c. Color: White.
- d. Outlet: Cast-in-floor drain Drain with NPS 1-1/2, NPS 2, NPS 3 outlet. See Drawings.

## 2.10 WATER CLOSETS

### A. Water Closets:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard Companies, Inc.
  - b. Briggs Plumbing Products, Inc.
  - c. Crane Plumbing, L.L.C./Fiat Products.
  - d. Eljer.
  - e. Kohler Co.
  - f. TOTO USA, Inc.
2. Description Accessible, wall or Wall-mounting, back-outlet, vitreous-china fixture designed for flushometer valve operation.
  - a. Style: Close coupled, One piece.
    - 1) Bowl Type: Elongated or Round front with siphon-jet design.
    - 2) Design Consumption: 1.28 gal./flush.
    - 3) Tank: Gravity type with trim Flushometer-tank type with trim and pressurized tank (See Drawings). Include cover.
    - 4) Trip Mechanism: Lever-handle or Push-button actuator. See Drawings.
    - 5) Color: White
  - b. Supply: NPS 1 chrome-plated brass or copper with wheel-handle screwdriver or loose-key stop.
  - c. Style: Flushometer valve.
    - 1) Bowl Type: Elongated or Round front with siphon-jet or blowout design. See Drawings.
    - 2) Design Consumption: 1.28 gal./flush.
    - 3) Color: White.
  - d. Flushometer: See Drawings.
  - e. Toilet Seat: See Drawings.
  - f. Fixture Support: Water-closet support combination carrier.

## 2.11 URINALS

### A. Urinals:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard Companies, Inc.
  - b. Briggs Plumbing Products, Inc.
  - c. Crane Plumbing, L.L.C./Fiat Products.
  - d. Eljer.
  - e. Kohler Co.
  - f. TOTO USA, Inc.
  
2. Description: Accessible, wall or Wall-mounting, back-outlet, vitreous-china fixture designed for flushometer valve operation.
  - a. Type: Siphon jet. See Drawings.
  - b. Strainer or Trapway: Integral cast strainer or Separate removable strainer or Open trapway with integral trap. See Drawings.
  - c. Design Consumption: 1/8 gal./flush.
  - d. Color: White.
  - e. Supply Spud Size: NPS 3/4.
  - f. Outlet Size: NPS 1-1/2.
  - g. Flushometer: See Drawings.
  - h. Fixture Support: Urinal wall or floor chair carrier. See Drawings.

## 2.12 LAVATORIES

### A. Lavatories:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard Companies, Inc.
  - b. Briggs Plumbing Products, Inc.
  - c. Crane Plumbing, L.L.C./Fiat Products.
  - d. Eljer.
  - e. Gerber Plumbing Fixtures LLC.
  - f. Kohler Co.
  - g. TOTO USA, Inc.
  
2. Description: Accessible, wall, Wall or counter-mounting, enameled, cast-iron or vitreous-china fixture. See Drawings.
  - a. Type: With back, Ledge back Shelf back or Slab. See Drawings.
  - b. Size: See Drawings.
  - c. Faucet Hole Punching: One hole, Three holes, 2-inch centers or Three holes, 4-inch centers. See Drawings.
  - d. Faucet Hole Location: Top.

- e. Pedestal: Not required.
- f. Color: White.
- g. Faucet: See Drawings.
- h. Supplies: NPS 3/8 chrome-plated copper with stops.
- i. Drain: Grid or pop-up waste (See Drawings) Grid with offset waste.
  - 1) Location: Near back of bowl.
- j. Drain Piping: Schedule 40 PVC, NPS 1-1/4, NPS 1-1/4 by NPS 1-1/2, P-trap; NPS 1-1/4, NPS 1-1/2, tubular waste to wall; and wall escutcheon. See Drawings.
- k. Protective Shielding Guard(s): See Drawings.
- l. Fixture Support: Lavatory wall or floor mounted. See Drawings.

**2.13 COMMERCIAL SINKS**

**A. Commercial Sinks:**

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Advance Tabco.
  - b. Elkay Manufacturing Co.
  - c. Just Manufacturing Company.
  - d. Metal Masters Foodservice Equipment Co., Inc.
- 2. Description: One, Two, or Three-compartment (See Drawings), counter-mounting, stainless-steel commercial sink.
  - a. Overall Dimensions: See Drawings.
  - b. Metal Thickness: 0.050 inch.
  - c. Each Compartment:
    - 1) Dimensions: See Drawings.
    - 2) Drain: Grid with NPS 1-1/2 tailpiece and twist drain. See Drawings.
      - a) Location: Centered in compartment or near back of compartment. See Drawings.
  - d. Faucet(s):
    - 1) Number Required: One or Two. See Drawings.
    - 2) Mounting: Deck.
  - e. Supplies: NPS 1/2 chrome-plated copper with stops or shutoff valves. See Drawings.

- f. Drain Piping: NPS 1-1/2 chrome-plated, cast-brass P-trap; 0.045-inch thick tubular brass waste to wall; and wall escutcheon(s). See Drawings.

## 2.14 INDIVIDUAL SHOWERS

### A. Individual Showers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Aker Plastics Co., Inc.
  - b. Aqua Glass Corporation.
  - c. Clarion Bathware.
  - d. Florestone Products Co., Inc.
  - e. LASCO Bathware.
  - f. Praxis Industries, Inc.; Aquarius Products.
  - g. Sterling Plumbing Group, Inc.
  - h. Swan Corporation (The).
2. Description: Accessible, FRP or PMMA shower enclosure with slip-resistant bathing surface and shower rod with curtain. See Drawings.
  - a. Size: See Drawings.
  - b. Surround: One piece or sealed, multiple piece.
  - c. Color: White.
  - d. Drain Location: Left side, Center or Right side. See Drawings.
  - e. Accessibility Options: Include grab bar and bench.
  - f. Drain: Grid, NPS 2.

### B. Individual Showers:

1. Description: Components for built-up shower.
  - a. Shower Faucet: See Drawings.
  - b. Receptor: See Drawings.

## 2.15 KITCHEN SINKS

### A. Kitchen Sinks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Eljer.
  - b. Kohler Co.

- c. American Standard Companies, Inc.
  - d. Briggs Plumbing Products, Inc.
  - e. Dayton Products, Inc.
  - f. Elkay Manufacturing Co.
  - g. Just Manufacturing Company.
  - h. Moen, Inc.
2. Description: One, Two or Three-bowl, residential, counter-mounting, stainless-steel kitchen sink. See Drawings.
- a. Overall Dimensions: See Drawings.
  - b. Metal Thickness: 0.050 inch.
  - c. Each Bowl:
    - 1) Dimensions: See Drawings.
    - 2) Drain: 3-1/2-inch crumb cup grid strainer.
      - a) Location: Centered in bowl or Near back of bowl. See Drawings.
  - d. Sink Faucet: See Drawings.
  - e. Supplies: NPS 1/2 chrome-plated copper with stops.
  - f. Drain Piping Exposed: NPS 1-1/2 chrome-plated, cast-brass P-trap; 0.045-inch thick tubular brass waste to wall; continuous waste; and wall escutcheon(s).
  - g. Drain Piping Concealed: Schedule 40, NPS 1-1/2 P-trap; tubular waste to wall; continuous waste; and wall escutcheon(s).

## 2.16 SERVICE SINKS

### A. Service Sinks:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Acorn Engineering Company.
  - b. Crane Plumbing, L.L.C./Fiat Products.
  - c. Florestone Products Co., Inc.
  - d. Precast Terrazzo Enterprises, Inc.
  - e. Fiat Manufacturing Co.
  - f. Zurn Plumbing Products Group; Light Commercial Operation.
- 2. Description: Flush-to-wall, floor-mounting, precast terrazzo or cast-polymer fixture with rim guard.
  - a. Shape: Square.
  - b. Size: 24" x 24".
  - c. Height: 10 inches

- d. Verify availability of tiling flange in subparagraph below if required and indicate side(s) if basin is rectangular.
- e. Tiling Flange: See Drawings.
- f. Rim Guard: Stainless steel on all top surfaces.
- g. Color: White.
- h. Faucet: See Drawings.
- i. Drain: Grid with NPS 3 outlet.
- j. Wall Guard: Stainless Steel

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 INSTALLATION**

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
  - 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
  - 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
  - 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install floor-mounting fixtures on closet flanges or other attachments to piping or building substrate.
- E. Install wall-mounting fixtures with tubular waste piping attached to supports.
- F. Install floor-mounting, back-outlet water closets attached to building floor substrate and wall bracket and onto waste fitting seals.
- G. Install counter-mounting fixtures in and attached to casework.
- H. Install fixtures level and plumb according to roughing-in drawings.



- I. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
- J. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- K. Install tubular waste piping on drain outlet of each fixture to be indirectly connected to drainage system.
- L. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- M. Install toilet seats on water closets.
- N. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- O. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- P. Install shower flow-control fittings with specified maximum flow rates in shower arms.
- Q. Install traps on fixture outlets.
  - 1. Exception: Omit trap on fixtures with integral traps.
  - 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- R. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Common Work Results for Plumbing."
- S. Set shower receptors and service basins in leveling bed of cement grout. Grout is specified in Division 22 Section "Common Work Results for Plumbing."
- T. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

### 3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

**3.4 FIELD QUALITY CONTROL**

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

**3.5 ADJUSTING**

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Operate and adjust disposers and controls. Replace damaged and malfunctioning units and controls.
- C. Adjust water pressure at faucets and flushometer valves to produce proper flow and stream.
- D. Replace washers and seals of leaking and dripping faucets and stops.

**3.6 CLEANING**

- A. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
  - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
  - 2. Remove sediment and debris from drains.
- B. After completing installation of exposed, factory-finished fixtures, faucets, and fittings, inspect exposed finishes and repair damaged finishes.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.

END OF SECTION 22 40 00

**SECTION 22 47 00 - DRINKING FOUNTAINS AND WATER COOLERS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following drinking fountains and water coolers and related components:
  - 1. Pressure water coolers.
  - 2. Fixture supports.

**1.3 DEFINITIONS**

- A. Accessible Drinking Fountain or Water Cooler: Fixture that can be approached and used by people with disabilities.
- B. Cast Polymer: Dense, cast-filled-polymer plastic.
- C. Fitting: Device that controls flow of water into or out of fixture.
- D. Fixture: Water cooler unless one is specifically indicated.
- E. Remote Water Cooler: Electrically powered equipment for generating cooled drinking water.
- F. Water Cooler: Electrically powered fixture for generating and delivering cooled drinking water.

**1.4 SUBMITTALS**

- A. Product Data: For each fixture indicated. Include rated capacities, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.

- D. Operation and Maintenance Data: For fixtures to include in emergency, operation, and maintenance manuals.

#### 1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act" ; and Public Law 101-336, "Americans with Disabilities Act" ; for fixtures for people with disabilities.
- C. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- D. ARI Standard: Comply with ARI's "Directory of Certified Drinking Water Coolers" for style classifications.
- E. ARI Standard: Comply with ARI 1010, "Self-Contained, Mechanically Refrigerated Drinking-Water Coolers," for water coolers and with ARI's "Directory of Certified Drinking Water Coolers" for type and style classifications.
- F. ASHRAE Standard: Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants," for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant, unless otherwise indicated.

#### 1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Filter Cartridges: Equal to 25 % percent of amount installed for each type and size indicated, but no fewer than 2 of each.

### PART 2 - PRODUCTS

#### 2.1 PRESSURE WATER COOLERS

- A. Water Coolers:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

- a. Elkay Manufacturing Co.
  - b. Halsey Taylor.
  - c. Haws Corporation.
  - d. Larco, Inc.
  - e. Oasis Corporation.
  - f. Sunroc Corp.
2. Description: Accessible ARI 1010, Type PB, pressure with bubbler, Style F, freestanding or Style FW, flush-to-wall water cooler. See drawings.
- a. Cabinet: All stainless steel finish, single or bilevel with two attached cabinets. See drawings.
  - b. Bubbler: One, with adjustable stream regulator, located on deck.
  - c. Control: Push button. See drawings.
  - d. Supply: NPS 3/8 with ball, gate, or globe valve.
  - e. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
  - f. Drain: Grid with NPS 1-1/4 minimum horizontal waste and trap complying with ASME A112.18.2.
  - g. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
  - h. Lead Free
    - 1) Capacity: 5 gph, 8 gph, . See drawings of 50 deg F, cooled water from 80 deg F inlet water and 90 deg F, ambient air temperature.
    - 2) Electrical Characteristics: See drawings.; 120-V ac; single phase; 60 Hz.

## 2.2 FIXTURE SUPPORTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Josam Co.
  2. MIFAB Manufacturing, Inc.
  3. Smith, Jay R. Mfg. Co.
  4. Tyler Pipe; Wade Div.

5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
  6. Zurn Plumbing Products Group; Specification Drainage Operation.
- C. Description: ASME A112.6.1M, water cooler carriers. Include vertical, steel uprights with feet and tie rods and bearing plates with mounting studs matching fixture to be supported.
1. Type I: Hanger-type carrier with two vertical uprights.
  2. Type II: Bilevel, hanger-type carrier with three vertical uprights.
  3. Supports for Accessible Fixtures: Include rectangular, vertical, steel uprights instead of steel pipe uprights.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine roughing-in for water and waste piping systems to verify actual locations of piping connections before fixture installation. Verify that sizes and locations of piping and types of supports match those indicated.
- B. Examine walls and floors for suitable conditions where fixtures are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 APPLICATIONS

- A. Use carrier off-floor supports for wall-mounting fixtures, unless otherwise indicated.
- B. Use mounting frames for recessed water coolers, unless otherwise indicated.
- C. Use chrome-plated brass or copper tube, fittings, and valves in locations exposed to view. Plain copper tube, fittings, and valves may be used in concealed locations.

#### 3.3 INSTALLATION

- A. Install off-floor supports affixed to building substrate and attach wall-mounting fixtures, unless otherwise indicated.
- B. Install mounting frames affixed to building construction and attach recessed water coolers to mounting frames, unless otherwise indicated.
- C. Install fixtures level and plumb. For fixtures indicated for children, install at height required by authorities having jurisdiction.

- D. Install water-supply piping with shutoff valve on supply to each fixture to be connected to water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- E. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- F. Install pipe escutcheons at wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding pipe fittings. Escutcheons are specified in Division 22 Section "Common Work Results for Plumbing."
- G. Seal joints between fixtures and walls and floors using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

### 3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### 3.5 FIELD QUALITY CONTROL

- A. Water Cooler Testing: After electrical circuitry has been energized, test for compliance with requirements. Test and adjust controls and safeties.
  - 1. Remove and replace malfunctioning units and retest as specified above.
  - 2. Report test results in writing.

### 3.6 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust water cooler temperature settings.



3.7 CLEANING

- A. After completing fixture installation, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.

END OF SECTION 22 47 00

SECTION 23 05 00 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Sleeves.
5. Escutcheons.
6. Grout.
7. Equipment installation requirements common to equipment sections.
8. Concrete bases.
9. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.

1.3 SUBMITTALS

- A. Welding certificates.

1.4 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
  - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
  - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

## PART 2 - PRODUCTS

### 2.1 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

### 2.2 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series or BAg1, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12.
- G. Solvent Cements for Joining Plastic Piping:
  - 1. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.

### 2.3 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.

- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig minimum working pressure at 180 deg F.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig minimum working pressure as required to suit system pressures.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig minimum working pressure at 225 deg F.
- F. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig minimum working pressure at 225 deg F.

#### 2.4 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
- B. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- C. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

#### 2.5 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
  - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.
- G. Molded PE: Reusable, PE, tapered-cup shaped, and smooth-outer surface with nailing flange for attaching to wooden forms.

**2.6 ESCUTCHEONS**

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
  - 1. Finish: Polished chrome-plated.

**2.7 GROUT**

- A. Description: ASTM C 1107, Grade B, non shrink and nonmetallic, dry hydraulic-cement grout.
  - 1. Characteristics: Post-hardening, volume-adjusting, non staining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.
  - 3. Packaging: Premixed and factory packaged.

**PART 3 - EXECUTION**

**3.1 PIPING SYSTEMS - COMMON REQUIREMENTS**

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.

- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors.
- M. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
- N. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
  - 1. Install steel pipe for sleeves smaller than 6 inches in diameter.
  - 2. Install cast-iron "wall pipes" for sleeves 6 inches and larger in diameter.
  - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- O. Verify final equipment locations for roughing-in.
- P. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

### 3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.

**3.3 PIPING CONNECTIONS**

- A. Make connections according to the following, unless otherwise indicated:
  - 1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  - 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

**3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS**

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

**3.5 CONCRETE BASES**

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
  - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
  - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
  - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
  - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
  - 7. Use **3000-psi** , 28-day compressive-strength concrete and reinforcement.

**3.6 ERECTION OF METAL SUPPORTS AND ANCHORAGES**

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.

- C. Field Welding: Comply with AWS D1.1.

### 3.7 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor HVAC materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

### 3.8 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 23 05 00



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**SECTION 23 05 29 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following hangers and supports for HVAC system piping and equipment:
  - 1. Steel pipe hangers and supports.
  - 2. Trapeze pipe hangers.
  - 3. Metal framing systems.
  - 4. Fastener systems.
  - 5. Equipment supports.
- B. Related Sections include the following:
  - 1. Division 23 Section " Vibration and Seismic Controls for HVAC Piping and Equipment" for vibration isolation devices.
  - 2. Division 23 Section(s) "Metal Ducts" for duct hangers and supports.

**1.3 DEFINITIONS**

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
- B. Terminology: As defined in MSS SP-90, "Guidelines on Terminology for Pipe Hangers and Supports."

**1.4 PERFORMANCE REQUIREMENTS**

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
- B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

**1.5 SUBMITTALS**

- A. Product Data: For the following:
  - 1. Trapeze pipe hangers. Include Products Data for components.
  - 2. Thermal-hanger shield inserts
  - 3. Powder-actuated fastener systems.
  - 4. Pipe positioning systems.
  
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
  - 1. Trapeze pipe hangers. Include Product Data for components.
  - 2. Metal framing systems. Include Product Data for components.
  - 3. Pipe stands. Include Product Data for components.
  - 4. Equipment supports.
  
- C. Welding certificates.

**1.6 QUALITY ASSURANCE**

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel."
  
- B. Welding: Qualify procedures and personnel according to the following:
  - 1. AWS D1.1, "Structural Welding Code--Steel."
  - 2. AWS D1.2, "Structural Welding Code--Aluminum."
  - 3. AWS D1.3, "Structural Welding Code--Sheet Steel."
  - 4. AWS D1.4, "Structural Welding Code--Reinforcing Steel."
  - 5. ASME Boiler and Pressure Vessel Code: Section IX.

**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS**

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

**2.2 STEEL PIPE HANGERS AND SUPPORTS**

- A. Description: MSS SP-58, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article for where to use specific hanger and support types.
- B. Manufacturers:
  - 1. AAA Technology & Specialties Co., Inc.
  - 2. Bergen-Power Pipe Supports.
  - 3. B-Line Systems, Inc.; a division of Cooper Industries.
  - 4. Carpenter & Paterson, Inc.
  - 5. Empire Industries, Inc.
  - 6. ERICO/Michigan Hanger Co.
  - 7. Globe Pipe Hanger Products, Inc.
  - 8. Grinnell Corp.
  - 9. GS Metals Corp.
  - 10. National Pipe Hanger Corporation.
  - 11. PHD Manufacturing, Inc.
  - 12. PHS Industries, Inc.
  - 13. Piping Technology & Products, Inc.
  - 14. Tolco Inc.
  - 15. Or approved equal.
- C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.
- E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

### 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

### 2.4 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Manufacturers:
  - 1. B-Line Systems, Inc.; a division of Cooper Industries.
  - 2. ERICO/Michigan Hanger Co.; ERISTRUT Div.
  - 3. GS Metals Corp.
  - 4. Power-Strut Div.; Tyco International, Ltd.
  - 5. Thomas & Betts Corporation.
  - 6. Tolco Inc.

7. Unistrut Corp.; Tyco International, Ltd.
8. Or approved equal.

- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

## 2.5 FASTENER SYSTEMS

- A. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. B-Line Systems, Inc.; a division of Cooper Industries.
    - b. Empire Industries, Inc.
    - c. Hilti, Inc.
    - d. ITW Ramset/Red Head.
    - e. MKT Fastening, LLC.
    - f. Powers Fasteners.
    - g. Or approved equal.

## 2.6 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

## 2.7 THERMAL-HANGER SHIELD INSERTS

- A. Description: 100-psig- minimum, compressive-strength insulation insert encased in sheet metal shield.
- B. Manufacturers:
1. Carpenter & Paterson, Inc.
  2. ERICO/Michigan Hanger Co.
  3. PHS Industries, Inc.
  4. Pipe Shields, Inc.
  5. Rilco Manufacturing Company, Inc.
  6. Value Engineered Products, Inc.
  7. Or approved equal.

- C. Insulation-Insert Material for Cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate ASTM C 552, Type II cellular glass.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

## 2.8 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. Hilti, Inc.
    - b. ITW Ramset/Red Head.
    - c. Masterset Fastening Systems, Inc.
    - d. MKT Fastening, LLC.
    - e. Powers Fasteners.
    - f. Or approved equal.
- B. Mechanical-Expansion Anchors: Insert-wedge-type [zinc-coated] [stainless] steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
  - 1. Available Manufacturers:
    - a. B-Line Systems, Inc.; a division of Cooper Industries.
    - b. Empire Industries, Inc.
    - c. Hilti, Inc.
    - d. ITW Ramset/Red Head.
    - e. MKT Fastening, LLC.
    - f. Powers Fasteners.
    - g. Or approved equal.

## 2.9 PIPE STAND FABRICATION

- A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

- B. Compact Pipe Stand: One-piece plastic unit with integral-rod-roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
1. Available Manufacturers:
    - a. ERICO/Michigan Hanger Co.
    - b. MIRO Industries.
    - c. MIFAB, Inc.
    - d. Portable Pipe Hangers.
    - e. Or approved equal.
- C. Low-Type, Single-Pipe Stand: One-piece plastic base unit with plastic roller, for roof installation without membrane penetration.
1. Available Manufacturers:
    - a. ERICO/Michigan Hanger Co.
    - b. MIRO Industries.
    - c. MIFAB, Inc.
    - d. Portable Pipe Hangers.
    - e. Or approved equal.
- D. High-Type, Single-Pipe Stand: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
1. Available Manufacturers:
    - a. ERICO/Michigan Hanger Co.
    - b. MIRO Industries.
    - c. MIFAB, Inc.
    - d. Portable Pipe Hangers.
    - e. Or approved equal.
  2. Base: Plastic.
  3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
  4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
1. Available Manufacturers:
    - a. ERICO/Michigan Hanger Co.
    - b. MIRO Industries.
    - c. MIFAB, Inc.

- d. Portable Pipe Hangers.
- e. Or approved equal.
  
- 2. Bases: One or more plastic.
- 3. Vertical Members: Two or more protective-coated-steel channels.
- 4. Horizontal Member: Protective-coated-steel channel.
- 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
  
- F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe support made from structural-steel shape, continuous-thread rods, and rollers for mounting on permanent stationary roof curb.

## 2.10 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, system of metal brackets, clips, and straps for positioning piping in pipe spaces for plumbing fixtures for commercial applications.
  
- B. Available Manufacturers:
  - 1. C & S Mfg. Corp.
  - 2. HOLDRITE Corp.; Hubbard Enterprises.
  - 3. Samco Stamping, Inc.
  - 4. Or approved equal.

## 2.11 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.

## 2.12 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
  
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
  - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.

## PART 3 - EXECUTION

### 3.1 HANGER AND SUPPORT APPLICATIONS

- A. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.



- B. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized, metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use padded hangers for piping that is subject to scratching.
- F. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30.
  - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of 120 to 450 deg F pipes, NPS 4 to NPS 16, requiring up to 4 inches of insulation.
  - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes, NPS 3/4 to NPS 24, requiring clamp flexibility and up to 4 inches of insulation.
  - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes, NPS 1/2 to NPS 24, if little or no insulation is required.
  - 5. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
  - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated stationary pipes, NPS 3/4 to NPS 8.
  - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8.
  - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2.
  - 10. Split Pipe-Ring with or without Turnbuckle-Adjustment Hangers (MSS Type 11): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 8.
  - 11. Extension Hinged or 2-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated stationary pipes, NPS 3/8 to NPS 3.
  - 12. U-Bolts (MSS Type 24): For support of heavy pipes, NPS 1/2 to NPS 30.
  - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
  - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange.
  - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes, NPS 4 to NPS 36, with steel pipe base stanchion support and cast-iron floor flange and with U-bolt to retain pipe.
  - 16. Adjustable, Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes, NPS 2-1/2 to NPS 36, if vertical adjustment is required, with steel pipe base stanchion support and cast-iron floor flange.

17. Single Pipe Rolls (MSS Type 41): For suspension of pipes, NPS 1 to NPS 30, from 2 rods if longitudinal movement caused by expansion and contraction might occur.
  18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes, NPS 2-1/2 to NPS 20, from single rod if horizontal movement caused by expansion and contraction might occur.
  19. Complete Pipe Rolls (MSS Type 44): For support of pipes, NPS 2 to NPS 42, if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
  20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes, NPS 2 to NPS 24, if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
  21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes, NPS 2 to NPS 30, if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- G. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20.
  2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20, if longer ends are required for riser clamps.
- H. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
  2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
  3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
  4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
  5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- I. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction to attach to top flange of structural shape.
  3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
  4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
  5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
  6. C-Clamps (MSS Type 23): For structural shapes.

7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
  8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
  9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
  10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
  11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
  12. Welded-Steel Brackets: For support of pipes from below, or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    - a. Light (MSS Type 31): 750 lb.
    - b. Medium (MSS Type 32): 1500 lb.
    - c. Heavy (MSS Type 33): 3000 lb.
  13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
  14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
  15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- J. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
  3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- K. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
  2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
  3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41 roll hanger with springs.
  4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
  5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from hanger.
  6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from base support.

7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to absorb expansion and contraction of piping system from trapeze support.
8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
  - a. Horizontal (MSS Type 54): Mounted horizontally.
  - b. Vertical (MSS Type 55): Mounted vertically.
  - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- L. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
- M. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- N. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.

### 3.2 HANGER AND SUPPORT INSTALLATION

- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
  1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified above for individual pipe hangers.
  2. Field fabricate from ASTM A 36/A 36M, steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- D. F. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
  1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured.

- Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Pipe Stand Installation:
1. Pipe Stand Types except Curb-Mounting Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
  2. Curb-Mounting-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. Refer to Division 07 Section "Roof Accessories" for curbs.
- G. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- H. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- I. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- J. Install lateral bracing with pipe hangers and supports to prevent swaying.
- K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- L. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- N. Insulated Piping: Comply with the following:
1. Attach clamps and spacers to piping.
    - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    - c. Do not exceed pipe stress limits according to ASME B31.1 for power piping and ASME B31.9 for building services piping.

2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
  - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
  - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
  - a. NPS 1/4 to NPS 3-1/2 : 12 inches long and 0.048 inch thick.
  - b. NPS 4: 12 inches long and 0.06 inch thick.
  - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
  - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
  - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood inserts.
6. Insert Material: Length at least as long as protective shield.
7. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

### 3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

### 3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

**3.5 ADJUSTING**

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 3/4 inches.

**3.6 PAINTING**

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 23 05 29

**SECTION 23 05 48 - VIBRATION AND SEISMIC CONTROLS FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 SUMMARY**

A. This Section includes the following:

1. Isolation pads.
2. Isolation mounts.
3. Restrained elastomeric isolation mounts.
4. Freestanding and restrained spring isolators.
5. Housed spring mounts.
6. Elastomeric hangers.
7. Spring hangers.
8. Spring hangers with vertical-limit stops.
9. Pipe riser resilient supports.
10. Resilient pipe guides.
11. Restraining braces and cables.

**1.2 PERFORMANCE REQUIREMENTS**

A. Wind-Restraint Loading:

1. Basic Wind Speed: Per 2010 Florida Building Code Zone.
2. Building Classification Category: [I] [II] [III] [IV].
3. Minimum 10 lb/sq. ft. multiplied by the maximum area of the HVAC component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.

**1.3 SUBMITTALS**

- A. Product Data: For each product indicated.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint calculations and details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- C. Welding certificates.
- D. Qualification Data: For professional engineer.
- E. Field quality-control test reports.



**1.4 QUALITY ASSURANCE**

- A. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- B. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

**PART 2 - PRODUCTS**

**2.1 VIBRATION ISOLATORS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ace Mountings Co., Inc.
  - 2. Amber/Booth Company, Inc.
  - 3. California Dynamics Corporation.
  - 4. Isolation Technology, Inc.
  - 5. Kinetics Noise Control.
  - 6. Mason Industries.
  - 7. Vibration Eliminator Co., Inc.
  - 8. Vibration Isolation.
  - 9. Vibration Mountings & Controls, Inc.
- C. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
  - 1. Resilient Material: Oil- and water-resistant rubber.
- D. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.

1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
  2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- E. Restrained Mounts: All-directional mountings with seismic restraint.
1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
  2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- F. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
  6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- G. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
  2. Restraint: Seismic or limit stop as required for equipment and authorities having jurisdiction.
  3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- H. Housed Spring Mounts: Housed spring isolator with integral seismic snubbers.
1. Housing: Ductile-iron or steel housing to provide all-directional seismic restraint.
  2. Base: Factory drilled for bolting to structure.
  3. Snubbers: Vertically adjustable to allow a maximum of 1/4-inch travel up or down before contacting a resilient collar.

- I. Elastomeric Hangers: Single or double-deflection type, fitted with molded, oil-resistant elastomeric isolator elements bonded to steel housings with threaded connections for hanger rods. Color-code or otherwise identify to indicate capacity range.
- J. Spring Hangers: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.
  - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
  - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
  - 7. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- K. Spring Hangers with Vertical-Limit Stop: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression and with a vertical-limit stop.
  - 1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
  - 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
  - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
  - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
  - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
  - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
  - 7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
  - 8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- L. Pipe Riser Resilient Support: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch- thick neoprene. Include steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions. Design support for a maximum load on the isolation material of 500 psig and for equal resistance in all directions.
- M. Resilient Pipe Guides: Telescopic arrangement of 2 steel tubes or post and sleeve arrangement separated by a minimum of 1/2-inch- thick neoprene. Where clearances are not readily visible, a factory-set guide height with a shear pin to allow vertical motion due to pipe expansion and contraction shall be fitted. Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

**PART 3 - EXECUTION**

**3.1 APPLICATIONS**

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an evaluation service member of ICC-ES.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits.

**3.2 VIBRATION-CONTROL DEVICE INSTALLATION**

- A. Equipment Restraints:
  - 1. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
- B. Install cables so they do not bend across edges of adjacent equipment or building structure.
- C. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- D. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- E. Drilled-in Anchors:
  - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
  - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
  - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
  - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
  - 5. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

**3.3 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION**

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment.

**3.4 FIELD QUALITY CONTROL**

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
  - 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
  - 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
  - 4. Test at least two of each type and size of installed anchors and fasteners selected by Architect.
  - 5. Test to 90 percent of rated proof load of device.
  - 6. Measure isolator restraint clearance.
  - 7. Measure isolator deflection.
  - 8. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.

**3.5 ADJUSTING**

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of spring isolators.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 230548

**SECTION 23 05 53 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Equipment labels.
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Duct labels.
  - 5. Stencils.
  - 6. Valve tags.
  - 7. Warning tags.

**1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

**1.4 COORDINATION**

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.

- C. Install identifying devices before installing acoustical ceilings and similar concealment.

## **PART 2 - PRODUCTS**

### **2.1 EQUIPMENT LABELS**

#### **A. Plastic Labels for Equipment:**

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
2. Letter Color: Black.
3. Background Color: White
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/2 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

### **2.2 WARNING SIGNS AND LABELS**

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Red.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.

- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

### 2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.

### 2.4 DUCT LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Blue.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.



- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings, duct size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions, or as separate unit on each duct label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.

## 2.5 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; minimum letter height of 1-1/4 inches for ducts; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
  - 1. Stencil Material: Aluminum.
  - 2. Stencil Paint: Exterior, gloss, alkyd enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
  - 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

## 2.6 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
  - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
  - 2. Fasteners: Brass beaded chain.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
  - 1. Valve-tag schedule shall be included in operation and maintenance data

## 2.7 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
  - 1. Size: 3 by 5-1/4 inches minimum.
  - 2. Fasteners: Brass grommet and wire.
  - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
  - 4. Color: Yellow background with black lettering.

### PART 3 - EXECUTION

#### 3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

#### 3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

#### 3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "High-Performance Coatings."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles, complying with ASME A13.1, on each piping system.
  - 1. Identification Paint: Use for contrasting background.
  - 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
  - 1. Near each valve and control device.
  - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
  - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.

4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

D. Pipe Label Color Schedule:

1. Refrigerant Piping:
  - a. Background Color: White.
  - b. Letter Color: Yellow.

3.4 DUCT LABEL INSTALLATION

- A. Install self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
  1. Blue: For cold-air supply ducts.
  2. Yellow: For hot-air supply ducts.
  3. Green: For exhaust-, outside-, relief-, return-, and mixed-air ducts.
  4. ASME A13.1 Colors and Designs: For hazardous material exhaust.
- B. Stenciled Duct Label Option: Stenciled labels, showing service and flow direction, may be provided instead of plastic-laminated duct labels, at Installer's option, if lettering larger than 1 inch high is needed for proper identification because of distance from normal location of required identification.
- C. Locate labels near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
  1. Valve-Tag Size and Shape:
    - a. Refrigerant: 2 inches, round.

2. Valve-Tag Color:
  - a. Refrigerant: Green.
3. Letter Color:
  - a. Refrigerant: Black, White.

3.6 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 23 05 53

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SECTION 23 05 93 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.
- B. Related Sections:
  - 1. Other Division-15 Sections specify balancing devices and their installation, and materials and installations of mechanical systems.
  - 2. Individual Division-15 system sections specify leak testing requirements and procedures.

1.2 SUMMARY:

- A. This Section specifies the requirements and procedures total mechanical systems testing, adjusting, and balancing. Requirements include measurement and establishment of the fluid quantities of the mechanical systems as required to meet design specifications, and recording and reporting the results.
- B. Test, adjust, and balance the following mechanical systems:
  - 1. Supply air systems
  - 2. Return air systems
  - 3. Outside Air Systems
  - 4. Exhaust air systems
  - 5. Verify temperature control system operation.
  - 6. Condensing units.
- C. Test systems for proper sound and vibration levels.
- D. This Section does not include:
  - 1. Specifications for materials for patching mechanical systems;
  - 2. Specifications for materials and installation of adjusting and balancing devices. If devices must be added to achieve proper adjusting and balancing, refer to the respective system sections for materials and installation requirements.

1.3 DEFINITIONS:

- A. Systems testing, adjusting, and balancing is the process of checking and adjusting and rechecking all of the building environmental systems to produce the design objectives. It includes:

1. The balance of air distribution
  2. Adjustment of total system to provide design quantities
  3. Electrical measurement;
  4. Verification of performance of all equipment and automatic controls;
  5. Sound and vibration measurement.
- B. Test: To determine quantitative performance of equipment.
- C. Adjust: To regulate the specified fluid flow rate and air patterns at the terminal equipment (e.g., reduce fan speed, throttling).
- D. Balance: To proportion flows within the distribution system submains, branches, and terminals according to specified design quantities.
- E. Procedure: Standardized approach and execution of sequence of work operations to yield reproducible results.
- F. Report forms: Test data sheets arranged for collecting test data in logical order for submission and review. These data should also form the permanent record to be used as the basis for required future testing, adjusting, and balancing.
- G. Terminal: The point where the controlled fluid enters or leaves the distribution system. These are supply inlets on water terminals, supply outlets on air terminals, return outlets on water terminals, and exhaust or return inlets on air terminals such as registers, grilles, diffusers, louvers, and hoods.
- H. Main: Duct or pipe containing the system's major or entire fluid flow.
- I. Submain: Duct containing part of the systems' capacity and serving two or more branch mains.
- J. Branch main: Duct serving two or more terminals.
- K. Branch: Duct serving a single terminal.
- L. AABC: Associated Air Balance Council.
- M. NEBB: National Environmental Balancing Bureau.
- N. TAB: Testing, adjusting, and balancing.
- O. TABB: Testing, Adjusting, and Balancing Bureau.
- P. TAB Specialist: An entity engaged to perform TAB Work.

1.4 SUBMITTALS:

- A. Agency Data:

1. Submit proof that the proposed Testing, Adjusting, and Balancing agency meets the qualifications specified below.
- B. Engineer and Technicians Data:
1. Submit proof that the Test and Balance Engineer assigned to supervise the procedures, and the technicians proposed to perform the procedures meet the qualifications specified below.
- C. Procedures and Agenda: Submit a synopsis of the testing, adjusting, and balancing procedures and agenda proposed to be used for this project.
- D. Maintenance Data: Submit maintenance and operating data that include how to test, adjust, and balance the building systems. Include this information in maintenance data specified in Division 1 and Section 15010.
- E. Sample Forms: Submit sample forms, if other than those standard forms prepared by the AABC are proposed.
- F. Sample Forms: Submit sample forms, if other than those standard forms prepared by the NEBB are proposed.
- G. Certified Reports: Submit testing, adjusting, and balancing reports bearing the seal and signature of the Test and Balance Engineer. The reports shall be certified proof that the systems have been tested, adjusted, and balanced in accordance with the referenced standards; are an accurate representation of how the systems have been installed; are a true representation of how the systems are operating at the completion of the testing, adjusting, and balancing procedures; and are an accurate record of all final quantities measured, to establish normal operating values of the systems. Follow the procedures and format specified below:
1. Draft reports: Upon completion of testing, adjusting, and balancing procedures, prepare draft reports on the approved forms. Draft reports may be hand written, but must be complete, factual, accurate, and legible. Organize and format draft reports in the same manner specified for the final reports. Submit 2 complete sets of draft reports. Only 1 complete set of draft reports will be returned.
  2. Final Report: Upon verification and approval of draft reports, prepare final reports, type written, and organized and formatted as specified below. Submit 2 complete sets of final reports.
  3. Report Format: Report forms shall be those standard forms prepared by the referenced standard for each respective item and system to be tested, adjusted, and balanced. Bind report forms complete with schematic systems diagrams and other data in reinforced, vinyl, three-ring binders. Provide binding edge labels with the project identification and a title descriptive of the contents. Divide the contents of the binder into the below listed divisions, separated by divider tabs:
    - a. General Information and Summary
    - b. Air Systems



- c. Temperature Control Systems
  - d. Special Systems
  - e. Sound and Vibration Systems
4. Report Contents: Provide the following minimum information, forms and data:
- a. General Information and Summary: Inside cover sheet to identify Testing, Adjusting, and Balancing agency, Contractor, Owner, Architect, Engineer, and Project. Include addresses, and contact names and telephone numbers. Also include a certification sheet containing the seal and name, address, telephone number, and signature of the Certified Test and Balance Engineer. Include in this division a listing of the instrumentations used for the procedures along with the proof of calibration.
  - b. Minimum Report Data Of Specifications:

Air Handling Units

Make and Model #

Supply air cfm: actual vs design

Supply air external static pressure

Return air cfm: actual vs design

Return air actual static pressure

Unit total static pressure

Unit external static pressure vs design

Fan motor Hp, volts and phase

Motor amperage draw per phase

Fan rpm

Main supply duct traverse velocity and duct size (prior to any take-off)

Cooling coil entering air temperature

Cooling coil leaving air temperature

Outdoor design conditions: db/wb or RH during testing (at start and end of testing)

Outdoor air cfm: actual vs design

Exhaust Fan

Make and Model #

Exhaust air cfm: actual vs design

Exhaust fan static pressure actual vs design

Motor Hp, volts, phase

Motor amperage draw per phase

Diffusers, Register & Grilles

Actual vs design cfm for each supply diffuser or register, return air grille and exhaust registers or grilles.

Size of each diffuser, register and grille and air handling system that it's associated with.

Condensing Unit

Make & Model #

Compressor motor quantity, Hp or Kw, volts & phase

Amperage draw of each compressor motor per phase  
Condenser fan quantity, Hp, volts & phase  
Amperage draw of each fan motor per phase  
Suction temperature and pressure  
Condensing temperature and pressure  
Outdoor conditions during testing  
Reversing valve operation (heat pump units)

Temperature Controls

Make of each thermostat or sensor  
Location of each thermostat or sensor  
Cooling set point temperature  
Heating setpoint temperature  
Room temperature vs setpoint and A/C system operation (cooling or heating)  
Verification that outdoor air dampers opens and closes per sequence of operation.

- H. Calibration Reports: Submit proof that all required instrumentation has been calibrated to tolerances specified in the referenced standards, within a period of six months prior to starting the project.

1.5 QUALITY ASSURANCE:

- A. Test and Balance Engineer's Qualifications: A Professional Engineer (either on the installer's staff or an independent consultant), registered in the State in which the services are to be performed, and having at least 3-years of successful testing, adjusting, and balancing experience on projects with testing and balancing requirements similar to those required for this project.

B. Agency Qualifications:

1. Employ the services of an independent Testing, Adjusting, and Balancing Agency meeting the qualifications specified below, to be the single source of responsibility to test, adjust, and balance the building mechanical systems identified above, to produce the design objectives. Services shall include checking installations for conformity to design, measurement and establishment of the fluid quantities of the mechanical systems as required to meet design specifications, and recording and reporting the results.
2. The independent Testing, Adjusting, and Balancing Agency certified by National Environmental Balancing Bureau (NEBB) in those testing and balancing disciplines required for this project, and having at least one Professional Engineer registered in the State in which the services are to be performed, certified by NEBB as a Test and Balance Engineer.

C. Agency Qualifications:

1. Employ the services of an independent Testing, Adjusting, and Balancing Agency meeting the qualifications specified below, to be the single source of responsibility to test, adjust, and balance the building mechanical systems identified above, to produce

the design objectives. Services shall include checking installations for conformity to design, measurement and establishment of the fluid quantities of the mechanical systems as required to meet design specifications, and recording and reporting the results.

2. An independent Testing, Adjusting, and Balancing Agency certified by Associated Air Balance Council (AABC) in those testing and balancing disciplines required for this project, and having at least one Professional Engineer registered in the State in which the services are to be performed, certified by AABC as a Test and Balance Engineer.

D. Codes and Standards:

1. NEBB: "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
2. AABC: "National Standards for Total System Balance".
3. ASHRAE: ASHRAE Handbook, 1984 Systems Volume, Chapter 37, Testing, Adjusting, and Balancing.

- E. Pre-Balancing Conference: Prior to beginning of the testing, adjusting, and balancing procedures, schedule and conduct a conference/meeting with the Architect/Engineer and representatives of installers of the mechanical systems. The objective of the conference/meeting is final coordination and verification of system operation and readiness for testing, adjusting, and balancing.

1.6 PROJECT CONDITIONS:

- A. Systems Operation: Systems shall be fully operational prior to beginning procedures.

1.7 SEQUENCING AND SCHEDULING:

- A. Test, adjust, and balance the air systems before hydronic, steam, and refrigerant systems.
- B. Test, adjust and balance air conditioning systems during summer season and heating systems during winter season, including at least a period of operation at outside conditions within 5 deg. F wet bulb temperature of maximum summer design condition, and within 10 deg. F dry bulb temperature of minimum winter design condition. Take final temperature readings during seasonal operation.

PART 2 - PRODUCTS

- A. Not Used.

PART 3 - EXECUTION

3.1 PRELIMINARY PROCEDURES FOR AIR SYSTEM BALANCING:

- A. Before operating the system, perform these steps:
1. Obtain design drawings and the HVAC Contractors or Engineer's ductwork sheet

- metal shop drawings and specifications and become thoroughly acquainted with the design intent.
2. Obtain copies of approved shop drawings of all air handling equipment, outlets (supply, return, outside air and exhaust) and temperature control diagrams.
  3. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
  4. Compare design to installed equipment and field installations.
  5. Walk the system from the system air handling equipment to terminal units to determine variations of installation from design.
  6. Check filters for cleanliness.
  7. Check dampers (both volume and fire) for correct and locked position, and temperature control for completeness of installation before starting fans.
  8. Prepare report test sheets for both fans and outlets. Obtain manufacturer's outlet factors and recommended procedures for testing. Prepare a summation of required outlet volumes to permit a crosscheck with required fan volumes.
  9. Determine best locations in main and branch ductwork for most accurate duct traverses.
  10. Place outlet dampers in the full open position.
  11. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
  12. Verify that motor starters are equipped with properly sized thermal protection.
  13. Check dampers for proper position to achieve desired airflow path.
  14. Check for airflow blockages.
  15. Check condensate drains for proper connections and functioning.
  16. Check for proper sealing of air-handling-unit components.
  - i. Verify that air duct system is sealed as specified in Division 23 Section "Metal Ducts."
  18. Prepare schematic diagrams of system "as-built" ductwork and piping layouts to facilitate reporting.
  19. Lubricate all motors and bearings.
  20. Check fan belt tension.
  21. Check fan rotation.

**3.2 MEASUREMENTS:**

- A. Provide all required instrumentation to obtain proper measurements, calibrated to the tolerances specified in the referenced standards. Instruments shall be properly maintained and protected against damage.
- B. Provide instruments meeting the specifications of the referenced standards.
- C. Use only those instruments which have the maximum field measuring accuracy and are best suited to the function being measured.
- D. Apply instrument as recommended by the manufacturer.
- E. Use instruments with minimum scale and maximum subdivisions and with scale ranges proper for the value being measured.

- F. When averaging values, take a sufficient quantity of readings which will result in a repeatability error of less than 5 percent. When measuring a single point, repeat readings until 2 consecutive identical values are obtained.
- G. Take all readings with the eye at the level of the indicated value to prevent parallax.
- H. Use pulsation dampeners where necessary to eliminate error involved in estimating average of rapidly fluctuation readings.
- I. Take measurements in the system where best suited to the task.

**3.3 PERFORMING TESTING, ADJUSTING, AND BALANCING:**

- A. Perform testing and balancing procedures on each system identified, in accordance with the detailed procedures outlined in the referenced standards.
- B. Cut insulation, ductwork, and piping for installation of test probes to the minimum extent necessary to allow adequate performance of procedures.
- C. Patch insulation, ductwork, and housings, using materials identical to those removed.
- D. Seal ducts and piping, and test for and repair leaks.
- E. Seal insulation to re-establish integrity of the vapor barrier.
- F. Mark equipment settings, including damper control positions, valve indicators, fan speed control levers, and similar controls and devices, to show final settings. Mark with paint or other suitable, permanent identification materials.
- G. Retest, adjust, and balance systems subsequent to significant system modifications, and resubmit test results.

**3.4 TESTING FOR SOUND AND VIBRATION:**

- A. Test and adjust mechanical systems for sound and vibration in accordance with the detailed instructions of the referenced standards.

**3.5 RECORD AND REPORT DATA:**

- A. Record all data obtained during testing, adjusting, and balancing in accordance with, and on the forms recommended by the referenced standards, and as approved on the sample report forms.
- B. Prepare report of recommendations for correcting unsatisfactory mechanical performances when system cannot be successfully balanced.

**3.6 DEMONSTRATION:**

- A. Training:

1. Train the Owner's maintenance personnel on troubleshooting procedures and testing, adjusting, and balancing procedures. Review with the Owner's personnel, the information contained in the Operating and Maintenance Data specified in Division 1 and Section 15010.
2. Schedule training with Owner through the Architect/Engineer or the Owner's Project Manager with at least 7 days prior notice.

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SECTION 23 07 00 - HVAC INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Insulation Materials:

- a. Flexible elastomeric.
- b. Mineral fiber.
- c. Phenolic.
- d. Polyisocyanurate.

2. Adhesives.

3. Mastics.

4. Lagging adhesives.

5. Sealants.

6. Tapes.

7. Securements.

8. Corner angles.

B. Related Sections:

- 1. Division 22 Section "Plumbing Insulation."
- 2. Division 23 Section "Metal Ducts" for duct liners.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).

B. Shop Drawings:

- 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
- 2. Detail insulation application at pipe expansion joints for each type of insulation.



3. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  4. Detail removable insulation at piping specialties, equipment connections, and access panels.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use.
1. Sample Sizes:
    - a. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
    - b. Sheet Form Insulation Materials: 12 inches square.
    - c. Jacket Materials for Pipe: 12 inches long by NPS 2.
    - d. Sheet Jacket Materials: 12 inches square.
    - e. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.
- D. Qualification Data: For qualified Installer.
- E. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- F. Field quality-control reports.
- 1.4 QUALITY ASSURANCE
- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
  - B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.
    1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
    2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
  - C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in

the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.

1. Piping Mockups:
  - a. One 10-foot section of NPS 2 straight pipe.
  - b. One each of a 90-degree threaded, welded, and flanged elbow.
  - c. One each of a threaded, welded, and flanged tee fitting.
  - d. One NPS 2 or smaller valve, and one NPS 2-1/2 or larger valve.
  - e. Four support hangers including hanger shield and insert.
  - f. One threaded strainer and one flanged strainer with removable portion of insulation.
  - g. One threaded reducer and one welded reducer.
  - h. One pressure temperature tap.
  - i. One mechanical coupling.
  
2. Ductwork Mockups:
  - a. One 10-foot section each of rectangular and round straight duct.
  - b. One each of a 90-degree mitered round and rectangular elbow, and one each of a 90-degree radius round and rectangular elbow.
  - c. One rectangular branch takeoff and one round branch takeoff from a rectangular duct. One round tee fitting.
  - d. One rectangular and round transition fitting.
  - e. Four support hangers for round and rectangular ductwork.
  
3. Equipment Mockups:
  - a. One chilled-water pump and one heating-hot-water pump.
  - b. One tank or vessel.
  
4. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
5. Notify Architect seven days in advance of dates and times when mockups will be constructed.
6. Obtain Architect's approval of mockups before starting insulation application.
7. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
8. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
9. Demolish and remove mockups when directed.

## 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

#### 1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

### PART 2 - PRODUCTS

#### 2.1 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
  - 1. Products: Subject to compliance with requirements, provide products by:
    - a. Aeroflex USA Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. RBX Corporation; Insul-Sheet 1800 and Insul-Tube 180.

- D. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide products by one of following:
    - a. CertainTeed Corp.; Duct Wrap.
    - b. Johns Manville; Microlite.
    - c. Knauf Insulation; Duct Wrap.
    - d. Manson Insulation Inc.; Alley Wrap.
    - e. Owens Corning; All-Service Duct Wrap.

## 2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
1. Products: Subject to compliance with requirements provide products by one of the following:
    - a. Aeroflex USA Inc.; Aeroseal.
    - b. Armacell LCC; 520 Adhesive.
    - c. Foster Products Corporation, H. B. Fuller Company; 85-75.
    - d. RBX Corporation; Rubatex Contact Adhesive.
  2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, provide products by one of the following:
    - a. Childers Products, Division of ITW; CP-82.
    - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
    - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
    - d. Marathon Industries, Inc.; 225.
    - e. Mon-Eco Industries, Inc.; 22-25.
  2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

**2.3 MASTICS**

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
  - 1. For indoor applications, use mastics that have a VOC content of 20 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
  - 1. Products: Subject to compliance with requirements, provide products by one of the following:
    - a. Childers Products, Division of ITW; CP-35.
    - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
    - c. ITW TACC, Division of Illinois Tool Works; CB-50.
    - d. Marathon Industries, Inc.; 590.
    - e. Mon-Eco Industries, Inc.; 55-40.
    - f. Vimasco Corporation; 749.
  - 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
  - 3. Service Temperature Range: Minus 20 to plus 180 deg F.
  - 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
  - 5. Color: White.

**2.4 SEALANTS**

- A. FSK and Metal Jacket Flashing Sealants:
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Childers Products, Division of ITW; CP-76-8.
    - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
    - c. Marathon Industries, Inc.; 405.
    - d. Mon-Eco Industries, Inc.; 44-05.
    - e. Vimasco Corporation; 750.
  - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 3. Fire- and water-resistant, flexible, elastomeric sealant.
  - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
  - 5. Color: Aluminum.
  - 6. For indoor applications, use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

**2.5 TAPES**

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, provide products by one of the following:
    - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
    - b. Compac Corp.; 110 and 111.
    - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
    - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
  2. Width: 3 inches.
  3. Thickness: 6.5 mils.
  4. Adhesion: 90 ounces force/inch in width.
  5. Elongation: 2 percent.
  6. Tensile Strength: 40 lbf/inch in width.
  7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

**2.6 SECUREMENTS**

- A. Insulation Pins and Hangers:
1. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
    - a. Products: Subject to compliance with requirements, provide one of the following:
      - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
      - 2) GEMCO; Perforated Base.
      - 3) Midwest Fasteners, Inc.; Spindle.
    - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
    - c. Spindle: Stainless steel, fully annealed, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
    - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch wide, stainless steel or Monel.

2.7 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch , PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.
- C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch , stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
  - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
  - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
  - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F . Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
  - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
  - 1. Install insulation continuously through hangers and around anchor attachments.
  - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
  - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
  - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.



- L. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
  - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at **2 inches** o.c.
    - a. For below ambient services, apply vapor-barrier mastic over staples.
  - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
  - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
  - 1. Vibration-control devices.
  - 2. Testing agency labels and stamps.
  - 3. Nameplates and data plates.
  - 4. Manholes.
  - 5. Handholes.
  - 6. Cleanouts.

### 3.4 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

### 3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.

**B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:**

1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.

**C. Install removable insulation covers at locations indicated. Installation shall conform to the following:**

1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.

2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

### 3.6 FLEXIBLE ELASTOMERIC INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
  1. Install pipe insulation to outer diameter of pipe flange.
  2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
  3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
  4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
  1. Install mitered sections of pipe insulation.
  2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
  1. Install preformed valve covers manufactured of same material as pipe insulation when available.
  2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
  3. Install insulation to flanges as specified for flange insulation application.

4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### 3.7 MINERAL-FIBER INSULATION INSTALLATION

#### A. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

#### B. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.

1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for **100** percent coverage of duct and plenum surfaces.
2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
  - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
  - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
  - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
  - d. Do not overcompress insulation during installation.
  - e. Impale insulation over pins and attach speed washers.
  - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c.

Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.

- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
  - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
  6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
  7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

### 3.8 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless-steel jackets.

### 3.9 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
  2. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.

3. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, two locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

### 3.10 DUCT INSULATION SCHEDULE, GENERAL

#### A. Plenums and Ducts Requiring Insulation:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in nonconditioned space.
4. Indoor, exposed return located in nonconditioned space.

#### B. Items Not Insulated:

1. Factory-insulated flexible ducts.
2. Factory-insulated plenums and casings.
3. Flexible connectors.
4. Vibration-control devices.
5. Factory-insulated access panels and doors.

### 3.11 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

#### A. Concealed, supply-air duct insulation shall be one of the following:

1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

#### B. Concealed, round and flat-oval, return-air duct insulation shall be one of the following:

1. Mineral-Fiber Blanket: 2 inches thick and 1.5-lb/cu. ft. nominal density.

### 3.12 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
  - 1. Drainage piping located in crawl spaces.
  - 2. Underground piping.
  - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

**3.13 INDOOR PIPING INSULATION SCHEDULE**

- A. Refrigerant Suction and Hot-Gas Flexible Tubing:
  - 1. All Pipe Sizes: Insulation shall be one of the following:
    - a. Flexible Elastomeric: 1 inch thick.

**3.14 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE**

- A. Refrigerant Suction and Hot-Gas Flexible Tubing:
  - 1. All Pipe Sizes: Insulation shall be one of the following:
    - a. Flexible Elastomeric: 2 inches thick.

END OF SECTION 23 07 00

SECTION 23 09 00 - INSTRUMENTATION AND CONTROL FOR HVAC

PART 1 - GENERAL

- 1.01 Electrical Standards: Provide electrical products which have been tested, listed and labeled by UL and comply with NEMA standards.
- 1.02 Submittals: Submit manufacturer's technical product data for each control device furnished, including installation and start-up instructions. Submit wiring diagrams, maintenance data, and spare parts lists.
- 1.03 Acceptable Manufacturers:
  - A. Honeywell
  - B. Johnson Controls
  - C. Siemens Controls

PART 2 - MATERIALS AND PRODUCTS

- 2.01 General: Provide electric control products in sizes and capacities indicated, consisting of dampers, thermostats, time clocks, sensors, controllers, and other components as required for complete installation. Except as otherwise indicated, provide manufacturer's standard control system components as indicated by published product information, designed and constructed as recommended by manufacturer. Provide electronic control systems with functional construction features as indicated.
- 2.02 Dampers: Provide automatic control dampers as indicated, with damper frames not less than formed 13-ga galvanized steel. Provide mounting holes for enclosed duct mounting. Provide damper blades not less than formed 16-ga galvanized steel, with maximum blade width of 8". Equip dampers with motors, with proper rating for each application.
  - A. Secure blades to 1/2" diameter zinc-plated axles using zinc-plated hardware. Seal off against spring stainless steel blade bearings. Provide blade bearings of nylon and provide thrust bearings at each end of every blade. Construct blade linkage hardware of zinc-plated steel and brass. Submit leakage and flow characteristics, plus size schedule for controlled dampers.
  - B. Operating Temperature Range: From -20 deg. to 200 deg. F.
  - C. Provide parallel or opposed blade design (as selected by manufacturer's sizing techniques) with optional close-cell neoprene edging.
- 2.03 Damper Motors: Size each motor to operate dampers with sufficient reserve power to provide smooth modulating action or 2-position action as specified.
  - A. Provide permanent split-capacitor or shaded pole type motors with gear trains completely oil-immersed and sealed. Equip spring-return motors, where indicated on drawings or in operational sequence, with integral spiral-spring mechanism. Furnish entire spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.



- B. Equip motors for outdoor locations and for outside air intakes with "O ring" gaskets designed to make motors completely weatherproof, and equip with internal heaters to permit normal operational -40 deg. F.
  - C. Furnish non-spring return motors for dampers larger than 25 sq. ft. Size spring-return motors for running torque rating of 150 in.-lbs., and breakaway torque rating of 150 in.-lbs.
- 2.04 Programmable Thermostat: Provide wall mounted programmable thermostat with 7-day clock, 4 time periods per day, automatic changeover, LCD display, setback override switch, internal humidity sensor, and adjustable heat/cool setpoint. Thermostat shall be Honeywell T735OH or approved equal.
- A. Provide wall mounting bracket.
  - B. Programming of heat/cool setpoints, time of day, (3) occupied/(1) un-occupied periods, holiday programming and override button for minimum 3-hour operation.
  - C. Solid state sensor with one-degree accuracy of setpoint.
- 2.05 Relays: Solid state, low voltage type, inline or in control cabinet. Provide single pole, double throw or single pole, single throw as required per sequence of operation.
- 2.06 Web Stat
- A. Web Stat shall be a web based controller with LON card and power supply.
    - 1. Controller can support Honeywell T 73504 thermostats and schedules.
    - 2. Alarms: 25 user defined and up to 200
    - 3. Trending alarms: 5 user defined and up to 500 sample/trends.
    - 4. Provide up to 5 graphic floor plans.
    - 5. (2) Ethernet ports 10/100 Mbps; RJ-45 connectors.
    - 6. Standards and Certificates
      - a. RF Omission FCC Part 15
      - b. UL/CUL 916
    - 7. Provide webstat controller box with software and license preloaded.
  - B. Provide quantity of webstats and software licenses necessary to control all 4 new air conditioning systems in this building.
  - C. Network Access
    - 1. Remote Access
      - a. For Local Area Network installations, provide access to the LAN from a remote location, via the Internet. The Owner shall provide a connection to the Internet to enable this access via high speed cable modem, asynchronous digital subscriber line (ADSL) modem, ISDN line, T1 Line or via the customer's Intranet to a corporate server providing access to an Internet Service Provider (ISP). Customer agrees to pay monthly access charges for connection and ISP.

- D. Manufacturer
  - 1. Provide webstat equal to Honeywell W7350A100.
- 2.07 Ionization Smoke Detectors: For each air handling unit and air system as shown in equipment schedule, provide UL-listed ionization smoke detectors in main supply and return air ducts, and where indicated. Connect detectors into control circuits to stop fans in event of presence of smoke.
- 2.08 Clocks: Provide electric time clocks specified as part of temperature control sequences, of 7-day, 24-hour type, with weekend of skip-a-day features. Time clocks shall have battery back up.

**PART 3 - EXECUTION**

- 3.01 Installation: Install system and materials in accordance with manufacturer's instructions roughing-in drawings, and details on drawings. Install electrical components and use electrical products complying with requirements of applicable Division-16 sections of these specifications. Mount controllers at convenient locations and heights.
- 3.02 Wiring System: Install complete control wiring system for electric control systems. Conceal wiring, except in mechanical rooms and areas where other conduit and piping are exposed. Provide multi-conductor instrument harness (bundle) in place of single conductors where number of conductors can be run along common path. Fasten flexible conductors bridging cabinets and doors, neatly along hinge side, and protect against abrasion. Tie and support conductors neatly.
- 3.03 Number-code or color code conductors, excluding those used for local individual room controls, appropriately for future identification and servicing of control system.
- 3.04 Reset Limit Controls: Install manual reset limit controls to be independent of power controllers; automatic duct heater resets may, at Installer's option, be installed in interlock circuit of power controllers.
- 3.05 Final Adjustment: After completion of installation, adjust thermostats, control valves, motor and similar equipment provided as work of this section.
  - A. Final adjustment shall be performed by specifically trained personnel in direct employ of manufacturer of primary temperature control system.

**END OF SECTION**

**OCP EAST ORANGE SOCCER COMPLEX PARK  
CONCESSIONS, STORAGE, AND RESTROOMS BUILDING  
ORLANDO, FLORIDA**

**12-16-2016**

**BID/PERMIT DOCUMENTS**

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SECTION 23 23 00 - REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.3 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A
  - 1. Suction Lines for Air-Conditioning Applications: 185 psig.
  - 2. Suction Lines for Heat-Pump Applications: 325 psig.
  - 3. Liquid Lines: 325 psig.

1.4 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop, based on manufacturer's test data, for the following:
  - 1. Thermostatic expansion valves.
  - 2. Solenoid valves.
  - 3. Filter dryers.
  - 4. Strainers.
  - 5. Pressure-regulating valves.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fittings sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationships between piping and equipment.
  - 1. Shop Drawing Scale: 1/4 inch .
  - 2. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between

compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.

- C. Welding certificates.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

#### 1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

#### 1.6 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

### PART 2 - PRODUCTS

#### 2.1 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type K or L (ASTM B 88M, Type A or B).
- B. Wrought-Copper Fittings: ASME B16.22.
- C. Wrought-Copper Unions: ASME B16.22.
- D. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.
- E. Brazing Filler Metals: AWS A5.8.
- F. Flexible Connectors:
  - 1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.

2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

## 2.2 VALVES AND SPECIALTIES

### A. Service Valves:

1. Body: Forged brass with brass cap including key end to remove core.
2. Core: Removable ball-type check valve with stainless-steel spring.
3. Seat: Polytetrafluoroethylene.
4. End Connections: Copper spring.
5. Working Pressure Rating: 500 psig.

### B. Safety Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.

1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
2. Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Seat Disc: Polytetrafluoroethylene.
4. End Connections: Threaded.
5. Working Pressure Rating: 400 psig.
6. Maximum Operating Temperature: 240 deg F.

### C. Thermostatic Expansion Valves: Comply with ARI 750.

1. Body, Bonnet, and Seal Cap: Forged brass or steel.
2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
3. Packing and Gaskets: Non-asbestos.
4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
5. Suction Temperature: 40 deg F .
6. Superheat: Nonadjustable.
7. Reverse-flow option (for heat-pump applications).
8. End Connections: Socket, flare, or threaded union.
9. Working Pressure Rating: 450 psig .

### D. Straight-Type Strainers:

1. Body: Welded steel with corrosion-resistant coating.
2. Screen: 100-mesh stainless steel.
3. End Connections: Socket or flare.
4. Working Pressure Rating: 500 psig.
5. Maximum Operating Temperature: 275 deg F .

**E. Angle-Type Strainers:**

1. Body: Forged brass or cast bronze.
2. Drain Plug: Brass hex plug.
3. Screen: 100-mesh monel.
4. End Connections: Socket or flare.
5. Working Pressure Rating: 500 psig.
6. Maximum Operating Temperature: 275 deg F.

**F. Moisture/Liquid Indicators:**

1. Body: Forged brass.
2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
3. Indicator: Color coded to show moisture content in ppm.
4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
5. End Connections: Socket or flare.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 240 deg F.

**G. Replaceable-Core Filter Dryers: Comply with ARI 730.**

1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 (DN 8) connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig .
8. Rated Flow: See Schedule on Drawings.
9. Working Pressure Rating: 500 psig .
10. Maximum Operating Temperature: 240 deg F.

**H. Permanent Filter Dryers: Comply with ARI 730.**

1. Body and Cover: Painted-steel shell.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig .
8. Rated Flow: See Drawings on Schedule.

9. Working Pressure Rating: 500 psig.
10. Maximum Operating Temperature: 240 deg F.

I. Liquid Accumulators: Comply with ARI 495.

1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or threaded.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

2.4 REFRIGERANTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Atofina Chemicals, Inc.
  2. DuPont Company; Fluorochemicals Div.
  3. Honeywell, Inc.; Genetron Refrigerants.
  4. INEOS Fluor Americas LLC.
- C. ASHRAE 34, R-10A

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT R-410A

- A. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.
- B. Safety-Relief-Valve Discharge Piping: Copper, Type K, drawn-temper tubing and wrought-copper fittings with soldered joints.
- C. Safety-Relief-Valve Discharge Piping:
  1. NPS 1-1/2 and Smaller: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install diaphragm packless valves in suction and discharge lines of compressor.



- B. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- C. Except as otherwise indicated, install diaphragm packless valves on inlet and outlet side of filter dryers.
- D. Install a full-sized, three-valve bypass around filter dryers.
- E. Install thermostatic expansion valves as close as possible to distributors on evaporators.
  - 1. Install valve so diaphragm case is warmer than bulb.
  - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
  - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- F. Install safety relief valves where required by ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- G. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- H. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for device being protected:
  - 1. Thermostatic expansion valves.
  - 2. Compressor.
- I. Install filter dryers in liquid line between compressor and thermostatic expansion valve, and in the suction line at the compressor.
- J. Install receivers sized to accommodate pump-down charge.
- K. Install flexible connectors at compressors.

### 3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15.

- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Division 23 Sections "Instrumentation and Control for HVAC" control wiring, and sequence of operation.
- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Division 08 Section "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.
- O. Slope refrigerant piping as follows:
  - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
  - 2. Install horizontal suction lines with a uniform slope downward to compressor.
  - 3. Install traps and double risers to entrain oil in vertical runs.
  - 4. Liquid lines may be installed level.
- P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.

- Q. Before installation of steel refrigerant piping, clean pipe and fittings using the following procedures:
1. Shot blast the interior of piping.
  2. Remove coarse particles of dirt and dust by drawing a clean, lintless cloth through tubing by means of a wire or electrician's tape.
  3. Draw a clean, lintless cloth saturated with trichloroethylene through the tube or pipe. Continue this procedure until cloth is not discolored by dirt.
  4. Draw a clean, lintless cloth, saturated with compressor oil, squeezed dry, through the tube or pipe to remove remaining lint. Inspect tube or pipe visually for remaining dirt and lint.
  5. Finally, draw a clean, dry, lintless cloth through the tube or pipe.
  6. Safety-relief-valve discharge piping is not required to be cleaned but is required to be open to allow unrestricted flow.
- R. Install pipe sleeves at penetrations in exterior walls and floor assemblies.
- S. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.
- T. Install sleeves through floors, walls, or ceilings, sized to permit installation of full-thickness insulation.
- U. Identify refrigerant piping and valves according to Division 23 Section "Identification for HVAC Piping and Equipment."

### 3.4 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.
- D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."
1. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper pipe.
  2. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.

- F. Threaded Joints: Thread steel pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry-seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Steel pipe can be threaded, but threaded joints must be seal brazed or seal welded.
- H. Welded Joints: Construct joints according to AWS D10.12/D10.12M.
- I. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

### 3.5 HANGERS AND SUPPORTS

- A. Hanger, support, and anchor products are specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
  - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
  - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
  - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
  - 4. Spring hangers to support vertical runs.
  - 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
  - 1. NPS 1/2 :Maximum span, 60 inches minimum rod size, 1/4 inch
  - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch
  - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
  - 4. NPS 1-1/4: Maximum span, 96 inches ; minimum rod size, 3/8 inch.
  - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  - 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  - 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
  - 8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
  - 9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.

### 3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
- B. Tests and Inspections:
  - 1. Comply with ASME B31.5, Chapter VI.
  - 2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
  - 3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in Part 1 "Performance Requirements" Article.
    - a. Fill system with nitrogen to the required test pressure.
    - b. System shall maintain test pressure at the manifold gage throughout duration of test.
    - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
    - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

### 3.7 SYSTEM CHARGING

- A. Charge system using the following procedures:
  - 1. Install core in filter dryers after leak test but before evacuation.
  - 2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
  - 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
  - 4. Charge system with a new filter-dryer core in charging line.

### 3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
  - 1. Verify that compressor oil level is correct.
  - 2. Open compressor suction and discharge valves.
  - 3. Open refrigerant valves except bypass valves that are used for other purposes.
  - 4. Check open compressor-motor alignment and verify lubrication for motors and bearings.

- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

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SECTION 23 31 13 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round and flat-oval ducts and fittings.
4. Sheet metal materials.
5. Sealants and gaskets.
6. Hangers and supports.

B. Related Sections:

1. Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Division 23 Section "Nonmetal Ducts" for fibrous-glass ducts, thermoset fiber-reinforced plastic ducts, thermoplastic ducts, PVC ducts, and concrete ducts.
3. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2004.



1.4 SUBMITTALS

A. Product Data: For each type of the following products:

1. Sealants and gaskets.
2. Seismic-restraint devices.

B. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports.

D. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:

- a. Lighting fixtures.
  - b. Air outlets and inlets.
  - c. Speakers.
  - d. Sprinklers.
  - e. Access panels.
  - f. Perimeter moldings.
- E. Welding certificates.
- F. Field quality-control reports.
- 1.5 QUALITY ASSURANCE
- A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
- 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
  - 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
  - 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1-2004, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-Up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2004, Section 6.4.4 - "HVAC System Construction and Insulation."

## PART 2 - PRODUCTS

### 2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

## 2.2 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Lindab Inc.
    - b. McGill AirFlow LLC.
    - c. SEMCO Incorporated.
    - d. Sheet Metal Connectors, Inc.
    - e. Spiral Manufacturing Co., Inc.
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
  - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
  - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.

2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.

- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

### 2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
  1. Galvanized Coating Designation: G90.
  2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
  1. Galvanized Coating Designation: G90.
  2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings exposed to corrosive conditions, and minimum 1 mil thick on opposite surface.
  3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.
- D. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- E. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- G. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
  1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- H. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
  2. Tape Width: 4 inches.
  3. Sealant: Modified styrene acrylic.
  4. Water resistant.
  5. Mold and mildew resistant.
  6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
  7. Service: Indoor and outdoor.
  8. Service Temperature: Minus 40 to plus 200 deg F.
  9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
  10. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Water-Based Joint and Seam Sealant:
1. Application Method: Brush on.
  2. Solids Content: Minimum 65 percent.
  3. Shore A Hardness: Minimum 20.
  4. Water resistant.
  5. Mold and mildew resistant.
  6. VOC: Maximum 75 g/L (less water).
  7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
  8. Service: Indoor or outdoor.
  9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Solvent-Based Joint and Seam Sealant:
1. Application Method: Brush on.
  2. Base: Synthetic rubber resin.
  3. Solvent: Toluene and heptane.
  4. Solids Content: Minimum 60 percent.
  5. Shore A Hardness: Minimum 60.
  6. Water resistant.
  7. Mold and mildew resistant.
  8. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  9. VOC: Maximum 395 g/L.

10. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
  11. Service: Indoor or outdoor.
  12. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- E. Flanged Joint Sealant: Comply with ASTM C 920.
1. General: Single-component, acid-curing, silicone, elastomeric.
  2. Type: S.
  3. Grade: NS.
  4. Class: 25.
  5. Use: O.
  6. For indoor applications, use sealant that has a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- G. Round Duct Joint O-Ring Seals:
1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
  2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
  3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

## 2.5 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:

1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

### **PART 3 - EXECUTION**

#### **3.1 DUCT INSTALLATION**

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install round and flat-oval ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches (38 mm).
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines."

**3.2 DUCT SEALING**

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
  - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
  - 2. Outdoor, Supply-Air Ducts: Seal Class A.
  - 3. Outdoor, Exhaust Ducts: Seal Class C.
  - 4. Outdoor, Return-Air Ducts: Seal Class C.
  - 5. Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class B.
  - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.
  - 7. Unconditioned Space, Exhaust Ducts: Seal Class C.
  - 8. Unconditioned Space, Return-Air Ducts: Seal Class B.
  - 9. Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class C.
  - 10. Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class B.
  - 11. Conditioned Space, Exhaust Ducts: Seal Class B.
  - 12. Conditioned Space, Return-Air Ducts: Seal Class C.

**3.4 HANGER AND SUPPORT INSTALLATION**

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
  - 1. Where practical, install concrete inserts before placing concrete.
  - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.

**3.5 CONNECTIONS**

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.



3.6 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

3.7 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
  - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
  - 2. Test the following systems:
    - a. Ducts with a Pressure Class Higher Than 2-Inch wg or lower: Test representative duct sections, selected by Architect from sections installed, totaling no less than 25 percent of total installed duct area for each designated pressure class.
    - b. Supply Ducts with a Pressure Class of 2-Inch wg or lower: Test representative duct sections, selected by Architect from sections installed, totaling no less than 100 percent of total installed duct area for each designated pressure class.
    - c. Return Ducts with a Pressure Class of 2-Inch wg or lower: Test representative duct sections, selected by Architect from sections installed, totaling no less than 100 percent of total installed duct area for each designated pressure class.
    - d. Exhaust Ducts with a Pressure Class of 2-Inch wg or lower: Test representative duct sections, selected by Architect from sections installed, totaling no less than 100 percent of total installed duct area for each designated pressure class.
    - e. Outdoor Air Ducts with a Pressure Class of 2-Inch wg or lower: Test representative duct sections, selected by Architect from sections installed, totaling no less than 100 percent of total installed duct area for each designated pressure class.
  - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
  - 4. Test for leaks before applying external insulation.
  - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
  - 6. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
  - 1. Visually inspect duct system to ensure that no visible contaminants are present.
  - 2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."

- a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

### 3.8 DUCT CLEANING

- A. Clean existing duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
  - 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Division 23 Section "Air Duct Accessories" for access panels and doors.
  - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
  - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
  - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
  - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
  - 1. Air outlets and inlets (registers, grilles, and diffusers).
  - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
  - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
  - 4. Coils and related components.
  - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
  - 6. Supply-air ducts, dampers, actuators, and turning vanes.
  - 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

### 3.9 START UP

- A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

### 3.10 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:

- B. Supply Ducts:

1. Ducts Connected to Constant-Volume Air-Handling Units :
  - a. Pressure Class: Positive 2-inch wg.
  - b. Minimum SMACNA Seal Class: A.
  - c. SMACNA Leakage Class for Rectangular: 12.
  - d. SMACNA Leakage Class for Round and Flat Oval: 12.

- C. Return Ducts:

1. Ducts Connected to Air-Handling Units :
  - a. Pressure Class: Positive or negative 2-inch wg.
  - b. Minimum SMACNA Seal Class: A.
  - c. SMACNA Leakage Class for Rectangular: 6.
  - d. SMACNA Leakage Class for Round and Flat Oval: 6.

D. Exhaust Ducts:

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
  - a. Pressure Class: Negative 2-inch wg .
  - b. Minimum SMACNA Seal Class: A if negative pressure, and A if positive pressure.
  - c. SMACNA Leakage Class for Rectangular: 12.
  - d. SMACNA Leakage Class for Round and Flat Oval: 6.

E. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:

1. Ducts Connected to Air-Handling Units :
  - a. Pressure Class: Positive or negative 2-inch wg.
  - b. Minimum SMACNA Seal Class: A.
  - c. SMACNA Leakage Class for Rectangular: 6.
  - d. SMACNA Leakage Class for Round and Flat Oval: 3.

F. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.
2. PVC-Coated Ducts:
  - a. Exposed to Airstream: Match duct material.
  - b. Not Exposed to Airstream: Match duct material.

END OF SECTION 23 31 13

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**SECTION 23 33 00 - AIR DUCT ACCESSORIES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

**A. Section Includes:**

1. Backdraft and pressure relief dampers.
2. Manual volume dampers.
3. Control dampers.
4. Flange connectors.
5. Turning vanes.
6. Remote damper operators.
7. Duct-mounted access doors.
8. Flexible connectors.
9. Flexible ducts.
10. Duct accessory hardware.

**B. Related Sections:**

1. Division 28 Section "Fire Detection and Alarm" for duct-mounted fire and smoke detectors.

**1.3 SUBMITTALS**

**A. Product Data:** For each type of product indicated.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

**B. Shop Drawings:** For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:

- a. Special fittings.
  - b. Manual volume damper installations.
  - c. Control damper installations.
  - d. Wiring Diagrams: For power, signal, and control wiring.
- C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- D. Source quality-control reports.
- E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

#### 1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

#### 1.5 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

### PART 2 - PRODUCTS

#### 2.1 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
  - 1. Galvanized Coating Designation: G60.
  - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts for exposed ducts.

- D. Aluminum Sheets: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Extruded Aluminum: Comply with ASTM B 221 (ASTM B 221M), Alloy 6063, Temper T6.
- F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches .

## 2.2 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Air Balance Inc.; a division of Mestek, Inc.
  - 2. American Warming and Ventilating; a division of Mestek, Inc.
  - 3. Cesco Products; a division of Mestek, Inc.
  - 4. Duro Dyne Inc.
  - 5. Greenheck Fan Corporation.
  - 6. Lloyd Industries, Inc.
  - 7. Nailor Industries Inc.
  - 8. NCA Manufacturing, Inc.
  - 9. Pottorff; a division of PCI Industries, Inc.
  - 10. Ruskin Company.
  - 11. SEMCO Incorporated.
  - 12. Vent Products Company, Inc.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2000 fpm .
- D. Maximum System Pressure: 2-inch wg .
- E. Frame: 0.052-inch- thick, galvanized sheet steel or 0.063-inch- thick extruded aluminum, with welded corners and mounting flange.
- F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Extruded vinyl, mechanically locked.
- I. Blade Axles:



1. Material: Stainless steel.
  2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Aluminum.
- K. Return Spring: Adjustable tension.
- L. Bearings: Synthetic pivot bushings.
- M. Accessories:
1. Adjustment device to permit setting for varying differential static pressure.
  2. Counterweights and spring-assist kits for vertical airflow installations.
  3. Electric actuators.
  4. Chain pulls.
  5. Screen Mounting: Front mounted in sleeve.
    - a. Sleeve Thickness: 20-gage minimum.
    - b. Sleeve Length: 6 inches minimum.
  6. Screen Mounting: Rear mounted.
  7. Screen Material: Aluminum.
  8. Screen Type: Insect.
  9. 90-degree stops.

### 2.3 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Air Balance Inc.; a division of Mestek, Inc.
  2. American Warming and Ventilating; a division of Mestek, Inc.
  3. Cesco Products; a division of Mestek, Inc.
  4. Duro Dyne Inc.
  5. Greenheck Fan Corporation.
  6. Lloyd Industries, Inc.
  7. Nailor Industries Inc.
  8. NCA Manufacturing, Inc.
  9. Pottorff; a division of PCI Industries, Inc.
  10. Ruskin Company.
  11. SEMCO Incorporated.
  12. Vent Products Company, Inc.
- B. Suitable for horizontal or vertical mounting.
- C. Maximum Air Velocity: 2000 fpm

- D. Maximum System Pressure: 2-inch wg.
- E. Frame: 0.064-inch- thick, galvanized sheet steel or 0.063-inch- thick extruded aluminum, with welded corners and mounting flange.
- F. Blades:
  - 1. Multiple, 0.025-inch- thick, roll-formed aluminum.
  - 2. Maximum Width: 6 inches .
  - 3. Action: Parallel.
  - 4. Balance: Gravity.
  - 5. Eccentrically pivoted.
- G. Blade Seals: Neoprene.
- H. Blade Axles: Galvanized steel.
- I. Tie Bars and Brackets:
  - 1. Material: Aluminum.
  - 2. Rattle free with 90-degree stop.
- J. Return Spring: Adjustable tension.
- K. Bearings: Synthetic.
- L. Accessories:
  - 1. Flange on intake.
  - 2. Adjustment device to permit setting for varying differential static pressures.

#### 2.4 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Air Balance Inc.; a division of Mestek, Inc.
    - b. American Warming and Ventilating; a division of Mestek, Inc.
    - c. Flexmaster U.S.A., Inc.
    - d. McGill AirFlow LLC.
    - e. METALAIRE, Inc.
    - f. Nailor Industries Inc.
    - g. Pottorff; a division of PCI Industries, Inc.
    - h. Ruskin Company.
    - i. Trox USA Inc.

- j. Vent Products Company, Inc.
  - 2. Standard leakage rating, with linkage outside airstream.
  - 3. Suitable for horizontal or vertical applications.
  - 4. Frames:
    - a. Hat-shaped, galvanized-steel channels, 0.064-inch minimum thickness.
    - b. Mitered and welded corners.
    - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
  - 5. Blades:
    - a. Multiple or single blade.
    - b. Parallel- or opposed-blade design.
    - c. Stiffen damper blades for stability.
    - d. Galvanized-steel, 0.064 inch thick.
  - 6. Blade Axles: Galvanized steel.
  - 7. Bearings:
    - a. Molded synthetic.
    - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  - 8. Tie Bars and Brackets: Galvanized steel.
- B. Jackshaft:
- 1. Size: 1-inch diameter.
  - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
  - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- C. Damper Hardware:
- 1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
  - 2. Include center hole to suit damper operating-rod size.
  - 3. Include elevated platform for insulated duct mounting.

## 2.5 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Warming and Ventilating; a division of Mestek, Inc.

2. Arrow United Industries; a division of Mestek, Inc.
  3. Cesco Products; a division of Mestek, Inc.
  4. Duro Dyne Inc.
  5. Flexmaster U.S.A., Inc.
  6. Greenheck Fan Corporation.
  7. Lloyd Industries, Inc.
  8. M&I Air Systems Engineering; Division of M&I Heat Transfer Products Ltd.
  9. McGill AirFlow LLC.
  10. METALAIRE, Inc.
  11. Metal Form Manufacturing, Inc.
  12. Nailor Industries Inc.
  13. NCA Manufacturing, Inc.
  14. Ruskin Company.
  15. Vent Products Company, Inc.
  16. Young Regulator Company.
- B. Low-leakage rating and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- C. Frames:
1. Angle shaped.
  2. Galvanized-steel channels, 0.064 inch thick.
  3. Mitered and welded corners.
- D. Blades:
1. Multiple blade with maximum blade width of 8 inches .
  2. Parallel- and opposed-blade design.
  3. Galvanized steel.
  4. 0.064 inch thick.
  5. Blade Edging: Closed-cell neoprene edging.
  6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- E. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
1. Operating Temperature Range: From minus 40 to plus 200 deg F .
- F. Bearings:
1. Oil-impregnated bronze.
  2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  3. Thrust bearings at each end of every blade.

**2.06 FLANGE CONNECTORS**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ductmate Industries, Inc.
  - 2. Nexus PDQ; Division of Shilco Holdings Inc.
  - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  
- B. Description: Add-on, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
  
- C. Material: Galvanized steel.
  
- D. Gage and Shape: Match connecting ductwork.

**2.07 TURNING VANES**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ductmate Industries, Inc.
  - 2. Duro Dyne Inc.
  - 3. METALAIRE, Inc.
  - 4. SEMCO Incorporated.
  - 5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
  - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
  
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
  
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vaness and Vane Runners," and 2-4, "Vane Support in Elbows."
  
- E. Vane Construction: Single wall.
  
- F. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

**2.07 REMOTE DAMPER OPERATORS**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Pottorff; a division of PCI Industries, Inc.
  - 2. Ventfabrics, Inc.
  - 3. Young Regulator Company.
  
- B. Description: Cable system designed for remote manual damper adjustment.
  
- C. Tubing: Brass.
  
- D. Cable: Stainless steel.
  
- E. Ceiling-Box Mounting: Fully Recessed.

**2.08 DUCT-MOUNTED ACCESS DOORS**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Warming and Ventilating; a division of Mestek, Inc.
  - 2. Cesco Products; a division of Mestek, Inc.
  - 3. Ductmate Industries, Inc.
  - 4. Flexmaster U.S.A., Inc.
  - 5. Greenheck Fan Corporation.
  - 6. McGill AirFlow LLC.
  - 7. Nailor Industries Inc.
  - 8. Pottorff; a division of PCI Industries, Inc.
  - 9. Ventfabrics, Inc.
  - 10. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."
  - 1. Door:
    - a. Double wall, rectangular.
    - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
    - c. Vision panel.
    - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.

- e. Fabricate doors airtight and suitable for duct pressure class.
- 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
- 3. Number of Hinges and Locks:
  - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
  - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
  - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.
  - d. Access Doors Larger Than 24 by 48 Inches: Four hinges and two compression latches with outside and inside handles.
- C. Pressure Relief Access Door:
  - 1. Door and Frame Material: Galvanized sheet steel.
  - 2. Door: Single wall with metal thickness applicable for duct pressure class.
  - 3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
  - 4. Factory set at 10-inch wg.
  - 5. Doors close when pressures are within set-point range.
  - 6. Hinge: Continuous piano.
  - 7. Latches: Cam.
  - 8. Seal: Neoprene or foam rubber.
  - 9. Insulation Fill: 1-inch- thick, fibrous-glass or polystyrene-foam board.

## 2.09 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ductmate Industries, Inc.
  - 2. Flame Gard, Inc.
  - 3. 3M.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F .
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

## 2.10 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ductmate Industries, Inc.
  - 2. Duro Dyne Inc.
  - 3. Ventfabrics, Inc.
  - 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  
- B. Materials: Flame-retardant or noncombustible fabrics.
  
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
  
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to 2 strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
  
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
  - 1. Minimum Weight: 26 oz./sq. yd..
  - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
  - 3. Service Temperature: Minus 40 to plus 200 deg F.

## 2.11 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Flexmaster U.S.A., Inc.
  - 2. McGill AirFlow LLC.
  - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
  
- B. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
  - 1. Pressure Rating: 10-inch wg positive and 1.0-inch wg negative.
  - 2. Maximum Air Velocity: 4000 fpm .
  - 3. Temperature Range: Minus 10 to plus 160 deg F.
  
- C. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
  - 1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
  - 2. Maximum Air Velocity: 4000 fpm.
  - 3. Temperature Range: Minus 20 to plus 175 deg F.
  - 4. Insulation R-Value: Comply with ASHRAE/IESNA 90.1-2004.



D. Flexible Duct Connectors:

1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.
2. Non-Clamp Connectors: Adhesive plus sheet metal screws.

2.12 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
  1. Install steel volume dampers in steel ducts.
  2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:

1. Downstream of supply and return ducts from air handling units.
  2. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
1. Two-Hand Access: 12 by 6 inches.
  2. Head and Hand Access: 18 by 10 inches.
- J. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. Connect terminal units to supply ducts directly .
- M. Connect diffusers to ducts with maximum 12 FT lengths of flexible duct clamped or strapped in place.
- N. Connect flexible ducts to metal ducts with draw bands.
- O. Install duct test holes where required for testing and balancing purposes.
- P. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

### 3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
  2. Inspect locations of access doors and verify that purpose of access door can be performed.
  3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
  4. Inspect turning vanes for proper and secure installation.
  5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 23 33 00

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SECTION 23 34 23 - HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Requirements of the following Division 15 Sections apply to this section:
  - 1. Division 23 Section 23 05 00 "Common Work Results for HVAC."

1.2 SUMMARY

- A. This Section includes the following types of power ventilators:
  - 1. Inline and Ceiling Mounted Centrifugal Ventilators.
  - 2. Centrifugal Roof Ventilators
- B. Related Sections: The following sections contain requirements that relate to this section:
  - 1. Division 23 Section 23 05 48 "Vibration Control" for vibration hangers and supports.
  - 2. Division 15 Section 23 05 93 "Testing, Adjusting, and Balancing" for air-handling systems testing, adjusting, and balancing requirements and procedures.
- C. Products furnished but not installed under this Section include roof curbs for roof-mounted exhaust fans.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections:
  - 1. Product data for selected models, including specialties, accessories, and the following:
    - a. Certified fan performance curves with system operating conditions indicated.
    - b. Certified fan sound power ratings.
    - c. Motor ratings and electrical characteristics plus motor and fan accessories.
    - d. Materials gages and finishes, including color charts.
    - e. Dampers, including housings, linkages, and operators.
  - 2. Shop drawings from manufacturer detailing equipment assemblies and indicating dimensions, weights, required clearances, components, and location and size of field connections.
  - 3. Coordination drawings, in accordance with Division 15 Section "Basic Mechanical Requirements," for roof penetration requirements and for reflected ceiling plans

drawn accurately to scale and coordinating penetrations and units mounted above ceiling. Show the following:

- a. Roof framing and support members relative to duct penetrations.
  - b. Ceiling suspension members.
  - c. Method of attaching hangers to building structure.
  - d. Size and location of initial access modules for acoustical tile.
  - e. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinkler heads, access panels, and special moldings.
4. Wiring diagrams that detail power, signal, and control wiring. Differentiate between manufacturer-installed wiring and field-installed wiring.
  5. Product certificates, signed by manufacturers of air-handling units, certifying that their products comply with specified requirements.
  6. Maintenance data for exhaust fans, for inclusion in Operating and Maintenance Manual specified in Division 1 and Division 15 Section "Basic Mechanical Requirements."

#### 1.4 QUALITY ASSURANCE

- A. UL Compliance: Fans shall be designed, manufactured, and tested in accordance with UL 705 "Power Ventilators."
- B. UL Compliance: Fans and components shall be UL listed and labeled.
- C. Nationally Recognized Testing Laboratory and NEMA Compliance (NRTL): Fans and components shall be NRTL listed and labeled. The term "NRTL" shall be as defined in OSHA Regulation 1910.7.
- D. NEMA Compliance: Motors and electrical accessories shall comply with NEMA standards.
- E. Electrical Component Standard: Components and installation shall comply with NFPA 70 "National Electrical Code."

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Lift and support units with the manufacturer's designated lifting or supporting points.
- B. Disassemble and reassemble units as required for movement into the final location following manufacturer's written instructions.
- C. Deliver fan units as a factory-assembled unit to the extent allowable by shipping limitations, with protective crating and covering.

1.6 SEQUENCING AND SCHEDULING

- A. Coordinate the installation of roof curbs, roof caps, wall caps, equipment supports, and roof penetrations specified in Division 7.
- B. Coordinate the size and location of structural steel support members.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the Work include but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Ceiling-Mounted and Inline Ventilators:
    - a. Cook (Loren) Co.
    - b. Greenheck Fan Corp.
    - c. Penn Ventilator Co.
    - d. Or approved equal.

2.2 SOURCE QUALITY CONTROL

- A. Testing Requirements: The following factory tests are required:
  - 1. Sound Power Level Ratings: Comply with AMCA Standard 301 "Method for Calculating Fan Sound Ratings From Laboratory Test Data." Test fans in accordance with AMCA Standard 300 "Test Code for Sound Rating." Fans shall be licensed to bear the AMCA Certified Sound Ratings Seal.
  - 2. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings in accordance with AMCA Standard 210/ASHRAE Standard 51 - Laboratory Methods of Testing Fans for Rating.

2.3 FANS, GENERAL

- A. General: Provide fans that are factory fabricated and assembled, factory tested, and factory finished with indicated capacities and characteristics.
- B. Fans and Shafts: Statically and dynamically balanced and designed for continuous operation

at the maximum rated fan speed and motor horsepower.

1. Fan Shaft: Turned, ground, and polished steel designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fan's class.
- C. Shaft Bearings: Provide type indicated, having a median life "Rating Life" (AFBMA L (50)) of 200,000, calculated in accordance with AFBMA Standard 9 for ball bearings and AFBMA Standard 11 for roller bearings.
- D. Factory Finish: The following finishes are required:
  1. Sheet Metal Parts: Prime coating prior to final assembly.
  2. Exterior Surfaces: Baked-enamel finish coat after assembly.

#### 2.4 CEILING-MOUNTED AND INLINE CENTRIFUGAL VENTILATORS

- A. General Description: Centrifugal fan designed for installation in ceiling or concealed inline applications (ceiling space).
- B. Certifications: Fan shall be listed by Underwriter Laboratories (UL 705). Fan shall bear the AMCA certified ratings seal for sound and air performance.
- C. Housing: 20 gauge Galvanized steel housing lined with acoustical insulation. Blower and motor assembly shall be mounted to a 14 gauge reinforcing channel.
- D. Fan Wheel: Centrifugal, forward curved wheels directly mounted on motor shaft. Fan shrouds, motor, and fan wheel shall be removable for service. Wheel shall be balanced in accordance with AMCA Standard 204-96 "Balance Quality and Vibration Levels for Fans."
- E. Grille: Aluminum, painted, louvered grille.
- F. Electrical Requirements: Integral junction box for electrical connection on housing and receptacle for motor plug-in.
- G. Accessories:
  1. Manufacturer's standard wall or roof cap, corrosion resistant galvanized steel with bird screen.
  2. Inlet and Outlet duct collars/flanges.
  3. Backdraft damper.
  4. Solid state variable speed controller (0% to 100% control). Mount speed controller to fan housing in an easily accessible location.
- H. Motors: Open, drip proof type with permanently lubricated sealed bearing and built-in thermal overlaod protection.

#### 2.7 MOTORS

- A. Torque Characteristics: Sufficient to accelerate the driven loads satisfactorily.

- B. Motor Sizes: Minimum sizes and electrical characteristics as indicated. If not indicated, large enough so that the driven load will not require the motor to operate in the service factor range.
- C. Temperature Rating: 50 deg C maximum temperature rise at 40 deg C ambient for continuous duty at full load (Class A Insulation).
- D. Service Factor: 1.15 for polyphase motors and 1.35 for single-phase motors.
- E. Motor Construction: NEMA Standard MG 1, general purpose, continuous duty, Design B. Provide permanent-split capacitor classification motors for shaft-mounted fans and capacitor start classification for belted fans.
  - 1. Bases: Adjustable.
  - 2. Bearings: The following features are required:
    - a. Ball or roller bearings with inner and outer shaft seals.
    - b. Grease lubricated.
    - c. Designed to resist thrust loading where belt drives or other drives produce lateral or axial thrust in motor.
  - 3. Enclosure Type: The following features are required:
    - a. Open drip-proof motors where satisfactorily housed or remotely located during operation.
    - b. Guarded drip-proof motors where exposed to contact by employees or building occupants.
  - 4. Overload protection: Built-in, automatic reset, thermal overload protection.
  - 5. Noise rating: Quiet.
  - 6. Efficiency: Energy-efficient motors shall have a minimum efficiency as scheduled in accordance with IEEE Standard 112, Test Method B. If efficiency not specified, motors shall have a higher efficiency than "average standard industry motors" in accordance with IEEE Standard 112, Test Method B.
  - 7. Nameplate: Indicate the full identification of manufacturer, ratings, characteristics, construction, and special features.
- F. Starters, Electrical Devices, and Wiring: Electrical devices and connections are specified in Division 16.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances, roof curbs, equipment supports, and other conditions affecting performance of fans.
- B. Do not proceed until unsatisfactory conditions have been corrected.

#### **3.2 INSTALLATION, GENERAL**

- A. Install fans level and plumb, in accordance with manufacturer's written instructions. Support units as described below, using the vibration control devices indicated. Vibration control



devices are specified in Division 15 Section "Vibration Controls."

1. Secure roof-mounted fans to roof curbs with cadmium-plated hardware.
    - a. Installation of roof curbs is specified in Division 7.
  2. Suspended Units: Suspend units from structural steel support frame using threaded steel rods and vibration isolation springs.
- B. Arrange installation of units to provide access space around power ventilators for service and maintenance.

### 3.3 CONNECTIONS

- A. Duct installations and connections are specified in other Division 15 sections. Make final duct connections with flexible connections.
- B. Electrical Connections: The following requirements apply:
1. Electrical power wiring is specified in Division 26.
  2. Temperature control wiring and interlock wiring are specified in Division 23 Section 23 09 00 "Instrumentation and Control for HVAC."
  3. Grounding: Connect unit components to ground in accordance with the National Electrical Code.

### 3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Inspection: Arrange and pay for a factory-authorized service representative to perform the following:
1. Inspect the field assembly of components and installation of fans including ductwork and electrical connections.
  2. Prepare a written report on findings and recommended corrective actions.

### 3.5 ADJUSTING, CLEANING, AND PROTECTING

- A. Adjust damper linkages for proper damper operation.
- B. Clean unit cabinet interiors to remove foreign material and construction dirt and dust. Vacuum clean fan wheel and cabinet.

### 3.6 COMMISSIONING

- A. Final Checks Before Start-Up: Perform the following operations and checks before start-up:
1. Remove shipping blocking and bracing.
  2. Verify unit is secure on mountings and supporting devices and that connections for piping, ductwork, and electrical are complete. Verify proper thermal overload protection is installed in motors, starters, and disconnects.

3. Perform cleaning and adjusting specified in this Section.
  4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearings operations. Reconnect fan drive system, align belts, and install belt guards.
  5. Lubricate bearings, pulleys, and other moving parts with factory-recommended lubricants.
  6. Disable automatic temperature control operators.
- B. Starting procedures for fans:
1. Energize motor; verify proper operation of motor, drive system, and fan wheel. Adjust fan to indicated RPM.
  2. Measure and record motor electrical values for voltage and amperage.
- C. Shut unit down and reconnect automatic temperature control operators.
- D. Refer to Division 15 Section 15990 "Testing, Adjusting, and Balancing" for procedures for air-handling-system testing, adjusting, and balancing.

### 3.7 DEMONSTRATION

- A. Demonstration Services: Arrange and pay for a factory-authorized service representative to train Owner's maintenance personnel on the following:
1. Procedures and schedules related to start-up and shutdown, troubleshooting, servicing, preventative maintenance, and how to obtain replacement parts.
  2. Familiarization with contents of Operating and Maintenance Manuals specified in Division 1 Section "Project Closeout" and Division 15 Section "Basic Mechanical Requirements."
- B. Schedule training with at least 7 days' advance notice.

END OF SECTION 23 34 23

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**SECTION 23 37 13 - DIFFUSERS, REGISTERS, AND GRILLES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

**A. Section Includes:**

- 1. Louver face diffusers.
- 3. Fixed face grilles.

**B. Related Sections:**

- 1. Division 08 Section "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
- 2. Division 23 Section "Air Duct Accessories" for volume-control dampers not integral to diffusers, registers, and grilles.

**1.3 SUBMITTALS**

**A. Product Data:** For each type of product indicated, include the following:

- 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
- 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

**B. Samples for Initial Selection:** For diffusers, registers, and grilles with factory-applied color finishes.

**C. Samples for Verification:** For diffusers, registers, and grilles, in manufacturer's standard sizes to verify color selected.

**D. Coordination Drawings:** Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

1. Ceiling suspension assembly members.
  2. Method of attaching hangers to building structure.
  3. Size and location of initial access modules for acoustical tile.
  4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, access panels, and special moldings.
  5. Duct access panels.
- E. Source quality-control reports.

## **PART 2 - PRODUCTS**

### **2.1. CEILING DIFFUSERS.**

#### **A. Louver Face Diffuser :**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Titus
  - b. Metalaire, Inc.
  - c. Nailor Industries Inc.
  - d. Price Industries.
3. Devices shall be specifically designed for variable-air-volume flows.
4. Material: Aluminum.
5. Finish: Baked enamel, white.
6. Face Size: 24 x 24 inches or as specified on plans
7. Mounting: Surface Mounting panel.
8. Pattern: Four-way core style.
9. Accessories:
  - a. Square to round neck adaptor.
  - b. Adjustable pattern vanes.
  - c. Throw reducing vanes.
  - d. Equalizing grid.

### **2.2 REGISTERS AND GRILLES**

#### **A. Adjustable Bar grilles:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Titus
  - b. A-J Manufacturing Co., Inc.
  - c. Hart & Cooley Inc.
  - d. Krueger.
  - e. METALAIRE, Inc.
  - f. Nailor Industries Inc.
  - g. Price Industries
3. Material: Aluminum.
  4. Finish: Baked enamel, white.
  5. Face Blade Arrangement: Horizontal spaced 3/4 inch apart.
  6. Core Construction: Integral.
  7. Rear-Blade Arrangement: Vertical spaced 3/4 inch apart.
  8. Frame: 1-1/4 inches wide.
  9. Mounting Frame: Filter.
  10. Mounting: Countersunk screw.
  11. Accessories:
    - a. Front and Rear-blade gang operator.
    - b. Filter.

**B. Fixed Face Grille :**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Titus
  - b. Metalaire
  - c. Nailor Industries Inc.
  - d. Price Industries.
3. Material: Aluminum.
4. Finish: Baked enamel, white.
5. Face Arrangement: 1/2-by-1/2-by-1/2-inch core.
6. Core Construction: Removable.
7. Frame: 1-1/4 inches wide.
8. Mounting Frame: Filter.
9. Mounting: Concealed Lay in.
10. Accessory: Filter.

**2.3 SOURCE QUALITY CONTROL**

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 INSTALLATION**

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

**3.3 ADJUSTING**

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 23 37 13

**SECTION 23 63 13 - AIR-COOLED CONDENSING UNITS - RESIDENTIAL**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS:**

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.
- B. Division 23 Section 23 05 00 Common Work Results for HVAC.

**1.2 SUMMARY:**

- A. Section includes:
  - 1. Residential air-cooled condensing units.
- B. Related Sections:
  - 1. Section 23 23 00 - Refrigerant Piping

**1.3 SUBMITTALS:**

- A. Product Data: Submit manufacturer's technical product data, including rated capacities of selected model clearly indicated, weights (shipping, installed, and operating), dimensions, required clearances, and methods of assembly of components, furnished specialties and accessories and installation and start-up instructions.
- B. Wiring Diagrams: Submit ladder-type wiring diagrams for power and control wiring required for final installation of condensing units and controls. Clearly differentiate between portions of wiring that are factory-installed and portions to be field-installed.
- C. Operation and Maintenance Data: Submit maintenance data and parts list for each condensing unit, control, and accessory; including "trouble shooting" maintenance guide; plus servicing, and preventative maintenance procedures and schedule. Include this data and product data in maintenance manual; in accordance with requirements of Division 1.

**1.4 QUALITY ASSURANCE:**

- A. Manufacturers Qualifications: Firms regularly engaged in manufacture of condensing units, of types and capacities required, whose products have been in satisfactory use in similar service for not less than 5 years.
- B. Codes and Standards:
  - 1. Capacity ratings for condensing units shall be in accordance with the latest edition of ARI Standard 240.



2. Refrigeration system of condensing units shall be constructed in accordance with ASHRAE Standard ASHRAE 15 "Safety Code for Mechanical Refrigeration".
3. Condensing units shall meet or exceed the minimum COP/Efficiency levels as prescribed in ASHRAE 90A "Energy Conservation in New Building Design".
4. Condensing units shall be listed by UL and have UL label affixed.
5. Condensing units shall be constructed in ISO9001 approved facility.

**1.5 DELIVERY, STORAGE, AND HANDLING:**

- A. Handle condensing units and components carefully to prevent damage. Follow manufacturer's written instructions for rigging. Replace damaged condensing units or components.
- B. Store condensing units and components in clean dry place off of the ground. Protect condensing units from weather, water, and physical damage.

**1.6 SPECIAL PROJECT WARRANTY:**

- A. Warranty on Motor/Compressor: Provide written warranty, signed by manufacturer, agreeing to replace/repair, within warranty period, motors/compressors with inadequate or defective materials and workmanship, including leakage, breakage, improper assembly, or failure to perform as required; provided manufacturer's instructions for handling, installing, protecting, and maintaining units have been adhered to during warranty period. Replacement is limited to component replacement only, and does not include labor for removal and reinstallation.
  1. Warranty Period: 5 years from date of substantial completion.

**PART 2 - PRODUCTS**

**2.1 RESIDENTIAL AIR-COOLED CONDENSING UNITS:**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering residential air-cooled condensing units which may be incorporated in the work include, but are not limited to, the following:
  1. Carrier Corporation
  2. The Trane Company
  3. Lennox Industries
  4. Or approved equal
- B. General: factory-assembled and tested air-cooled condensing units, consisting of compressor, condenser coil, fan, motor, refrigerant reservoir, and operating controls. Capacity and electrical characteristics are scheduled on the Drawings.
- C. Casing: galvanized steel finished with powder coat paint. Unit shall be complete with

removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Unit shall be complete with brass service valves, fittings, and gage ports on exterior of casing.

- D. Compressor: variable speed, hermetically sealed with built-in overloads and vibration isolation with the following:
1. Compressor shall utilize R-410A Refrigerant
  2. Compressor shall have variable speed capacity range of 40% -100%.
  3. Compressor shall have an Inverter variable speed drive.
  4. Compressor start assist (gentle compressor start)
  5. Liquid line solenoid valve
  6. Thermostatic Expansion Valve Bi-Flow
  7. Low ambient control
  8. High pressure switch
  9. Thermal and current overload devices
  10. Internal high pressure protection.
  11. High and low pressure cutout devices
  12. Filter drier
  13. Internal crankcase heater
  14. Compressor shall be covered with a sound absorbing blanket.
  15. Compressor shall be mounted on rubber vibration isolators.
  16. start capacitor and relay
  17. 2-pole contactor
  18. Suction pressure transducer
  19. Temperature actuated switch and timer to prevent compressor rapid cycle.
- E. Condenser: coil shall have copper tubes and mechanically bonded aluminum fins, complete with liquid accumulator and liquid subcooler.  
Aluminum propeller fan shall be have the following:
1. Direct drive motor
  2. Totally enclosed fan motor.
  3. 1 phase type with class B insulation.
  4. Permanently lubricated fan motor having thermal overload protection.
  5. Fan blades shall be statically and dynamically balanced.
  6. Fan shafts shall be corrosion resistant.
- F. Accessories:
1. Variable speed fan with ECM motor.
  2. Low-voltage thermostat and subbase to control condensing unit and evaporator fan.
  3. Precharged and insulated suction and liquid tubing of length indicated.
  4. Head pressure control to modulate condenser fan motor speed for low ambient conditions.
  5. Furnish factory fabricated hail guard on condensing unit coil.
  6. Low-voltage control transformer.
  7. Provide vandal proof condensing unit guard (cage assembly) to prevent theft of condensing unit. Provide keyed locks for cage.
  8. Furnish condenser with factory louvered hail guard.

**PART 3 - EXECUTION**

**3.1 EXAMINATION:**

- A. Verify roof structure, mounting supports, and membrane installations are completed to the proper point to allow installation of roof-mounted units. Do not proceed with work until unsatisfactory conditions have been corrected.

**3.2 INSTALLATION:**

- A. General: Install condensing units in accordance with manufacturer's installation instructions. Install units plumb and level, firmly anchored in locations indicated, and maintain manufacturer's recommended clearances for service and maintenance.
- B. Support:
  - 1. Install ground-mounted units on 4" thick reinforced concrete pad, 6" larger on each side than the condensing unit. Concrete is specified in Division 3. Coordinate installation of anchoring devices.
  - 2. Residential Units: Connect pre-charged refrigerant tubing to unit's quick-connect fittings. Run tubing so as not to interfere with access to unit.
    - a. Install furnished accessories.
  - 3. Air-Cooled Condensing Units: Connect refrigerant piping to unit; maintain required access to unit.
    - a. Low-voltage wiring. All low voltage wiring between AHU; condensing unit and sensors shall be in metal conduit. Provide flexible conduit at all equipment connections.

**3.3 FIELD QUALITY CONTROL:**

- A. Testing:
  - 1. Charge systems with refrigerant and oil, and test for leaks. Repair leaks and replace lost refrigerant and oil.

**3.4 DEMONSTRATION:**

- A. Provide services of manufacturer's authorized service representative to provide start-up service and to instruct Owner's personnel in operation and maintenance of condensing units.
- B. Start-up condensing units, in accordance with manufacturer's start-up instructions. Test controls and demonstrate compliance with requirements. Replace damaged or malfunctioning controls and equipment.
- C. Train Owner's personnel on start-up and shutdown procedures, troubleshooting procedures, servicing, and preventative maintenance schedule and procedures. Review with the Owner's

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personnel, the data contained in the Operating and Maintenance Manuals specified in Division One.

1. Schedule training with Owner, provide at least 7-day prior notice to Architect/Engineer.

END OF SECTION 23 63 13

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SECTION 23 82 18 - AIR HANDLING UNITS - RESIDENTIAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.
- B. Division 23 Section 23 05 00 Common Work for HVAC.

1.2 DESCRIPTION OF WORK:

- A. Extent of air handling unit work is indicated on drawings and schedules, and by requirements of this section.
- B. Types of packaged air handling units specified in this section include the following:
  - 1. Indoor draw-through.
- C. Refer to other Division 15 sections for vibration control units used in conjunction with air handling units; not work of this section.
- D. Vibration control units required for air handling units is specified in other Division 15 sections, and is included as work of this section.
- E. Refer to other Division 15 sections for field applied insulation to air handling units; not work of this section.
- F. Refer to other Division 15 sections for condensate, hot and chilled water, and condensate drain piping required in conjunction with packaged air handling units, not work of this section.
- G. Refer to other Division 15 sections for balancing of the factory fabricated air handling units; not work of this section.
- H. Refer to Division 16 sections for the following work; not work of this section.
  - 1. Power supply wiring from power source to power connection on unit. Include starters, disconnects, and required electrical devices, except where specified as furnished, or factory installed by manufacturer.
  - 2. Interlock wiring between electrically operated equipment units; and between equipment and field installed control devices.
    - a. Interlock wiring specified as factory installed is work of this section.
- I. Provide the following electrical work as work of this section, complying with requirements of

Division 16 sections.

1. Control wiring between field installed controls, indicating devices, and unit control panels.
  - a. Control wiring specified as work of Division 15 for Automatic Temperature Controls is work of that section.

**1.3 QUALITY ASSURANCE:**

- A. **Manufacturer's Qualifications:** Firms regularly engaged in manufacture of packaged air handling units with characteristics, sizes and capacities required, whose products have been in satisfactory use in similar service for not less than 5 years.
- B. **Codes and Standards:**
  1. **AMCA Compliance:** Test and rate air handling units in accordance with AMCA standards 210 and 500.
  2. **ARI Compliance:** Test and rate air handling units in accordance with ARI 430 "Standard for Central Station Air Handling Units", display certification symbol on units of certified models.
  3. **ASHRAE Compliance:** Construct and install refrigerant coils in accordance with ASHRAE 15 "Safety Code for Mechanical Refrigeration".
  4. **NFPA Compliance:** Provide air handling unit internal insulation having flame spread rating not over 25 and smoke developed rating no higher than 50; and complying with NFPA 90A "Standard for the Installation of Air Conditioning and Ventilating Systems".
  5. **UL and NEMA Compliance:** Provide electrical components required as part of air handling units, which have been listed and labeled by UL and comply with NEMA Standards.
  6. **NEC Compliance:** Comply with National Electrical Code (NFPA 70) as applicable to installation and electrical connections of ancillary electrical components of air handling units.

**1.4 SUBMITTALS:**

- A. **Product Data:** Submit manufacturer's technical product data for air handling units showing dimensions, weights, capacities, ratings, fan performance with operating point clearly indicated, motor electrical characteristics, gages and finished of materials, and installation instructions.
- B. **Shop Drawings:** Submit assembly type shop drawings showing unit dimensions, weight loadings, required clearances, construction details, and field connection details.
- C. **Wiring Diagrams:** Submit manufacturer's electrical requirements for power supply wiring to air handling units. Submit manufacturer's ladder type wiring diagrams for interlock and control wiring. Clearly differentiate between portions of wiring that are factory installed and portions to be field installed.

- D. Maintenance Data: Submit maintenance instructions, including instructions for lubrication, filter replacement, motor and drive replacement, and spare parts lists. Include this data, product data, shop drawings, and wiring diagrams in maintenance manuals; in accordance with requirements of Division 1.

**1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:**

- A. Deliver air handling units with factory installed shipping skids and lifting lugs; pack components in factory fabricated protective containers.
- B. Handle air-handling units carefully to avoid damage to components, enclosures, and finish. Do not install damaged components; replace and return damaged components to air handling unit manufacturer.
- C. Store air handling units in clean dry place and protect from weather and construction traffic.
- D. Comply with Manufacturer's rigging and installation instructions for unloading air handling units, and moving them to final location.

**PART 2 - PRODUCTS**

**2.1 ACCEPTABLE MANUFACTURERS:**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering air handling units which may be incorporated in the work include, but are not limited to the following:
  - 1. Carrier Corporation
  - 2. The Trane Company
  - 3. Lennox Industries
  - 4. Or approved equal

**2.2 AIR HANDLING UNITS:**

- A. General: Provide factory fabricated and factory tested air handling units as indicated, of sizes and capacities as scheduled, and as specified herein.
- B. Casings: Construct casing of 18 ga. minimum mill galvanized steel, designed to withstand specified operating pressures. Provide casing panels and/or access doors that are easily and quickly removable for inspection and access to internal parts.
  - 1. Provide single zone units consisting of fan section, coil section, adjustable fan motor mounting, and drain pan.
  - 2. Provide reinforced points of support for either setting or hanging units.
  - 3. Provide drain pan, located under cooling coil section and humidifier section, extensive enough to catch condensate leaving coil at highest catalogued face velocity. Provide at least one drain connection at low point in drain pan.



4. Cover casing and frame with protective finish on both sides.
- C. Coils: Provide cooling coils of scheduled capacity, mounted in unit in manner permitting removal.
1. Construct coils with copper tubing primary surface and aluminum secondary surface bonded to tubes by method approved by specified manufacturer. Provide chilled water coils with threaded connections. Provide chilled water coils with drain and vent connections. Provide direct expansion coils with solder connections, liquid refrigerant distributors, and connections for gravity oil drainage. Pitch coils in unit casing for drainage.
  2. Provide electric heating coil with automatic reset thermal cutouts for primary over-temperature protection and with load carrying manual reset thermal cutouts, factory wired in series with each heater stage, for secondary protection. Include over-current cutouts and sub-circuiting fusing in assembly, and construct with the following additional construction features:
    - a. Open-Coil Electric Element: Construct coils with resistance wire of 80% nickel/20% chromium, insulated by floating ceramic bushings. Recess bushings into casing openings and secure on supporting brackets, spaced 4" o.c. maximum.
- D. Coil Sections: Provide common or individual casing for heating and cooling coils as required. Design internal structure of coil section to allow for removal of coils, and provide suitable baffles to assure no air bypass around coils. Provide condensate pans and drain connections to cooling coil sections of sufficient size to contain and remove coil condensate. Insulate coil section casings and drain pans as specified in "Insulation" paragraph. Coil shall utilize R-410A refrigerant.
- E. Fan Sections: Provide forward curved fans specifically designed and suitable for class of service indicated. Provide adjustable motor base, adjusted with mounting bolts, to provide variation in center distance. Provide locking nuts, or similar devices, to secure base in proper position. Provide belt-driven fans with adjustable pitch pulley permitting fan speed to be varied. Design fan shafts so as not to pass through first critical speed when unit comes up to rated RPM. Provide grease lubricated fan bearings with externally accessible fittings for lubrication. Statically and dynamically balance fan assemblies in fan housing after final assembly.
- F. Blower Motor: Blower shall utilize a variable speed high efficiency ECM (electronically communicating motor)
- G. Filter Boxes: Provide filter boxes with either hinged access doors or quickly removable panels, at each end. Provide racks to receive filters in either flat or angle type pattern.
- H. Insulation: Insulate unit casing from air entrance to coils, to air outlet from unit, including bypass duct if used. Insulate framing angles exposed to air stream. Securely attach insulation, of sufficient thickness and density to prevent condensation from forming on unit casing. Protect insulation against deterioration from air currents. All cabinet insulation

exposed to the airstream shall be no friable and shall have foil finish.

1. Provide insulation with fire retarding characteristics, complying with NFPA 90A. Insulate drain pans as required to prevent condensate formation on unit exterior at ambient conditions to be encountered.
- I. Air Filters: Provide air filters to fit in filter box, of the following type:
1. Disposable Type: Provide disposable type air filters 2" thick, consisting of viscous coated fibers with filtering media encased in fiberboard cell sides having perforated metal grids on each side to provide media support.
    - a. Provide filters with clean resistance not exceeding 0.10" w. g. at face velocity of 300 fpm, and ASHRAE weight arrestance efficiency of 70-82% based on final operating resistance of 0.5" w. g.

### **PART 3 - EXECUTION**

#### **3.1 INSPECTION:**

- A. Examine areas and conditions under which air handling units are to be installed. Do not proceed with work until unsatisfactory conditions have been corrected in manner acceptable to Installer.

#### **3.2 INSTALLATION OF AIR HANDLING UNITS:**

- A. General: Install air handling units where indicated, in accordance with equipment manufacturer's published installation instructions, and with recognized industry practices, to ensure that units comply with requirements and serve intended purposes.
- B. Coordination: Coordinate with other work, including ductwork, floor construction, roof decking, and piping, as necessary to interface installation of air handling units with other work.
- C. Access: Provide access space around air handling units for service as indicated, but in no case less than that recommended by manufacturer.
- D. Support: Install floor mounted air handling units on one of the following:
  1. Painted steel support platform customized to match AHU. Size minimum height – 12". See detail on plans.
- E. Mounting: Mount horizontal air-handling units on vibration isolators, in accordance with manufacturer's instructions. Mount vertical air-handling units on custom fabricated Air Handling Unit support stand to allow the return air to be ducted to the bottom of the unit.
- F. Electrical Wiring: Install electrical devices furnished by manufacturer but not specified to be factory mounted. Furnish copy of manufacturer's wiring diagram submittal to Electrical

Installer.

1. Verify that electrical wiring installation is in accordance with manufacturer's submittal and installation requirements of Division 16 sections. Do not proceed with equipment start-up until wiring installation is acceptable to equipment Installer.
- G. Piping Connections: Refer to Division 15 HVAC sections. Provide piping, valves, accessories, gages, supports, and flexible connectors as indicated.
- H. Duct Connections: Refer to Division 15 Air Distribution sections. Provide ductwork, accessories, and flexible connections as indicated.
- I. Grounding: Provide positive equipment ground for air handling unit components.

**3.3 FIELD QUALITY CONTROL:**

- A. Testing: Upon completion of installation of air handling units, start-up and operate equipment to demonstrate capability and compliance with requirements. Field correct malfunctioning units, then retest to demonstrate compliance.

**3.4 EXTRA STOCK:**

- A. Provide one complete set of filters for each air-handling unit. Install new filters at completion of air handling system work, and prior to testing, adjusting, and balancing work. Obtain receipt from Owner that new filters have been installed.
- B. Provide one spare set of belts for each belt-driven air-handling unit, obtain receipt from Owner that belts have been received.

END OF SECTION 23 82 18

SECTION 260500 - COMMON WORK RESULTS FOR ELECTRICAL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Electrical equipment coordination and installation.
2. Sleeves for raceways and cables.
3. Sleeve seals.
4. Grout.
5. Common electrical installation requirements.

1.3 DEFINITIONS

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For sleeve seals.

1.5 COORDINATION

A. Coordinate arrangement, mounting, and support of electrical equipment:

1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
3. To allow right of way for piping and conduit installed at required slope.
4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.

- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 08 Section "Access Doors and Frames."
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

## **PART 2 - PRODUCTS**

### **2.1 SLEEVES FOR RACEWAYS AND CABLES**

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel.
  - 1. Minimum Metal Thickness:
    - a. For sleeve cross-section rectangle perimeter less than 50 inches and no side more than 16 inches thickness shall be 0.052 inch
    - b. For sleeve cross-section rectangle perimeter equal to, or more than, 50 inches and 1 or more sides equal to, or more than, 16 inches, thickness shall be 0.138 inch.

### **2.2 SLEEVE SEALS**

- A. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and raceway or cable.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
  - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
    - a. Advance Products & Systems, Inc.
    - b. Calpico, Inc.
    - c. Metraflex Co.
    - d. Pipeline Seal and Insulator, Inc.

3. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
4. Pressure Plates: Stainless steel. Include two for each sealing element.
5. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

### 2.3 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.

## PART 3 - EXECUTION

### 3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to piping systems installed at a required slope.

### 3.2 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Electrical penetrations occur when raceways, cables, wireways, cable trays, or busways penetrate concrete slabs, concrete or masonry walls, or fire-rated floor and wall assemblies.
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.

- E. Cut sleeves to length for mounting flush with both surfaces of walls.
- F. Extend sleeves installed in floors 2 inches above finished floor level.
- G. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway or cable, unless indicated otherwise.
- H. Seal space outside of sleeves with grout for penetrations of concrete and masonry
  - 1. Promptly pack grout solidly between sleeve and wall so no voids remain. Tool exposed surfaces smooth; protect grout while curing.
- I. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway or cable, using joint sealant appropriate for size, depth, and location of joint. Comply with requirements in Division 07 Section "Joint Sealants."
- J. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway and cable penetrations. Install sleeves and seal raceway and cable penetration sleeves with firestop materials. Comply with requirements in Division 07 Section "Penetration Firestopping."
- K. Roof-Penetration Sleeves: Seal penetration of individual raceways and cables with flexible boot-type flashing units applied in coordination with roofing work.
- L. Aboveground, Exterior-Wall Penetrations: Seal penetrations using steel pipe sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- M. Underground, Exterior-Wall Penetrations: Install cast-iron pipe sleeves. Size sleeves to allow for 1-inch annular clear space between raceway or cable and sleeve for installing mechanical sleeve seals.

### 3.3 SLEEVE-SEAL INSTALLATION

- A. Install to seal exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway or cable material and size. Position raceway or cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway or cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

### 3.4 FIRESTOPPING

- A. Apply firestopping to penetrations of fire-rated floor and wall assemblies for electrical installations to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

END OF SECTION 260500



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**SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Building wires and cables rated 600 V and less.
  - 2. Connectors, splices, and terminations rated 600 V and less.
  - 3. Sleeves and sleeve seals for cables.

**1.3 DEFINITIONS**

- A. EPDM: Ethylene-propylene-diene terpolymer rubber.
- B. NBR: Acrylonitrile-butadiene rubber.

**1.4 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For testing agency.
- C. Field quality-control test reports.

**1.5 QUALITY ASSURANCE**

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
  - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

#### 1.6 COORDINATION

- A. Set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.

### PART 2 - PRODUCTS

#### 2.1 CONDUCTORS AND CABLES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Alcan Products Corporation; Alcan Cable Division.
  - 2. American Insulated Wire Corp.; a Leviton Company.
  - 3. General Cable Corporation.
  - 4. Senator Wire & Cable Company.
  - 5. Southwire Company.
- C. Aluminum and Copper Conductors: Comply with NEMA WC 70.
- D. Conductor Insulation: Comply with NEMA WC 70 for Types THW, THHN-THWN.
- E. Multiconductor Cable: Comply with NEMA WC 70 for metal-clad cable, Type MC with ground wire.

#### 2.2 CONNECTORS AND SPLICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. AFC Cable Systems, Inc.

2. Hubbell Power Systems, Inc.
3. O-Z/Gedney; EGS Electrical Group LLC.
4. 3M; Electrical Products Division.
5. Tyco Electronics Corp.

- C. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

### 2.3 SLEEVES FOR CABLES

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

### 2.4 SLEEVE SEALS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  1. Advance Products & Systems, Inc.
  2. Calpico, Inc.
  3. Metraflex Co.
  4. Pipeline Seal and Insulator, Inc.
- D. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
  1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
  2. Pressure Plates: Stainless steel. Include two for each sealing element.

3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

### PART 3 - EXECUTION

#### 3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders: Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
- B. Branch Circuits: Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

#### 3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Service Entrance: Type THHN-THWN, single conductors in raceway
- B. Exposed Feeders: Type THHN-THWN, single conductors in raceway; Metal-clad cable, type MC.
- C. Feeders concealed in Ceilings, Walls, Partitions, and Crawlspace: TYPE THHN-THWN, single conductors in raceway; Metal-clad cable, type AC
- D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway
- E. Feeders Installed below Raised Flooring: Type THHN-THWN, single conductors in raceway; Metal-clad cable, Type MC.
- F. Feeders in Cable Tray: Type THHN-THWN, single conductors in raceway; Metal-clad cable, Type MC.
- G. Exposed Branch Circuits, Including in Crawlspace: Type THHN-THWN, single conductors in raceway; Metal-clad cable, Type MC.
- H. Branch Circuits Concealed in Ceilings, Walls, and Partitions: Type THHN-THWN, single conductors in raceway; Metal-clad cable, Type MC.
- I. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: Type THHN-THWN, single conductors in raceway.
- J. Branch Circuits Installed below Raised Flooring: Type THHN-THWN, single conductors in raceway; Metal-clad cable, Type MC.

- K. Branch Circuits in Cable Tray: Type THHN-THWN, single conductors in raceway; Metal-clad cable, Type MC.
- L. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless-steel, wire-mesh, strain relief device at terminations to suit application.
- M. Class 1 Control Circuits: Type THHN-THWN, in raceway.
- N. Class 2 Control Circuits: Type THHN-THWN, in raceway

### 3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- C. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- D. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- E. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
- F. Identify and color-code conductors and cables according to Division 26 Section "Identification for Electrical Systems."

### 3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.
  - 1. Use oxide inhibitor in each splice and tap conductor for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches of slack.

### 3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."
- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
  - 1. For sleeve rectangle perimeter less than 50 inches and no side greater than 16 inches, thickness shall be 0.052 inch.
  - 2. For sleeve rectangle perimeter equal to, or greater than, 50 inches and 1 or more sides equal to, or greater than, 16 inches, thickness shall be 0.138 inch.
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both wall surfaces.
- G. Extend sleeves installed in floors 2 inches above finished floor level.
- H. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and cable unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and cable, using joint sealant appropriate for size, depth, and location of joint according to Division 07 Section "Joint Sealants."
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at cable penetrations. Install sleeves and seal with firestop materials according to Division 07 Section "Penetration Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual cables with flexible boot-type flashing units applied in coordination with roofing work.
- M. Aboveground Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Size sleeves to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- N. Underground Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between cable and sleeve for installing mechanical sleeve seals.

**3.6 SLEEVE-SEAL INSTALLATION**

- A. Install to seal underground exterior-wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for cable material and size. Position cable in center of sleeve. Assemble mechanical sleeve seals and install in annular space between cable and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

**3.7 FIRESTOPPING**

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping."

**3.8 FIELD QUALITY CONTROL**

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections and prepare test reports.
- B. Perform tests and inspections and prepare test reports.
- C. Tests and Inspections:
  - 1. After installing conductors and cables and before electrical circuitry has been energized, test for compliance with requirements.
  - 2. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 3. Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each splice in cables and conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner.
    - a. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each splice 11 months after date of Substantial Completion.
    - b. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
    - c. Record of Infrared Scanning: Prepare a certified report that identifies splices checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
- D. Test Reports: Prepare a written report to record the following:



1. Test procedures used.
  2. Test results that comply with requirements.
  3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.
- E. Remove and replace malfunctioning units and retest as specified above.

END OF SECTION 260519

**SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes methods and materials for grounding systems and equipment, plus the following special applications:
  - 1. Underground distribution grounding.
  - 2. Common ground bonding with lightning protection system.

**1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Other Informational Submittals: Plans showing dimensioned as-built locations of grounding features specified in Part 3 "Field Quality Control" Article, including the following:
  - 1. Test wells.
  - 2. Ground rods.
  - 3. Ground rings.
  - 4. Grounding arrangements and connections for separately derived systems.
  - 5. Grounding for sensitive electronic equipment.
- C. Qualification Data: For testing agency and testing agency's field supervisor.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For grounding to include the following in emergency, operation, and maintenance manuals:
  - 1. Instructions for periodic testing and inspection of grounding features at test wells based on NETA MTS
    - a. Tests shall be to determine if ground resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if they do not.
    - b. Include recommended testing intervals.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
  - 1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association to supervise on-site testing specified in Part 3.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with UL 467 for grounding and bonding materials and equipment.

PART 2 - PRODUCTS

2.1 CONDUCTORS

- A. Insulated Conductors: Copper wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
  - 1. Solid Conductors: ASTM B 3.
  - 2. Stranded Conductors: ASTM B 8.
  - 3. Tinned Conductors: ASTM B 33.
  - 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, 1/4 inch in diameter.
  - 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
  - 6. Bonding Jumper: Copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
  - 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors, terminated with copper ferrules; 1-5/8 inches wide and 1/16 inch thick.
- C. Bare Grounding Conductor and Conductor Protector for Wood Poles:
  - 1. No. 4 AWG minimum, soft-drawn copper.
  - 2. Conductor Protector: Half-round PVC or wood molding. If wood, use pressure-treated fir or cypress or cedar.
- D. Grounding Bus: Rectangular bars of annealed copper, 1/4 by 2 inches in cross section, unless otherwise indicated; with insulators.

## 2.2 CONNECTORS

- A. Listed and labeled by a nationally recognized testing laboratory acceptable to authorities having jurisdiction for applications in which used, and for specific types, sizes, and combinations of conductors and other items connected.
- B. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, bolted pressure-type, with at least two bolts.
  - 1. Pipe Connectors: Clamp type, sized for pipe.
- C. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

## 2.3 GROUNDING ELECTRODES

- A. Ground Rods: Copper-clad steel, sectional type; 3/4 inch by 10 feet in diameter.
- B. Chemical-Enhanced Grounding Electrodes: Copper tube, straight or L-shaped, charged with nonhazardous electrolytic chemical salts.
  - 1. Termination: Factory-attached No. 4/0 AWG bare conductor at least 48 inches long.
  - 2. Backfill Material: Electrode manufacturer's recommended material.

## PART 3 - EXECUTION

### 3.1 APPLICATIONS

- A. Conductors: Install solid conductor for No. 8 AWG and smaller, and stranded conductors for No. 6 AWG and larger, unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare copper conductor, No. 2/0 AWG minimum.
  - 1. Bury at least 24 inches below grade.
  - 2. Duct-Bank Grounding Conductor: Bury 12 inches above duct bank when indicated as part of duct-bank installation.
- C. Isolated Grounding Conductors: Green-colored insulation with continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.
- D. Grounding Bus: Install in electrical and telephone equipment rooms, in rooms housing service equipment, and elsewhere as indicated.

1. Install bus on insulated spacers 1 inch minimum, from wall 6 inches above finished floor, unless otherwise indicated.
2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, down to specified height above floor, and connect to horizontal bus.

E. Conductor Terminations and Connections:

1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
2. Underground Connections: Welded connectors, except at test wells and as otherwise indicated.
3. Connections to Ground Rods at Test Wells: Bolted connectors.
4. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING OVERHEAD LINES

- A. Comply with IEEE C2 grounding requirements.
- B. Install 2 parallel ground rods if resistance to ground by a single, ground-rod electrode exceeds 25 ohms.
- C. Drive ground rods until tops are 12 inches below finished grade in undisturbed earth.
- D. Ground-Rod Connections: Install bolted connectors for underground connections and connections to rods.
- E. Lightning Arrester Grounding Conductors: Separate from other grounding conductors.
- F. Secondary Neutral and Transformer Enclosure: Interconnect and connect to grounding conductor.
- G. Protect grounding conductors running on surface of wood poles with molding extended from grade level up to and through communication service and transformer spaces.

3.3 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so 4 inches will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from 2 inches above to 6 inches below concrete. Seal floor opening with waterproof, nonshrink grout.

- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields as recommended by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: Install two ground rods and ground ring around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-copper conductor not less than No. 2 AWG for ground ring and for taps to equipment grounding terminals. Bury ground ring not less than 6 inches from the foundation.

### 3.4 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
  - 1. Feeders and branch circuits.
  - 2. Lighting circuits.
  - 3. Receptacle circuits.
  - 4. Single-phase motor and appliance branch circuits.
  - 5. Three-phase motor and appliance branch circuits.
  - 6. Flexible raceway runs.
  - 7. Armored and metal-clad cable runs.
  - 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
  - 9. Computer and Rack-Mounted Electronic Equipment Circuits: Install insulated equipment grounding conductor in branch-circuit runs from equipment-area power panels and power-distribution units.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from

panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.

- F. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service, unless otherwise indicated.
- G. Signal and Communication Equipment: For telephone, alarm, voice and data, and other communication equipment, provide No. 4 AWG minimum insulated grounding conductor in raceway from grounding electrode system to each service location, terminal cabinet, wiring closet, and central equipment location.
  - 1. Service and Central Equipment Locations and Wiring Closets: Terminate grounding conductor on a 1/4-by-2-by-12-inch grounding bus.
  - 2. Terminal Cabinets: Terminate grounding conductor on cabinet grounding terminal.
- H. Metal Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.

### 3.5 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Common Ground Bonding with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are 2 inches below finished floor or final grade, unless otherwise indicated.
  - 1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating, if any.
  - 2. For grounding electrode system, install at least three rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.

- D. Test Wells: Ground rod driven through drilled hole in bottom of handhole. Handholes are specified in Division 26 Section "Underground Ducts and Raceways for Electrical Systems," and shall be at least 12 inches deep, with cover.
  - 1. Test Wells: Install at least one test well for each service, unless otherwise indicated. Install at the ground rod electrically closest to service entrance. Set top of test well flush with finished grade or floor.
  
- E. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance, except where routed through short lengths of conduit.
  - 1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
  - 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install so vibration is not transmitted to rigidly mounted equipment.
  - 3. Use exothermic-welded connectors for outdoor locations, but if a disconnect-type connection is required, use a bolted clamp.
  
- F. Grounding and Bonding for Piping:
  - 1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes, using a bolted clamp connector or by bolting a lug-type connector to a pipe flange, using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
  - 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
  - 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
  
- G. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install bonding jumper to bond across flexible duct connections to achieve continuity.
  
- H. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than 60 feet apart.
  
- I. Ground Ring: Install a grounding conductor, electrically connected to each building structure ground rod and to each steel column, extending around the perimeter of building.
  - 1. Install tinned-copper conductor not less than No. 2/0 AWG for ground ring and for taps to building steel.
  - 2. Bury ground ring not less than 24 inches from building foundation.
  
- J. Ufer Ground (Concrete-Encased Grounding Electrode): Fabricate according to NFPA 70, using a minimum of 20 feet of bare copper conductor not smaller than No. 4 AWG.



1. If concrete foundation is less than 20 feet long, coil excess conductor within base of foundation.
2. Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building grounding grid or to grounding electrode external to concrete.

### 3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- B. Testing Agency: Engage a qualified testing and inspecting agency to perform the following field tests and inspections and prepare test reports:
- C. Perform the following tests and inspections and prepare test reports:
  1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
  2. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal, at ground test wells. Make tests at ground rods before any conductors are connected.
    - a. Measure ground resistance not less than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
    - b. Perform tests by fall-of-potential method according to IEEE 81.
  3. Prepare dimensioned drawings locating each test well, ground rod and ground rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- D. Report measured ground resistances that exceed the following values:
  1. Power and Lighting Equipment or System with Capacity 500 kVA and Less: 10 ohms.
  2. Power and Lighting Equipment or System with Capacity 500 to 1000 kVA: 5 ohms.
  3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: 3 ohms.
  4. Power Distribution Units or Panelboards Serving Electronic Equipment: 1 ohm(s).
  5. Substations and Pad-Mounted Equipment: 5 ohms.
  6. Manhole Grounds: 10 ohms.
- E. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

**OCP EAST ORANGE SOCCER COMPLEX PARK  
CONCESSIONS, STORAGE, AND RESTROOMS BUILDING  
ORLANDO, FLORIDA**

**12-16-2016**

**BID/PERMIT DOCUMENTS**

END OF SECTION 260526

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**SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Hangers and supports for electrical equipment and systems.
  - 2. Construction requirements for concrete bases.

**1.3 DEFINITIONS**

- A. EMT: Electrical metallic tubing.
- B. IMC: Intermediate metal conduit.
- C. RMC: Rigid metal conduit.

**1.4 PERFORMANCE REQUIREMENTS**

- A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.
- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
- D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.

**1.5 SUBMITTALS**

- A. Product Data: For the following:
  - 1. Steel slotted support systems.
  - 2. Nonmetallic slotted support systems.
  
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
  - 1. Trapeze hangers. Include Product Data for components.
  - 2. Steel slotted channel systems. Include Product Data for components.
  - 3. Nonmetallic slotted channel systems. Include Product Data for components.
  - 4. Equipment supports.
  
- C. Welding certificates.

#### 1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Comply with NFPA 70.

#### 1.7 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

### PART 2 - PRODUCTS

#### 2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Allied Tube & Conduit.
  - b. Cooper B-Line, Inc.; a division of Cooper Industries.
  - c. ERICO International Corporation.
  - d. GS Metals Corp.
  - e. Thomas & Betts Corporation.
  - f. Unistrut; Tyco International, Ltd.
  - g. Wesanco, Inc.
3. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
  4. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
  5. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
  6. Channel Dimensions: Selected for applicable load criteria.
- B. Nonmetallic Slotted Support Systems: Structural-grade, factory-formed, glass-fiber-resin channels and angles with 9/16-inch- diameter holes at a maximum of 8 inches o.c., in at least 1 surface.
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Allied Tube & Conduit.
    - b. Cooper B-Line, Inc.; a division of Cooper Industries.
    - c. Fabco Plastics Wholesale Limited.
    - d. Seasafe, Inc.
  3. Fittings and Accessories: Products of channel and angle manufacturer and designed for use with those items.
  4. Fitting and Accessory Materials: Same as channels and angles except metal items may be stainless steel.
  5. Rated Strength: Selected to suit applicable load criteria.
- C. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- D. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.

- F. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
    - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
    - b. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) Hilti Inc.
      - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
      - 3) MKT Fastening, LLC.
      - 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.
  2. Mechanical-Expansion Anchors: Insert-wedge-type, stainless steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
    - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
    - b. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) Cooper B-Line, Inc.; a division of Cooper Industries.
      - 2) Empire Tool and Manufacturing Co., Inc.
      - 3) Hilti Inc.
      - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
      - 5) MKT Fastening, LLC.
  3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
  4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
  5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
  6. Toggle Bolts: All-steel springhead type.
  7. Hanger Rods: Threaded steel.

**2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES**

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Division 05 Section "Metal Fabrications" for steel shapes and plates.

**PART 3 - EXECUTION**

**3.1 APPLICATION**

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
  - 1. Secure raceways and cables to these supports with two-bolt conduit clamps.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.

**3.2 SUPPORT INSTALLATION**

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT, IMC, and RMC may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:



1. To Wood: Fasten with lag screws or through bolts.
  2. To New Concrete: Bolt to concrete inserts.
  3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
  4. To Existing Concrete: Expansion anchor fasteners.
  5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
  6. To Steel: Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts.
  7. To Light Steel: Sheet metal screws.
  8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.

### 3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 Section "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

### 3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated but not less than 4 inches larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use 3000-psi 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base.
  1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  2. Install anchor bolts to elevations required for proper attachment to supported equipment.
  3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touchup: Comply with requirements in Division 09 painting Sections for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION 260529

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**SECTION 260533 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

**1.3 DEFINITIONS**

- A. EMT: Electrical metallic tubing.
- B. ENT: Electrical nonmetallic tubing.
- C. EPDM: Ethylene-propylene-diene terpolymer rubber.
- D. FMC: Flexible metal conduit.
- E. IMC: Intermediate metal conduit.
- F. LFMC: Liquidtight flexible metal conduit.
- G. LFNC: Liquidtight flexible nonmetallic conduit.
- H. NBR: Acrylonitrile-butadiene rubber.
- I. RNC: Rigid nonmetallic conduit.

**1.4 SUBMITTALS**

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Custom enclosures and cabinets.
  - 2. For handholes and boxes for underground wiring, including the following:

- a. Duct entry provisions, including locations and duct sizes.
  - b. Frame and cover design.
  - c. Grounding details.
  - d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
  - e. Joint details.
- C. Samples for Initial Selection: For nonmetallic wireways and surface raceways with factory-applied texture and color finishes.
1. Size: 12”
- D. Samples for Verification: For each type of exposed finish required for nonmetallic wireways and surface raceways, prepared on Samples of size indicated below.
1. Size: 12”
- E. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
1. Structural members in the paths of conduit groups with common supports.
  2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.

## 1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

## PART 2 - PRODUCTS

### 2.1 METAL CONDUIT AND TUBING

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. AFC Cable Systems, Inc.
  2. Alflex Inc.

3. Allied Tube & Conduit; a Tyco International Ltd. Co.
4. Anamet Electrical, Inc.; Anaconda Metal Hose.
5. Electri-Flex Co.
6. Manhattan/CDT/Cole-Flex.
7. Maverick Tube Corporation.
8. O-Z Gedney; a unit of General Signal.
9. Wheatland Tube Company.

C. Rigid Steel Conduit: ANSI C80.1.

D. Aluminum Rigid Conduit: ANSI C80.5.

E. IMC: ANSI C80.6.

F. PVC-Coated Steel Conduit: PVC-coated rigid steel conduit.

1. Comply with NEMA RN 1.
2. Coating Thickness: 0.040 inch minimum.

G. EMT: ANSI C80.3.

H. FMC: Zinc-coated steel.

I. LFMC: Flexible steel conduit with PVC jacket.

J. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
2. Fittings for EMT: Steel, set-screw type.
3. Coating for Fittings for PVC-Coated Conduit: Minimum thickness, 0.040 inch, with overlapping sleeves protecting threaded joints.

K. Joint Compound for Rigid Steel Conduit or IMC: Listed for use in cable connector assemblies, and compounded for use to lubricate and protect threaded raceway joints from corrosion and enhance their conductivity.

## 2.2 NONMETALLIC CONDUIT AND TUBING

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. AFC Cable Systems, Inc.

2. Anamet Electrical, Inc.; Anaconda Metal Hose.
3. Arnc Corporation.
4. CANTEX Inc.
5. CertainTeed Corp.; Pipe & Plastics Group.
6. Condux International, Inc.
7. ElecSYS, Inc.
8. Electri-Flex Co.
9. Lamson & Sessions; Carlon Electrical Products.
10. Manhattan/CDT/Cole-Flex.
11. RACO; a Hubbell Company.
12. Thomas & Betts Corporation.

C. ENT: NEMA TC 13.

D. RNC: NEMA TC 2, Type EPC-40-PVC, unless otherwise indicated.

E. LFNC: UL 1660.

F. Fittings for ENT and RNC: NEMA TC 3; match to conduit or tubing type and material.

G. Fittings for LFNC: UL 514B.

### 2.3 METAL WIREWAYS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Cooper B-Line, Inc.
2. Hoffman.
3. Square D; Schneider Electric.

C. Description: Sheet metal sized and shaped as indicated, NEMA 250, Type 1, unless otherwise indicated.

D. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

E. Wireway Covers: Screw-cover type.

F. Finish: Manufacturer's standard enamel finish.

### 2.4 NONMETALLIC WIREWAYS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Hoffman.
  - 2. Lamson & Sessions; Carlon Electrical Products.
- C. Description: Fiberglass polyester, extruded and fabricated to size and shape indicated, with no holes or knockouts. Cover is gasketed with oil-resistant gasket material and fastened with captive screws treated for corrosion resistance. Connections are flanged, with stainless-steel screws and oil-resistant gaskets.
- D. Description: PVC plastic, extruded and fabricated to size and shape indicated, with snap-on cover and mechanically coupled connections with plastic fasteners.
- E. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

## 2.5 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Manufacturer's standard enamel finish in color selected by Architect.
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Thomas & Betts Corporation.
    - b. Walker Systems, Inc.; Wiremold Company (The).
    - c. Wiremold Company (The); Electrical Sales Division.
- B. Surface Nonmetallic Raceways: Two-piece construction, manufactured of rigid PVC with texture and color selected by Architect from manufacturer's standard colors.
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Butler Manufacturing Company; Walker Division.
    - b. Enduro Systems, Inc.; Composite Products Division.
    - c. Hubbell Incorporated; Wiring Device-Kellems Division.
    - d. Lamson & Sessions; Carlon Electrical Products.



- e. Panduit Corp.
- f. Walker Systems, Inc.; Wiremold Company (The).
- g. Wiremold Company (The); Electrical Sales Division.

**2.6 BOXES, ENCLOSURES, AND CABINETS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Cooper Crouse-Hinds; Div. of Cooper Industries, Inc.
  - 2. EGS/Appleton Electric.
  - 3. Erickson Electrical Equipment Company.
  - 4. Hoffman.
  - 5. Hubbell Incorporated; Killark Electric Manufacturing Co. Division.
  - 6. O-Z/Gedney; a unit of General Signal.
  - 7. RACO; a Hubbell Company.
  - 8. Robroy Industries, Inc.; Enclosure Division.
  - 9. Scott Fetzer Co.; Adalet Division.
  - 10. Spring City Electrical Manufacturing Company.
  - 11. Thomas & Betts Corporation.
  - 12. Walker Systems, Inc.; Wiremold Company (The).
  - 13. Woodhead, Daniel Company; Woodhead Industries, Inc. Subsidiary.
- C. Sheet Metal Outlet and Device Boxes: NEMA OS 1.
- D. Cast-Metal Outlet and Device Boxes: NEMA FB 1, ferrous alloy, Type FD, with gasketed cover.
- E. Nonmetallic Outlet and Device Boxes: NEMA OS 2.
- F. Metal Floor Boxes: Sheet metal, fully adjustable rectangular.
- G. Nonmetallic Floor Boxes: Nonadjustable, round.
- H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- I. Cast-Metal Access, Pull, and Junction Boxes: NEMA FB 1, cast aluminum with gasketed cover.
- J. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous-hinge cover with flush latch, unless otherwise indicated.
  - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
  - 2. Nonmetallic Enclosures: Plastic, finished inside with radio-frequency-resistant paint.

**K. Cabinets:**

1. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
2. Hinged door in front cover with flush latch and concealed hinge.
3. Key latch to match panelboards.
4. Metal barriers to separate wiring of different systems and voltage.
5. Accessory feet where required for freestanding equipment.

**2.7 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING**

**A. Description: Comply with SCTE 77.**

1. Color of Frame and Cover: Gray.
2. Configuration: Units shall be designed for flush burial and have open bottom, unless otherwise indicated.
3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
5. Cover Legend: Molded lettering, "ELECTRIC."
6. Conduit Entrance Provisions: Conduit-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
7. Handholes 12 inches wide by 24 inches long and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

**B. Polymer-Concrete Handholes and Boxes with Polymer-Concrete Cover: Molded of sand and aggregate, bound together with polymer resin, and reinforced with steel or fiberglass or a combination of the two.**

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Armorcast Products Company.
  - b. Carson Industries LLC.
  - c. CDR Systems Corporation.
  - d. NewBasis.

**C. Fiberglass Handholes and Boxes with Polymer-Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester-resin enclosure joined to polymer-concrete top ring or frame.**

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Armorcast Products Company.
  - b. Carson Industries LLC.
  - c. Christy Concrete Products.
  - d. Synertech Moulded Products, Inc.; a division of Oldcastle Precast.

D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete.

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. Carson Industries LLC.
  - b. Christy Concrete Products.
  - c. Nordic Fiberglass, Inc.

## 2.8 SLEEVES FOR RACEWAYS

- A. Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, galvanized steel, plain ends.
- B. Cast-Iron Pipe Sleeves: Cast or fabricated "wall pipe," equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- C. Sleeves for Rectangular Openings: Galvanized sheet steel with minimum 0.052- or 0.138-inch thickness as indicated and of length to suit application.
- D. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."

## 2.9 SLEEVE SEALS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
1. Advance Products & Systems, Inc.
  2. Calpico, Inc.
  3. Metraflex Co.
  4. Pipeline Seal and Insulator, Inc.
- D. Description: Modular sealing device, designed for field assembly, to fill annular space between sleeve and cable.
1. Sealing Elements: EPDM interlocking links shaped to fit surface of cable or conduit. Include type and number required for material and size of raceway or cable.
  2. Pressure Plates: Stainless steel. Include two for each sealing element.
  3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

## 2.10 SOURCE QUALITY CONTROL FOR UNDERGROUND ENCLOSURES

- A. Handhole and Pull-Box Prototype Test: Test prototypes of handholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
1. Tests of materials shall be performed by an independent testing agency.
  2. Strength tests of complete boxes and covers shall be by either an independent testing agency or manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
  3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

## PART 3 - EXECUTION

### 3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below, unless otherwise indicated:
1. Exposed Conduit: PVC coated Rigid steel conduit .
  2. Concealed Conduit, Aboveground: Rigid steel conduit, EMT
  3. Underground Conduit: RNC, Type EPC-40-PVC, direct buried.
  4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
  5. Boxes and Enclosures, Aboveground: NEMA 250, Type 4x.
  6. Application of Handholes and Boxes for Underground Wiring:

- a. Handholes and Pull Boxes in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Polymer concrete, SCTE 77, Tier 15 structural load rating.
- b. Handholes and Pull Boxes in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Polymer-concrete units, SCTE 77, Tier 8 structural load rating.
- c. Handholes and Pull Boxes Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with 3000-lbf vertical loading.

**B. Comply with the following indoor applications, unless otherwise indicated:**

1. Exposed, Not Subject to Physical Damage: EMT.
2. Exposed, Not Subject to Severe Physical Damage: EMT.
3. Exposed and Subject to Severe Physical Damage: Rigid steel conduit. Includes raceways in the following locations:
  - a. Loading dock.
  - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
  - c. Mechanical rooms.
4. Concealed in Ceilings and Interior Walls and Partitions: EMT.
5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4x, stainless steel in damp or wet locations.

**C. Minimum Raceway Size: 1/2-inch trade size.**

**D. Raceway Fittings: Compatible with raceways and suitable for use and location.**

1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with that material. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer.

**E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.**

**F. Do not install aluminum conduits in contact with concrete.**

**3.2 INSTALLATION**

- A. Comply with NECA 1 for installation requirements applicable to products specified in Part 2 except where requirements on Drawings or in this Article are stricter.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.
- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Arrange stub-ups so curved portions of bends are not visible above the finished slab.
- F. Install no more than the equivalent of three 90-degree bends in any conduit run except for communications conduits, for which fewer bends are allowed.
- G. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
- H. Raceways Embedded in Slabs:
  - 1. Run conduit larger than 1-inch trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
  - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
  - 3. Change from ENT to RNC, Type EPC-40-PVC, rigid steel conduit, or IMC before rising above the floor.
- I. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- J. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- K. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire.
- L. Install raceway sealing fittings at suitable, approved, and accessible locations and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
  - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
  - 2. Where otherwise required by NFPA 70.

- M. Expansion-Joint Fittings for RNC: Install in each run of aboveground conduit that is located where environmental temperature change may exceed 30 deg F, and that has straight-run length that exceeds 25 feet.
1. Install expansion-joint fittings for each of the following locations, and provide type and quantity of fittings that accommodate temperature change listed for location:
    - a. Outdoor Locations Not Exposed to Direct Sunlight: 125 deg F temperature change.
    - b. Outdoor Locations Exposed to Direct Sunlight: 155 deg F temperature change.
    - c. Indoor Spaces: Connected with the Outdoors without Physical Separation: 125 deg F temperature change.
    - d. Attics: 135 deg F temperature change.
  2. Install fitting(s) that provide expansion and contraction for at least 0.00041 inch per foot of length of straight run per deg F of temperature change.
  3. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at the time of installation.
- N. Flexible Conduit Connections: Use maximum of 72 inches of flexible conduit for recessed and semirecessed lighting fixtures, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
  2. Use LFMC or LFNC in damp or wet locations not subject to severe physical damage.
- O. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
- P. Set metal floor boxes level and flush with finished floor surface.
- Q. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

### 3.3 INSTALLATION OF UNDERGROUND CONDUIT

- A. Direct-Buried Conduit:
1. Excavate trench bottom to provide firm and uniform support for conduit. Prepare trench bottom as specified in Division 31 Section "Earth Moving" for pipe less than 6 inches in nominal diameter.
  2. Install backfill as specified in Division 31 Section "Earth Moving."
  3. After installing conduit, backfill and compact. Start at tie-in point, and work toward end of conduit run, leaving conduit at end of run free to move with expansion and contraction as temperature changes during this process. Firmly hand tamp backfill around conduit to

- provide maximum supporting strength. After placing controlled backfill to within 12 inches of finished grade, make final conduit connection at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
4. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
  5. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
    - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches of concrete.
    - b. For stub-ups at equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
  6. Warning Planks: Bury warning planks approximately 12 inches above direct-buried conduits, placing them 24 inches o.c. Align planks along the width and along the centerline of conduit.

### 3.4 INSTALLATION OF UNDERGROUND HANDHOLES AND BOXES

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting conduits to minimize bends and deflections required for proper entrances.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch sieve to No. 4 sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas, set so cover surface will be flush with finished grade. Set covers of other enclosures 1 inch above finished grade.
- D. Install handholes and boxes with bottom below the frost line, below grade.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.
- F. Field-cut openings for conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.

### 3.5 SLEEVE INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Coordinate sleeve selection and application with selection and application of firestopping specified in Division 07 Section "Penetration Firestopping."



- B. Concrete Slabs and Walls: Install sleeves for penetrations unless core-drilled holes or formed openings are used. Install sleeves during erection of slabs and walls.
- C. Use pipe sleeves unless penetration arrangement requires rectangular sleeved opening.
- D. Rectangular Sleeve Minimum Metal Thickness:
  - 1. For sleeve cross-section rectangle perimeter less than 50 inches and no side greater than 16 inches, thickness shall be 0.052 inch .
  - 2. For sleeve cross-section rectangle perimeter equal to, or greater than, 50 inches and 1 or more sides equal to, or greater than, 16 inches thickness shall be 0.138 inch.
- E. Fire-Rated Assemblies: Install sleeves for penetrations of fire-rated floor and wall assemblies unless openings compatible with firestop system used are fabricated during construction of floor or wall.
- F. Cut sleeves to length for mounting flush with both surfaces of walls.
- G. Extend sleeves installed in floors 2 inches above finished floor level.
- H. Size pipe sleeves to provide 1/4-inch annular clear space between sleeve and raceway unless sleeve seal is to be installed.
- I. Seal space outside of sleeves with grout for penetrations of concrete and masonry and with approved joint compound for gypsum board assemblies.
- J. Interior Penetrations of Non-Fire-Rated Walls and Floors: Seal annular space between sleeve and raceway, using joint sealant appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- K. Fire-Rated-Assembly Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at raceway penetrations. Install sleeves and seal with firestop materials. Comply with Division 07 Section "Penetration Firestopping."
- L. Roof-Penetration Sleeves: Seal penetration of individual raceways with flexible, boot-type flashing units applied in coordination with roofing work.
- M. Aboveground, Exterior-Wall Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
- N. Underground, Exterior-Wall Penetrations: Install cast-iron "wall pipes" for sleeves. Size sleeves to allow for 1-inch annular clear space between raceway and sleeve for installing mechanical sleeve seals.

### 3.6 SLEEVE-SEAL INSTALLATION

- A. Install to seal underground, exterior wall penetrations.
- B. Use type and number of sealing elements recommended by manufacturer for raceway material and size. Position raceway in center of sleeve. Assemble mechanical sleeve seals and install in annular space between raceway and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

### 3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Penetration Firestopping."

### 3.8 PROTECTION

- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
  - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
  - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

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**SECTION 260553 - IDENTIFICATION FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Identification for raceway and metal-clad cable.
  - 2. Identification for conductors and communication and control cable.
  - 3. Underground-line warning tape.
  - 4. Warning labels and signs.
  - 5. Instruction signs.
  - 6. Equipment identification labels.
  - 7. Miscellaneous identification products.

**1.3 SUBMITTALS**

- A. Product Data: For each electrical identification product indicated.
- B. Identification Schedule: An index of nomenclature of electrical equipment and system components used in identification signs and labels.
- C. Samples: For each type of label and sign to illustrate size, colors, lettering style, mounting provisions, and graphic features of identification products.

**1.4 QUALITY ASSURANCE**

- A. Comply with ANSI A13.1 and ANSI C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.145.

**1.5 COORDINATION**

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

## **PART 2 - PRODUCTS**

### **2.1 RACEWAY AND METAL-CLAD CABLE IDENTIFICATION MATERIALS**

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Color for Printed Legend:
  - 1. Power Circuits: Black letters on an orange field.
  - 2. Legend: Indicate system or service and voltage, if applicable.
- C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.
- D. Snap-Around Labels: Slit, pretensioned, flexible, preprinted, color-coded acrylic sleeves, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- E. Snap-Around, Color-Coding Bands: Slit, pretensioned, flexible, solid-colored acrylic sleeves, 2 inches long, with diameter sized to suit diameter of raceway or cable it identifies and to stay in place by gripping action.
- F. Self-Adhesive Vinyl Tape: Colored, heavy duty, waterproof, fade resistant; 2 inches wide; compounded for outdoor use.

### **2.2 CONDUCTOR AND COMMUNICATION- AND CONTROL-CABLE IDENTIFICATION MATERIALS**

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.

- B. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.
- C. Aluminum Wraparound Marker Labels: Cut from 0.014-inch thick aluminum sheet, with stamped, embossed, or scribed legend, and fitted with tabs and matching slots for permanently securing around wire or cable jacket or around groups of conductors.
- D. Metal Tags: Brass or aluminum, 2 by 2 by 0.05 inch , with stamped legend, punched for use with self-locking nylon tie fastener.
- E. Write-On Tags: Polyester tag, 0.010 inch thick, with corrosion-resistant grommet and polyester or nylon tie for attachment to conductor or cable.
  - 1. Marker for Tags: Permanent, waterproof, black ink marker recommended by tag manufacturer.

### 2.3 UNDERGROUND-LINE WARNING TAPE

- A. Description: Permanent, bright-colored, continuous-printed, polyethylene tape.
  - 1. Not less than 6 inches wide by 4 mils thick.
  - 2. Compounded for permanent direct-burial service.
  - 3. Embedded continuous metallic strip or core.
  - 4. Printed legend shall indicate type of underground line.

### 2.4 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.
- C. Baked-Enamel Warning Signs: Preprinted aluminum signs, punched or drilled for fasteners, with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 7 by 10 inches.
- D. Metal-Backed, Butyrate Warning Signs: Weather-resistant, nonfading, preprinted, cellulose-acetate butyrate signs with 0.0396-inch galvanized-steel backing; and with colors, legend, and size required for application. 1/4-inch grommets in corners for mounting. Nominal size, 10 by 14 inches.
- E. Warning label and sign shall include, but are not limited to, the following legends:
  - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."

2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

## 2.5 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch thick for signs up to 20 sq. in. and 1/8 inch thick for larger sizes.
  1. Engraved legend with black letters on white face.
  2. Punched or drilled for mechanical fasteners.
  3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

## 2.6 EQUIPMENT IDENTIFICATION LABELS

- A. Adhesive Film Label: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch.
- B. Adhesive Film Label with Clear Protective Overlay: Machine printed, in black, by thermal transfer or equivalent process. Minimum letter height shall be 3/8 inch. Overlay shall provide a weatherproof and ultraviolet-resistant seal for label.
- C. Self-Adhesive, Engraved, Laminated Acrylic or Melamine Label: Adhesive backed, with white letters on a dark-gray background. Minimum letter height shall be 3/8 inch.
- D. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. White letters on a dark-gray background. Minimum letter height shall be 3/8 inch.
- E. Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch.

## 2.7 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Cable Ties: Fungus-inert, self-extinguishing, 1-piece, self-locking, Type 6/6 nylon cable ties.
  1. Minimum Width: 3/16 inch.
  2. Tensile Strength: 50 lb, minimum.
  3. Temperature Range: Minus 40 to plus 185 deg F.
  4. Color: Black, except where used for color-coding.
- B. Paint: Paint materials and application requirements are specified in Division 09 painting Sections.
  1. Exterior Concrete, Stucco, and Masonry (Other Than Concrete Unit Masonry):

- a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
  - 1) Primer: Exterior concrete and masonry primer.
  - 2) Finish Coats: Exterior semigloss acrylic enamel.
2. Exterior Concrete Unit Masonry:
  - a. Semigloss Acrylic-Enamel Finish: One finish coat over a block filler.
    - 1) Block Filler: Concrete unit masonry block filler.
    - 2) Finish Coats: Exterior semigloss acrylic enamel.
3. Exterior Ferrous Metal:
  - a. Semigloss Alkyd-Enamel Finish: One finish coat over a primer.
    - 1) Primer: Exterior ferrous-metal primer.
    - 2) Finish Coats: Exterior semigloss alkyd enamel.
4. Exterior Zinc-Coated Metal (except Raceways):
  - a. Semigloss Alkyd-Enamel Finish: One finish coat over a primer.
    - 1) Primer: Exterior zinc-coated metal primer.
    - 2) Finish Coats: Exterior semigloss alkyd enamel.
5. Interior Concrete and Masonry (Other Than Concrete Unit Masonry):
  - a. Semigloss Alkyd-Enamel Finish: One finish coat over a primer.
    - 1) Primer: Interior concrete and masonry primer.
    - 2) Finish Coats: Interior semigloss alkyd enamel.
6. Interior Concrete Unit Masonry:
  - a. Semigloss Acrylic-Enamel Finish: One finish coat over a block filler.
    - 1) Block Filler: Concrete unit masonry block filler.
    - 2) Finish Coats: Interior semigloss acrylic enamel.
7. Interior Gypsum Board:
  - a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
    - 1) Primer: Interior gypsum board primer.
    - 2) Finish Coats: Interior semigloss acrylic enamel.
8. Interior Ferrous Metal:



- a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
  - 1) Primer: Interior ferrous-metal primer.
  - 2) Finish Coats: Interior semigloss acrylic enamel.
- 9. Interior Zinc-Coated Metal (except Raceways):
  - a. Semigloss Acrylic-Enamel Finish: One finish coat over a primer.
    - 1) Primer: Interior zinc-coated metal primer.
    - 2) Finish Coats: Interior semigloss acrylic enamel.
- C. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

### PART 3 - EXECUTION

#### 3.1 APPLICATION

- A. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service, Feeder, and Branch Circuits More Than 30 A: Identify with orange self-adhesive vinyl label.
- B. Accessible Raceways and Cables of Auxiliary Systems: Identify the following systems with color-coded, self-adhesive vinyl tape applied in bands:
  - 1. Fire Alarm System: Red.
  - 2. Fire-Suppression Supervisory and Control System: Red and yellow.
  - 3. Combined Fire Alarm and Security System: Red and blue.
  - 4. Security System: Blue and yellow.
  - 5. Mechanical and Electrical Supervisory System: Green and blue.
  - 6. Telecommunication System: Green and yellow.
  - 7. Control Wiring: Green and red.
- C. Power-Circuit Conductor Identification: For primary and secondary conductors No. 1/0 AWG and larger in vaults, pull and junction boxes, manholes, and handholes use color-coding conductor tape. Identify source and circuit number of each set of conductors. For single conductor cables, identify phase in addition to the above.
- D. Branch-Circuit Conductor Identification: Where there are conductors for more than three branch circuits in same junction or pull box, use color-coding conductor tape. Identify each ungrounded conductor according to source and circuit number.

- E. Conductors to Be Extended in the Future: Attach write-on tags to conductors and list source and circuit number.
- F. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, signal, sound, intercommunications, voice, and data connections.
  - 1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
  - 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
  - 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and Operation and Maintenance Manual.
- G. Locations of Underground Lines: Identify with underground-line warning tape for power, lighting, communication, and control wiring and optical fiber cable. Limit use of underground-line warning tape to direct-buried cables.
- H. Warning Labels for Indoor Cabinets, Boxes, and Enclosures for Power and Lighting: Comply with 29 CFR 1910.145 and apply self-adhesive warning labels. Identify system voltage with black letters on an orange background. Apply to exterior of door, cover, or other access.
  - 1. Equipment with Multiple Power or Control Sources: Apply to door or cover of equipment including, but not limited to, the following:
    - a. Power transfer switches.
    - b. Controls with external control power connection.
  - 2. Equipment Requiring Workspace Clearance According to NFPA 70: Unless otherwise indicated, apply to door or cover of equipment but not on flush panelboards and similar equipment in finished spaces.
- I. Instruction Signs:
  - 1. Operating Instructions: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
  - 2. Emergency Operating Instructions: Install instruction signs with white legend on a red background with minimum 3/8-inch high letters for emergency instructions at equipment used for power transfer.
- J. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.

1. Labeling Instructions:
  - a. Indoor Equipment: Engraved, laminated acrylic or melamine label. Unless otherwise indicated, provide a single line of text with 1/2-inch high letters on 1-1/2-inch high label; where 2 lines of text are required, use labels 2 inches high.
  - b. Outdoor Equipment: Engraved, laminated acrylic or melamine label.
  - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
  
2. Equipment to Be Labeled:
  - a. Panelboards, electrical cabinets, and enclosures.
  - b. Access doors and panels for concealed electrical items.
  - c. Electrical switchgear and switchboards.
  - d. Transformers.
  - e. Electrical substations.
  - f. Emergency system boxes and enclosures.
  - g. Motor-control centers.
  - h. Disconnect switches.
  - i. Enclosed circuit breakers.
  - j. Motor starters.
  - k. Push-button stations.
  - l. Power transfer equipment.
  - m. Contactors.
  - n. Remote-controlled switches, dimmer modules, and control devices.
  - o. Battery inverter units.
  - p. Battery racks.
  - q. Power-generating units.
  - r. Voice and data cable terminal equipment.
  - s. Master clock and program equipment.
  - t. Intercommunication and call system master and staff stations.
  - u. Television/audio components, racks, and controls.
  - v. Fire-alarm control panel and annunciators.
  - w. Security and intrusion-detection control stations, control panels, terminal cabinets, and racks.
  - x. Monitoring and control equipment.
  - y. Uninterruptible power supply equipment.
  - z. Terminals, racks, and patch panels for voice and data communication and for signal and control functions.

### 3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
  
- B. Location: Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.

- C. Apply identification devices to surfaces that require finish after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.
- F. System Identification Color Banding for Raceways and Cables: Each color band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- G. Color-Coding for Phase and Voltage Level Identification, 600 V and Less: Use the colors listed below for ungrounded service, feeder, and branch-circuit conductors.
  - 1. Color shall be factory applied or, for sizes larger than No. 10 AWG if authorities having jurisdiction permit, field applied.
  - 2. Colors for 208/120-V Circuits:
    - a. Phase A: Black.
    - b. Phase B: Red.
    - c. Phase C: Blue.
  - 3. Colors for 480/277-V Circuits:
    - a. Phase A: Brown.
    - b. Phase B: Orange.
    - c. Phase C: Yellow.
  - 4. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.
- H. Aluminum Wraparound Marker Labels and Metal Tags: Secure tight to surface of conductor or cable at a location with high visibility and accessibility.
- I. Underground-Line Warning Tape: During backfilling of trenches install continuous underground-line warning tape directly above line at 6 to 8 inches below finished grade. Use multiple tapes where width of multiple lines installed in a common trench or concrete envelope exceeds 16 inches overall.
- J. Painted Identification: Prepare surface and apply paint according to Division 09 painting Sections.

END OF SECTION 260553

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SECTION 260923 - LIGHTING CONTROL DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following lighting control devices:
  - 1. Time switches.
  - 2. Outdoor photoelectric switches.
  - 3. Lighting contactors.
- B. Related Sections include the following:
  - 1. Division 26 Section "Wiring Devices" for wall-box dimmers and manual light switches.

1.3 DEFINITIONS

- A. LED: Light-emitting diode.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show installation details.
  - 1. Interconnection diagrams showing field-installed wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

## PART 2 - PRODUCTS

### 2.1 TIME SWITCHES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Area Lighting Research, Inc.; Tyco Electronics.
  - 2. Grasslin Controls Corporation; a GE Industrial Systems Company.
  - 3. Intermatic, Inc.
  - 4. Leviton Mfg. Company Inc.
  - 5. Lightolier Controls; a Genlyte Company.
  - 6. Lithonia Lighting; Acuity Lighting Group, Inc.
  - 7. Paragon Electric Co.; Invensys Climate Controls.
  - 8. Square D; Schneider Electric.
  - 9. TORK.
- D. Electronic Time Switches: Electronic, solid-state programmable units with alphanumeric display; complying with UL 917.
  - 1. Contact Configuration: SPST .
  - 2. Contact Rating: 20-A ballast load, 120/240-V ac.
  - 3. Program: 8 on-off set points on a 24-hour schedule and an annual holiday schedule that overrides the weekly operation on holidays.
  - 4. Program: 2 on-off set points on a 24-hour schedule, allowing different set points for each day of the week and an annual holiday schedule that overrides the weekly operation on holidays.
  - 5. Programs: 8 channels; each channel shall be individually programmable with 8 on-off set points on a 24-hour schedule.
  - 6. Circuitry: Allow connection of a photoelectric relay as substitute for on-off function of a program on selected channels.
  - 7. Astronomic Time: Selected channels.
  - 8. Battery Backup: For schedules and time clock.

### 2.2 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Area Lighting Research, Inc.; Tyco Electronics.
  - 2. Grasslin Controls Corporation; a GE Industrial Systems Company.
  - 3. Intermatic, Inc.
  - 4. Lithonia Lighting; Acuity Lighting Group, Inc.
  - 5. Novitas, Inc.
  - 6. Paragon Electric Co.; Invensys Climate Controls.
  - 7. Square D; Schneider Electric.
  - 8. TORK.
- E. Description: Solid state, with SPST dry contacts rated for 1800 VA to operate connected load, relay, or contactor coils; complying with UL 773.
  - 1. Light-Level Monitoring Range: 1.5 to 10 fc with an adjustment for turn-on and turn-off levels within that range.
  - 2. Time Delay: 30-second minimum, to prevent false operation.
  - 3. Lightning Arrester: Air-gap type.
  - 4. Mounting: Twist lock complying with IEEE C136.10, with base.

### 2.3 LIGHTING CONTACTORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - 1. Allen-Bradley/Rockwell Automation.
  - 2. ASCO Power Technologies, LP; a division of Emerson Electric Co.
  - 3. Eaton Electrical Inc.; Cutler-Hammer Products.
  - 4. GE Industrial Systems; Total Lighting Control.
  - 5. Grasslin Controls Corporation; a GE Industrial Systems Company.
  - 6. Hubbell Lighting.
  - 7. Lithonia Lighting; Acuity Lighting Group, Inc.
  - 8. MicroLite Lighting Control Systems.
  - 9. Square D; Schneider Electric.



- D. Description: Electrically operated and mechanically held, combination type with fusible switch, complying with NEMA ICS 2 and UL 508.
1. Current Rating for Switching: Listing or rating consistent with type of load served, including tungsten filament, inductive, and high-inrush ballast (ballast with 15 percent or less total harmonic distortion of normal load current).
  2. Fault Current Withstand Rating: Equal to or exceeding the available fault current at the point of installation.
  3. Enclosure: Comply with NEMA 250.
  4. Provide with control and pilot devices as scheduled, matching the NEMA type specified for the enclosure.
- E. BAS Interface: Provide hardware interface to enable the BAS to monitor and control lighting contactors.
1. Monitoring: On-off status
  2. Control: On-off operation

#### 2.4 CONDUCTORS AND CABLES

- A. Power Wiring to Supply Side of Remote-Control Power Sources: Not smaller than No. 12 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- B. Classes 2 and 3 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 18 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- C. Class 1 Control Cable: Multiconductor cable with stranded-copper conductors not smaller than No. 14 AWG. Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

### PART 3 - EXECUTION

#### 3.1 CONTACTOR INSTALLATION

- A. Mount electrically held lighting contactors with elastomeric isolator pads, to eliminate structure-borne vibration, unless contactors are installed in an enclosure with factory-installed vibration isolators.

#### 3.2 WIRING INSTALLATION

- A. Wiring Method: Comply with Division 26 Section "Low-Voltage Electrical Power Conductors and Cables." Minimum conduit size shall be 1/2 inch.

- B. Wiring within Enclosures: Comply with NECA 1. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions, unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.

### 3.3 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 26 Section "Identification for Electrical Systems."
  - 1. Identify controlled circuits in lighting contactors.
  - B. Label time switches and contactors with a unique designation.

### 3.4 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
  - 1. After installing time switches and after electrical circuitry has been energized, adjust and test for compliance with requirements.
  - 2. Operational Test: Verify operation of each lighting control device, and adjust time delays.
- B. Lighting control devices that fail tests and inspections are defective work.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain lighting control devices. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 260923

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SECTION 262416 - PANELBOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Distribution panelboards.
2. Lighting and appliance branch-circuit panelboards.
3. Load centers.

1.3 DEFINITIONS

- A. SVR: Suppressed voltage rating.
- B. TVSS: Transient voltage surge suppressor.

1.4 SUBMITTALS

- A. Product Data: For each type of panelboard, switching and overcurrent protective device, transient voltage suppression device, accessory, and component indicated. Include dimensions and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
- B. Shop Drawings: For each panelboard and related equipment.
  1. Include dimensioned plans, elevations, sections, and details. Show tabulations of installed devices, equipment features, and ratings.
  2. Detail enclosure types and details for types other than NEMA 250, Type 1.
  3. Detail bus configuration, current, and voltage ratings.
  4. Short-circuit current rating of panelboards and overcurrent protective devices.
  5. Include evidence of NRTL listing for series rating of installed devices.
  6. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
  7. Include wiring diagrams for power, signal, and control wiring.

8. Include time-current coordination curves for each type and rating of overcurrent protective device included in panelboards. Submit on translucent log-log graft paper; include selectable ranges for each type of overcurrent protective device.
- C. Qualification Data: For qualified testing agency.
- D. Field Quality-Control Reports:
1. Test procedures used.
  2. Test results that comply with requirements.
  3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- E. Panelboard Schedules: For installation in panelboards. Submit final versions after load balancing.
- F. Operation and Maintenance Data: For panelboards and components to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
1. Manufacturer's written instructions for testing and adjusting overcurrent protective devices.
  2. Time-current curves, including selectable ranges for each type of overcurrent protective device that allows adjustments.
- 1.5 QUALITY ASSURANCE
- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
- B. Source Limitations: Obtain panelboards, overcurrent protective devices, components, and accessories from single source from single manufacturer.
- C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for panelboards including clearances between panelboards and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- E. Comply with NEMA PB 1.
- F. Comply with NFPA 70.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Remove loose packing and flammable materials from inside panelboards; install temporary electric heating (250 W per panelboard) to prevent condensation.
- B. Handle and prepare panelboards for installation according to NECA 407.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations:
  - 1. Do not deliver or install panelboards until spaces are enclosed and weathertight, wet work in spaces is complete and dry, work above panelboards is complete, and temporary HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
  - 2. Rate equipment for continuous operation under the following conditions unless otherwise indicated:
    - a. Ambient Temperature: Not exceeding 23 deg F to plus 104 deg F.
    - b. Altitude: Not exceeding 6600 feet.
- B. Service Conditions: NEMA PB 1, usual service conditions, as follows:
  - 1. Ambient temperatures within limits specified.
  - 2. Altitude not exceeding 6600 feet.
- C. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
  - 1. Notify Owner no fewer than two days in advance of proposed interruption of electric service.
  - 2. Do not proceed with interruption of electric service without Owner's written permission.
  - 3. Comply with NFPA 70E.

1.8 COORDINATION

- A. Coordinate layout and installation of panelboards and components with other construction that penetrates walls or is supported by them, including electrical and other types of equipment, raceways, piping, encumbrances to workspace clearance requirements, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.

**1.9 WARRANTY**

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace transient voltage suppression devices that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five years from date of Substantial Completion.

**1.10 EXTRA MATERIALS**

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Keys: Two spares for each type of panelboard cabinet lock.
2. Circuit Breakers Including GFCI and Ground Fault Equipment Protection (GFEP) Types: Two spares for each panelboard.
3. Fuses for Fused Switches: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
4. Fuses for Fused Power-Circuit Devices: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.

**PART 2 - PRODUCTS**

**2.1 GENERAL REQUIREMENTS FOR PANELBOARDS**

- A. Enclosures: Surface-mounted cabinets.

1. Rated for environmental conditions at installed location.
  - a. Indoor Dry and Clean Locations: NEMA 250, Type 1
  - b. Outdoor Locations: NEMA 250, Type 4x, stainless steel.
  - c. Kitchen Areas: NEMA 250, Type 4X, stainless steel
  - d. Other Wet or Damp Indoor Locations: NEMA 250, Type 4
  - e. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 5.
2. Front: Secured to box with concealed trim clamps. For surface-mounted fronts, match box dimensions; for flush-mounted fronts, overlap box.
3. Hinged Front Cover: Entire front trim hinged to box and with standard door within hinged trim cover.
4. Skirt for Surface-Mounted Panelboards: Same gage and finish as panelboard front with flanges for attachment to panelboard, wall, and ceiling or floor.

5. Gutter Extension and Barrier: Same gage and finish as panelboard enclosure; integral with enclosure body. Arrange to isolate individual panel sections.
  6. Finishes:
    - a. Panels and Trim: Galvanized steel, factory finished immediately after cleaning and pretreating with manufacturer's standard two-coat, baked-on finish consisting of prime coat and thermosetting topcoat.
    - b. Back Boxes: Galvanized steel..
    - c. Fungus Proofing: Permanent fungicidal treatment for overcurrent protective devices and other components.
  7. Directory Card: Inside panelboard door, mounted in transparent card holder.
- B. Incoming Mains Location: Bottom.
- C. Phase, Neutral, and Ground Buses:
1. Material: Hard-drawn copper, 98 percent conductivity.
  2. Equipment Ground Bus: Adequate for feeder and branch-circuit equipment grounding conductors; bonded to box.
  3. Isolated Ground Bus: Adequate for branch-circuit isolated ground conductors; insulated from box.
  4. Split Bus: Vertical buses divided into individual vertical sections.
- D. Conductor Connectors: Suitable for use with conductor material and sizes.
1. Material: Hard-drawn copper, 98 percent conductivity.
  2. Main and Neutral Lugs: Compression type.
  3. Ground Lugs and Bus-Configured Terminators: Compression type.
  4. Feed-Through Lugs: Compression type, suitable for use with conductor material. Locate at opposite end of bus from incoming lugs or main device.
  5. Subfeed (Double) Lugs: Compression type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
  6. Gutter-Tap Lugs: Compression type suitable for use with conductor material. Locate at same end of bus as incoming lugs or main device.
- E. Service Equipment Label: NRTL labeled for use as service equipment for panelboards or load centers with one or more main service disconnecting and overcurrent protective devices.
- F. Future Devices: Mounting brackets, bus connections, filler plates, and necessary appurtenances required for future installation of devices.
- G. Panelboard Short-Circuit Current Rating: Rated for series-connected system with integral or remote upstream overcurrent protective devices and labeled by an NRTL. Include size and type of allowable upstream and branch devices, listed and labeled for series-connected short-circuit rating by an NRTL.



**2.2 DISTRIBUTION PANELBOARDS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Panelboards: NEMA PB 1, power and feeder distribution type.
- D. Doors: Secured with vault-type latch with tumbler lock; keyed alike.
  - 1. For doors more than 36 inches high, provide two latches, keyed alike.
- E. Mains: Lugs only.
- F. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes 125 A and Smaller: Bolt-on circuit breakers.
- G. Branch Overcurrent Protective Devices for Circuit-Breaker Frame Sizes Larger Than 125 A: Bolt-on circuit breakers; plug-in circuit breakers where individual positive-locking device requires mechanical release for removal.

**2.3 LIGHTING AND APPLIANCE BRANCH-CIRCUIT PANELBOARDS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Panelboards: NEMA PB 1, lighting and appliance branch-circuit type.
- D. Mains: lugs only.
- E. Branch Overcurrent Protective Devices: Bolt-on circuit breakers, replaceable without disturbing adjacent units.

- F. Doors: Concealed hinges; secured with flush latch with tumbler lock; keyed alike.

#### 2.4 LOAD CENTERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Load Centers: Comply with UL 67.
- D. Mains: Circuit breaker.
- E. Branch Overcurrent Protective Devices: Plug-in circuit breakers, replaceable without disturbing adjacent units.
- F. Conductor Connectors: Mechanical type for main, neutral, and ground lugs and buses.

#### 2.5 DISCONNECTING AND OVERCURRENT PROTECTIVE DEVICES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Molded-Case Circuit Breaker (MCCB): Comply with UL 489, with series-connected rating to meet available fault currents.
  - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads, and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
  - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.

3. Electronic trip circuit breakers with rms sensing; field-replaceable rating plug or field-replicable electronic trip; and the following field-adjustable settings:
    - a. Instantaneous trip.
    - b. Long- and short-time pickup levels.
    - c. Long- and short-time time adjustments.
    - d. Ground-fault pickup level, time delay, and  $I^2t$  response.
  4. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller; let-through ratings less than NEMA FU 1, RK-5.
  5. GFCI Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
  6. Ground-Fault Equipment Protection (GFEP) Circuit Breakers: Class B ground-fault protection (30-mA trip).
  7. Arc-Fault Circuit Interrupter (AFCI) Circuit Breakers: Comply with UL 1699; 120/240-V, single-pole configuration.
  8. Molded-Case Circuit-Breaker (MCCB) Features and Accessories:
    - a. Standard frame sizes, trip ratings, and number of poles.
    - b. Lugs: Compression style, suitable for number, size, trip ratings, and conductor materials.
    - c. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge (HID) lighting circuits.
    - d. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
    - e. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at 55 percent of rated voltage.
    - f. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
    - g. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts and "b" contacts operate in reverse of circuit-breaker contacts.
    - h. Alarm Switch: Single-pole, normally open contact that actuates only when circuit breaker trips.
    - i. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
    - j. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function with other upstream or downstream devices.
    - k. Multipole units enclosed in a single housing or factory assembled to operate as a single unit.
    - l. Handle Padlocking Device: Fixed attachment, for locking circuit-breaker handle in on or off position.
    - m. Handle Clamp: Loose attachment, for holding circuit-breaker handle in on position.
- D. Fused Switch: NEMA KS 1, Type HD; clips to accommodate specified fuses; lockable handle.

1. Fuses, and Spare-Fuse Cabinet: Comply with requirements specified in Division 26 Section "Fuses."
2. Fused Switch Features and Accessories: Standard ampere ratings and number of poles.
3. Auxiliary Contacts: One normally open and normally closed contact(s) that operate with switch handle operation.

## 2.6 PANELBOARD SUPPRESSORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  1. Current Technology; a subsidiary of Danahar Corporation.
  2. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  3. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  4. Liebert Corporation.
  5. Siemens Energy & Automation, Inc.
  6. Square D; a brand of Schneider Electric.
- C. Surge Protection Device: IEEE C62.41-compliant, integrally mounted, solid-state, parallel-connected, non-modular type, with sine-wave tracking suppression and filtering modules, UL 1449, second edition, short-circuit current rating matching or exceeding the panelboard short-circuit rating, and with the following features and accessories:
  1. Accessories:
    - a. LED indicator lights for power and protection status.
    - b. Audible alarm, with silencing switch, to indicate when protection has failed.
    - c. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status.
- D. Surge Protection Device: IEEE C62.41-compliant, integrally mounted, wired-in, solid-state, parallel-connected, modular (with field-replaceable modules) type, with sine-wave tracking suppression and filtering modules, UL 1449, second edition, short-circuit current rating matching or exceeding the panelboard short-circuit rating, and with the following features and accessories:
  1. Accessories:
    - a. Fuses rated at 200-kA interrupting capacity.
    - b. Fabrication using bolted compression lugs for internal wiring.
    - c. Integral disconnect switch.
    - d. Redundant suppression circuits.
    - e. Redundant replaceable modules.
    - f. Arrangement with wire connections to phase buses, neutral bus, and ground bus.

- g. LED indicator lights for power and protection status.
  - h. Audible alarm, with silencing switch, to indicate when protection has failed.
  - i. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of system operation. Contacts shall reverse position on failure of any surge diversion module or on opening of any current-limiting device. Coordinate with building power monitoring and control system.
  - j. Four-digit, transient-event counter set to totalize transient surges.
- 2. Peak Single-Impulse Surge Current Rating: 160 kA per mode/320 kA per phase.
  - 3. Minimum single-impulse current ratings, using 8-by-20-mic.sec. waveform described in IEEE C62.41.2.
    - a. Line to Neutral: 70,000 A.
    - b. Line to Ground: 70,000 A.
    - c. Neutral to Ground: 50,000 A.
  - 4. Withstand Capabilities: 12,000 IEEE C62.41, Category C3 (10 kA), 8-by-20-mic.sec. surges with less than 5 percent change in clamping voltage.
  - 5. Protection modes and UL 1449 SVR for grounded wye circuits with 208Y/120-V, three-phase, four-wire circuits shall be as follows:
    - a. Line to Neutral: 400 V for 208Y/120.
    - b. Line to Ground: 400 V for 208Y/120.
    - c. Neutral to Ground: 400 V for 208Y/120.
  - 6. Protection modes and UL 1449 SVR for 240/120-V, single-phase, three-wire circuits shall be as follows:
    - a. Line to Neutral: 400 V.
    - b. Line to Ground: 400 V.
    - c. Neutral to Ground: 400 V.

## 2.7 ACCESSORY COMPONENTS AND FEATURES

- A. Accessory Set: Include tools and miscellaneous items required for overcurrent protective device test, inspection, maintenance, and operation.
- B. Portable Test Set: For testing functions of solid-state trip devices without removing from panelboard. Include relay and meter test plugs suitable for testing panelboard meters and switchboard class relays.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Receive, inspect, handle, and store panelboards according to NECA 407.
- B. Examine panelboards before installation. Reject panelboards that are damaged or rusted or have been subjected to water saturation.
- C. Examine elements and surfaces to receive panelboards for compliance with installation tolerances and other conditions affecting performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install panelboards and accessories according to NECA 407.
- B. Mount panelboard cabinet plumb and rigid without distortion of box. Mount recessed panelboards with fronts uniformly flush with wall finish and mating with back box.
- C. Install overcurrent protective devices and controllers not already factory installed.
  - 1. Set field-adjustable, circuit-breaker trip ranges.
- D. Install filler plates in unused spaces.
- E. Arrange conductors in gutters into groups and bundle and wrap with wire ties after completing load balancing.
- F. Comply with NECA 1.

### 3.3 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs complying with Division 26 Section "Identification for Electrical Systems."
- B. Create a directory to indicate installed circuit loads after balancing panelboard loads; incorporate Owner's final room designations. Obtain approval before installing. Use a computer or typewriter to create directory; handwritten directories are not acceptable.
- C. Panelboard Nameplates: Label each panelboard with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

- D. Device Nameplates: Label each branch circuit device in distribution panelboards with a nameplate complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

### 3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Acceptance Testing Preparation:
  - 1. Test insulation resistance for each panelboard bus, component, connecting supply, feeder, and control circuit.
  - 2. Test continuity of each circuit.
- E. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
  - 3. Perform the following infrared scan tests and inspections and prepare reports:
    - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each panelboard. Remove front panels so joints and connections are accessible to portable scanner.
    - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each panelboard 11 months after date of Substantial Completion.
    - c. Instruments and Equipment:
      - 1) Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
- F. Panelboards will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports, including a certified report that identifies panelboards included and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

**3.5 ADJUSTING**

- A. Adjust moving parts and operable component to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Division 26 Section "Overcurrent Protective Device Coordination Study."
- C. Load Balancing: After Substantial Completion, but not more than 60 days after Final Acceptance, measure load balancing and make circuit changes.
  - 1. Measure as directed during period of normal system loading.
  - 2. Perform load-balancing circuit changes outside normal occupancy/working schedule of the facility and at time directed. Avoid disrupting critical 24-hour services such as fax machines and on-line data processing, computing, transmitting, and receiving equipment.
  - 3. After circuit changes, recheck loads during normal load period. Record all load readings before and after changes and submit test records.
  - 4. Tolerance: Difference exceeding 20 percent between phase loads, within a panelboard, is not acceptable. Rebalance and recheck as necessary to meet this minimum requirement.

**3.6 PROTECTION**

- A. Temporary Heating: Apply temporary heat to maintain temperature according to manufacturer's written instructions.

END OF SECTION 262416



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SECTION 262713 - ELECTRICITY METERING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes equipment for utility company's electricity metering.

1.3 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes. Describe electrical characteristics, features, and operating sequences, both automatic and manual. Include the following:
  - 1. Electricity-metering equipment.
- B. Shop Drawings for Electricity-Metering Equipment:
  - 1. Dimensioned plans and sections or elevation layouts.
  - 2. Wiring Diagrams: Power, signal, and control wiring specific to this Project. Identify terminals and wiring designations and color codes to facilitate installation, operation, and maintenance. Indicate recommended types, wire sizes, and circuiting arrangements for field-installed wiring, and show circuit protection features.
  - 3. Mounting and anchoring devices recommended by manufacturer.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Receive, store, and handle modular meter center as specified in NECA 400.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
  - 1. Notify Owner no fewer than two days in advance of proposed interruption of electrical service.
  - 2. Do not proceed with interruption of electrical service without Owner's written permission.

## 1.7 COORDINATION

- A. Electrical Service Connections: Coordinate with utility companies and components they furnish as follows:
  - 1. Comply with requirements of utilities providing electrical power and communication services.
  - 2. Coordinate installation and connection of utilities and services, including provision for electricity-metering components.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include manufacturers specified.
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 EQUIPMENT FOR ELECTRICITY METERING BY UTILITY COMPANY

- A. Current-Transformer Cabinets: Comply with requirements of electrical power utility company.
- B. Meter Sockets: Comply with requirements of electrical power utility company.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Comply with equipment installation requirements in NECA 1.
- B. Install equipment for utility company metering. Install raceways and equipment according to utility company's written requirements. Provide empty conduits for metering leads and extend grounding connections as required by utility company.

END OF SECTION 262713

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SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

1. Receptacles, receptacles with integral GFCI, and associated device plates.
2. Twist-locking receptacles.
3. Receptacles with integral surge suppression units.
4. Wall-box motion sensors.
5. Isolated-ground receptacles.
6. Hospital-grade receptacles.
7. Snap switches and wall-box dimmers.
8. Solid-state fan speed controls.
9. Wall-switch and exterior occupancy sensors.
10. Communications outlets.
11. Pendant cord-connector devices.
12. Cord and plug sets.
13. Floor service outlets, poke-through assemblies, service poles, and multioutlet assemblies.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. GFCI: Ground-fault circuit interrupter.
- C. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- D. RFI: Radio-frequency interference.
- E. TVSS: Transient voltage surge suppressor.
- F. UTP: Unshielded twisted pair.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.
- C. Samples: One for each type of device and wall plate specified, in each color specified.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing label warnings and instruction manuals that include labeling conditions.

#### 1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device and associated wall plate through one source from a single manufacturer. Insofar as they are available, obtain all wiring devices and associated wall plates from a single manufacturer and one source.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

#### 1.6 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.
  - 1. Cord and Plug Sets: Match equipment requirements.

#### 1.7 EXTRA MATERIALS

- A. Furnish extra materials described in subparagraphs below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Service/Power Poles: One for every 10, but no fewer than one.
  - 2. Floor Service Outlet Assemblies: One for every 10, but no fewer than one .
  - 3. Poke-Through, Fire-Rated Closure Plugs: One for every five floor service outlets installed, but no fewer than two.
  - 4. TVSS Receptacles: One for every 10 of each type installed, but no fewer than two of each type.

**PART 2 - PRODUCTS**

**2.1 MANUFACTURERS**

- A. Manufacturers' Names: Shortened versions (shown in parentheses) of the following manufacturers' names are used in other Part 2 articles:
1. Cooper Wiring Devices; a division of Cooper Industries, Inc. (Cooper).
  2. Hubbell Incorporated; Wiring Device-Kellems (Hubbell).
  3. Leviton Mfg. Company Inc. (Leviton).
  4. Pass & Seymour/Legrand; Wiring Devices & Accessories (Pass & Seymour).

**2.2 STRAIGHT BLADE RECEPTACLES**

- A. Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; 5351 (single), 5352 (duplex).
    - b. Hubbell; HBL5351 (single), CR5352 (duplex).
    - c. Leviton; 5891 (single), 5352 (duplex).
    - d. Pass & Seymour; 5381 (single), 5352 (duplex).
- B. Hospital-Grade, Duplex Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498 Supplement SD.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; 8300 (duplex).
    - b. Hubbell; HBL8310 (single), HBL8300H (duplex).
    - c. Leviton; 8310 (single), 8300 (duplex).
    - d. Pass & Seymour; 9301-HG (single), 9300-HG (duplex).
- C. Isolated-Ground, Duplex Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Hubbell; CR 5253IG.



- b. Leviton; 5362-IG.
  - c. Pass & Seymour; IG6300.
3. Description: Straight blade; equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.
- D. Tamper-Resistant Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration 5-20R, and UL 498.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; TR8300.
    - b. Hubbell; HBL8300SG.
    - c. Leviton; 8300-SGG.
    - d. Pass & Seymour; 63H.
  3. Description: Labeled to comply with NFPA 70, "Health Care Facilities" Article, "Pediatric Locations" Section.

### 2.3 GFCI RECEPTACLES

- A. General Description: Straight blade, feed-through type. Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 943, Class A, and include indicator light that is lighted when device is tripped.
- B. Duplex GFCI Convenience Receptacles, 125 V, 20 A:
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; GF20.
    - b. Pass & Seymour; 2084.
- C. Hospital-Grade, Duplex GFCI Convenience Receptacles, 125 V, 20 A: Comply with UL 498 Supplement SD.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; HGF20.
    - b. Hubbell; HGF8300.

- c. Leviton; 6898-HG.
- d. Pass & Seymour; 2091-SHG.

## 2.4 TVSS RECEPTACLES

- A. General Description: Comply with NEMA WD 1, NEMA WD 6, UL 498, and UL 1449, with integral TVSS in line to ground, line to neutral, and neutral to ground.
  - 1. TVSS Components: Multiple metal-oxide varistors; with a nominal clamp-level rating of 400 volts and minimum single transient pulse energy dissipation of 240 J, according to IEEE C62.41.2 and IEEE C62.45.
  - 2. Active TVSS Indication: Visual and audible, with light visible in face of device to indicate device is "active" or "no longer in service."
- B. Duplex TVSS Convenience Receptacles:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; 5362BLS.
    - b. Hubbell; HBL5362SA.
    - c. Leviton; 5380.
  - 3. Description: Straight blade, 125 V, 20 A; NEMA WD 6 configuration 5-20R.
- C. Isolated-Ground, Duplex Convenience Receptacles:
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; IG5362BLS.
    - b. Hubbell; IG5362SA.
    - c. Leviton; 5380-IG.
  - 3. Description: Straight blade, 125 V, 20 A; NEMA WD 6 configuration 5-20R. Equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.
- D. Hospital-Grade, Duplex Convenience Receptacles: Comply with UL 498 Supplement SD.
  - 1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  - 2. Products: Subject to compliance with requirements, provide one of the following:

- a. Cooper; 8300BLS.
  - b. Hubbell; HBL8362SA.
  - c. Leviton; 8380.
3. Description: Straight blade, 125 V, 20 A; NEMA WD 6 configuration 5-20R.
- E. Isolated-Ground, Hospital-Grade, Duplex Convenience Receptacles:
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:
    - a. Cooper; IG8300HGBLS.
    - b. Hubbell; IG8362SA.
    - c. Leviton; 8380-IG.
  3. Description: Straight blade, 125 V, 20 A; NEMA WD 6 configuration 5-20R. Comply with UL 498 Supplement SD. Equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.

## 2.5 HAZARDOUS (CLASSIFIED) LOCATION RECEPTACLES

- A. Wiring Devices for Hazardous (Classified) Locations: Comply with NEMA FB 11 and UL 1010.
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Cooper Crouse-Hinds.
    - b. EGS/Appleton Electric.
    - c. Killark; a division of Hubbell Inc.

## 2.6 TWIST-LOCKING RECEPTACLES

- A. Single Convenience Receptacles, 125 V, 20 A: Comply with NEMA WD 1, NEMA WD 6 configuration L5-20R, and UL 498.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
  2. Products: Subject to compliance with requirements, provide one of the following:

- a. Cooper; L520R.
- b. Hubbell; HBL2310.
- c. Leviton; 2310.
- d. Pass & Seymour; L520-R.

**B. Isolated-Ground, Single Convenience Receptacles, 125 V, 20 A:**

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Hubbell; IG2310.
  - b. Leviton; 2310-IG.
3. Description: Comply with NEMA WD 1, NEMA WD 6 configuration L5-20R, and UL 498. Equipment grounding contacts shall be connected only to the green grounding screw terminal of the device and with inherent electrical isolation from mounting strap. Isolation shall be integral to receptacle construction and not dependent on removable parts.

**2.7 PENDANT CORD-CONNECTOR DEVICES**

- A. Description: Matching, locking-type plug and receptacle body connector; NEMA WD 6 configurations L5-20P and L5-20R, heavy-duty grade.
1. Body: Nylon with screw-open cable-gripping jaws and provision for attaching external cable grip.
  2. External Cable Grip: Woven wire-mesh type made of high-strength galvanized-steel wire strand, matched to cable diameter, and with attachment provision designed for corresponding connector.

**2.8 CORD AND PLUG SETS**

- A. Description: Match voltage and current ratings and number of conductors to requirements of equipment being connected.
1. Cord: Rubber-insulated, stranded-copper conductors, with Type SOW-A jacket; with green-insulated grounding conductor and equipment-rating ampacity plus a minimum of 30 percent.
  2. Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

**2.9 SNAP SWITCHES**

- A. Comply with NEMA WD 1 and UL 20.

**B. Switches, 120/277 V, 20 A:**

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Cooper; 2221 (single pole), 2222 (two pole), 2223 (three way), 2224 (four way).
  - b. Hubbell; CS1221 (single pole), CS1222 (two pole), CS1223 (three way), CS1224 (four way).
  - c. Leviton; 1221-2 (single pole), 1222-2 (two pole), 1223-2 (three way), 1224-2 (four way).
  - d. Pass & Seymour; 20AC1 (single pole), 20AC2 (two pole), 20AC3 (three way), 20AC4 (four way).

**C. Pilot Light Switches, 20 A:**

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Cooper; 2221PL for 120 V and 277 V.
  - b. Hubbell; HPL1221PL for 120 V and 277 V.
  - c. Leviton; 1221-PLR for 120 V, 1221-7PLR for 277 V.
  - d. Pass & Seymour; PS20AC1-PLR for 120 V.
3. Description: Single pole, with neon-lighted handle, illuminated when switch is "ON."

**D. Key-Operated Switches, 120/277 V, 20 A:**

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Cooper; 2221L.
  - b. Hubbell; HBL1221L.
  - c. Leviton; 1221-2L.
  - d. Pass & Seymour; PS20AC1-L.
3. Description: Single pole, with factory-supplied key in lieu of switch handle.

**E. Single-Pole, Double-Throw, Momentary Contact, Center-Off Switches, 120/277 V, 20 A; for use with mechanically held lighting contactors.**

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
2. Products: Subject to compliance with requirements, provide one of the following:

- a. Cooper; 1995.
- b. Hubbell; HBL1557.
- c. Leviton; 1257.
- d. Pass & Seymour; 1251.

F. Key-Operated, Single-Pole, Double-Throw, Momentary Contact, Center-Off Switches, 120/277 V, 20 A; for use with mechanically held lighting contactors, with factory-supplied key in lieu of switch handle.

1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include the following:
2. Products: Subject to compliance with requirements, provide one of the following:
  - a. Cooper; 1995L.
  - b. Hubbell; HBL1557L.
  - c. Leviton; 1257L.
  - d. Pass & Seymour; 1251L.

#### 2.10 WALL-BOX DIMMERS

- A. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on-off switches, with audible frequency and EMI/RFI suppression filters.
- B. Control: Continuously adjustable slider; with single-pole or three-way switching. Comply with UL 1472.
- C. Incandescent Lamp Dimmers: 120 V; control shall follow square-law dimming curve. On-off switch positions shall bypass dimmer module.
  1. 600 W; dimmers shall require no derating when ganged with other devices.
- D. Fluorescent Lamp Dimmer Switches: Modular; compatible with dimmer ballasts; trim potentiometer to adjust low-end dimming; dimmer-ballast combination capable of consistent dimming with low end not greater than 20 percent of full brightness.

#### 2.11 FAN SPEED CONTROLS

- A. Modular, 120-V, full-wave, solid-state units with integral, quiet on-off switches and audible frequency and EMI/RFI filters. Comply with UL 1917.
  1. Continuously adjustable slider, 5 A.
  2. Three-speed adjustable slider, 1.5 A.

#### 2.12 WALL PLATES

- A. Single and combination types to match corresponding wiring devices.
  - 1. Plate-Securing Screws: Metal with head color to match plate finish.
  - 2. Material for Finished Spaces: Steel with white baked enamel, suitable for field painting thick anodized aluminum.
  - 3. Material for Unfinished Spaces: Galvanized steel.
  - 4. Material for Damp Locations: Thermoplastic with spring-loaded lift cover, and listed and labeled for use in "wet locations."
  
- B. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with type 3R weather-resistant, die-cast aluminum with lockable cover.

2.13 FLOOR SERVICE FITTINGS

- A. Type: Modular, flush-type, dual-service units suitable for wiring method used.
- B. Compartments: Barrier separates power from voice and data communication cabling.
- C. Service Plate: Rectangular, die-cast aluminum with satin finish.
- D. Power Receptacle: NEMA WD 6 configuration 5-20R, gray finish, unless otherwise indicated.

2.14 MULTIOUTLET ASSEMBLIES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Hubbell Incorporated; Wiring Device-Kellems.
  - 2. Wiremold Company (The).
- C. Components of Assemblies: Products from a single manufacturer designed for use as a complete, matching assembly of raceways and receptacles.
- D. Raceway Material: Metal, with manufacturer's standard finish.
- E. Wire: No. 12 AWG.

2.15 SERVICE POLES

- A. Description: Factory-assembled and -wired units to extend power and voice and data communication from distribution wiring concealed in ceiling to devices or outlets in pole near floor.
1. Poles: Nominal 2.5-inch square cross section, with height adequate to extend from floor to at least 6 inches above ceiling, and with separate channels for power wiring and voice and data communication cabling.
  2. Mounting: Ceiling trim flange with concealed bracing arranged for positive connection to ceiling supports; with pole foot and carpet pad attachment.
  3. Finishes: Manufacturer's standard painted finish and trim combination.
  4. Wiring: Sized for minimum of five No. 12 AWG power and ground conductors and a minimum of four, 4-pair, Category 3 or 5 voice and data communication cables.
  5. Power Receptacles: Two duplex, 20-A, heavy-duty, NEMA WD 6 configuration 5-20R units.

## 2.16 FINISHES

- A. Color: Wiring device catalog numbers in Section Text do not designate device color.
1. Wiring Devices Connected to Normal Power System: Grey
  2. Wiring Devices Connected to Emergency Power System: Red.
  3. TVSS Devices: Blue.
  4. Isolated-Ground Receptacles: Orange.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Comply with NECA 1, including the mounting heights listed in that standard, unless otherwise noted.
- B. Coordination with Other Trades:
1. Take steps to insure that devices and their boxes are protected. Do not place wall finish materials over device boxes and do not cut holes for boxes with routers that are guided by riding against outside of the boxes.
  2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
  3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
  4. Install wiring devices after all wall preparation, including painting, is complete.
- C. Conductors:



1. Do not strip insulation from conductors until just before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall meet provisions of NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
  - a. Cut back and pigtail, or replace all damaged conductors.
  - b. Straighten conductors that remain and remove corrosion and foreign matter.
  - c. Pigtailing existing conductors is permitted provided the outlet box is large enough.

**D. Device Installation:**

1. Replace all devices that have been in temporary use during construction or that show signs that they were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than 6 inches in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, 2/3 to 3/4 of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by the manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device mounting screws in yokes, allowing metal-to-metal contact.

**E. Receptacle Orientation:**

1. Install ground pin of vertically mounted receptacles up, and on horizontally mounted receptacles to the right.
2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.

**F. Device Plates:** Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

**G. Dimmers:**

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device listing conditions in the written instructions.

- H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- I. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

### 3.2 IDENTIFICATION

- A. Comply with Division 26 Section "Identification for Electrical Systems."
  - 1. Receptacles: Identify panelboard and circuit number from which served. Use hot, stamped or engraved machine printing with black-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.

### 3.3 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
  - 1. Test Instruments: Use instruments that comply with UL 1436.
  - 2. Test Instrument for Convenience Receptacles: Digital wiring analyzer with digital readout or illuminated LED indicators of measurement.
- B. Tests for Convenience Receptacles:
  - 1. Line Voltage: Acceptable range is 105 to 132 V.
  - 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is not acceptable.
  - 3. Ground Impedance: Values of up to 2 ohms are acceptable.
  - 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
  - 5. Using the test plug, verify that the device and its outlet box are securely mounted.
  - 6. The tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault current path, defective devices, or similar problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

END OF SECTION 262726

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SECTION 262813 - FUSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Cartridge fuses rated 600-V ac and less for use in control circuits, enclosed switches and enclosed controllers.
2. Spare-fuse cabinets.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material, dimensions, descriptions of individual components, and finishes for spare-fuse cabinets. Include the following for each fuse type indicated:

1. Ambient Temperature Adjustment Information: If ratings of fuses have been adjusted to accommodate ambient temperatures, provide list of fuses with adjusted ratings.
  - a. For each fuse having adjusted ratings, include location of fuse, original fuse rating, local ambient temperature, and adjusted fuse rating.
  - b. Provide manufacturer's technical data on which ambient temperature adjustment calculations are based.
2. Dimensions and manufacturer's technical data on features, performance, electrical characteristics, and ratings.
3. Current-limitation curves for fuses with current-limiting characteristics.
4. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse. Submit on translucent log-log graph paper.
5. Coordination charts and tables and related data.
6. Fuse sizes for elevator feeders and elevator disconnect switches.

- B. Operation and Maintenance Data: For fuses to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:

1. Ambient temperature adjustment information.
2. Current-limitation curves for fuses with current-limiting characteristics.
3. Time-current coordination curves (average melt) and current-limitation curves (instantaneous peak let-through current) for each type and rating of fuse. Submit on translucent log-log graph paper.
4. Coordination charts and tables and related data.

#### 1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain fuses, for use within a specific product or circuit, from single source from single manufacturer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with NEMA FU 1 for cartridge fuses.
- D. Comply with NFPA 70.
- E. Comply with UL 248-11 for plug fuses.

#### 1.5 PROJECT CONDITIONS

- A. Where ambient temperature to which fuses are directly exposed is less than 40 deg F or more than 100 deg F, apply manufacturer's ambient temperature adjustment factors to fuse ratings.

#### 1.6 COORDINATION

- A. Coordinate fuse ratings with utilization equipment nameplate limitations of maximum fuse size and with system short-circuit current levels.

#### 1.7 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than two of each size and type.

### PART 2 - PRODUCTS

**2.1 MANUFACTURERS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
1. Cooper Bussmann, Inc.
  2. Edison Fuse, Inc.
  3. Ferraz Shawmut, Inc.
  4. Littelfuse, Inc.

**2.2 CARTRIDGE FUSES**

- A. Characteristics: NEMA FU 1, nonrenewable cartridge fuses with voltage ratings consistent with circuit voltages.

**2.3 SPARE-FUSE CABINET**

- A. Characteristics: Wall-mounted steel unit with full-length, recessed piano-hinged door and key-coded cam lock and pull.
1. Size: Adequate for storage of spare fuses specified with 15 percent spare capacity minimum.
  2. Finish: Gray, baked enamel.
  3. Identification: "SPARE FUSES" in 1-1/2-inch high letters on exterior of door.
  4. Fuse Pullers: For each size of fuse, where applicable and available, from fuse manufacturer.

**PART 3 - EXECUTION**

**3.1 EXAMINATION**

- A. Examine fuses before installation. Reject fuses that are moisture damaged or physically damaged.
- B. Examine holders to receive fuses for compliance with installation tolerances and other conditions affecting performance, such as rejection features.
- C. Examine utilization equipment nameplates and installation instructions. Install fuses of sizes and with characteristics appropriate for each piece of equipment.
- D. Evaluate ambient temperatures to determine if fuse rating adjustment factors must be applied to fuse ratings.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.2 FUSE APPLICATIONS**

**A. Cartridge Fuses:**

1. Service Entrance: Class L, fast acting.
2. Feeders: Class L, fast acting.
3. Motor Branch Circuits: Class RK1, time delay.
4. Other Branch Circuits: Class RK1, time delay.
5. Control Circuits: Class CC, fast acting.

**3.3 INSTALLATION**

- A. Install fuses in fusible devices. Arrange fuses so rating information is readable without removing fuse.
- B. Install spare-fuse cabinet(s).

**3.4 IDENTIFICATION**

- A. Install labels complying with requirements for identification specified in Division 26 Section "Identification for Electrical Systems" and indicating fuse replacement information on inside door of each fused switch and adjacent to each fuse block, socket, and holder.

END OF SECTION 262813

**SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Fusible switches.
  - 2. Nonfusible switches.
  - 3. Receptacle switches.
  - 4. Shunt trip switches.
  - 5. Molded-case circuit breakers (MCCBs).
  - 6. Molded-case switches.
  - 7. Enclosures.

**1.3 DEFINITIONS**

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

**1.4 SUBMITTALS**

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
  - 1. Enclosure types and details for types other than NEMA 250, Type 1.
  - 2. Current and voltage ratings.
  - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
  - 4. Include evidence of NRTL listing for series rating of installed devices.
  - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.



6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Submit on translucent log-log graph paper.
  - B. Shop Drawings: For enclosed switches and circuit breakers. Include plans, elevations, sections, details, and attachments to other work.
    1. Wiring Diagrams: For power, signal, and control wiring.
  - C. Qualification Data: For qualified testing agency.
  - D. Field quality-control reports.
    1. Test procedures used.
    2. Test results that comply with requirements.
    3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
  - E. Manufacturer's field service report.
  - F. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
    1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
    2. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Submit on translucent log-log graph paper.
- 1.5 QUALITY ASSURANCE
- A. Testing Agency Qualifications: Member company of NETA or an NRTL.
    1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
  - B. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single source from single manufacturer.
  - C. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
  - D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- E. Comply with NFPA 70.

#### 1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
  - 1. Ambient Temperature: Not less than minus 22 deg F and not exceeding 104 deg F.
  - 2. Altitude: Not exceeding 6600 feet.
- B. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
  - 1. Notify Owner no fewer than seven days in advance of proposed interruption of electric service.
  - 2. Indicate method of providing temporary electric service.
  - 3. Do not proceed with interruption of electric service without Owner's written permission.
  - 4. Comply with NFPA 70E.

#### 1.7 COORDINATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

#### 1.8 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Fuses: Equal to 10 percent of quantity installed for each size and type, but no fewer than three of each size and type.
  - 2. Fuse Pullers: Two for each size and type.

### PART 2 - PRODUCTS

#### 2.1 FUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:

- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  3. Siemens Energy & Automation, Inc.
  4. Square D; a brand of Schneider Electric.
- C. Type GD, General Duty, Single Throw, 240-V ac, 800 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with cartridge fuse interiors to accommodate specified fuses, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Type HD, Heavy Duty, Six Pole, Single Throw, 240-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- F. Type HD, Heavy Duty, Double Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate specified fuses, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- G. Accessories:
1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
  2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
  3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
  4. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
  5. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
  6. Hookstick Handle: Allows use of a hookstick to operate the handle.
  7. Lugs: Mechanical type, suitable for number, size, and conductor material.
  8. Service-Rated Switches: Labeled for use as service equipment.
  9. Accessory Control Power Voltage: Remote mounted and powered; 120-V ac.

## 2.2 NONFUSIBLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Type GD, General Duty, Single Throw, 600 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.
- D. Type HD, Heavy Duty, Single Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- E. Type HD, Heavy Duty, Six Pole, Single Throw, 240-V ac, 200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- F. Type HD, Heavy Duty, Double Throw, 240-V ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- G. Accessories:
  - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
  - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
  - 3. Isolated Ground Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
  - 4. Auxiliary Contact Kit: One NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open.
  - 5. Hookstick Handle: Allows use of a hookstick to operate the handle.
  - 6. Lugs: Mechanical type, suitable for number, size, and conductor material.
  - 7. Accessory Control Power Voltage: Remote mounted and powered; 120-V ac.

### 2.3 RECEPTACLE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:

- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.
- C. Type HD, Heavy-Duty, Single-Throw Fusible Switch: 240-V ac, 30, 60, 100 A; UL 98 and NEMA KS 1; horsepower rated, with clips or bolt pads to accommodate specified fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- D. Type HD, Heavy-Duty, Single-Throw Nonfusible Switch: 240-V ac, 30, 60, 100 A; UL 98 and NEMA KS 1; horsepower rated, lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- E. Interlocking Linkage: Provided between the receptacle and switch mechanism to prevent inserting or removing plug while switch is in the on position, inserting any plug other than specified, and turning switch on if an incorrect plug is inserted or correct plug has not been fully inserted into the receptacle.
- F. Receptacle: Polarized, three-phase, four-wire receptacle (fourth wire connected to enclosure ground lug).

#### 2.4 SHUNT TRIP SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Cooper Bussmann, Inc.
  - 2. Ferraz Shawmut, Inc.
  - 3. Littelfuse, Inc.
- C. General Requirements: Comply with ASME A17.1, UL 50, and UL 98, with 200-kA interrupting and short-circuit current rating when fitted with Class J fuses.
- D. Switches: Three-pole, horsepower rated, with integral shunt trip mechanism and Class J fuse block; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- E. Control Circuit: 120-V ac; obtained from integral control power transformer, with primary and secondary fuses, with a control power transformer of enough capacity to operate shunt trip, connected pilot, and indicating and control devices.

F. Accessories:

1. Oiltight key switch for key-to-test function.
2. Oiltight red ON pilot light.
3. Isolated neutral lug; 100 percent rating.
4. Mechanically interlocked auxiliary contacts that change state when switch is opened and closed.
5. Form C alarm contacts that change state when switch is tripped.
6. Three-pole, double-throw, fire-safety and alarm relay; 120-V ac coil voltage.
7. Three-pole, double-throw, fire-alarm voltage monitoring relay complying with NFPA 72.

2.5 MOLDED-CASE CIRCUIT BREAKERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  3. Siemens Energy & Automation, Inc.
  4. Square D; a brand of Schneider Electric.
- C. General Requirements: Comply with UL 489, NEMA AB 1, and NEMA AB 3, with interrupting capacity to comply with available fault currents.
- D. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- E. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- F. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
1. Instantaneous trip.
  2. Long- and short-time pickup levels.
  3. Long- and short-time time adjustments.
  4. Ground-fault pickup level, time delay, and  $I^2t$  response.
- G. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.

- H. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.
- I. Ground-Fault, Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- J. Ground-Fault, Equipment-Protection (GFEP) Circuit Breakers: With Class B ground-fault protection (30-mA trip).
- K. Features and Accessories:
  - 1. Standard frame sizes, trip ratings, and number of poles.
  - 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
  - 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
  - 4. Ground-Fault Protection: Comply with UL 1053; integrally mounted, self-powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
  - 5. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
  - 6. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
  - 7. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
  - 8. Alarm Switch: One NO contact that operates only when circuit breaker has tripped.
  - 9. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
  - 10. Zone-Selective Interlocking: Integral with electronic trip unit; for interlocking ground-fault protection function.
  - 11. Electrical Operator: Provide remote control for on, off, and reset operations.
  - 12. Accessory Control Power Voltage: Integrally mounted, self-powered.

## 2.6 MOLDED-CASE SWITCHES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - 1. Eaton Electrical Inc.; Cutler-Hammer Business Unit.
  - 2. General Electric Company; GE Consumer & Industrial - Electrical Distribution.
  - 3. Siemens Energy & Automation, Inc.
  - 4. Square D; a brand of Schneider Electric.

- C. General Requirements: MCCB with fixed, high-set instantaneous trip only, and short-circuit withstand rating equal to equivalent breaker frame size interrupting rating.
- D. Features and Accessories:
  - 1. Standard frame sizes and number of poles.
  - 2. Lugs: Mechanical type, suitable for number, size, trip ratings, and conductor material.
  - 3. Ground-Fault Protection: Comply with UL 1053; remote-mounted and powered type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
  - 4. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
  - 5. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
  - 6. Auxiliary Contacts: One SPDT switch with "a" and "b" contacts; "a" contacts mimic switch contacts, "b" contacts operate in reverse of switch contacts.
  - 7. Alarm Switch: One NO contact that operates only when switch has tripped.
  - 8. Key Interlock Kit: Externally mounted to prohibit switch operation; key shall be removable only when switch is in off position.
  - 9. Zone-Selective Interlocking: Integral with ground-fault shunt trip unit; for interlocking ground-fault protection function.
  - 10. Electrical Operator: Provide remote control for on, off, and reset operations.
  - 11. Accessory Control Power Voltage: Integrally mounted, self-powered.

## 2.7 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: NEMA AB 1, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
  - 1. Indoor, Dry and Clean Locations: NEMA 250, Type 1.
  - 2. Outdoor Locations: NEMA 250, Type 4X, stainless steel..
  - 3. Kitchen Areas: NEMA 250, Type 4X, stainless steel.
  - 4. Other Wet or Damp, Indoor Locations: NEMA 250, Type 4.
  - 5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.



**3.2 INSTALLATION**

- A. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- B. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- C. Install fuses in fusible devices.
- D. Comply with NECA 1.

**3.3 IDENTIFICATION**

- A. Comply with requirements in Division 26 Section "Identification for Electrical Systems."
  - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
  - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

**3.4 FIELD QUALITY CONTROL**

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- D. Acceptance Testing Preparation:
  - 1. Test insulation resistance for each enclosed switch and circuit breaker, component, connecting supply, feeder, and control circuit.
  - 2. Test continuity of each circuit.
- E. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.

2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
  3. Perform the following infrared scan tests and inspections and prepare reports:
    - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.
    - b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
    - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
  4. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports, including a certified report that identifies enclosed switches and circuit breakers and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.

### 3.5 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges as specified in Division 26 Section "Overcurrent Protective Device Coordination Study".

END OF SECTION 262816

**SECTION 264113 - LIGHTNING PROTECTION FOR STRUCTURES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes lightning protection for buildings.

**1.3 DEFINITIONS**

- A. LPI: Lightning Protection Institute.
- B. NRTL: National recognized testing laboratory.

**1.4 SUBMITTALS**

- A. Product Data: For air terminals and mounting accessories.
- B. Shop Drawings: Detail lightning protection system, including air-terminal locations, conductor routing and connections, and bonding and grounding provisions. Include indications for use of raceway, data on how concealment requirements will be met, and calculations required by NFPA 780 for bonding of grounded and isolated metal bodies.
- C. Qualification data for firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include data on listing or certification by an NRTL or LPI.
- D. Certification, signed by Contractor, that roof adhesive for air terminals is approved by manufacturers of both the terminal assembly and the single-ply membrane roofing material.
- E. Field inspection reports indicating compliance with specified requirements.

**1.5 QUALITY ASSURANCE**

- A. Installer Qualifications: Engage an experienced installer who is an NRTL or who is certified by LPI as a Master Installer/Designer.

- B. Listing and Labeling: As defined in NFPA 780, "Definitions" Article.

## 1.6 COORDINATION

- A. Coordinate installation of lightning protection with installation of other building systems and components, including electrical wiring, supporting structures and building materials, metal bodies requiring bonding to lightning protection components, and building finishes.
- B. Coordinate installation of air terminals attached to roof systems with roofing manufacturer and Installer.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Automatic Lightning Protection.
  2. ERICO International Corporation.
  3. Harger Lightning Protection, Inc.
  4. Heary Bros. Lightning Protection Co. Inc.
  5. Independent Protection Co.
  6. Robbins Lightning Inc.
  7. Thompson Lightning Protection, Inc.

### 2.2 LIGHTNING PROTECTION SYSTEM COMPONENTS

- A. Comply with UL 96.
- B. Roof-Mounting Air Terminals: NFPA Class I copper, solid, unless otherwise indicated.
  1. Single-Membrane, Roof-Mounting Air Terminals: Designed for single-membrane roof materials.
- C. Stack-Mounting Air Terminals: Solid copper.
- D. Ground Rods, Ground Loop Conductors, and Concrete-Encased Electrodes: Comply with Division 26 Section "Grounding and Bonding for Electrical Systems" and with standards referenced in this Section.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install lightning protection components and systems according to UL 96A and NFPA 780.
- B. Install conductors with direct paths from air terminals to ground connections. Avoid sharp bends and narrow loops.
- C. Conceal the following conductors:
  - 1. System conductors.
  - 2. Down conductors.
  - 3. Interior conductors.
  - 4. Conductors within normal view from exterior locations at grade within 200 feet of building.
  - 5. Notify Architect at least 48 hours in advance of inspection before concealing lightning protection components.
- D. Cable Connections: Use approved exothermic-welded connections for all conductor splices and connections between conductors and other components, except those above single-ply membrane roofing.
- E. Air Terminals on Single-Ply Membrane Roofing: Comply with adhesive manufacturer's written instructions.
- F. Bond extremities of vertical metal bodies exceeding 60 feet in length to lightning protection components.
- G. A counterpoise installation based on requirements in Division 26 Section "Grounding and Bonding for Electrical Systems" may be used as a ground loop required by NFPA 780, provided counterpoise conductor meets or exceeds minimum requirements in NFPA 780.
  - 1. Bond ground terminals to counterpoise conductor.
  - 2. Bond grounded metal bodies on building within 12 feet of ground to counterpoise conductor.
  - 3. Bond grounded metal bodies on building within 12 feet of roof to counterpoise conductor.
- H. Bond lightning protection components with intermediate-level interconnection loop conductors to grounded metal bodies of building at 60-foot intervals.
- I. Incorporate UL listed assemblies for bonding when cold formed steel trusses are assembled with sheet metal screws.

**3.2 CORROSION PROTECTION**

- A. Do not combine materials that can form an electrolytic couple that will accelerate corrosion in the presence of moisture unless moisture is permanently excluded from junction of such materials.
- B. Use conductors with protective coatings where conditions would cause deterioration or corrosion of conductors.

**3.3 FIELD QUALITY CONTROL**

- A. UL Inspection: Provide inspections as required to obtain a UL Master Label for system.
- B. Provide an inspection by an inspector certified by LPI to obtain an LPI certification.

END OF SECTION 264113

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**SECTION 264113 - LIGHTNING PROTECTION FOR STRUCTURES**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes lightning protection for buildings.

**1.3 DEFINITIONS**

- A. LPI: Lightning Protection Institute.
- B. NRTL: National recognized testing laboratory.

**1.4 SUBMITTALS**

- A. Product Data: For air terminals and mounting accessories.
- B. Shop Drawings: Detail lightning protection system, including air-terminal locations, conductor routing and connections, and bonding and grounding provisions. Include indications for use of raceway, data on how concealment requirements will be met, and calculations required by NFPA 780 for bonding of grounded and isolated metal bodies.
- C. Qualification data for firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include data on listing or certification by an NRTL or LPI.
- D. Certification, signed by Contractor, that roof adhesive for air terminals is approved by manufacturers of both the terminal assembly and the single-ply membrane roofing material.
- E. Field inspection reports indicating compliance with specified requirements.

**1.5 QUALITY ASSURANCE**

- A. Installer Qualifications: Engage an experienced installer who is an NRTL or who is certified by LPI as a Master Installer/Designer.



- B. Listing and Labeling: As defined in NFPA 780, "Definitions" Article.

## 1.6 COORDINATION

- A. Coordinate installation of lightning protection with installation of other building systems and components, including electrical wiring, supporting structures and building materials, metal bodies requiring bonding to lightning protection components, and building finishes.
- B. Coordinate installation of air terminals attached to roof systems with roofing manufacturer and Installer.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Automatic Lightning Protection.
  2. ERICO International Corporation.
  3. Harger Lightning Protection, Inc.
  4. Heary Bros. Lightning Protection Co. Inc.
  5. Independent Protection Co.
  6. Robbins Lightning Inc.
  7. Thompson Lightning Protection, Inc.

### 2.2 LIGHTNING PROTECTION SYSTEM COMPONENTS

- A. Comply with UL 96.
- B. Roof-Mounting Air Terminals: NFPA Class I copper, solid, unless otherwise indicated.
  1. Single-Membrane, Roof-Mounting Air Terminals: Designed for single-membrane roof materials.
- C. Stack-Mounting Air Terminals: Solid copper.
- D. Ground Rods, Ground Loop Conductors, and Concrete-Encased Electrodes: Comply with Division 26 Section "Grounding and Bonding for Electrical Systems" and with standards referenced in this Section.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Install lightning protection components and systems according to UL 96A and NFPA 780.
- B. Install conductors with direct paths from air terminals to ground connections. Avoid sharp bends and narrow loops.
- C. Conceal the following conductors:
  - 1. System conductors.
  - 2. Down conductors.
  - 3. Interior conductors.
  - 4. Conductors within normal view from exterior locations at grade within 200 feet of building.
  - 5. Notify Architect at least 48 hours in advance of inspection before concealing lightning protection components.
- D. Cable Connections: Use approved exothermic-welded connections for all conductor splices and connections between conductors and other components, except those above single-ply membrane roofing.
- E. Air Terminals on Single-Ply Membrane Roofing: Comply with adhesive manufacturer's written instructions.
- F. Bond extremities of vertical metal bodies exceeding 60 feet in length to lightning protection components.
- G. A counterpoise installation based on requirements in Division 26 Section "Grounding and Bonding for Electrical Systems" may be used as a ground loop required by NFPA 780, provided counterpoise conductor meets or exceeds minimum requirements in NFPA 780.
  - 1. Bond ground terminals to counterpoise conductor.
  - 2. Bond grounded metal bodies on building within 12 feet of ground to counterpoise conductor.
  - 3. Bond grounded metal bodies on building within 12 feet of roof to counterpoise conductor.
- H. Bond lightning protection components with intermediate-level interconnection loop conductors to grounded metal bodies of building at 60-foot intervals.
- I. Incorporate UL listed assemblies for bonding when cold formed steel trusses are assembled with sheet metal screws.

**3.2 CORROSION PROTECTION**

- A. Do not combine materials that can form an electrolytic couple that will accelerate corrosion in the presence of moisture unless moisture is permanently excluded from junction of such materials.
- B. Use conductors with protective coatings where conditions would cause deterioration or corrosion of conductors.

**3.3 FIELD QUALITY CONTROL**

- A. UL Inspection: Provide inspections as required to obtain a UL Master Label for system.
- B. Provide an inspection by an inspector certified by LPI to obtain an LPI certification.

END OF SECTION 264113

**SECTION 264313 - TRANSIENT-VOLTAGE SUPPRESSION FOR LOW-VOLTAGE ELECTRICAL  
POWER CIRCUITS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes TVSSs for low-voltage power, control, and communication equipment.
- B. Related Sections include the following:
  - 1. Division 26 Section "Wiring Devices" for devices with integral TVSSs.
  - 2. Division 26 Section "Panelboards" for factory-installed TVSSs.

**1.3 DEFINITIONS**

- A. ATS: Acceptance Testing Specifications.
- B. SVR: Suppressed voltage rating.
- C. TVSS: Transient voltage surge suppressor.

**1.4 SUBMITTALS**

- A. Product Data: For each type of product indicated. Include rated capacities, operating weights, operating characteristics, furnished specialties, and accessories.
- B. Product Certificates: For transient voltage suppression devices, signed by product manufacturer certifying compliance with the following standards:
  - 1. UL 1283.
  - 2. UL 1449.
- C. Qualification Data: For testing agency.
- D. Field quality-control test reports, including the following:

1. Test procedures used.
2. Test results that comply with requirements.
3. Failed test results and corrective action taken to achieve requirements.

- E. Operation and Maintenance Data: For transient voltage suppression devices to include in emergency, operation, and maintenance manuals.
- F. Warranties: Special warranties specified in this Section.

#### 1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent testing agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.
- B. Source Limitations: Obtain suppression devices and accessories through one source from a single manufacturer.
- C. Product Options: Drawings indicate size, dimensional requirements, and electrical performance of suppressors and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- E. Comply with IEEE C62.41, "IEEE Guide for Surge Voltages in Low Voltage AC Power Circuits," and test devices according to IEEE C62.45, "IEEE Guide on Surge Testing for Equipment Connected to Low-Voltage AC Power Circuits."
- F. Comply with NEMA LS 1, "Low Voltage Surge Protection Devices."
- G. Comply with UL 1283, "Electromagnetic Interference Filters," and UL 1449, "Transient Voltage Surge Suppressors."

#### 1.6 PROJECT CONDITIONS

- A. Existing Utilities: Do not interrupt utilities serving facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:

1. Notify Architect not less than two days in advance of proposed utility interruptions.
2. Do not proceed with utility interruptions without Architect's written permission.

B. Service Conditions: Rate surge protection devices for continuous operation under the following conditions, unless otherwise indicated:

1. Maximum Continuous Operating Voltage: Not less than 115 percent of nominal system operating voltage.
2. Operating Temperature: 30 to 120 deg F.
3. Humidity: 0 to 85 percent, noncondensing.
4. Altitude: Less than 20,000 feet above sea level.

#### 1.7 COORDINATION

A. Coordinate location of field-mounted surge suppressors to allow adequate clearances for maintenance.

#### 1.8 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of surge suppressors that fail in materials or workmanship within five years from date of Substantial Completion.

B. Special Warranty for Cord-Connected, Plug-in Surge Suppressors: Manufacturer's standard form in which manufacturer agrees to repair or replace electronic equipment connected to circuits protected by surge suppressors.

#### 1.9 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Replaceable Protection Modules: One of each size and type installed.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include the following:

B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Advanced Protection Technologies, Inc.
2. Atlantic Scientific.
3. Current Technology, Inc.
4. Cutler-Hammer, Inc.; Eaton Corporation.
5. Entrelec International.
6. General Electric Company.
7. Innovative Technology, Inc.
8. Intermatic, Inc.
9. LEA International.
10. Leviton Mfg. Company Inc.
11. Liebert Corporation; a division of Emerson.
12. Northern Technologies, Inc.
13. Siemens Energy & Automation, Inc.
14. Square D; Schneider Electric.
15. Surge Suppression Incorporated.
16. Sutton Designs Inc.
17. Transtector Systems, Inc.
18. Tycor; Cutler-Hammer, Inc.
19. United Power Corporation.
20. Zero Surge Inc.

## 2.2 SERVICE ENTRANCE SUPPRESSORS

- A. Surge Protection Device Description: Non-modular, sine-wave-tracking type with the following features and accessories:
1. LED indicator lights for power and protection status.
  2. Audible alarm, with silencing switch, to indicate when protection has failed.
  3. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status.
- B. Surge Protection Device Description: Modular design with field-replaceable modules, sine-wave-tracking type with the following features and accessories:
1. Fuses, rated at 200-kA interrupting capacity.
  2. Fabrication using bolted compression lugs for internal wiring.
  3. Integral disconnect switch.
  4. Redundant suppression circuits.
  5. Redundant replaceable modules.
  6. Arrangement with copper bus bars and for bolted connections to phase buses, neutral bus, and ground bus.
  7. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
  8. LED indicator lights for power and protection status.
  9. Audible alarm, with silencing switch, to indicate when protection has failed.
  10. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status. Coordinate with building power monitoring and control system.

11. Surge-event operations counter.
- C. Peak Single-Impulse Surge Current Rating: 320 kA per phase.
- D. Connection Means: Permanently wired.
- E. Protection modes and UL 1449 SVR for grounded wye circuits with voltages of 208Y/120, 3-phase, 4-wire circuits shall be as follows:
  1. Line to Neutral: 400 V for 208Y/120.
  2. Line to Ground: 400 V for 208Y/120.
  3. Neutral to Ground: 400 V for 208Y/120.
- F. Protection modes and UL 1449 SVR for 240/120-V, single-phase, 3-wire circuits shall be as follows:
  1. Line to Neutral: 400 V.
  2. Line to Ground: 400 V.
  3. Neutral to Ground: 400 V.

### 2.3 PANELBOARD SUPPRESSORS

- A. Surge Protection Device Description: Non-modular, sine-wave-tracking type with the following features and accessories:
  1. LED indicator lights for power and protection status.
  2. Audible alarm, with silencing switch, to indicate when protection has failed.
  3. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status.
- B. Surge Protection Device Description: Modular design with field-replaceable modules, sine-wave-tracking type with the following features and accessories:
  1. Fuses, rated at 200-kA interrupting capacity.
  2. Fabrication using bolted compression lugs for internal wiring.
  3. Integral disconnect switch.
  4. Redundant suppression circuits.
  5. Redundant replaceable modules.
  6. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
  7. LED indicator lights for power and protection status.
  8. Audible alarm, with silencing switch, to indicate when protection has failed.
  9. One set of dry contacts rated at 5 A and 250-V, ac, for remote monitoring of protection status. Coordinate with building power monitoring and control system.
  10. Surge-event operations counter.
- C. Peak Single-Impulse Surge Current Rating: 160 kA per phase.



- D. Protection modes and UL 1449 SVR for grounded wye circuits with voltages of 208Y/120, 3-phase, 4-wire circuits shall be as follows:
  - 1. Line to Neutral: 400 V for 208Y/120
  - 2. Line to Ground: 400 V for 208Y/120
  - 3. Neutral to Ground: 400 V for 208Y/120
  
- E. Protection modes and UL 1449 SVR for 240/120-V, single-phase, 3-wire circuits shall be as follows:
  - 1. Line to Neutral: 400 V.
  - 2. Line to Ground: 400 V.
  - 3. Neutral to Ground: 400 V.

#### 2.4 SUPPRESSORS FOR ELECTRONIC-GRADE PANELBOARDS

- A. Surge Protection Device Description: Sine-wave-tracking type, panel-mounted design with the following features and accessories:
  - 1. LED indicator lights for power and protection status.
  - 2. Audible alarm, with silencing switch, to indicate when protection has failed.
  - 3. One set of dry contacts rated at 5 A and 250-V ac, for remote monitoring of protection status.
  - 4. Arrangement with wire connections to phase buses, neutral bus, and ground bus.
  
- B. Peak Single-Impulse Surge Current Rating: 160 kA per phase.
  
- C. Protection modes and UL 1449 SVR for grounded wye circuits with voltages of 208Y/120, 3-phase, 4-wire circuits shall be as follows:
  - 1. Line to Neutral: 400 V for 208Y/120
  - 2. Line to Ground: 400 V for 208Y/120
  - 3. Neutral to Ground: 400 V for 208Y/120.
  
- D. Protection modes and UL 1449 SVR for 240/120-V, single-phase, 3-wire circuits shall be as follows:
  - 1. Line to Neutral: 400 V.
  - 2. Line to Ground: 400 V.
  - 3. Neutral to Ground: 400 V.

#### 2.5 PLUG-IN SURGE SUPPRESSORS

- A. Description: Non-modular, plug-in suppressors with at least four 15-A, 120-V ac, NEMA WD 6, Configuration 15-15R receptacles, suitable to plug into a NEMA WD 6, Configuration 15-15R receptacle; with the following features and accessories:

1. LED indicator lights for power and protection status.
2. LED indicator lights for reverse polarity and open outlet ground.
3. Circuit breaker and thermal fusing. When protection is lost, circuit opens and cannot be reset.
4. Circuit breaker and thermal fusing. Unit continues to supply power if protection is lost.
5. Cord connected with 15-foot line cord.
6. Rocker-type on-off switch, illuminated when in the on position.
7. One RJ11/12C telephone line protector, suitable for modem connection. Maximum clamping voltage 220 peak on pins No. 3 and No. 4.

B. Peak Single-Impulse Surge Current Rating: 33 kA per phase.

C. Protection modes and UL 1449 SVR shall be as follows:

1. Line to Neutral: 475 V.
2. Line to Ground: 475 V.
3. Neutral to Ground: 475 V.

## 2.6 ENCLOSURES

A. NEMA 250, with type matching the enclosure of panel or device being protected.

## PART 3 - EXECUTION

### 3.1 INSTALLATION OF SURGE PROTECTION DEVICES

- A. Install devices at service entrance on load side, with ground lead bonded to service entrance ground.
- B. Install devices for panelboard and auxiliary panels with conductors or buses between suppressor and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.
  1. Provide multipole, 30-A circuit breaker as a dedicated disconnect for suppressor, unless otherwise indicated.

### 3.2 PLACING SYSTEM INTO SERVICE

- A. Do not energize or connect service entrance equipment to their sources until surge protection devices are installed and connected.

### 3.3 FIELD QUALITY CONTROL

- A. **Manufacturer's Field Service:** Engage a factory-authorized service representative to inspect, test, and adjust equipment installation, including connections, and to assist in field testing. Report results in writing.
  - 1. Verify that electrical wiring installation complies with manufacturer's written installation requirements.
- B. **Testing:** Engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports:
- C. **Testing:** Perform the following field tests and inspections and prepare test reports:
  - 1. After installing surge protection devices, but before electrical circuitry has been energized, test for compliance with requirements.
  - 2. Complete startup checks according to manufacturer's written instructions.
  - 3. Perform each visual and mechanical inspection and electrical test stated in NETA ATS, "Surge Arresters, Low-Voltage Surge Protection Devices" Section. Certify compliance with test parameters.
- D. Remove and replace malfunctioning units and retest as specified above.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain transient voltage suppression devices. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 264313

SECTION 265100 - INTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Interior lighting fixtures, lamps, and ballasts.
- 2. LED lighting fixtures.
- 3. Emergency lighting units.
- 4. Exit signs.
- 5. Lighting fixture supports.
- 6. Retrofit kits for fluorescent lighting fixtures.

- B. Related Sections include the following:

- 1. Division 26 Section "Lighting Control Devices" for automatic control of lighting, including time switches, photoelectric relays, occupancy sensors, and multipole lighting relays and contactors.
- 2. Division 26 Section "Wiring Devices" for manual wall-box dimmers for incandescent lamps.

1.3 DEFINITIONS

- A. BF: Ballast factor.
- B. CRI: Color-rendering index.
- C. CU: Coefficient of utilization.
- D. HID: High-intensity discharge.
- E. LER: Luminaire efficacy rating.
- F. Luminaire: Complete lighting fixture, including ballast housing if provided.
- G. RCR: Room cavity ratio.

**1.4 SUBMITTALS**

- A. Product Data: For each type of lighting fixture, arranged in order of fixture designation. Include data on features, accessories, finishes, and the following:
1. Physical description of lighting fixture including dimensions.
  2. Emergency lighting units including battery and charger.
  3. Ballast.
  4. Energy-efficiency data.
  5. Air and Thermal Performance Data: For air-handling lighting fixtures. Furnish data required in "Submittals" Article in Division 23 Section "Diffusers, Registers, and Grilles."
  6. Sound Performance Data: For air-handling lighting fixtures. Indicate sound power level and sound transmission class in test reports certified according to standards specified in Division 23 Section "Diffusers, Registers, and Grilles."
  7. Life, output, and energy-efficiency data for lamps.
  8. Photometric data, in IESNA format, based on laboratory tests of each lighting fixture type, outfitted with lamps, ballasts, and accessories identical to those indicated for the lighting fixture as applied in this Project.
    - a. For indicated fixtures, photometric data shall be certified by a qualified independent testing agency. Photometric data for remaining fixtures shall be certified by the manufacturer.
    - b. Photometric data shall be certified by a manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program (NVLAP) for Energy Efficient Lighting Products.
  9. For LED lighting fixtures, submit US DOE LED Lighting Facts label and IES rated life.
- B. Shop Drawings: Show details of nonstandard or custom lighting fixtures. Indicate dimensions, weights, methods of field assembly, components, features, and accessories.
1. Wiring Diagrams: Power and control wiring.
- C. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
1. Lighting fixtures.
  2. Suspended ceiling components.
  3. Structural members to which suspension systems for lighting fixtures will be attached.
  4. Other items in finished ceiling including the following:
    - a. Air outlets and inlets.
    - b. Speakers.
    - c. Sprinklers.
    - d. Smoke and fire detectors.

- e. Occupancy sensors.
- f. Access panels.

5. Perimeter moldings.

- D. Samples for Verification: Interior lighting fixtures designated for sample submission in Interior Lighting Fixture Schedule. Each sample shall include the following:
  - 1. Lamps: Specified units installed.
  - 2. Accessories: Cords and plugs.
- E. Product Certificates: For each type of ballast for bi-level and dimmer-controlled fixtures, signed by product manufacturer.
- F. Qualification Data: For agencies providing photometric data for lighting fixtures.
- G. Field quality-control test reports.
- H. Operation and Maintenance Data: For lighting equipment and fixtures to include in emergency, operation, and maintenance manuals.
- I. Warranties: Special warranties specified in this Section.

#### 1.5 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.
- B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with NFPA 70.
- E. FMG Compliance: Lighting fixtures for hazardous locations shall be listed and labeled for indicated class and division of hazard by FMG.

#### 1.6 COORDINATION

- A. Coordinate layout and installation of lighting fixtures and suspension system with other construction that penetrates ceilings or is supported by them, including HVAC equipment, fire-suppression system, and partition assemblies.

#### 1.7 WARRANTY

- A. Special Warranty for Emergency Lighting Batteries: Manufacturer's standard form in which manufacturer of battery-powered emergency lighting unit agrees to repair or replace components of rechargeable batteries that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period for Emergency Lighting Unit Batteries: 10 years from date of Substantial Completion. Full warranty shall apply for first year, and prorated warranty for the remaining nine years.
  - 2. Warranty Period for Emergency Fluorescent Ballast and Self-Powered Exit Sign Batteries: Seven years from date of Substantial Completion. Full warranty shall apply for first year, and prorated warranty for the remaining six years.
- B. Special Warranty for Ballasts: Manufacturer's standard form in which ballast manufacturer agrees to repair or replace ballasts that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period for Electronic Ballasts: Five years from date of Substantial Completion.
  - 2. Warranty Period for Electromagnetic Ballasts: Three years from date of Substantial Completion.
- C. Special Warranty for T5 and T8 Fluorescent Lamps: Manufacturer's standard form, made out to Owner and signed by lamp manufacturer agreeing to replace lamps that fail in materials or workmanship, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
  - 1. Warranty Period: One year from date of Substantial Completion.

#### 1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Lamps: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
  - 2. Plastic Diffusers and Lenses: 1 for every 100 of each type and rating installed. Furnish at least one of each type.
  - 3. Battery and Charger Data: One for each emergency lighting unit.
  - 4. Ballasts: 1 for every 100 of each type and rating installed. Furnish at least one of each type.

5. Globes and Guards: 1 for every 20 of each type and rating installed. Furnish at least one of each type.

## **PART 2 - PRODUCTS**

### **2.1 MANUFACTURERS**

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
- B. In Interior Lighting Fixture Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:
  1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include manufacturers specified.
  2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
  3. Basis-of-Design Product: The design for each lighting fixture is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

### **2.2 LIGHTING FIXTURES AND COMPONENTS, GENERAL REQUIREMENTS**

- A. Recessed Fixtures: Comply with NEMA LE 4 for ceiling compatibility for recessed fixtures.
- B. Incandescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5A.
- C. Fluorescent Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5 and NEMA LE 5A as applicable.
- D. HID Fixtures: Comply with UL 1598. Where LER is specified, test according to NEMA LE 5B.
- E. Metal Parts: Free of burrs and sharp corners and edges.
- F. Sheet Metal Components: Steel, unless otherwise indicated. Form and support to prevent warping and sagging.
- G. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.



H. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:

1. White Surfaces: 85 percent.
2. Specular Surfaces: 83 percent.
3. Diffusing Specular Surfaces: 75 percent.
4. Laminated Silver Metallized Film: 90 percent.

I. Plastic Diffusers, Covers, and Globes:

1. Acrylic Lighting Diffusers: 100 percent virgin acrylic plastic. High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
  - a. Lens Thickness: At least 0.125 inch minimum unless different thickness is indicated.
  - b. UV stabilized.
2. Glass: Annealed crystal glass, unless otherwise indicated.

J. Electromagnetic-Interference Filters: Factory installed to suppress conducted electromagnetic-interference as required by MIL-STD-461E. Fabricate lighting fixtures with one filter on each ballast indicated to require a filter.

K. Air-Handling Fluorescent Fixtures: For use with plenum ceiling for air return and heat extraction and for attaching an air-diffuser-boot assembly specified in Division 23 Section "Diffusers, Registers, and Grilles."

1. Air Supply Units: Slots in one or both side trims join with air-diffuser-boot assemblies.
2. Heat Removal Units: Air path leads through lamp cavity.
3. Combination Heat Removal and Air Supply Unit: Heat is removed through lamp cavity at both ends of the fixture door with air supply same as for air supply units.
4. Dampers: Operable from outside fixture for control of return-air volume.
5. Static Fixture: Air supply slots are blanked off, and fixture appearance matches active units.

## 2.3 BALLASTS FOR LINEAR FLUORESCENT LAMPS

A. Electronic Ballasts: Comply with ANSI C82.11; instant -start type, unless otherwise indicated, and designed for type and quantity of lamps served. Ballasts shall be designed for full light output unless dimmer or bi-level control is indicated.

1. Sound Rating: A
2. Total Harmonic Distortion Rating: Less than 10 percent.
3. Transient Voltage Protection: IEEE C62.41, Category A or better.
4. Operating Frequency: 20 kHz or higher.
5. Lamp Current Crest Factor: 1.7 or less.
6. BF: 0.85 or higher.
7. Power Factor: 0.95 or higher.

8. Parallel Lamp Circuits: Multiple lamp ballasts shall comply with ANSI C 82.11 and shall be connected to maintain full light output on surviving lamps if one or more lamps fail.
- B. Electronic Programmed-Start Ballasts for T5 and T5HO Lamps: Comply with ANSI C82.11 and the following:
1. Lamp end-of-life detection and shutdown circuit for T5 diameter lamps.
  2. Automatic lamp starting after lamp replacement.
  3. Sound Rating: A.
  4. Total Harmonic Distortion Rating: Less than 20 percent.
  5. Transient Voltage Protection: IEEE C62.41, Category A or better.
  6. Operating Frequency: 20 kHz or higher.
  7. Lamp Current Crest Factor: 1.7 or less.
  8. BF: 0.95 or higher, unless otherwise indicated.
  9. Power Factor: 0.98 or higher.
- C. Electromagnetic Ballasts: Comply with ANSI C82.1; energy saving, high-power factor, Class P, and having automatic-reset thermal protection.
1. Ballast Manufacturer Certification: Indicated by label.
- D. Single Ballasts for Multiple Lighting Fixtures: Factory-wired with ballast arrangements and bundled extension wiring to suit final installation conditions without modification or rewiring in the field.
- E. Ballasts for Low-Temperature Environments:
1. Temperatures 0 Deg F and Higher: Electronic or electromagnetic type rated for 0 deg F starting and operating temperature with indicated lamp types.
  2. Temperatures Minus 20 Deg F and Higher: Electromagnetic type designed for use with indicated lamp types.
- F. Ballasts for Low Electromagnetic-Interference Environments: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for consumer equipment.
- G. Ballasts for Dimmer-Controlled Lighting Fixtures: Electronic type.
1. Dimming Range: 100 to 5 percent of rated lamp lumens.
  2. Ballast Input Watts: Can be reduced to 20 percent of normal.
  3. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.
- H. Ballasts for Bi-Level Controlled Lighting Fixtures: Electronic type.
1. Operating Modes: Ballast circuit and leads provide for remote control of the light output of the associated lamp between high- and low-level and off.

- a. High-Level Operation: 100 percent of rated lamp lumens.
  - b. Low-Level Operation: 30 percent of rated lamp lumens.
2. Ballast shall provide equal current to each lamp in each operating mode.
  3. Compatibility: Certified by manufacturer for use with specific bi-level control system and lamp type indicated.

#### 2.4 BALLASTS FOR COMPACT FLUORESCENT LAMPS

- A. Description: Electronic programmed rapid-start type, complying with ANSI C 82.11, designed for type and quantity of lamps indicated. Ballast shall be designed for full light output unless dimmer or bi-level control is indicated:

1. Lamp end-of-life detection and shutdown circuit.
2. Automatic lamp starting after lamp replacement.
3. Sound Rating: A.
4. Total Harmonic Distortion Rating: Less than 20 percent.
5. Transient Voltage Protection: IEEE C62.41, Category A or better.
6. Operating Frequency: 20 kHz or higher.
7. Lamp Current Crest Factor: 1.7 or less.
8. BF: 0.95 or higher, unless otherwise indicated.
9. Power Factor: 0.95 or higher.
10. Interference: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for nonconsumer equipment.
11. Ballast Case Temperature: 75 deg C, maximum.

- B. Ballasts for Dimmer-Controlled Lighting Fixtures: Electronic type.

1. Dimming Range: 100 to 5 percent of rated lamp lumens.
2. Ballast Input Watts: Can be reduced to 20 percent of normal.
3. Compatibility: Certified by manufacturer for use with specific dimming control system and lamp type indicated.

#### 2.5 EMERGENCY FLUORESCENT POWER UNIT

- A. Internal Type: Self-contained, modular, battery-inverter unit, factory mounted within lighting fixture body and compatible with ballast. Comply with UL 924.

1. Emergency Connection: Operate 1 fluorescent lamp(s) continuously at an output of 1100 lumens each. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
2. Night-Light Connection: Operate one fluorescent lamp continuously.
3. Test Push Button and Indicator Light: Visible and accessible without opening fixture or entering ceiling space.

- a. Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
  - b. Indicator Light: LED indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
4. Battery: Sealed, maintenance-free, nickel-cadmium type.
  5. Charger: Fully automatic, solid-state, constant-current type with sealed power transfer relay.
  6. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
  7. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is announced by an integral audible alarm and flashing red LED.
- B. External Type: Self-contained, modular, battery-inverter unit, suitable for powering one or more fluorescent lamps, remote mounted from lighting fixture. Comply with UL 924.
1. Emergency Connection: Operate one fluorescent lamp continuously. Connect unswitched circuit to battery-inverter unit and switched circuit to fixture ballast.
  2. Night-Light Connection: Operate one fluorescent lamp in a remote fixture continuously.
  3. Battery: Sealed, maintenance-free, nickel-cadmium type.
  4. Charger: Fully automatic, solid-state, constant-current type.
  5. Housing: NEMA 250, Type 1 enclosure.
  6. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
  7. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
  8. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
  9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is announced by an integral audible alarm and flashing red LED.

## 2.6 BALLASTS FOR HID LAMPS

- A. Electromagnetic Ballast for Metal-Halide Lamps: Comply with ANSI C82.4 and UL 1029. Include the following features, unless otherwise indicated:
1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
  2. Minimum Starting Temperature: Minus 22 deg F for single-lamp ballasts.
  3. Normal Ambient Operating Temperature: 104 deg F.
  4. Open-circuit operation that will not reduce average life.

5. Low-Noise Ballasts: Manufacturers' standard epoxy-encapsulated models designed to minimize audible fixture noise.
- B. Electronic Ballast for Metal-Halide Lamps: Include the following features unless otherwise indicated:
  1. Lamp end-of-life detection and shutdown circuit.
  2. Sound Rating: A.
  3. Total Harmonic Distortion Rating: Less than 15 percent.
  4. Transient Voltage Protection: IEEE C62.41, Category A or better.
  5. Lamp Current Crest Factor: 1.5 or less.
  6. Power Factor: .90 or higher.
  7. Interference: Comply with 47 CFR, Chapter 1, Part 18, Subpart C, for limitations on electromagnetic and radio-frequency interference for nonconsumer equipment.
  8. Protection: Class P thermal cutout.
  9. Retain subparagraph and associated subparagraphs below for bi-level ballasts.
- C. Auxiliary Instant-On Quartz System: Factory-installed feature automatically switches quartz lamp on when fixture is initially energized and when power outages occur. System automatically turns quartz lamp off when HID lamp reaches approximately 60 percent light output.
- D. High-Pressure Sodium Ballasts: Electromagnetic type, with solid-state igniter/starter. Igniter-starter shall have an average life in pulsing mode of 10,000 hours at an igniter/starter-case temperature of 90 deg C.
  1. Instant-Restrike Device: Integral with ballast, or solid-state potted module, factory installed within fixture and compatible with lamps, ballasts, and mogul sockets up to 150 W.
    - a. Restrike Range: 105- to 130-V ac.
    - b. Maximum Voltage: 250-V peak or 150-V ac RMS.
  2. Minimum Starting Temperature: Minus 40 deg F.
  3. Open-circuit operation shall not reduce average lamp life.

## 2.7 EXIT SIGNS

- A. Description: Comply with UL 924; for sign colors, visibility, luminance, and lettering size, comply with authorities having jurisdiction.
- B. Internally Lighted Signs:
  1. Lamps for AC Operation: Fluorescent, 2 for each fixture, 20,000 hours of rated lamp life.
  2. Lamps for AC Operation: LEDs, 70,000 hours minimum rated lamp life.

3. Self-Powered Exit Signs (Battery Type): Integral automatic charger in a self-contained power pack.
  - a. Battery: Sealed, maintenance-free, nickel-cadmium type.
  - b. Charger: Fully automatic, solid-state type with sealed transfer relay.
  - c. Operation: Relay automatically energizes lamp from battery when circuit voltage drops to 80 percent of nominal voltage or below. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
  - d. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
  - e. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
  - f. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
  - g. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.
  
4. Master/Remote Sign Configurations:
  - a. Master Unit: Comply with requirements above for self-powered exit signs, and provide additional capacity in LED power supply for power connection to remote unit.
  - b. Remote Unit: Comply with requirements above for self-powered exit signs, except omit power supply, battery and test features. Arrange to receive full power requirements from master unit. Connect for testing concurrently with master unit as a unified system.

## 2.8 EMERGENCY LIGHTING UNITS

- A. Description: Self-contained units complying with UL 924.
  1. Battery: Sealed, maintenance-free, lead-acid type.
  2. Charger: Fully automatic, solid-state type with sealed transfer relay.
  3. Operation: Relay automatically turns lamp on when power supply circuit voltage drops to 80 percent of nominal voltage or below. Lamp automatically disconnects from battery when voltage approaches deep-discharge level. When normal voltage is restored, relay disconnects lamps from battery, and battery is automatically recharged and floated on charger.
  4. Test Push Button: Push-to-test type, in unit housing, simulates loss of normal power and demonstrates unit operability.
  5. LED Indicator Light: Indicates normal power on. Normal glow indicates trickle charge; bright glow indicates charging at end of discharge cycle.
  6. Wire Guard: Heavy-chrome-plated wire guard protects lamp heads or fixtures.

7. Integral Time-Delay Relay: Holds unit on for fixed interval of 15 minutes when power is restored after an outage.
8. Remote Test: Switch in hand-held remote device aimed in direction of tested unit initiates coded infrared signal. Signal reception by factory-installed infrared receiver in tested unit triggers simulation of loss of its normal power supply, providing visual confirmation of either proper or failed emergency response.
9. Integral Self-Test: Factory-installed electronic device automatically initiates code-required test of unit emergency operation at required intervals. Test failure is annunciated by an integral audible alarm and flashing red LED.

## 2.9 LED LIGHT FIXTURES

### A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.
2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.
3. LED drivers shall include the following features unless otherwise indicated:
  - a. Minimum efficiency: 85% at full load.
  - b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)
  - c. Input Voltage: 120 - 277V (±10%) at 60 Hz.
  - d. Integral short circuit, open circuit, and overload protection.
  - e. Power Factor: ≥ 0.95.
  - f. Total Harmonic Distortion: ≤ 20%.
  - g. Comply with FCC 47 CFR Part 15.
4. LED modules shall include the following features unless otherwise indicated:
  - a. Comply with IES LM-79 and LM-80 requirements.
  - b. Minimum CRI 80 and color temperature 3000 K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
  - c. Minimum Rated Life: 50,000 hours per IES L70.
  - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

### B. LED Downlights:

1. Housing, LED driver, and LED module shall be products of the same manufacturer.

### C. LED Troffers:

1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
2. Housing, LED driver, and LED module shall be products of the same manufacturer.

**2.10 FLUORESCENT LAMPS**

- A. Low-Mercury Lamps: Comply with EPA's toxicity characteristic leaching procedure test; shall yield less than 0.2 mg of mercury per liter when tested according to NEMA LL 1.
- B. T8 rapid-start low-mercury lamps, rated 32 W maximum, nominal length of 48 inches, 2800 initial lumens (minimum), CRI 75 (minimum), color temperature 3000 K, and average rated life 20,000 hours, unless otherwise indicated.
- C. T8 rapid-start low-mercury lamps, rated 17 W maximum, nominal length of 24 inches, 1300 initial lumens (minimum), CRI 75 (minimum), color temperature 3000 K, and average rated life of 20,000 hours, unless otherwise indicated.
- D. T5 rapid-start low-mercury lamps, rated 28 W maximum, nominal length of 45.2 inches 2900 initial lumens (minimum), CRI 85 (minimum), color temperature 3000 K, and average rated life of 20,000 hours, unless otherwise indicated.
- E. T5HO rapid-start, high-output low-mercury lamps, rated 54 W maximum, nominal length of 45.2 inches, 5000 initial lumens (minimum), CRI 85 (minimum), color temperature 3000 K, and average rated life of 20,000 hours, unless otherwise indicated.
- F. Compact Fluorescent Lamps: 4-Pin, low mercury, CRI 80 (minimum), color temperature 3000 K, average rated life of 10,000 hours at 3 hours operation per start, and suitable for use with dimming ballasts, unless otherwise indicated.
  - 1. 13 W: T4, double or triple tube, rated 900 initial lumens (minimum).
  - 2. 18 W: T4, double or triple tube, rated 1200 initial lumens (minimum).
  - 3. 26 W: T4, double or triple tube, rated 1800 initial lumens (minimum).
  - 4. 32 W: T4, triple tube, rated 2400 initial lumens (minimum).
  - 5. 42 W: T4, triple tube, rated 3200 initial lumens (minimum).
  - 6. 55 W: T4, triple tube, rated 4300 initial lumens (minimum).

**2.11 HID LAMPS**

- A. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900 K, and average rated life of 24,000 hours, minimum.
  - 1. Dual-Arc Tube Lamps: Arranged so only one of two arc tubes is lighted at one time and, when power is restored after an outage, the cooler arc tube, with lower internal pressure, lights instantly, providing an immediate 8 to 15 percent of normal light output.
- B. Metal-Halide Lamps: ANSI C78.1372, with a minimum CRI 65, and color temperature 4000 K.
- C. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000 K.
- D. Ceramic, Pulse-Start, Metal-Halide Lamps: Minimum CRI 80, and color temperature 4000 K.



**2.12 LIGHTING FIXTURE SUPPORT COMPONENTS**

- A. Comply with Division 26 Section "Hangers and Supports for Electrical Systems" for channel- and angle-iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as fixture.
- C. Twin-Stem Hangers: Two, 1/2-inch steel tubes with single canopy designed to mount a single fixture. Finish same as fixture.
- D. Wires: ASTM A 641/A 641M, Class 3, soft temper, zinc-coated steel, 12 gauge.
- E. Wires for Humid Spaces: ASTM A 580/A 580M, Composition 302 or 304, annealed stainless steel, 12 gauge.
- F. Rod Hangers: 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.
- G. Hook Hangers: Integrated assembly matched to fixture and line voltage and equipped with threaded attachment, cord, and locking-type plug.

**2.13 RETROFIT KITS FOR FLUORESCENT LIGHTING FIXTURES**

- A. Comply with UL 1598 listing requirements.
  - 1. Reflector Kit: UL 1598, Type I. Suitable for two- to four-lamp, surface-mounted or recessed lighting fixtures by improving reflectivity of fixture surfaces.
  - 2. Ballast and Lamp Change Kit: UL 1598, Type II. Suitable for changing existing ballast, lamps, and sockets.

**PART 3 - EXECUTION**

**3.1 INSTALLATION**

- A. Lighting fixtures: Set level, plumb, and square with ceilings and walls. Install lamps in each fixture.
- B. Support for Lighting Fixtures in or on Grid-Type Suspended Ceilings: Use grid as a support element.
  - 1. Install a minimum of four ceiling support system rods or wires for each fixture. Locate not more than 6 inches from lighting fixture corners.

2. Support Clips: Fasten to lighting fixtures and to ceiling grid members at or near each fixture corner with clips that are UL listed for the application.
3. Fixtures of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch metal channels spanning and secured to ceiling tees.
4. Install at least one independent support rod or wire from structure to a tab on lighting fixture. Wire or rod shall have breaking strength of the weight of fixture at a safety factor of 3.

C. Suspended Lighting Fixture Support:

1. Pendants and Rods: Where longer than 48 inches, brace to limit swinging.
2. Stem-Mounted, Single-Unit Fixtures: Suspend with twin-stem hangers.
3. Continuous Rows: Use tubing or stem for wiring at one point and tubing or rod for suspension for each unit length of fixture chassis, including one at each end.

D. Air-Handling Lighting Fixtures: Install with dampers closed and ready for adjustment.

E. Adjust aimable lighting fixtures to provide required light intensities.

F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.2 FIELD QUALITY CONTROL

- A. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery and retransfer to normal.
- B. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

END OF SECTION 265100

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SECTION 265600 - EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Exterior luminaires with lamps and ballasts.
- 2. Luminaire-mounted photoelectric relays.
- 3. Poles and accessories.

- B. Related Sections include the following:

- 1. Division 26 Section "Interior Lighting" for exterior luminaires normally mounted on exterior surfaces of buildings.

1.3 DEFINITIONS

- A. CRI: Color-rendering index.
- B. HID: High-intensity discharge.
- C. Luminaire: Complete lighting fixture, including ballast housing if provided.
- D. Pole: Luminaire support structure, including tower used for large area illumination.
- E. Standard: Same definition as "Pole" above.

1.4 STRUCTURAL ANALYSIS CRITERIA FOR POLE SELECTION

- A. Dead Load: Weight of luminaire and its horizontal and vertical supports, lowering devices, and supporting structure, applied as stated in AASHTO LTS-4.
- B. Live Load: Single load of 500 lbf (2224 N), distributed as stated in AASHTO LTS-4.
- C. Ice Load: Load of 3 lbf/sq. ft. (143.6 Pa), applied as stated in AASHTO LTS-4.

- D. Wind Load: Pressure of wind on pole and luminaire, calculated and applied as stated in AASHTO LTS-4.
1. Wind speed for calculating wind load for poles exceeding 50 feet in height is 110 mph.
  2. Wind speed for calculating wind load for poles 50 feet or less in height is 110 mph.

#### 1.5 SUBMITTALS

- A. Product Data: For each luminaire, pole, and support component, arranged in order of lighting unit designation. Include data on features, accessories, finishes, and the following:
1. Physical description of luminaire, including materials, dimensions, effective projected area, and verification of indicated parameters.
  2. Details of attaching luminaires and accessories.
  3. Details of installation and construction.
  4. Luminaire materials.
  5. Photometric data based on laboratory tests of each luminaire type, complete with indicated lamps, ballasts, and accessories.
    - a. For indicated luminaires, photometric data shall be certified by a qualified independent testing agency. Photometric data for remaining luminaires shall be certified by manufacturer.
    - b. Photometric data shall be certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products.
  6. Photoelectric relays.
  7. Ballasts, including energy-efficiency data.
  8. Lamps, including life, output, and energy-efficiency data.
  9. Materials, dimensions, and finishes of poles.
  10. Means of attaching luminaires to supports, and indication that attachment is suitable for components involved.
  11. Anchor bolts for poles.
  12. Manufactured pole foundations.
- B. Shop Drawings:
1. Anchor-bolt templates keyed to specific poles and certified by manufacturer.
  2. Design calculations, certified by a qualified professional engineer, indicating strength of screw foundations and soil conditions on which they are based.
  3. Wiring Diagrams: Power and control wiring.
- C. Samples for Verification: For products designated for sample submission in Exterior Lighting Device Schedule. Each sample shall include lamps and ballasts.

- D. Pole and Support Component Certificates: Signed by manufacturers of poles, certifying that products are designed for indicated load requirements in AASHTO LTS-4 and that load imposed by luminaire has been included in design.
- E. Qualification Data: For agencies providing photometric data for lighting fixtures.
- F. Field quality-control test reports.
- G. Operation and Maintenance Data: For luminaires and poles to include in emergency, operation, and maintenance manuals.
- H. Warranty: Special warranty specified in this Section.

#### 1.6 QUALITY ASSURANCE

- A. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by manufacturers' laboratories that are accredited under the National Volunteer Laboratory Accreditation Program for Energy Efficient Lighting Products.
- B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- D. Comply with IEEE C2, "National Electrical Safety Code."
- E. Comply with NFPA 70.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Package aluminum poles for shipping according to ASTM B 660.
- B. Store poles on decay-resistant-treated skids at least 12 inches above grade and vegetation. Support poles to prevent distortion and arrange to provide free air circulation.
- C. Handle wood poles so they will not be damaged. Do not use pointed tools that can indent pole surface more than 1/4 inch deep. Do not apply tools to section of pole to be installed below ground line.
- D. Retain factory-applied pole wrappings on fiberglass and laminated wood poles until right before pole installation. Handle poles with web fabric straps.

- E. Retain factory-applied pole wrappings on metal poles until right before pole installation. For poles with nonmetallic finishes, handle with web fabric straps.

## 1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace products that fail in materials or workmanship; that corrode; or that fade, stain, perforate, erode, or chalk due to effects of weather or solar radiation within specified warranty period. Manufacturer may exclude lightning damage, hail damage, vandalism, abuse, or unauthorized repairs or alterations from special warranty coverage.
  - 1. Warranty Period for Luminaires: Five years from date of Substantial Completion.
  - 2. Warranty Period for Metal Corrosion: Five years from date of Substantial Completion.
  - 3. Warranty Period for Color Retention: Five years from date of Substantial Completion.
  - 4. Warranty Period for Lamps: Replace lamps and fuses that fail within 12 months from date of Substantial Completion; furnish replacement lamps and fuses that fail within the second 12 months from date of Substantial Completion.
  - 5. Warranty Period for Poles: Repair or replace lighting poles and standards that fail in finish, materials, and workmanship within manufacturer's standard warranty period, but not less than three years from date of Substantial Completion.

## 1.9 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Lamps: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
  - 2. Glass and Plastic Lenses, Covers, and Other Optical Parts: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
  - 3. Ballasts: 10 for every 100 of each type and rating installed. Furnish at least one of each type.
  - 4. Globes and Guards: 10 for every 20 of each type and rating installed. Furnish at least one of each type.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
- B. In Exterior Lighting Device Schedule where titles below are column or row headings that introduce lists, the following requirements apply to product selection:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
3. Basis of Design Product: The design of each item of exterior luminaire and its support is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

## 2.2 LUMINAIRES, GENERAL REQUIREMENTS

- A. Luminaires shall comply with UL 1598 and be listed and labeled for installation in wet locations by an NRTL acceptable to authorities having jurisdiction.
- B. Comply with IESNA RP-8 for parameters of lateral light distribution patterns indicated for luminaires.
- C. Metal Parts: Free of burrs and sharp corners and edges.
- D. Sheet Metal Components: Corrosion-resistant aluminum, unless otherwise indicated. Form and support to prevent warping and sagging.
- E. Housings: Rigidly formed, weather- and light-tight enclosures that will not warp, sag, or deform in use. Provide filter/breather for enclosed luminaires.
- F. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position. Doors shall be removable for cleaning or replacing lenses. Designed to disconnect ballast when door opens.
- G. Exposed Hardware Material: Stainless steel.
- H. Plastic Parts: High resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
- I. Light Shields: Metal baffles, factory installed and field adjustable, arranged to block light distribution to indicated portion of normally illuminated area or field.
- J. Reflecting surfaces shall have minimum reflectance as follows, unless otherwise indicated:
  1. White Surfaces: 85 percent.
  2. Specular Surfaces: 83 percent.
  3. Diffusing Specular Surfaces: 75 percent.



- K. Lenses and Refractors Gaskets: Use heat- and aging-resistant resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- L. Luminaire Finish: Manufacturer's standard paint applied to factory-assembled and -tested luminaire before shipping. Where indicated, match finish process and color of pole or support materials.
- M. Factory-Applied Finish for Steel luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
  - 1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning," to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
  - 2. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
    - a. Color: As selected from manufacturer's standard catalog of colors.
    - b. Color: Match Architect's sample of manufacturer's standard color.
    - c. Color: As selected by Architect from manufacturer's full range.
- N. Factory-Applied Finish for Aluminum luminaires: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
  - 1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
  - 2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20; and seal aluminum surfaces with clear, hard-coat wax.
  - 3. Class I, Clear Anodic Finish: AA-M32C22A41 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
  - 4. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.
    - a. Color: Black.

### **2.3 LUMINAIRE-MOUNTED PHOTOELECTRIC RELAYS**

- A. Comply with UL 773 or UL 773A.
- B. Contact Relays: Factory mounted, single throw, designed to fail in the on position, and factory set to turn light unit on at 1.5 to 3 fc (16 to 32 lx) and off at 4.5 to 10 fc (48 to 108 lx) with 15-

second minimum time delay. Relay shall have directional lens in front of photocell to prevent artificial light sources from causing false turnoff.

1. Relay with locking-type receptacle shall comply with NEMA C136.10.
2. Adjustable window slide for adjusting on-off set points.

#### 2.4 FLUORESCENT BALLASTS AND LAMPS

- A. Low-Temperature Ballast Capability: Rated by its manufacturer for reliable starting and operation of indicated lamp(s) at temperatures 0 deg F (minus 18 deg C) and higher.
- B. Ballast Characteristics:
  1. Power Factor: 90 percent, minimum.
  2. Sound Rating: A.
  3. Total Harmonic Distortion Rating: Less than 10 percent.
  4. Electromagnetic Ballasts: Comply with ANSI C82.1, energy-saving, high power factor, Class P, automatic-reset thermal protection.
  5. Case Temperature for Compact Lamp Ballasts: 65 deg C, maximum.
  6. Transient-Voltage Protection: Comply with IEEE C62.41 Category A or better.
- C. Low-Temperature Lamp Capability: Rated for reliable starting and operation with ballast provided at temperatures 0 deg F (minus 18 deg C) and higher.
- D. Fluorescent Lamps: Low-mercury type. Comply with the EPA's toxicity characteristic leaching procedure test; shall yield less than 0.2 mg of mercury per liter when tested according to NEMA LL 1.

#### 2.5 BALLASTS FOR HID LAMPS

- A. Comply with ANSI C82.4 and UL 1029 and capable of open-circuit operation without reduction of average lamp life. Include the following features, unless otherwise indicated:
  1. Ballast Circuit: Constant-wattage autotransformer or regulating high-power-factor type.
  2. Minimum Starting Temperature: Minus 22 deg F (Minus 30 deg C).
  3. Normal Ambient Operating Temperature: 104 deg F (40 deg C).
  4. Ballast Fuses: One in each ungrounded power supply conductor. Voltage and current ratings as recommended by ballast manufacturer.
- B. Auxiliary, Instant-On, Quartz System: Factory-installed feature automatically switches quartz lamp on when fixture is initially energized and when momentary power outages occur. System automatically turns quartz lamp off when HID lamp reaches approximately 60 percent of light output.
- C. High-Pressure Sodium Ballasts: Electromagnetic type with solid-state igniter/starter and capable of open-circuit operation without reduction of average lamp life. Igniter/starter shall

have an average life in pulsing mode of 10,000 hours at an igniter/starter-case temperature of 90 deg C.

1. Instant-Restrike Device: Integral with ballast, or solid-state potted module, factory installed within fixture and compatible with lamps, ballasts, and mogul sockets up to 150 W.
  - a. Restrike Range: 105- to 130-V ac.
  - b. Maximum Voltage: 250-V peak or 150-V ac RMS.
2. Minimum Starting Temperature: Minus 40 deg F (Minus 40 deg C).

## 2.6 HID LAMPS

- A. High-Pressure Sodium Lamps: ANSI C78.42, CRI 21 (minimum), color temperature 1900 K, and average rated life of 24,000 hours, minimum.
  1. Dual-Arc Tube Lamp: Arranged so only one of two arc tubes is lighted at one time and, when power is restored after an outage, the cooler arc tube, with lower internal pressure, lights instantly, providing an immediate 8 to 15 percent of normal light output.
- B. Metal-Halide Lamps: ANSI C78.1372, with a minimum CRI 65, and color temperature 4000 K.
- C. Pulse-Start, Metal-Halide Lamps: Minimum CRI 65, and color temperature 4000 K.
- D. Ceramic, Pulse-Start, Metal-Halide Lamps: Minimum CRI 80, and color temperature 4000 K.

## 2.7 POLES AND SUPPORT COMPONENTS, GENERAL REQUIREMENTS

- A. Structural Characteristics: Comply with AASHTO LTS-4.
  1. Wind-Load Strength of Poles: Adequate at indicated heights above grade without failure, permanent deflection, or whipping in steady winds of speed indicated in Part 1 "Structural Analysis Criteria for Pole Selection" Article, with a gust factor of 1.3.
  2. Strength Analysis: For each pole, multiply the actual equivalent projected area of luminaires and brackets by a factor of 1.1 to obtain the equivalent projected area to be used in pole selection strength analysis.
- B. Luminaire Attachment Provisions: Comply with luminaire manufacturers' mounting requirements. Use stainless-steel fasteners and mounting bolts, unless otherwise indicated.
- C. Mountings, Fasteners, and Appurtenances: Corrosion-resistant items compatible with support components.
  1. Materials: Shall not cause galvanic action at contact points.

2. Anchor Bolts, Leveling Nuts, Bolt Caps, and Washers: Hot-dip galvanized after fabrication, unless stainless-steel items are indicated.
  3. Anchor-Bolt Template: Plywood or steel.
- D. Concrete Pole Foundations: Cast in place, with anchor bolts to match pole-base flange. Concrete, reinforcement, and formwork are specified in Division 03 Section "Cast-in-Place Concrete."
- E. Power-Installed Screw Foundations: Factory fabricated by pole manufacturer, with structural steel complying with ASTM A 36/A 36M and hot-dip galvanized according to ASTM A 123/A 123M; and with top-plate and mounting bolts to match pole base flange and strength required to support pole, luminaire, and accessories.
- F. Breakaway Supports: Frangible breakaway supports, tested by an independent testing agency acceptable to authorities having jurisdiction, according to AASHTO LTS-4.

## 2.8 STEEL POLES

- A. Poles: Comply with ASTM A 500, Grade B, carbon steel with a minimum yield of 46,000 psig (317 MPa); 1-piece construction up to 40 feet in height with access handhole in pole wall.
1. Shape: Square, straight.
  2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.
- B. Steel Mast Arms: Single-arm type, continuously welded to pole attachment plate. Material and finish same as pole.
- C. Brackets for Luminaires: Detachable, cantilever, without underbrace.
1. Adapter fitting welded to pole and bracket, then bolted together with stainless-steel bolts.
  2. Cross Section: Tapered oval, with straight tubular end section to accommodate luminaire.
  3. Match pole material and finish.
- D. Pole-Top Tenons: Fabricated to support luminaire or luminaires and brackets indicated, and securely fastened to pole top.
- E. Steps: Fixed steel, with nonslip treads, positioned for 15-inch vertical spacing, alternating on opposite sides of pole; first step at elevation 10 feet above finished grade.
- F. Intermediate Handhole and Cable Support: Weathertight, 3-by-5-inch handhole located at midpoint of pole with cover for access to internal welded attachment lug for electric cable support grip.
- G. Grounding and Bonding Lugs: Welded 1/2-inch threaded lug, complying with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems," listed for attaching

grounding and bonding conductors of type and size listed in that Section, and accessible through handhole.

- H. Cable Support Grip: Wire-mesh type with rotating attachment eye, sized for diameter of cable and rated for a minimum load equal to weight of supported cable times a 5.0 safety factor.
- I. Platform for Lamp and Ballast Servicing: Factory fabricated of steel with finish matching that of pole.
- J. Prime-Coat Finish: Manufacturer's standard prime-coat finish ready for field painting.
- K. Galvanized Finish: After fabrication, hot-dip galvanize complying with ASTM A 123/A 123M.
- L. Factory-Painted Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
  - 1. Surface Preparation: Clean surfaces to comply with SSPC-SP 1, "Solvent Cleaning," to remove dirt, oil, grease, and other contaminants that could impair paint bond. Grind welds and polish surfaces to a smooth, even finish. Remove mill scale and rust, if present, from uncoated steel, complying with SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning," or SSPC-SP 8, "Pickling."
  - 2. Interior Surfaces of Pole: One coat of bituminous paint, or otherwise treat for equal corrosion protection.
  - 3. Exterior Surfaces: Manufacturer's standard finish consisting of one or more coats of primer and two finish coats of high-gloss, high-build polyurethane enamel.
    - a. Color: As selected by Architect from manufacturer's full range.

## 2.9 ALUMINUM POLES

- A. Poles: Seamless, extruded structural tube complying with ASTM B 429, Alloy 6063-T6 with access handhole in pole wall.
- B. Poles: ASTM B 209 (ASTM B 209M), 5052-H34 marine sheet alloy with access handhole in pole wall.
  - 1. Shape Square, straight.
  - 2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.
- C. Pole-Top Tenons: Fabricated to support luminaire or luminaires and brackets indicated, and securely fastened to pole top.
- D. Grounding and Bonding Lugs: Welded 1/2-inch threaded lug, complying with requirements in Division 26 Section "Grounding and Bonding for Electrical Systems," listed for attaching grounding and bonding conductors of type and size listed in that Section, and accessible through handhole.

- E. Brackets for Luminaires: Detachable, with pole and adapter fittings of cast aluminum. Adapter fitting welded to pole and bracket, then bolted together with stainless-steel bolts.
  - 1. Tapered oval cross section, with straight tubular end section to accommodate luminaire.
  - 2. Finish: Same as luminaire.
  
- F. Prime-Coat Finish: Manufacturer's standard prime-coat finish ready for field painting.
  
- G. Aluminum Finish: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
  - 1. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
  - 2. Natural Satin Finish: Provide fine, directional, medium satin polish (AA-M32); buff complying with AA-M20; and seal aluminum surfaces with clear, hard-coat wax.
  - 3. Class I, Clear Anodic Finish: AA-M32C22A41 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.
  - 4. Class I, Color Anodic Finish: AA-M32C22A42/A44 (Mechanical Finish: medium satin; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.
    - a. Color: As selected by Architect from manufacturer's full range.

## 2.10 FIBERGLASS POLES

- A. Poles: Comply with ANSI C136.20, with access handhole in pole wall.
  - 1. Mounting: Embedded.
  - 2. Mounting Provisions: Butt flange for bolted mounting on foundation or breakaway support.
  
- B. Resin Color: provide uniform coloration throughout entire wall thickness.
  
- C. Surface Finish: Pigmented polyurethane, with a minimum dry film thickness of 1.5 mils.

## 2.11 PRESTRESSED CONCRETE POLES

- A. Poles: Manufactured by centrifugal spin-casting process.
  - 1. Shape: Square, straight.
  - 2. Mounting Provisions: Embedded.
  - 3. Finishing: Capped at top and plugged at bottom. Seat each steel reinforcing strand with epoxy adhesive.

4. Grounding: Continuous copper ground wire cast into pole. Terminate at top of pole and attach to 24-inch lightning rod.
- B. Cure with wet steam and age for a minimum of 15 days before installation.
- C. Fabricate poles with a hard, nonporous surface that is resistant to water, frost, and road and soil chemicals and that has a maximum water-absorption rate of 3 percent.
- D. Cast aluminum nameplate into pole wall at approximately 5 feet above ground line, listing name of manufacturer, Project identifier, overall height, and approximate weight.
- E. Pole Brackets: Comply with ANSI C136.13.
- F. Finish Color: Provided by color material complying with ASTM C 979, uniformly impregnated throughout the pole concrete. Color material shall provide a uniform, stable, permanent color and be as follows:
  1. Inert, and carbon free.
  2. Unaffected by environmental conditions and contaminants including, but not limited to, UV solar radiation, salts, and alkalis.
- G. Finish Texture: Etched exposed aggregate.

### **PART 3 - EXECUTION**

#### **3.1 LUMINAIRE INSTALLATION**

- A. Install lamps in each luminaire.
- B. Fasten luminaire to indicated structural supports.
  1. Use fastening methods and materials selected to resist seismic forces defined for the application and approved by manufacturer.
- C. Adjust luminaires that require field adjustment or aiming. Include adjustment of photoelectric device to prevent false operation of relay by artificial light sources.

#### **3.2 POLE INSTALLATION**

- A. Align pole foundations and poles for optimum directional alignment of luminaires and their mounting provisions on the pole.
- B. Clearances: Maintain the following minimum horizontal distances of poles from surface and underground features, unless otherwise indicated on Drawings:

1. Fire Hydrants and Storm Drainage Piping: 60 inches.
  2. Water, Gas, Electric, Communication, and Sewer Lines: 10 feet.
  3. Trees: 15 feet.
- C. Concrete Pole Foundations: Set anchor bolts according to anchor-bolt templates furnished by pole manufacturer. Concrete materials, installation, and finishing requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- D. Foundation-Mounted Poles: Mount pole with leveling nuts, and tighten top nuts to torque level recommended by pole manufacturer.
1. Use anchor bolts and nuts selected to resist seismic forces defined for the application and approved by manufacturer.
  2. Grout void between pole base and foundation. Use nonshrink or expanding concrete grout firmly packed to fill space.
  3. Install base covers, unless otherwise indicated.
  4. Use a short piece of 1/2-inch diameter pipe to make a drain hole through grout. Arrange to drain condensation from interior of pole.
- E. Embedded Poles with Tamped Earth Backfill: Set poles to depth below finished grade indicated on Drawings, but not less than one-sixth of pole height.
1. Dig holes large enough to permit use of tampers in the full depth of hole.
  2. Backfill in 6-inch layers and thoroughly tamp each layer so compaction of backfill is equal to or greater than that of undisturbed earth.
- F. Embedded Poles with Concrete Backfill: Set poles in augered holes to depth below finished grade indicated on Drawings, but not less than one-sixth of pole height.
1. Make holes 6 inches in diameter larger than pole diameter.
  2. Fill augered hole around pole with air-entrained concrete having a minimum compressive strength of 3000 psi (20 MPa) at 28 days, and finish in a dome above finished grade.
  3. Use a short piece of 1/2-inch diameter pipe to make a drain hole through concrete dome. Arrange to drain condensation from interior of pole.
  4. Cure concrete a minimum of 72 hours before performing work on pole.
- G. Poles and Pole Foundations Set in Concrete Paved Areas: Install poles with minimum of 6-inch- (150-mm-) wide, unpaved gap between the pole or pole foundation and the edge of adjacent concrete slab. Fill unpaved ring with pea gravel to a level 1 inch (25 mm) below top of concrete slab.
- H. Raise and set poles using web fabric slings (not chain or cable).

### 3.3 BOLLARD LUMINAIRE INSTALLATION

- A. Align units for optimum directional alignment of light distribution.



- B. Install on concrete base with top 4 inches above finished grade or surface at bollard location. Cast conduit into base, and shape base to match shape of bollard base. Finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Division 03 Section "Cast-in-Place Concrete."

### 3.4 INSTALLATION OF INDIVIDUAL GROUND-MOUNTING LUMINAIRES

- A. Install on concrete base with top 4 inches above finished grade or surface at luminaire location. Cast conduit into base, and finish by troweling and rubbing smooth. Concrete materials, installation, and finishing are specified in Division 03 Section "Cast-in-Place Concrete."

### 3.5 CORROSION PREVENTION

- A. Aluminum: Do not use in contact with earth or concrete. When in direct contact with a dissimilar metal, protect aluminum by insulating fittings or treatment.
- B. Steel Conduits: Comply with Division 26 Section "Raceway and Boxes for Electrical Systems." In concrete foundations, wrap conduit with 0.010-inch thick, pipe-wrapping plastic tape applied with a 50 percent overlap.

### 3.6 GROUNDING

- A. Ground metal poles and support structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."
  - 1. Install grounding electrode for each pole, unless otherwise indicated.
  - 2. Install grounding conductor pigtail in the base for connecting luminaire to grounding system.
- B. Ground nonmetallic poles and support structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."
  - 1. Install grounding electrode for each pole.
  - 2. Install grounding conductor and conductor protector.
  - 3. Ground metallic components of pole accessories and foundations.

### 3.7 FIELD QUALITY CONTROL

- A. Inspect each installed fixture for damage. Replace damaged fixtures and components.
- B. Illumination Observations: Verify normal operation of lighting units after installing luminaires and energizing circuits with normal power source.

1. Verify operation of photoelectric controls.

C. Illumination Tests:

1. Measure light intensities at night. Use photometers with calibration referenced to NIST standards. Comply with the following IESNA testing guide(s):

- a. IESNA LM-5, "Photometric Measurements of Area and Sports Lighting."
- b. IESNA LM-50, "Photometric Measurements of Roadway Lighting Installations."
- c. IESNA LM-52, "Photometric Measurements of Roadway Sign Installations."
- d. IESNA LM-64, "Photometric Measurements of Parking Areas."
- e. IESNA LM-72, "Directional Positioning of Photometric Data."

D. Prepare a written report of tests, inspections, observations, and verifications indicating and interpreting results. If adjustments are made to lighting system, retest to demonstrate compliance with standards.

3.8 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain luminaire lowering devices. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 265600

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SECTION 28 31 11 - SECURITY AND FIRE ALARM SYSTEM

PART I GENERAL

1.01 RELATED DOCUMENTS

- A. The General Conditions (Division 1) applies to the work specified in this section.

1.02 RESPONSIBILITIES

- A. This section of the specifications includes the provision and installation of the Security and Fire Alarm System hereinafter referred to as the Alarm System, which will be provided by the Electrical Contractor.
- B. All labor and materials unless specifically indicated otherwise shall be provided by the electrical contractor.
- C. All conduit, boxes, fittings, couplings, connectors, straps, supports, pull lines, bushings, etc. shall be provided and installed by the electrical contractor as per the electrical drawings.

1.03 GENERAL

- A. The electrical contractor shall provide, install and program a functionally complete, integrated, microprocessor based Digital Security and Fire Alarm System.
- B. Any reference to "device", "component", "unit", "module", or "system", shall be understood to mean the Alarm System, or any associated manufactured part thereof.

1.04 SYSTEM DESCRIPTION

- A. The alarm system shall provide the following features:
  - 1. Overall building perimeter protection of all exterior perimeter doors, windows and roof hatch(s).
  - 2. The Alarm System shall be approved for connection, notification, and signal transmission of Automatic Fire Detection as defined in NFPA 72 and NFPA 101 Life Safety Code.
  - 3. System keypad(s)/annunciator(s) shall be provided as shown on the plans to perform all functions as described herein.
  - 4. An outdoor sounder shall be provided to activate when the Alarm System reports a burglar alarm condition and to confirm proper arming of the system upon exit. The alarm sounder shall be enclosed in a metal, tampered housing and located as shown on the plans.
  - 5. Provide fire alarm horn units as shown on the plans
  - 6. Provide fire alarm strobe units as shown on the plans.
  - 7. Provide photoelectric duct smoke detectors with shutdown relays, sampling tubes and remote test/indicator units as shown on the plans.
  - 8. Provide addressable smoke detectors as shown on the plans.
  - 9. Provide addressable manual pull stations as shown on the plans.

10. Provide key lock box for fire dept. access (where required by local authority having jurisdiction).

1.05 QUALITY ASSURANCE

A. Equipment

1. The equipment described in this section represents the function and type of some of the material required and herein specified. The equipment indicated in this section does not intend to be a complete list of all components required for a operational and approved system, but only as a guideline from which the system should be designed. Additional equipment not herein specifically indicated but necessary for an operational system shall be provided.

B. Submittals

1. The electrical contractor shall submit complete documentation of the system equipment showing model numbers, types, ratings, sizes, styles, manufacturer's name, and data sheets for all components.
2. Submittals must reach the engineer not more than thirty- (30) calendar days after the bid has been awarded.

C. Installation and Equipment Standards

1. All equipment, systems, and materials furnished and installed under this section shall be installed in accordance with all applicable standards of the National Electric Code (NEC), National Fire Protection Association (NFPA), Underwriters Laboratories (UL) and the Americans with Disabilities Act (ADA).

D. Acceptable Manufacturers

1. Silent Knight
2. Gamewell
3. Notifier

E. Warranty

1. All components, parts, and assemblies supplied and installed by the Contractor shall be warranted against defects in material and workmanship for a period of at least 12 months (parts & labor), commencing upon date of acceptance by the owner.

F. Service/Maintenance

1. System maintenance and repair of system or workmanship defects during the warranty period shall be provided by the Contractor free of charge (parts & labor).
2. Testing and monitoring of the system shall be carried out under separate contract with the owner to ensure the integrity of the system.
3. The installer shall respond to any request for service from the Owner within 24 hours of receipt of call from the owner.

4. Extended service/maintenance contract shall be offered by the installer to the Owner to become effective after the expiration of the warranty.

## **PART 2 - PRODUCTS**

### **2.01 MATERIALS**

#### **A. System Components**

1. The Security and Fire Alarm System specified herein shall include a Control Unit with digital alarm communicator, built-in telephone line monitor, 512 event history log, real time clock, help screens, test timer, battery charging/voltage supervision circuitry, battery lead supervision, diagnostic displays, time/event based scheduling system, lightning/EMI protection circuits, contact ID reporting, printer support, point ID bypass, keypad programmable and downloadable. In addition the system shall be capable of segregating the points (i.e. a device or group of devices zoned together).
2. Door Alarm Contacts shall be addressable and UL Listed and embedded or surface mounted as noted on the drawings.
3. Overhead Door Contacts shall be addressable and UL Listed as noted on the drawings.
4. Outdoor Sounder shall be UL Listed and be located as shown on the drawings.
5. Indoor sounders shall be UL Listed and be located as shown on the drawings.
6. Alarm System shall include the number of interactive keypad/annunciators as shown on the drawings.
7. Manual Pull Stations shall be addressable and UL Listed, dual action, single stage w/key reset.
8. Alarm signals shall be combination horn/light units or individual strobe light units, UL Listed and of the required intensity to comply with NFPA.
9. Ceiling Mounted Smoke Detectors shall be surface mounted photoelectric type, addressable and UL Listed as located as noted on the drawings.
10. Air Duct Smoke Detectors shall be photoelectric type UL Listed and located as shown on the drawings. Each air duct smoke detector shall include sampling tubes and remote test/indicator stations.

- B. Upon a general fire alarm signal from the alarm control panel, all air-handling units, as scheduled, shall be shutdown via relays provided by the alarm contractor. Connection between these relays and the air handling equipment shall be the responsibility of the mechanical contractor.

### **2.02 SYSTEM INTERFACE REQUIREMENTS**

- A. Grounding: The electrical contractor shall properly earth ground the Alarm System to prevent electrostatic charges and other transient electrical surges for damaging the alarm system panel.
- B. All signal cables provided for the Alarm System shall be Class II plenum rated cable where required. Where subject to mechanical damage wiring shall be enclosed in metallic conduit.
  1. Data Wires shall not be enclosed in conduit or raceways containing AC power wiring.

2. Where EMI may interfere with proper operation of the Alarm System circuits, twisted/shielded cable shall be used.
  3. Where possible all conduit shall be concealed in ceiling space, partition walls or load bearing walls (where approved by structural engineer) or under slab.
  4. All Alarm System junction boxes shall be labeled "Alarm System" with decal or other approved markings.
- C. Telephone Interface: The system shall be equipped with a phone line monitor and shall interface with the Owners phone lines via RJ-31X jacks for supervision of the telephone line connection to the Alarm System Control panel. The RJ-31X telephone jacks shall be the responsibility of the Owner.

### PART 3 - INSTALLATION

#### 3.01 EXECUTION

##### A. General

1. Installation of the Alarm System shall be in strict compliance with the manufacturer's recommendations.
2. Fastening and supports of all equipment shall be adequate to support the required load and provide a safety factor of five.

#### 3.02 FINAL SYSTEM ACCEPTANCE

- A. The Alarm System will be accepted only after a satisfactory test of the entire system has been completed by the Authority Having Jurisdiction, a factory trained technician in the presence of the Owner or Owners representative.
- B. Upon completion of the installation, the Alarm System contractor will provide the Owner "As-Built" drawings of the system, a minimum of two (2) hours of training and one (1) set of operating manuals explaining operation of the system.
- C. The Alarm System Contractor shall provide to the Owner a contract for periodic system testing, maintenance as well as monitoring services. A contract for monitoring services shall be executed with the Owner prior to completion of the alarm system.

#### 3.03 ON-SITE SERVICES

- A. The Alarm System Contractor shall provide the on-site services of an authorized, factory trained technical representative to supervise all connections and fully test all devices and components of the Alarm System during installation.
- B. The Alarm System Contractor shall provide training on the operation, proper use and testing of the installed Alarm System to the Owners Representative and Local Authority Having Jurisdiction (where required).

END OF SECTION

**SECTION 31 3116 - CHEMICAL TERMITE CONTROL**

**PART 1 - GENERAL**

**1.1 SUMMARY**

- A. Section includes soil treatment for termite control.

**1.2 SUBMITTALS**

- A. Product Data:
  - 1. Chemicals and products used
  - 2. Certification that products used comply with U.S. Environmental Protection Agency (EPA) regulations, State of Florida for termiticides.
  - 3. Information that soil treatment conforms to specified requirements
- B. Provide information regarding the type of equipment to be used to apply the soil treatment, size of volume mixing tank, the pump capacity in gallons per minute, and the application tools with in-line flow meter devices attached.
- C. Certificate of Compliance: Submit as part of the Close-Out Documents the following statement from the pest control company: "The building has received a complete treatment for the prevention of termites. Treatment is in accordance with rules and laws established by the Florida Department of Agriculture and Consumer Services."
- D. Applicator Qualifications
- E. Job site log book
- F. Sample warranty

**1.3 QUALITY ASSURANC**

- A. Applicator Qualifications: Materials shall be installed by a bonded exterminator, licensed in the State of Florida for application of soil treatment solutions, and showing evidence of five years continuous business operation under the current name.
- B. Application: Perform application in compliance with the Florida statutes, Chapter 482 and 10D-55, and other state and federal laws.
- C. Use only termiticides that bear a federal registration number of the EPA and are approved by local authorities having jurisdiction.

**1.4 JOB CONDITIONS**

- A. Restrictions:
  - 1. Do not apply soil treatment solution until excavating, filling, and grading operations are completed, except as otherwise required in construction operations.
- B. To ensure penetration, do not apply soil treatment to excessively wet soils or during inclement weather. Comply with handling and application instructions of the soil toxicant manufacturer.

**1.5 REGULATORY REQUIREMENTS**



- A. Minimum requirements for application as authorized by the State of Florida to fulfill the work according to manufacturer's specifications.

**1.6 PROJECT RECORD DOCUMENTATION**

- A. Log Book to be kept at job site and to include:
  - 1. Project name
  - 2. Company providing treatment
  - 3. Applicator's name
  - 4. Time of arrival and departure
  - 5. Product name
  - 6. Record date of all applications
  - 7. Rate of application to all required areas of the designated site
  - 8. All areas to be treated
  - 9. The soil treatment trade name
  - 10. Quantity of concentrate delivered to the site
  - 11. Quantity used for the designated treated areas
  - 12. The percentage of active ingredient in diluted form
  - 13. Finished gallons of soil treatment for each application
  - 14. Linear and square footage amount to determine total finished soil treatment used
- B. Owner's representative will observe both the amount of concentrate delivered to the site and the empty units that total the amount used to the treated areas. The Owner's representative shall sign the logbook as noted.
  - 1. Notify Owner's Representative 48 hours prior to application.

**1.7 DELIVERY**

- A. Products must be delivered to the jobsite in the original sealed and labeled containers of the manufacturer.

**1.8 WARRANTY**

- A. Provide a written service agreement stating that soil treatment will prevent termites from attacking the building and its contents for a period of not less than five years from Date of Substantial Completion. The soil treatment firm to inspect the structure(s) annually and retreat as necessary. The service agreement shall cover any damage during the warranty period and repairs to damaged surfaces up to 50,000 dollars.
- B. Offer owner an optional renewal contract of services for the same terms.
- C. The warranty shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.
- D. If, because of the length of Contract time, re-treatment(s) or re-inspection(s) are required for maintenance of the guarantee, perform at no additional cost to the Owner.
  - 1. Re-treat soil to prevent termites from attacking the building(s) or its contents, using means acceptable to the Owner, if termite activity is found to exist in or under the structure(s) during the guarantee period, without additional expense to the Owner. Make good damage caused by termite activity.

**PART 2 - PRODUCTS**

**2.1 SOIL TREATMENT SOLUTION**

- A. Label chemical container, indicating types and percentages of toxicants (chemicals) used, and precautions to be observed in their use. Deliver copies of MSD Sheets with chemical containers. File MSDS at Job Site.
- B. Acceptable Products:
  - 1. Fipronil: Termidor 80WG by BASF
  - 2. Chloronicotinyl: Premise 75 by Bayer Corp.
  - 3. Chlorpyrifos: Dursban TC by Dow AgroSciences LLC
  - 4. Cypermethrine:
    - a. Prevail FT by FMC Corp.
    - b. Demon MAX by Syngenta Professional Products
  - 5. Permethrin:
    - a. Dagnet SFR by FMC Corp.
    - b. Prelude by Zeneca
- C. Dilute with water to concentration level recommended by manufacturer.
- D. Add a dye solution for visual identification of the solution.

**2.2 NOTICE OF TERMITE PROTECTION**

- A. Signage: Permanent, identifying the treatment provider and required re-inspection and treatment contract renewal(s).

**PART 3 - EXECUTION**

**3.1 APPLICATION**

- A. Treatment shall comply with manufacturer's specifications as they currently apply to the treatment of commercial buildings under construction.
- B. Surface Preparation: Remove foreign matter that could decrease treatment effectiveness on areas to be treated. Loosen, rake, and level soil to be treated, except previously compacted areas under slabs and foundations. Toxicants may be applied before placing compacted fill under slabs if recommended by toxicant manufacturer.
- C. Solution mix shall be in accordance with the termiticide Specimen Label as required for termites. Solution shall be mixed on site.

**3.2 TIME OF APPLICATION**

- A. Begin soil poisoning after all foundation and slab preparations have been made and prior to the placement of any vapor barriers (or other barriers).
- B. Do not apply treatment when surface water is present or if inclement weather is expected which would disturb final placement.

**3.3 APPLICATION RATES**

- A. Application Rates: Apply the soil treatment listed above as a water emulsion at not less than the percentage (in finished solution) designated according to manufacturer's label specification.
- B. Spaces in floor slab that are boxed out or cut away shall use a metal form of sufficient depth to eliminate any planed soil disturbances after initial treatment.

**3.4 SIGNS**

- A. Post signs in areas of application to warn workers that soil termiticide treatment has been applied. Remove signs after areas are covered by other construction.
- B. Post Notice of Termite Protection signage near water heater and main electrical panel.

**3.5 RE-TREATMENT**

- A. Reapply soil treatment solution to areas disturbed by subsequent excavation, weather, landscape grading, or other activities following application.

END OF SECTION 31 3116